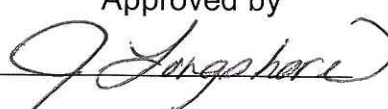


Clause

Document Number

Nadcap Requirements

QX3

Effective Date	Revision No.	Responsible Organization	Approved by
8/4/2015	Initial	Quality	

1.0 Purpose

- 1.1 This Quality Clause is a supplement to, and does not replace or alter other terms and conditions covered by purchase documents, procedures or requirements of drawings or specifications within the purchase order.
- 1.2 This document applies to production hardware and services in the purchase order.
- 1.3 It is the expectation of L-3 CPS for suppliers to comply with the requirements identified and communicate with the L-3 CPS Supplier Quality Assurance representative when the requirements of this clause cannot be met.
- 1.4 This document applies to manufacturing processes that may change the mechanical or chemical properties of a material that would negate the material requirements of the drawing or specification. L-3 CPS requires National Aerospace and Defense Contractors Accreditation Program (Nadcap) to reduce the opportunity of nonconforming material conditions for hardware that undergoes special processes.

2.0 Suppliers are responsible for providing evidence of accreditation applicable to the special process required for the P/N on the purchase order.

- 2.1 In the event there are changes to the scope of accreditation for the Nadcap process, the supplier will contact the SQA representative to notify of the loss, change in scope, or re-approval of Nadcap accreditation.
- 2.2 Special processes that require Nadcap accreditation for L-3 CPS:
 - Heat Treating
 - Painting/Coating/Plating
- 2.3 Suppliers are responsible for flowing down to their sub-tier suppliers the requirement for Nadcap accreditation.
- 2.4 For information to obtain accreditation or see a full list of processes and approved suppliers and the scope of Nadcap accreditation, visit the Nadcap website at:

<https://www.eauditnet.com/eauditnet/ean/qpl/qplSearch.htm>

3.0 History of Changes

History of Changes		
Revision Number	Revision Date	Revision Summary
Initial	8/4/15	Initial Release