| SPECIFICATION | |
|-----------------|---------------|
| TYPE NO. 4401 R | SHEET OF " |
| SPECIFICATION | REVISION |
| EFFECTIVE8 | <u> 32-77</u> |

THE PROVISIONS OF THE LATEST ISSUE OF MIL-E-I APPLY TO THIS SPECIFICATION

DESCRIPTION: Magnetron, Pulsed, fixed frequency 9355 to 9395. Nominal peak power output 9kw, Integral magnet.

| ABSOLUTE RATI | NGS: | | | | | TUNER STOP | BODY | INPUT BUSHING | PRESSUR | UZ ATION |
|---------------|------|-------|--------|------|-------|---------------|------------|------------------|---------|----------|
| PARAMETER | Ef | If(St | IRGE) | tk | VSWR | TORQUE | TEMP(TB) | TEMP(TI) | INPUT | OUTPUT |
| UNIT | V | q | | SEC. | | IN. OZ. | • c | • c | PSIA | PSIA |
| MAXIMUM ' | 7.0 | 3.0 | | | 1.5:1 | | +125 | | | |
| MINIMUM | | | | 120 | | | -30 | | | |
| NOTES | | | | 4,8 | | | | | | |
| PARAMETER | ib | tpc | Du | Pi | pi | rrv | ALT | | | |
| UNIT | a | μs | | w | kw | kv/µs | FEET | | | 1 |
| MUMIXAM | 6.0 | 3.85 | .00041 | 14 | 36 | 60 | 55,000 | | | 1 |
| MINIMUM | | •5 | | | | 25 | | | | 1 |
| NOTES | | | | | | | | | | |

| PHYSICAL | CHARACTERISTICS |
|----------|-----------------|
| | |

OUTLINE:_____ Figure 1 OUTPUT CONNECTION - Mates with UG-136B/U Flange MOUNTING POSITION:_ Any INPUT CONNECTION____ Silicone covered 18 gauge wire MOUNTING SUPPORT: _ Mounting Flange MARKING___ --- Note 3 COOLING: _____ Conduction and/or ConvectioHANDLING_____ MAGNET:_____ Note 2

| * | CONDITIONS | | |
|---|------------|--|--|

| WEIGHT | 2.5 | lbs. | Max. |
|--------|-----|------|------|

VSWR

TEST CONDITIONS PARAMETER

| UNIT | V | SEC | μι | mAdc | kv/μs | |
|-------|---|-----|----|------|-----------|--|
| NOTES | 8 | 4 | 9 | | 6 | |
| TESTI | | | | | | |

MAXIMUM: 6.3 MINIMUM: 120

TEST 2

| MAXIMUM: | 6.615 | | 3.85 | | | 50 | 1.05:1 |
|----------|-------|-----|------|-----|--------|----|--------|
| . : | 6.3 | | | 2.0 | .00035 | | |
| MINIMUM: | 5.905 | 120 | 3.15 | | | 25 | |

