



\$3.50 VOL. 18 NO. 4 APRIL 1997

Exploring Electronics And Technology For The Hobbyist And Professional

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Noise-Cancelling Radio Mics

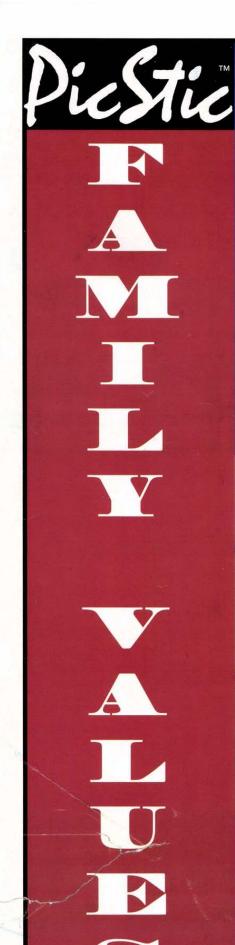
The AC Volt

A Do-It-Yourself Sound Blaster 16

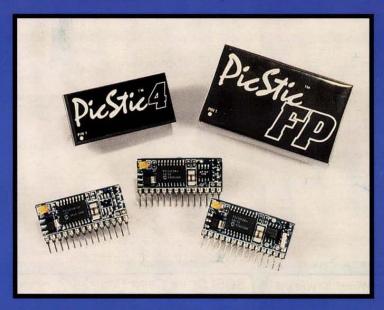
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W FLOATING POINT PICSTIC



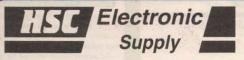
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HSC# 16536 Tiny LCD/Backlight set HSC# 16537 Left & Right Optics units \$7.95 pr.

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Hobby Parts Potpourri!

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- Version 2 is the same, with the addition of two 10+10W Stereo amplifier chips (TDA2009) and circuitry
- Amplifiers are mounted on 12" x 1 5" x 2" heatsink

HSC#16521

HSC#16560

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Windows drivers, sound program etc. in "Zip" file
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watt power supply, no fan

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Viper Pro Video

- Viper Pro Video
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 ♦ Onboard 2MB VRAM, can be upgraded to 4MB
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 ♦ Can display following resolutions (and more):
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 1280 x 1024 pixel 256 color 56K, 16M color
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Ethernet Card Closeout

Driver software is on 5.25" disks -- be forewarned: if you only have a 3.5" drive, you will have to get a friend to copy!

Note: not for "dumb" nodes, does not have boot ROM

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square, has copper plate for themat mounting on CPU

• Unit is new, and much cheaper than the separate parts!
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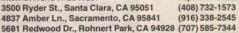
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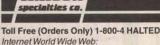
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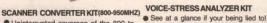
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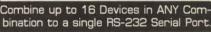
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NOISE-CANCELLING RADIO MICS

by Gordon West

Radio communicators who may prepare for emergency communications take great pride in checking every detail of their radio system. Such was the case of an emergency communication team who would be handling emergency medical radio traffic at the local airshow. They tested and re-tested their entire radio network to make absolutely sure that everything would work perfect on their big day.

The one-day airshow came and went, and the majority of the communications were laced with problems. Half the time, the well-tested repeater system cut out on voice syllables. The other half of the time, crowd noise and the roar of jet engines drowned out many of the emergency communicators on the front line. As you can imagine, the problem was NOISE.

The well-seasoned radio technician is quick to recognize that repeater dropout on voice syllables is a simple case of over-deviation by the transmitting station. Every time a communicator would talk louder to beat the background crowd noise, the repeater would self-limit the incoming 4 KHz deviation level, and clamp out loud syllables beyond 4 KHz.

"During the initial tests, the communicators

would be talking in a normal tone of voice, and were not trying to shout over crowd noise," comments David Lee W6ZL, a Southern California radio communications technician.

"Radio communicators preparing for a big noisy event should always test their deviation limits by closetalking the microphone, and literally shouting in the mic to insure they don't drop out of the repeater's pass band," adds Lee.

This problem of "overdeviation" is magnified when radio communicators add external speaker/microphones and headsets at the last minute. Often times, the accessory mic elements are "hotter" than the built-in mic, almost guaranteeing over-deviation, and repeater and base receiver syllable dropout. What the radio operator didn't realize during the initial tests was that he or she was not literally shouting into the microphone trying to overcome

radio from Kenwood features a mike circuit that won't creep up to overdeviate when crowd noise gets loud.

The new low-cost ham

crowd noise and talking extra loud so they could hear their own speech.

The constant elevated crowd noise, coupled with the background roar of the airshow participants, leads to some amplified/equalized transmit audio circuits averaging out the noise level and taking it up to 4 KHz, and then saturating on the first syllable of the close-talked microphone. Some base-station microphones can eliminate this problem by putting them into the manual mode, and cranking the level extremely low. Other microphone systems may employ a variable automatic gain control (AGC) system which can be re-adjusted to compensate for a constant background noise floor. On handheld equipment, there are no AGC adjustments, other than taking the mic pot and deviation pot and adjusting them lower than normal for an expected loud and noisy environment.

Some professional communicators may use professional headsets with a noise-cancelling microphone element. There are also noise-cancelling remote lapel mics, plus noise-cancelling base-station microphones that have two entrances (apertures) for sound entrance.

"Shure Astatic and others use a screen approach to allow sound access to the back of the mic element," comments Adolph Santorine N8JBC, President of The AWS Group (Wheeling, WV; 304-233-2223).

Aviation and big-crowd headsets from Telex may use a two-aperture approach, with a slot on the top and the front.

"Newer radios are beginning to use Electret microphones for noise cancellation where two microphone transducers are wired 180 degrees out of phase," adds Santorine. This is the approach that some headset makers in the communication electronics field have taken — headsets that seemingly block a constant roar of noise, yet allow nearby conversations to come through loud and clear. If you haven't tried on a pair, do it! Fascinating.

Commercial-grade mobile radio noise-cancelling microphones may have an opening in the back of the diaphragm, similar to the single port cardioid mic, and a special dynamic cartridge to obtain short distance audio.

"A noise-cancelling microphone is designed in a manner to effectively discriminate between spherical and plane soundwaves," comments Stan Maire, Chief Engineer, Acoustics at the Astatic Corporation. "Speech soundwave energy radiates from the mouth, and closest to the mouth, soundwaves are spherical. The more distant unwanted soundwaves will consist of plane waves," comments Maire of Astatic.

