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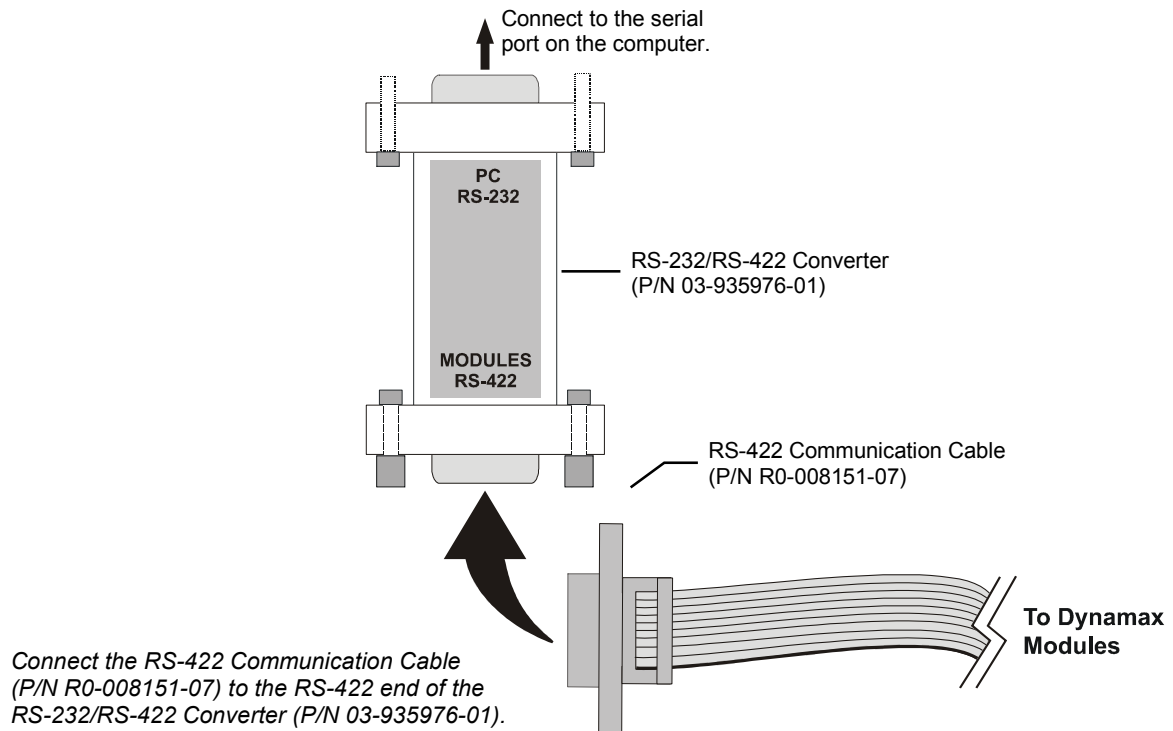
Varian Inc.
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Installation Instructions

Star Workstation RS-422/485 Communication Kit (P/N 03-935462-91)

Connecting the RS-422 Cable to the RS-232/RS-422 Converter

Connect the RS-422 Communication Cable (P/N R0-008151-07) to the end of RS-422 connector on the RS-232/RS-422 Converter (03-935976-01), as shown in the figure below.



Connecting the RS-232/RS-422 Converter to the Computer

Connect the 9-pin "D"-shell connector on the RS-232 end of the RS-232/RS-422 Converter (P/N 03-935976-01) to a serial communication port on the Star Workstation Computer. The screws on the RS-232 end of the RS-232/RS-422 Converter should be screwed into the nuts on the Star Workstation Computer 9-pin "D"-shell serial port connector.