GENERAL



SPECIFICATION SHEET TYPE NO. 1-1/401 B SHEET 2 OF 2

REVISION D

| METHOD | REQUIREMENT OR TEST | NOTES | TEST | CONDITIONS | SYMBOL | LIMITS | | UNITS | |
|------------------|--|-------|------|--|-------------------|--------|---------|---------------------|--|
| | | | 1201 | CONDITIONS | SIMBOL | MIN | MAX | UNITS | |
| | QUALIFICATION TESTS | | | | | | | | |
| 1031 | Vibration | 16,17 | 2 | 3 Planes, 5-55cps .1 "DA; 55-2000cps l.og | BW . MP | | 2.5/tpc | MH 2. | |
| 1042 | Shock | 17 | | Non-operating 6g's, 10ms, half sine wave, 3 planes, 3 shocks per plane | | | | , and the second | |
| 1047 | Low Temperature Operation | 18 | 2 | y primitely y amount por primite | | | | | |
| 1047 | High Temperature Operation | 18 | 2 | | | | | | |
| 4027 | Temperature Coefficient | 5 | 2 | TA =-55°C to 85°C . | ΔΕ/ΔΤ | | 0.25 | MHz/°C | |
| | QUALITY CONFORMANCE - INSPECTION PART I | | | | | | | | |
| 1301 | Heater Current | 4 | 1 | | If | 0.47 | 0.64 | AMP | |
| | Holding Period | 14 | | t = 48 hours | - | | | | |
| | Frequency | | 2 | | F | 9355 | 9395 | MHz | |
| 4308 | Spectrum Measurements | 10,11 | | | | | | | |
| | RF Bandwidth Minor Lobes | | 2 | | BW Ratio | 8.0 | 2.5/tpc | MHz db | |
| 4315 | Stability | 12,13 | 2 | | MP | | 0.25 | % | |
| 4306 | Pulse Voltage | | 2 | | еру | 5400 | 5900 | Volts | |
| 4250 | Power Output | | 2 | | Po | 9.0 | | kw | |
| 4310 | Pulling Factor | | 2 | VSWR = 1.3:1 | ΔF | | 15 | MHz | |
| | QUALITY CONFORMANCE INSPECTION FART II | | | | | | | | |
| | Altitude | 7 | 2 | 55,000 FT. | | | | | |
| 4311 | Pushing | | 2 | i _b = 5.0 to 6.0 AMP | ΔF/i _b | | 1.7 | MH _z /AM | |
| | QUALITY CONFORMANCE INSPECTION PART III | | | | | | | | |
| 4551 | Life Test | 15 | 2 | · | T | 500 | | Hrs. | |
| | Life Test End Points | | | | | | | | |
| 4250 | Power Output | | 2 | | Po | 7.5 | | kw | |
| | Frequency | | 2 | ٠, | F | 9345 | 91405 | \mathtt{MHz} | |
| ₄ 308 | Spectrum Meas. RF Bandwidth | 10,1] | 2 | | BW | | 3.0/tpc | MHz | |
| 4315 | Minor Lobes Stability | 12,13 | 2 2 | | Ratio | 6.0 | | db | |
| | • | 12,12 | - | | МР | | 1.0 | % | |
| | | | | | | | | | |
| | | | | | | | | | |
| | <u> </u> | | | | | | | | |

IPT 1912-020



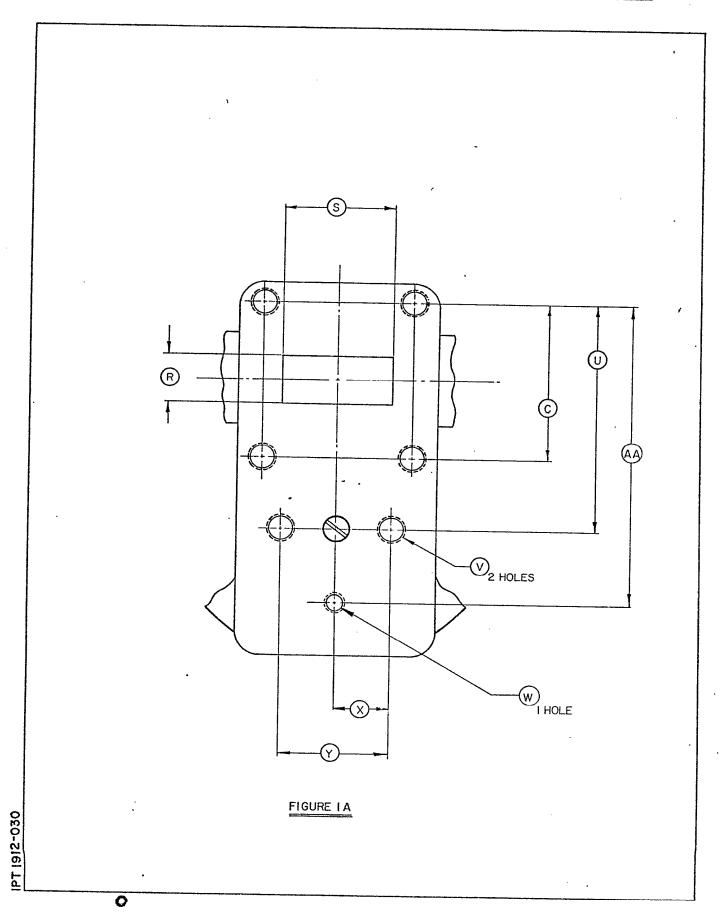
SPECIFICATION SHEET TYPE NO. L-4601 B SHEET? OF 6 REVISION 5

NOTES:

- 1. Care must be exercised in storage, handling and mounting of this magnetron to prevent demagnetization of the tube's magnets. Ferromagnetic materials should not be brought to within 2 inches of the tube.
- The direction of magnetic field shall be such that the <u>north</u> seeking pole of a compass shall point to that part of the magnet which is farthest away from the input leads.
- The magnetron shall be permanently and legibly marked as shown in Figure 1 (outline drawing).
 Input leads shall be properly identified.
- 4. Prior to the application of high voltage, the cathode shall be heated to the required initial operating temperature by applying 6.3 V+5% for a minimum time of 120 seconds.
- 5. Under the ambient temperatures specified, the body temperature shall be monitored at the point indicated on the outline drawing.
- 6. The rate of rise of voltage is the slope of the steepest tangent to the leading edge of the voltage pulse above 50% amplitude. Any capacitance used in the viewing system shall not exceed 6.0 picofarads.
- 7. The magnetron shall meet all electrical requirements of Quality Conformance Inspection-Part I at a reduced pressure equivalent to an altitude of 55,000 feet and a VSWR of 1.25:1.
- 8. The tube heater shall be protected against arcing by the use of a capacitance of 4000 picofarads (minimum) across the tube at the input leads.
- 9. The pulse width is defined as the time measured between the 50% points on the leading and trailing edges of the current pulse.
- 10. A suitable spectrum is considered to be one in which the major lobe has a shape such that its slope does not change sign more than once at power levels greater than the specified db below its peak.
- 11. The VSWR of the transmission line shall not be less than 1.3:1 at any phase when a stub producing a reflection coefficient corresponding to a VSWR of 1.3:1 is inserted into the waveguide. The stur shall be adjusted to that phase which produces the maximum spectrum degradation.
- 12. In lieu of measuring missing pulses, visual observation of the spectrum may be substituted. With the spectrum displayed at a slow sweep rate, no missing lines should be observable. If lines are missing, the MP count must be made.
- 13. The tube shall be operated into a transmission line with a minimum VSWR of 1.3:1 adjusted in phase to produce maximum instability. A missing RF pulse is defined as one whose energy content within ±1% of the normal operating frequency is 70% or less than that of a normal pulse. The missing pulses shall be counted during any three consecutive minute interval of a six-minute test period.
- 14. All production test shall be performed after the specified non-operating holding period.
- 15. The life test shall consist of continuous operation at the conditions of Test 2.
 - If tube type L-4601 is in concurrent production with type L-4495, the life test of any one of the two types shall be considered to satisfy the life test requirement of the other type.
- 16. During this test the magnetron shall be operated at the conditions of Test Condition 2. The tube shall meet the requirements for R. F. Bandwidth and Stability production tests.
- 17. After the specified number of cycles, the tube shall pass all the tests under Test Condition 2 in Quality Conformance Inspection, Part I.
- 18. The magnetron shall meet all the electrical requirements of this specification from -54°C to +110°C and shall not be damaged by storage from -65°C to +125°C.



SPECIFICATION SHEET TYPE NO. L-4601 B SHEET 4 OF 8 REVISION 1)