When you speak into the microphone, your voice sound pressure is greater on the front of the mic than on the back, producing maximum diaphragm movement. Unwanted noise at a distance greater than one-half inch from the microphone is dramatically decreased because of phase differences and defractional effects. This allows the radio operator to be heard "loud and clear" with almost no background noise getting through to the transmitted signal.



The Heil headsets feature a mike element tuned for voice frequencies only. Keep the mike element close to your lips to minimize engine roar.

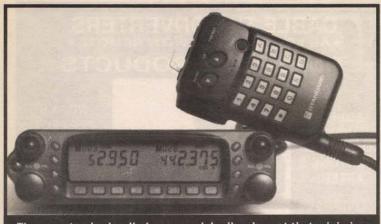
(Pictured Chip Margelli K7JA)

"A competitor of ours developed a new noisecancelling microphone for helicopter radio reporting. It worked so well that people began calling the radio station and accusing them of giving the report from the station, instead of up at the helicopter, because the typical helicopter sounds could not be heard," muses Stan Maire of Astatic.

Stan points out that the first noise-cancelling



This ICOM remote head mike features a mike element that reduces low background frequencies, and brings up voice frequencies.



The new standard radio has a special mike element that minimizes road noise pick-up.

microphone was developed by Electro Voice during World War II for use in tanks. In 1960, Shure Bros. offered the controlled magnetic noise-cancelling microphone and, most recently, the Astatic Model 631 and 632 microphones with noise-cancelling capabilities are the best on the market. The noisecancelling microphones can also be made with ceramic cartridges, too. Ceramic cartridges lead to better noise-cancelling capabilities, especially in mobile vehicle installations.

Frequency response is another big consideration when selecting an optional microphone element with or without noise discrimination characteristics. Many amateur radio operators choose Heil microphone/headsets because of the capabilities of selecting different types of mic elements with specific frequency responses. The Heil headsets may not be classified as noise-cancelling microphone systems,

but their tight frequency response could lead them into a category of noise discrimination - especially where the noise falls well beyond the pass band of the mic element and its normal human voice speech response.

"And there is the issue of microphone compatibility with a specific type of mobile, base, or handheld radio," comments one two-way radio manufacturer who has seen both good and bad choices for the microphone element.

Carbon microphones may offer high output and great efficiency, but they

hiss from the carbon granules and also require DC power. Not many crystal microphones are around because of their heat-sensitivity. Ceramic microphone elements are lightweight, inexpensive, simple to produce, and offer fair frequency response without the problems of humidity and high temperature.

Dynamic microphones are quite common in radio communication circuits, and they work with sound pressure variations causing a diaphragm to move a lightweight coil of wire in a field of a permanent magnet, inducing current flow in the coil. The dynamic microphone offers good uniform frequency response, but the disadvantage is a higher cost to manufacture, critical manufacturing process, and dust and moisture must not be allowed to migrate into the lightweight coil assembly.

Another popular radio communications microphone element is the Electret where sound pressure variations on the diaphragm force the diaphragm to move in relationship to a back plate, creating a capacitor effect with one plate on the diaphragm, and the other plate on the back of the mic.

Varying the thickness of the dielectric between the plates of a capacitor varies the capacitance. The dielectric in the Electret mic is air. The Electret microphone is very small and light, and offers high output for its size, and offers good frequency response. But the Electret microphone requires a small power source and electronic impedance matching circuitry, and close frequency response tolerances are difficult to obtain.

"Any radio system attached to an after-market microphone system should always be calibrated on a professional service monitor deviation meter," comments Bill Alber WA6CAX. "Too many times, we may see a nice microphone system improperly matched to a great radio transceiver. But with just a little adjustment, the new microphone and the existing radio can be made very compatible, including the use of noise-cancelling microphone circuits."

If you're thinking of changing the microphone on your radio system, or adding a headset microphone to your handheld, get together with the headset and microphone manufacturer, and let them know exactly which radio you plan to add their system to. This way, you will get the noise-cancelling or noise-reduction mic element that will best meet your communication needs. NV

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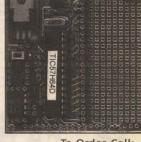
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The TDS 200 Series front-panel controls are scaled and designed similar to a classic analog scope. Familiar frontpanel controls like vertical scaling, trigger level, cursors, and trace positioning are all accessed with conventional knobs. The analog user will find these controls to be responsive and linear, just like those on analog instruments. Digital features like automatic waveform measurements and waveform storage reside within a flat menu structure that is easy to reach and easy to understand. Most features are activated by a single button-push.

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The TDS 200 Series display is a bright, backlit LCD screen(11.5 cm x 8.6 cm size) with a wide viewing angle. Its clarity matches any analog scope, and thanks to DRT (Digital Real-Time, see paragraph below) acquisition, it does not rely on vague waveform "shadows" to convey the signal details. DRT oversampling (10X on TDS 220, 16X on TDS 210) captures fast edges, transients, & ordinary repetitive waveforms equally well. Unlike earlier LCDs, the TDS 200 Series display has a wide viewing angle that enhances offaxis legibility. Life expectancy & reliability are much better than traditional CRT displays. LCDs employ newly developed technologies that have been proven to maintain usable contrast longer than CRTs. Because LCDs do not rely on critically-aligned beam-positioning elements, they are more impact-resistant & more durable than CRTs.

DIGITAL REAL-TIME TECHNOLOGY

The TDS 200 Series oscilloscopes rely on Tektronix's proven Digital Real-Time oversampling technology to provide extraordinary waveform quality, update rate, & stability. Both scopes sample at 1 GS/s (at least 10 times their bandwidth). You can capture signal details that are invisible on analog scopes. DRT samples fast enough to reconstruct highspeed edges & transients with unmatched clarity. Call for our 8 page brochure which explains in detail the difference between DRT & other sampling architectures such as Equivalent-Time(ET) sampling. Each channel in a TDS 200 Series scope is supported by a separate DRT acquisition system. DRT scopes deliver a clear, easily understood display, minimizing the distortion & aliasing common to conventional undersampled digital storage oscilloscopes.

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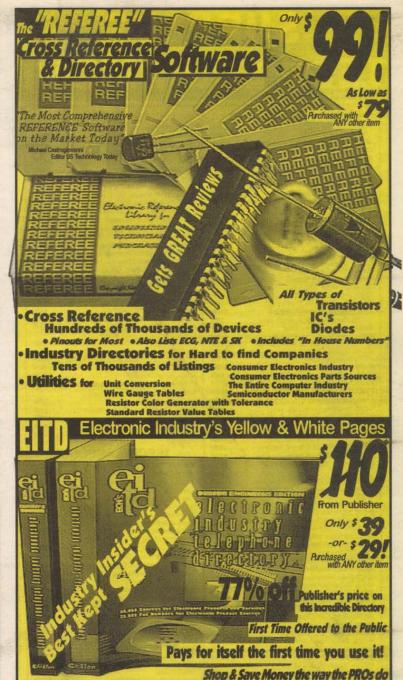
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Stamp Stamp Applications:

Putting the Spotlight on BASIC Stamp Projects, Hints, and Tips

by Scott Edwards

RED

YELLOW

GREEN

RED

YELLOW

GREEN

Solutions Cubed, a California electronic-design

East/West

North/South

Figure 2. Hook-up

~~

'If yellow and green LEDs are too m w/this resistance, α ste (not below 220Ω)

left over for your customization.

New Stamp Peripherals

he Electronics Q & A column here in Nuts & Volts is an amazing resource. Q & A editor TJ Byers will go to any length to find the answers to his reader's questions. Recently, he came

A reader had come into possession of a real stoplight, and wanted

to know how to build a circuit that would realistically sequence the red, yellow, and green lights. TJ half kiddingly suggested a player-piano arrangement of motors, cams, and switches, and referred the question

So, this month, we'll learn how to sequence a traffic light, with to me for a Stampified solution. special emphasis on storing and retrieving data with Lookup tables. We'll also have a peek at new Stamp peripherals that store data, keep time, and

control motors.

Stamp Gives the Green Light To Efficient Programming

A model traffic signal and some neat Stamp peripherals

Playing Traffic Cop

It hardly seems necessary to discuss what a traffic signal does, since we spend way too much of our time looking at examples - usually lit up red in our direction for an interminable time.

But it's my habit to describe a problem by making sketches and jotting notes and calculations before I set out to write a program. In this case, I drew a pair of traffic signals at a hypothetical intersection. One light would control a north-south street, the other east-west.

I identified six states for the lights in a normal traffic sequence, as shown in Figure 1. For the sake of simplicity, I decided that this intersection would be the timer-controlled variety, not demandcontrolled by the presence or absence of traffic. After all, the reader probably wants his light to sequence continuously, without the need for somebody to pull up in a Chevy.

The lights remain in each of the six states for varying amounts of time, ranging from less than a second for both-red, through two seconds for yellow, to eight seconds for red/green. I picked the times arbitrarily. I made a note to make sure that the program allowed any timina parameter to be changed

Figure 2 shows how I rigged a simulated stoplight with red, yellow, and green LEDs. Note that you may have to fiddle with the series resistor values in order to get more-orless equal brightness from the three different colors of LEDs. Each color of LED has a different forward voltage and efficiency.

Equipped with my two models - a mental model of stoplight operation and a physical model of the lights themselves - I was ready to program.

Looking at my sketch (Figure 1), I determined that the job boiled down to retrieving two pieces of information from a lookup table; the patterns of the six lights and the length of time they should remain in that pattern. PBASIC includes a Lookup instruction that allows you to fetch data from a

table based on its position or index. An obvious approach would be to prepare two lookup tables: one with bit patterns and the other with times.

However, wanted to illustrate a couple of PBASIC capabilities that many users forget: (1) Lookup-table entries can be up to 16 bits long; and (2) The stamp2 host program can perform compiletime math that can

make a program more readable without taking up additional program memory.

firm that does new-product development, has Mini Watt RAM Pack AC adapter input
 Uninterruptable supply Serial interface 8kB storage Accepts NV SRAMs Pocket Watch Motor Mind-Serial interface
 Controls speed, direction
 Tachometer output

Stamp

Pins

Figure 3. Mini-Mods family of Stamp-friendly peripherals.

N-S N-S Bit pattern: 100001 Time (sec): Figure 1. Stoplight sequence.

Listings 1 and 2 are the result. programs are thoroughly commented, so I won't repeat that stuff here. Suffice it to say that these are very compact programs with plenty of room

rolled out four new modules designed to work well with the Stamps. They recently sent me samples of their four Mini-Mod (miniature engineering module) products for evaluation. Figure 3 is a family portrait. Three of the modules are seriallyinterfaced peripherals that serve mass storage, timekeeping, and motor-control functions. The fourth is a smart power supply that derives regulated 5V from a pair of AA batteries. Prices range from \$25.00 to \$30.00.

The RAMPack and Pocket Watch serial peripherals have a neat feature - they automatically sync to the baud rate (1200, 2400, 4800, or 9600) of incoming serial data. They

Stamp Applications:

al

Sources

For more information on the BASIC Stamp, contact:

Parallax, Inc.

3805 Atherton Road, #102, Rocklin, CA 95765 phone (916) 624-8333

Internet http://www.parallaxinc.com

For Mini-Mods mentioned in this article or custom design work, contact

Solutions Cubed

3029-F Esplanade, Chico, CA 95926 phone 916-891-8045; fax 916-891-1643 Internet http://www.solutions-cubed.com

For a catalog of serial LCDs and Stamp-related products, contact:

Scott Edwards Electronics

P.O. Box 160, Sierra Vista, AZ 85636-0160 phone 520-459-4802; fax 520-459-0623 Internet at ftp.nutsvolts.com in /pub/nutsvolts/scott E-Mail: 72037.2612@compuserve.com

perform this magic by requiring that a synchronizing character of 055h (01010101 binary, or the ASCII code for the letter 'U') precede any other communication. Here's a quick rundown on the features of the individual modules:

RAMPack: RAMPack allows you to store and retrieve up to 8 KB of data in a static RAM chip. As shipped by Solutions Cubed, the RAM in RAMPack is the volatile kind that loses data when power is removed. However, the device is compatible with battery-backed nonvolatile RAM packages. Just pry the original RAM chip out of its socket and pop in the NV RAM device.

Storing data in RAMPack requires that you send the sync byte, a write instruction (0), the number of bytes to store (1 to 8), two bytes comprising a 16-bit starting address in RAM, and finally the data bytes themselves. So a minimal complete write package would contain six bytes.