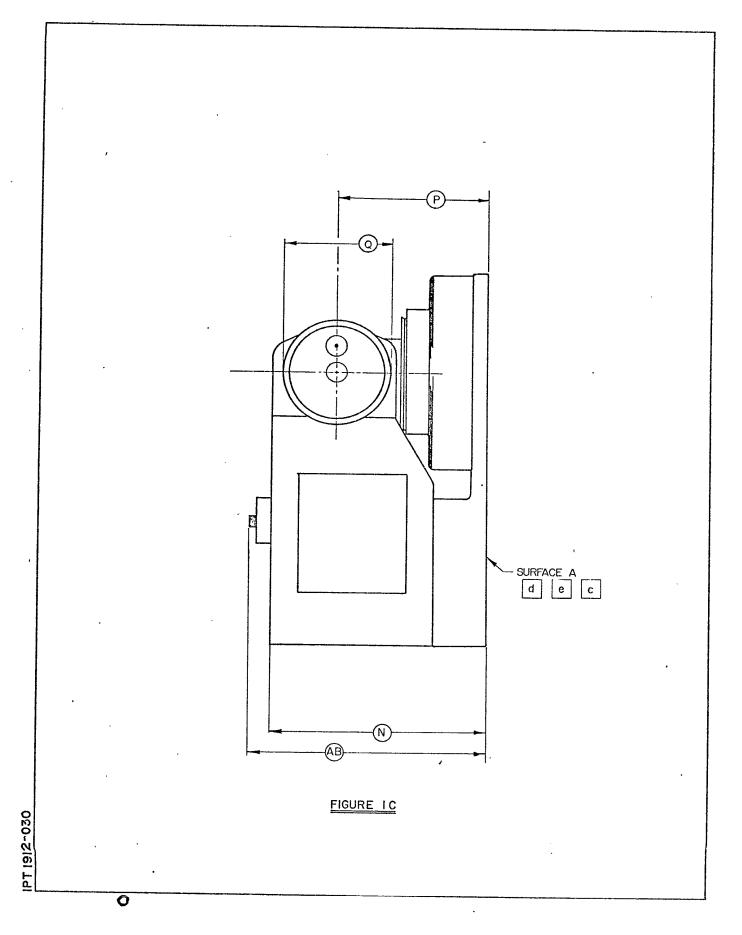




SPECIFICATION SHEET

TYPE NO. L-4601 B SHEET 6 OF 6

REVISION D





SPECIFICATION SHEET TYPE NO. L-h(-)1 B SHEET 7 OF 8 REVISION D

| | DIMENSIONS | | | DIMENSIONS | | | | | |
|-------------|--------------|----------------|----------------|----------------|----------------|-------------|-------------------------|-----------------|--|
| LETTER | I. | CHES | нп | MILLIMETERS | | I! | ICHES | 7 | METERS |
| DOTTIM | MIN. | MAX. | MIN. | MAX. | LETTER | MIN. | MAX. | Min. | MAX. |
| | QUALITY | CONFORMANCE IN | SPECTION - PAR | TI | | QUALITY | CONFORMANCE IN | SPECTION - PART | |
| Α | 2.615 | 2.645 | 66.k2 | 67.18 | | | | | |
| В | 1.610 | 1.640 | 40.89 | 41.65 | | | | | |
| C | 1.276 | 1.284 | 32.41 | 32.61 | | | | | |
| D | | .350 | | 8.89 | | | | | |
| Ε | 8-32 NC-2 | 2B | | | | | | | |
| F | 1.206 | 1.318 | 30.63 | 33.48 | <u> </u> | | | | |
| G | 1.216 | 1.22lı | 30.89 | 31.07 | | | | <u> </u> | |
| J | | 3.950 | | 100.33 | ∤ | | | | · |
| K | 2.585 | 2.615 | 65.66 | 66.42 | | | | | |
| L | .809 | .815 | 27.55 | 20.70 | - | | | | |
| M | 3.110 | 3.130 1.90 | 78.97 | 79.50 | ╢ | | | - | |
| N P | 1.145 . | 1.185 | 29.08 | 30.09 | ╢ | | | | |
| Q | .855 | .855 | 21.72 | 22.48 | ∤├ | | | ļ | - |
| R | .398 | .1102 | 10.11 | 10.21 | { | | | ļ | |
| S | .893 | .902 | 22.81 | 22.91 | | | | | |
| T | 3.000 | 1 - 796 | 76.2 | CC • 71 | ╢ | | | | |
| ΑA | 2.505. | 2.525 | 63.627 | 64.135 | | | | | |
| AB | | 2.00 | | 50.8 | ╢ | | | | |
| | | | | | | | | <u> </u> | |
| | | | | | - | | | | |
| | | - | | | | | | | |
| | | <u> </u> | - | - | ╢ | | | | - |
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| | | | | | - | | | <u> </u> | ــــــــــــــــــــــــــــــــــــــ |
| | | | | | LETTER | IN | CHES | MILLI | METER |
| | | | | | ┨┖ | MIN. | MAX. | MIN. | YAX. |
| | | | | | | Q | UALIFICATION IN | SPECTION | |
| | | | | | | | |] | T |
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| | | | | | | | JANTMON | | |
| | | | | | Н | | .610 | | 15.47 |
| | | | | | U | | .610 1.890 | | 15.47 |
| | | | | | U V | 8-32 NC-2 | ,610 1.890 B | | 15.h? h8.00 |
| | | | | | V W | 8-32 NC-2 | .610 1.890 B | | 48.00 |
| | | | | | V W X | | .610 1.890 B B | | 12.7 |
| | | | | | V W | | .610 1.890 B | | 48.00 |
| | | | | | V W X | | .610 1.890 B B | | 12.7 |
| | | | | | V W X | | .610 1.890 B B | | 12.7 |
| | | | | | V W X | | .610 1.890 B B | | 12.7 |
| | | | | | V W X | | .610 1.890 B B | | 12.7 |
| | | | | | V W X | | .610 1.890 B B | | 12.7 |

IPT 1912-040



| SPECIFICATION | SHEET |
|------------------|------------|
| TYPE NO. 1-5601B | SHEET B OF |
| REVISION | n |

OUTLINE NOTES:

- a. Magnet WARNING decal.
- b. Part number, serial number and date code decal.
- c. Surface A must be flat to a maximum of .010.
- d. All metal surfaces, except surface A and the input assembly, shall be painted with heatresistant paint.
- e. Surface A and interior surface of waveguide output shall be plated.
- f. Cathode lead shall be identified by letter "C" and contain yellow silicone insulation. Heater lead color is left to discretion or manufacturer.
- g. Magnet Polarity: The North seeking pole of a compass shall be attracted to this end of the magnet.
- h. Body temperature (TB) shall be monitored at this point.