Reading data back from RAM follows a similar sequence: sync byte, read instruction (1), number of bytes, and 16-bit address. RAMPack gives your Stamp program about 500 µS to set up for serial input (Serin), then transmits the requested data.

RAMPack looks like an interesting alternative to EEPROM data storage in applications that require continuous data recording. EEPROMs can only take a limited number of write cycles, and the larger EEPROMs have the most limited writeendurance, typically 100,000 writes. RAM can be rewritten an unlimited number of times. On the other hand, EEPROM is the hands-down winner when maximum battery life is required, since the Stamp can drive it directly, and it draws little current (a few microamps) when inactive.

Pocket Watch: This module is a real-time clock with alarm function. The alarm is an output pin that can signal the Stamp, light an LED, or power a small buzzer.

Pocket Watch understands instructions that set and read the time and alarm, and turn the alarm on and off. Unlike most other real-time clocks - which express time in binary-coded decimal (BCD) numbers - Pocket Watch uses byte values for seconds, minutes, hours, days, months,

Pocket Watch is significantly easier to interface to the Stamps than a normal real-time clock chip. It's sole disadvantage is higher current draw.

Pocket Watch draws a constant 5 mA (about the same as a BS1). Most real-time clock chips run on a few microamps while time, and keeping perhaps 1 mA while communicating with a

Motor Mind: Robotics enthusiasts take note: Motor Mind is a complete two-amp Hbridge motor controller with 2400-baud serial input and a built-in tachometer function. It understands instructions that set motor speed in 256 steps, brake and reverse the motor, and measure motor speed. A dedicated "override" input can stop the motor. This could be connected to a limit/panic switch, or be driven by circuitry that senses excessive current draw or temperature to prevent damage to the motor or electronics.

Mini Watt: This unit is a combination regulated power supply and intelligent battery charger. It can provide to 200 mA

continuous current at 5V from a pair of rechargeable NiCd batteries. It automatically handles the details of charging the batteries from an AC adapter input, while maintaining an uninterrupted supply at the 5V output.

These engineering modules are a real bargain

Listing 2. Stoplight control for BS2

Program: STOPLITE.BS2 (Sequence a stoplight from a lookup table.)

This program generates proper green-yellow-red sequencing for a pair of traffic signals controlling an intersection. I refer to one street as "EW" (east-west) and the other as "NS" (north-

south). Pins are connected to LEDs as follows:

P5 EW/red P4 EW/yellow P2 P1 NS/yellow

P3 EW/green PO NS/green

====Constants===

The program uses six 16-bit constants to represent the states

of the lights (lower 6 bits) and the length of time to leave

the lights in those states (upper 10 bits). Here's how the

constants are organized: Duration (ms)

Pattern of lights

The BS2 host software permits compile-time math (math done on

the PC before downloading to the Stamp), which we'll use to

combine two sets of constants — one representing light patterns

and another times. This allows you to change the timing of the lights (or the bit patterns, if you wired the lights differently) without worrying about how the bits are packed into their 16-bit packages.

ISgrn	con %00100001	' Make NS green, EW red.
Syel	con %00100010	' Make NS yellow, EW red.
llRed	con %00100100	' Make both lights red.
Wgrn	con %00001100	' Make EW green, NS red.
Wyel	con %00010100	'Make EW yellow, NS red.

EWyel Make EW yellow, NS red. NSgoTime con 8192 Set NS green duration (in milliseconds). 'Set duration of any yellow. yelTime 2048 con

Set EW green duration. 8192 EWgoTime con redÖverlap con ' Set red/red overlap time.

The bit-pattern and timing constants are combined as follows: The time is logically ANDed with %111111111000000, which

clears the lower 6 bits to 0s while leaving the upper 10 bits intact. The result is logically ORed with the 6-bit

light pattern, which copies the 1s of the pattern into the lower 6 bits. If this ANDing and ORing is unfamiliar, check

out Stamp Applications #14, Apr. '96 for a quick lesson

in Boolean logic. (See the N&V web site or contact the magazine for back issues.)

%1111111111000000 ' Mask off lower 6 bits. top10 con ' Mask off upper 10 bits. btm6 con %000000000111111

con NSgoTime & top10 con yelTime & top10 NSgo ' 16-bit time/bit pat. **NSgrn** NSwarn **NSyel** . .. allStop con RedOverlap & top10 allRed EWgo . .. con EWgoTime & top10 **EWgrn EWyel EWwarn** con yelTime & top10

===Variables= ' Current state (0-5) of stoplight sequence.

lkup var '===Program=== word ' Number from lookup table.

DIRS = %00111111 ' Set lower six pins to output. Endless loop. again:

' For each of six stored patterns/times... for seq = 0 to 5 lookup seq,[NSgo,NSwarn,allStop,EWgo,EWwarn,allStop],lkup

Get bits. Copy lower 6 bits to pins. OUTS = Ikup & btm6

pause Ikup & top10 'Set delay to upper 10 bits. ..and get the next entry from the table. next

goto again 'Repeat endlessly.

> at the prices Solutions Cubed is charging. They are probably meant to serve as advertisements of the company's engineering services - much the way car companies build concept cars to show off their design prowess. If you can use these neat modules as-is, snap 'em up. If you need custom design work for a project, call these guys. They understand Stamps, and have successfully converted Stampbased designs into commercial products. NV

Stamp Apps

Listing 1. Stoplight control for BS1

- to one street as "EW" (east-west) and the other as "NS" (north-
- south). Pins are connected to LEDs as follows:
 - EW/red pin2 pin5 pin4 EW/yellow pin1
- ====Constants==
- The program uses six 16-bit constants to represent the states
- of the lights (lower 6 bits) and the length of time to leave

- and the times separately, then have the compiler add or
- host program doesn't have this feature, so we'll have to do
- - |-----
- SYMBOL•NSgo = %001000000100001
- SYMBOL NSyel = %0000100000100010 'NS yellow/EW red, 2048
- SYMBOL allRed = %0000001000100100
- SYMBOL EWgo = %001000000001100
- SYMBOL EWyel = %0000100000010100 'NS red/EW yellow, 2048
- ===Variables===
- SYMBOL seq = b11
- SYMBOL Ikup = w4 ===Program===
- dirs = %00111111
- again:

- pins = Ikup & %00111111 |kup = Ikup & %111111111000000
- next
- pause Ikup
- goto again

- Program: STOPLITE.BAS (Sequence a stoplight from a lookup table.)
- This program generates proper green-yellow-red sequencing for a pair of traffic signals controlling an intersection. I refer
- - NS/red NS/yellow
 - EW/green pin3 pin0 NS/green
- the lights in those states (upper 10 bits). The usual way to create such constants is to define the bit patterns
- logically OR them together. Unfortunately, the simple STAMP
- it by hand. Here's how the constants are organized:
 - Duration (ms) Pattern of lights
 - - 'NS green/EW red, 8192
 - - 'NS red/EW red, 512 ms.
 - 'NS red/EW green, 8192
 - Current state (0-5) of stoplight sequence.
 - ' Number from lookup table.
 - ' Set lower six pins to output.
 - ' Endless loop.
- for seq = 0 to 5 'For each of six stored patterns/times.. lookup seq,(NSgo,NSyel,allRed,EWgo,EWyel,allRed),lkup 'Get bits.
 - Copy lower 6 bits to pins.
 - ' Strip off lower 6 bits.
 - 'Set delay to upper 10 bits.
 ..and get the next entry from the table.
 - 'Repeat endlessly

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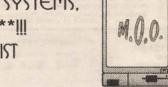


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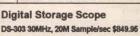
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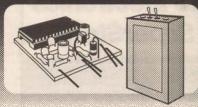
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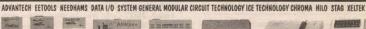
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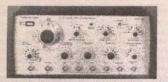
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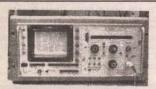
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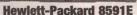
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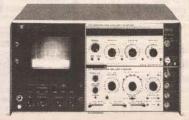
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by Karl Lunt

receive several requests each month for help getting started in robot-building. The plea usually takes the form of "... my (son or daughter) wants to build a robot for (science fair, Scouts, fun); how do I get started?" Often, the parent has seen a copy of my column or found my name on the Internet. And some of the requests for help get pretty desperate, citing deadlines a week or so away.

I figure this would be a good time to condense some of the information from my previous 54 Nuts & Volts columns. After all, I've covered a lot of ground in the last 4+ years, and a review of the tools and techniques available in this hobby should be of interest both to beginners and to long-time readers.

How do I get started?

People who've never built a 'bot before usually approach the task from one of two directions. One group simply jumps in and starts. Grab some DC motors (these old windshield wiper motors look strong enough), a hurking power source (Bob doesn't need this motorcycle battery anymore), and some type of base material (I'll take a sheet of that 3/4" plywood). Saw, hammer, glue, and bolt for a while, then step back and see what

you've got.

Don't get me wrong; I'm all for this kind of experimentation. Of course, you might well end up with a 100-pound juggernaut that (hopefully) won't move too fast or too far, and you will probably learn a lot in the meantime. But you're just as likely to create a large wood and metal sculpture, and the frustration of not getting your first R2D2 to move at all might stop you altogether. If this happens, you will miss out on a fascinating hobby and a lot of fun.

The other group of beginners takes the time to sit down and think out the whole effort. They are quickly paralyzed by the sheer complexity of the task; the questions seem endless. Where do I find motors? How do I make the robot back up? Should I use AA batteries? How will

I control the thing?

Some who start down this path do build a machine. Of course, the motors aren't held onto the base all that well, it only does right-hand turns, and the spare bedroom is filling up with used alkalines, but it does roll around under its own power. Others in this group end up like the old Star Trek trick of shutting down a rogue computer by giving it an infinite problem to solve; they get so mired down in the complexity that they finally give up in frustration.

The solution for both groups lies with the single most important resource in robot-building; information. The more sources of information you can tap, the greater your field of options and the more tools you can bring to bear on your project. And, in the last four years, the amount of useful information for the novice robot-builder has exploded, thanks largely to the Internet.

When I started this column, Internet access was pretty much limited to colleges and universities, and to a few enlightened companies that provided their employees with net access in the form of E-Mail and news. In those days,

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there was no Web, and few individuals had built even one 'bot, let alone a herd of them.

How things have changed in such a short time! Today, Internet access is cheap and easily available, and the Web plays a major role in helping hobbyists pool their information. In just one afternoon of Websurfing, you can visit dozens of sites filled with plans, information, pictures, and tools for helping you build your 'bot. If you are starting out in this hobby, the best help you can give yourself is to sign up with a reliable and supportive Internet service provider (ISP), hook up to the net, and get familiar with this new medium.

And since the Internet is so complex, it only makes sense that you need a tool to help you use the tool. This means a search engine, and my favorite is AltaVista (www.altavista.digital.com). Once you've reached the AltaVista Web page, you simply type a keyword or phrase in the search box, click the Submit button, and the search engine will examine

millions of entries in its database, looking for web pags that contain your keywords. Spend some time getting used to the Web and AltaVista (or whatever search engine you choose); it will be time well spent, and the information you dig up will save you plenty of frustrating trial and error later.

My web page can serve as a good starting point. Just aim your Web browser at www.seanet.com/~karllunt to see a collection of tools and information I've set up for robot builders. From my page, you can reach the Seattle Robotics Society page (www.hhhh.org/srs) which, in turn, will take you to pages for other clubs and individuals interested in robotics.

You'll also want to visit and/or subscribe to some of the Internet list servers. A list server is a cross between a bulletin board system and E-Mail. Each subscriber receives a copy of any E-Mail any other subscriber sends to the list. So if someone finds a cool surplus store selling motors, she can send a

single E-Mail to the list server, and all 200 subscribers get a copy of the note. I'm subscribed to the 68hc11 list server and find it an invaluable source of information. For information on subscribing, send E-Mail to majordomo@xx with the word HELP in the body of the message.

More traditional media also provides a wealth of valuable information. Tops on my list of books for robot builders is Mobile Robots, by Joe Jones and Anita Flynn (ISBN 1-56881-011-3). This superb book, published by A. K. Peters, Ltd., covers many of the design elements needed to build small robots in general. It also contains detailed plans for building two small robot platforms for experimentation.

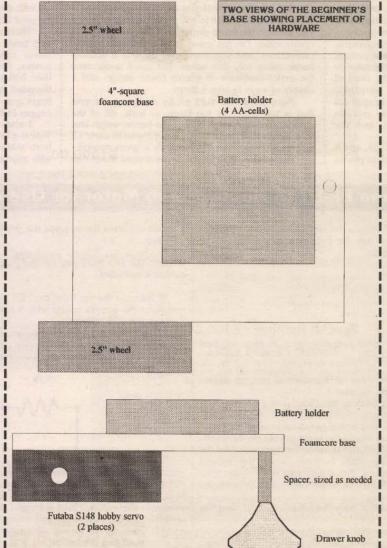
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technical books of all types.

When you get to the low-level parts of

your design, such as the electronic circuitry, be sure to contact the various manufacturers. In the last few years, more and more electronics firms have made it easier for the hobbyists to get up-to-date technical information. For example, National Semiconductor (www.natsemi.com) and Maxim (www.maxim-ic.com), among others, let you order free samples directly from their web pages.

And many companies, including Motorola (www.mcu.motsps.com) and Atmel (www.atmel.com), provide top-quality technical info in the form of .pdf files. You can view these files with a free Adobe Acrobat viewer, available on most web pages, and print them out on your laser printer. You end up with a full-size,



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high-resolution technical summary, many include timing graphs, schematics, and application notes.

And remember to visit all the technical and surplus stores on the web. One of my favorites is Mondotronics (www.robotstore.com), a great source for everything from kits for small robots to parts and books. Also check out Marvin Green's web site (www.rdrop.agora.com/marvin) and take a look at his small BOTBoard circuit boards for building 68hc11 and PIC computers. And, if all of the above isn't enough incentive to hit the Internet, I'll add one more item. You can send E-Mail to me directly at my E-Mail address (karllunt@seanet.com).

But getting onto the Internet remains the single greatest step you can make to ensure your successful start at robot building. I consider it so important that I use it as a benchmark for how serious a person really is in pursuing this hobby. If someone asks me for help in building robots, and then tells me they aren't now and don't intend to be hooked to the net, I assume they aren't all that interested in amateur robotics.

Getting physical

Right. Now you have all the information you need, or at least you know where to find it. Time to get down to the tangible stuff. You can break down just about any robot design into four parts. The sensors collect information about the robot's internal and external environments. The actuators provide the physical interaction needed with the external environment. The controller, usually microcontroller (MCU), coordinates the inflow of sensor data with the robot's program, and then controls the actuators to create the proper response. Finally, the power source provides the power usually electricity - to drive the whole arrangement.

Whenever you want to start on a robot project, always begin by deciding what you want the robot to do. Whether you're aiming for the Holy Grail of robotics (a vacuum-cleaner robot), or something more modest like a robopet, take the time to spell out all of the robot's top-level goals. From here, you can determine the behaviors it will need and the information it must collect.

This phase can actually be the most fun, and it can shed light on how tough a design problem you've set for yourself. Start with something pretty outlandish, such as fetching a beer from the kitchen to the living room sofa. Then begin breaking this task down into its component parts. The robot must find the kitchen (don't laugh, that can be non-trivial, at least in my house), then find the refrigerator, then get the door open, find the beer, grab the beer, stash it somewhere safe, close the door, find its way out of the kitchen, find the living room (see above), find the sofa, move to (but not into) the sofa, and finally announce that the beer is served.

But a beer-fetcher is beyond the scope of a beginner article; sorry about that. Instead, I'll content myself to taking you through the design and construction phases of a small robot patterned after Arnold. Arnold is a robopet that wanders around my living room. It has fairly reliable object detection (in the form of bumper switches and an IR reflector system) so it almost never gets trapped in a corner. It uses two small hobby servo motors, modified to spin continuously, for its drive system; power is provided by four AA alkaline batteries. Finally, its brain, built around a small 68hc11 computer board, executes a program written in a Basic dialect to coordinate all its functions. Refer to the accompanying table of Arnold's design.

My original Arnold robot used a plastic frame designed and sold by Marvin Green. Dubbed the "BBot Frame," this circular plastic platform sports a clear plastic dome and a one-inch high bumper skirt that hangs around the frame's mid-point. Marvin may well still be selling the BBot frames; if so, I highly recommend it as a simple and elegant starting platform. Check his web page for details.

But I'll assume that you don't have access to a BBot frame, or prefer to roll your own, so I'll guide you through the basic elements of frame design and construction. I'm not going to give you step-by-step instructions, and you won't end up with a finished frame using only this article, but you'll understand the major problems of simple frame design and a couple of ways to attack them.

Many beginners start off by designing a frame that is too heavy or too large, or both. All of the components in Arnold, except the frame, weigh less than a pound. Using a three-pound frame to carry 12 ounces of electronics and batteries is gross overkill.

Besides being inelegant, an over-sized frame can

prevent your robot from even working at all. Remember that your motors must provide motive power to carry the robot's full weight. Extra frame weight means larger motors and heavier wheels and drive system. This, in turn, means you need a beefier battery to get the same amount of running time, which adds still more weight. This vicious spiral, if left unchecked, can lead to a 100-pound robohog that gets 12 minutes of running time from a fully charged car battery.

Before you start your first robot design, resolve to build the lightest frame you can. If you build a light frame and experimentation shows it's too light, fine. You can always use the light platform as a template for making a sturdier second frame. But building the first version too heavy can prove very frustrating, and has ended more than one robot project.

There are many light frame materials available. The lightest by far is brass rod, available from the local hobby or hardware store. I use pliers to bend the rod to the desired shape, heavy nippers or horseshoe nail clippers to cut it to size, and a heavy-duty soldering gun and rosin-core solder to weld the pieces together. If you need to buy a soldering gun for this material, pick up a Weller gun rated at 100 watts or better. Note that you will NOT use this gun for soldering delicate electronics; it is only for welding brass and copper material.

Speaking of copper material, the blank copper printed circuit board (PCB) stock, available from many mail order houses, makes a terrific frame material also. Very light for its weight, you can cut the thinner stock with sheet metal shears or a hacksaw, drill holes in it easily, and weld brass rod directly to it. Go with the thinner material, say 0.062 inches thick, for your first robot.

There are other advantages to using copper-clad and brass rod as frame material. Many hardware stores carry brass hardware, such as nuts and screws. You can weld these onto the PCB material, then bolt other hardware to the frame using these threaded fasteners. And many surplus shops carry brass spacers, which weld easily to the brass rod and copper PCB.

I also use foamcore for making robot frames. This is a laminate of paper and rigid foam, available from many art supply stores. You can cut it easily with anything from a razor saw to a sharp knife. It

Modifying a Futaba FP-S148 Hobby Servo Motor for Use as a Robot Motor

In the following instructions, "front" means the part of the motor case that encloses the motor's output shaft (and has the Futaba label on it); "back" means the opposite side of the motor case.

You will need:

Jeweler's screwdrivers (Phillips) Small solder iron Solder sucker Needlenose pliers Diagonal cutters

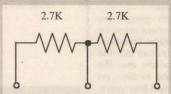
Two 2.7K ohm, 1/4-watt resistors (you could probably use 2.2K ohm resistors in a pinch; those are Radio Shack 271-1325)

- 1. If your motor already has some form of mechanical coupler device screwed onto the end of the output shaft, remove it.
 - 2. Remove the four screws from the back of the case.
 - 3. Remove the front and back covers.
- 4. Remove nylon center (top) gear and nylon gears on output shaft and motor shaft. Try not to disturb or wipe off any of the white grease on the gears.
- 5. Using diagonal cutters, carefully trim and remove the nylon spur on the surface of the large output gear. This spur normally limits the servo's movement to an arc of about 270 degrees. Make sure you remove the spur completely. You must not leave any chunks of nylon that might prevent the output gear from rotating freely.
- 6. Pry off the bronze sintered bushing from the plastic hub around the potentiometer (pot) shaft.
 - Remove the two small screws on either side of the motor shaft.
 - 8. Firmly press on the pot's shaft to push it back through the servo's case.

This should push the pot and the printed circuit board (PCB) out the back of the case.

WARNING: DO NOT pry on the PCB at all! DO NOT push on the motor's spindle!

- 9. Remove the pot from the PCB by carefully heating its connections, then removing the excess solder with a solder sucker. Work carefully and do not damage the PCB's traces.
- 10. Install two 2.7K resistors, wired in series, in place of the pot. The two resistors will appear to the servo's circuit as a 5K pot rotated to its center position. Refer to the following schematic:



where the Os represent the solder pads that previously held the pot's leads. Make sure you install the junction of the two resistors in the center pad on the PCB. Trim the leads so the resistors will fit inside the case when you later reassemble the motor. Make sure you don't accidently short any traces on the underside of the PCB when you solder the resistors in place.

11. Carefully re-assemble the servo motor. Simply reverse the above steps for disassembling the motor.

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ARNOLD, a small robopet

Sensors

Bumper skirt, 360-degree coverage Reflective $40~\mathrm{KHz}$ IR object detection system, 150-degree coverage

Actuators Controller Two R/C hobby servos, modified for full rotation 68hc811e2 MCU (2048 bytes EEPROM, 256 bytes RAM) Programmed in 68hc11 SBasic

Four AA alkaline batteries

Power

weighs next to nothing, yet provides amazing strength. You can draw on it with a pencil, poke holes into it with an awl or a nail, and hot-glue odds and

ends to it easily.

The big brother to foamcore is Gator-board. Also available at industrial art supply stores, Gator-board looks just like foamcore and weighs about the same, but it sports a tough plastic skin rather than paper. You will need a coping saw or a jigsaw to do a good job of cutting Gator-board, but you will like the end results. The material wears very well, is light but very

strong, and hot-glue sticks to it well.

Your first robot shouldn't require anything more substantial than Gator-board or copper-clad as a frame material. If you need a heftier base material for a later robot, check out Sintra plastic. This is an opaque foam-based plastic, available in sheets of 1/4" thickness in various colors. It cuts with a saw, jigsaw, or even a tile knife, drills easily, and takes hotglue well. It offers excellent strength for its weight, and you can usually find good-sized pieces in the scrap bin of your local plastics shop.

After choosing your frame material, you need to look into fasteners. My fastener of choice for small robots is hot-glue. You can pick up a suitable hot-glue gun from nearly any hardware store, and most stores sell a variety of glue sticks for different surfaces.

While you're out, pick up a roll of double-sided foam tape. You can find this invaluable tool at most hobby stores, and a few bucks worth will last you for several robots. To use the tape, simply cut a piece to length with an X-acto® knife, peel the tape of the roll, stick it to one surface, peel the paper off the other side of the tape, and stick the second surface to it. I use foam tape for mounting everything from battery holders to servo motors. It holds light objects very well, though you need to ensure both surfaces are clean and free of grease.

My next fastener of choice is nylon cable ties. You can find cable and wire ties at any Radio Shack and most large hardware stores. Get a variety of lengths, including 4" and 6". A bag of 40 ties will last you through several 'bots, and you can sometimes get the ties in wild colors, which can add a little

pizzazz to your design.

In some cases, I can't avoid using threaded hardware of some type. If my frame design uses copper-clad, I'll go to brass spacers and bolts if necessary. In nearly all other instances, I'll turn to nylon or fiber spacers. You can hot-glue these spacers in place, and the threaded spacers make it easy to mount circuit boards to nearly any surface. Often, you can find nylon spacers and bolts at the larger hardware or hobby stores, and sometimes the mail-order houses will stock a few.

As you can see from the above list, all of my frame materials and all of my fasteners have one element in common; they are lightweight. It doesn't take many pieces of aluminum or steel hardware to boost the weight of your robot to an unacceptable level. Stay with the lighter materials and you'll build a

lighter, faster, longer-running robot.

Next up is batteries. Small, light robots don't need a lot of juice, and most of my small machines run just fine on four AA alkaline batteries. I don't use NiCd batteries for a few reasons. First, a NiCd cell only puts out 1.25 VDC, not the 1.5 VDC available from alkaline cells. This difference may seem small, but it means that four NiCds only yield 5 VDC when fully charged, compared to the 6 VDC available from fresh alkalines. This one-volt delta translates into

longer running time for both the motors and the electronics. And NiCd cells can exhibit what many people term a "memory effect," wherein the cells seem to go flat after shorter and shorter periods of use. The newer Renewal alkaline batteries, which I prefer, can be recharged up to 25 times and

don't show this irritating behavior. Note that you MUST use a Renewal charger to recharge Renewal batteries; don't try to use a NiCd or other charger on these cells. Also, do not run a Renewal battery all the way down; this will effectively kill it. I've used the same Renewals for over three years now, and only had to throw away about eight. Four of those fatalities occurred because I accidentally drained a set down to zero.

To hold the batteries in your robot, you need a battery holder. Radio Shack sells a good assortment of holders made of nylon or similar light material. You'll likely only use the four-cell AA holders for your first robots, but it wouldn't hurt to pick up some two-cell holders and even some of the long, skinny four-cell units. These varieties give you greater flexibility in designing your robot frame, since you can build around the different holder shapes.

WARNING!

The BOTBoard was designed to use a servo other than the Futaba S148 used here. The power wiring for the servo motor is reversed from that needed by the Futaba. If you plug a Futaba S148 into the BOTBoard without changing the servo's wiring connector, you will

burn up the servo!

The servo wiring connector is originally in white-red-black order. To modify the wiring connector, simply reverse the power (red) and ground (black) leads in the connector shell. You can do this by CAREFULLY prying up the black plastic finger that holds the red lead in place, then pulling the red lead out of the shell. Do the same for the black lead. Now swap the leads and push each back into the connector shell. Properly done, the connector wires should now be in white-black-red order.

Let's move on to motors. For beginners, nothing beats the Futaba \$148.00 hobby R/C servo motors. These go for about \$16.00 each from Tower Hobbies (1-800-637-6050) and using them in your robot offers some real advantages. First off, they are compact, rugged, and fitted into a sturdy, cool-looking case. Next, the hobby world carries plenty of gadgets and doodads already designed for use with hobby servos, so attaching devices to your servo motors will be cheap and easy to do. Finally, these motors offer 42 oz/inches of torque in a small, 6 VDC package. The rotational speed isn't all that great, but you can't beat the convenience and flexibility.

Unfortunately, hobby servos are designed to go back and forth, since they normally control flaps and other such airplane things. For robots, they need to go round and round. The conversion from back and forth to round and round isn't tough to do, but you need to work carefully. I've reprinted instructions for one type of conversion here. Other methods exist, such as grinding down the shaft of the servo potentiometer, but these require more care than the technique I've outlined here.

After you've modified two motors, you are ready to cut the platform material to shape. For your first robot, start with a square base roughly four inches on a side. Cut a piece of foamcore or Gator-board to size and smooth the edges if necessary. Place the motors at one end, aligning them so the shafts protrude far enough beyond the

edges of the base to give good clearance for the servo control horn. When you are happy with the motor's alignment, cut two pieces of foam tape for each motor, apply the tape to one surface of each motor, then press the motors back onto the foamcore in the previous positions.

Next, flip the platform over so the motors are on the base's underside, then position the battery holder on the top of the base, slightly forward of center. Fasten the holder to the base's surface using foam

tape.

Now you need to add some wheels to the motors. Most hobby stores carry suitable wheels; I've always been happy with Dave Brown's LiteFlite wheels. These are a foam wheel, available in several different diameters. Choose a pair of wheels 2.5" or so in diameter for this first machine.

To mount a wheel onto a servo control horn, remove the control horn from the servo, then put the mounting screw back into the larger circular control horn that came with your Futaba servo kit. Trim a couple of pieces of foam tape to about 1/4" wide, then stick them onto the outer surface of the control horn. These pieces of tape act as a shim, leaving enough gap between the control horn's surface and the wheel so later you can tighten or loosen the mounting screw.

Working carefully, align a wheel against a control horn and press the wheel into place. Make sure the wheel is centered exactly on the control horn, with the wheel's bore exactly over the center of the mounting screw. If your first try doesn't match up perfectly, pry the wheel off the control horn, replace the tape if necessary, and give it another shot. When properly mounted, you should be able to slip a small Phillip's screwdriver through the wheel's bore and tighten the mounting screw onto the servo's output shaft. If the screwdriver reaches the screw, but the screw won't turn easily, you may have to remove the wheel and slightly countersink the wheel's hub around the bore next to the control horn. Reassemble the wheel and control horn.

After you've mounted the wheel to the control horn, run a bead of hot glue around the edge of the control horn where it meets the hub of the wheel. Perform the same operation for the second wheel, then mount the two wheels onto the robot's servo motors.

You have several options for the robot's front end. I usually stick a small caster onto the front underside of the frame, using foam tape to hold it in place. If you use such a caster, you will probably need to shim it out from the platform, so the platform sits level. You can also make a skid out of a large, colorful drawer knob. You'll find these at nearly any large hardware store, and the knob kit, which usually sells for less than a buck, includes a long mounting screw. To mount such a skid, just find or cut a piece of plastic tubing or spacer to the proper length, poke a hole in the platform at the proper location, and use the screw to bolt the whole assembly in place. Alternatively, you can mount the skid onto a separate piece of foamcore, about one inch square, and stick this foamcore to the underside of the platform where needed.

Now you have most of the base finished. Take a moment to check its weight. This base is suitable for many robopet projects, but weighs very little. Next month, I'll take you through the electronics involved. You can use nearly any small computer board to drive this machine. I usually stick one of Marvin Green's BOTBoards on my robopets; check his web page for distributors, or stop by Mondotronics. NV

As always, you can reach me at:
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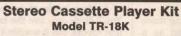
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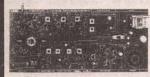
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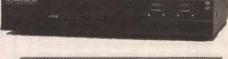
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April 1997/Nuts & Volts Magazine

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THE AC VOLT

by Rom Tipton

n the US, the DC volt is legally defined by the Josephson array — a super

conducting quantum device with a highly repeatable output voltage. (The DC Volt, *Nuts & Volts*, Jan. '97.) Banks of standard cells and D1 conducts. Thus, A1 is just a unity gain inverter. This signal is summed with the original input by A2, but because R4 is only 10K ohms, the A1 output is amplified by twice as much as the original input. When the input is negative, D1 is off and D2 conducts. This holds the

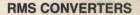
becomes the basis for defining an RMS volt. $V_{RMS} = 0.707 \ V_{PEAK}$. By taking the ratio of $V_{RMS}/V_{AV} = 0.707/0.636 = 1.1116$, we get a value of 22.2K ohms for R5 to make the Figure 1 circuit RMS responding (for sinewaves).

Crest factor is the ratio of

peak-to-RMS values. This is 1.414 for sinewave inputs (1/0.707), but can be as high as five or more for random noise. Average responding voltmeters are calibrated for sinewave inputs, but loose accuracy when used for other input wave forms (including distorted sinewaves).

There are many other precision rectifier circuits; some use opamps only and no diodes. One or

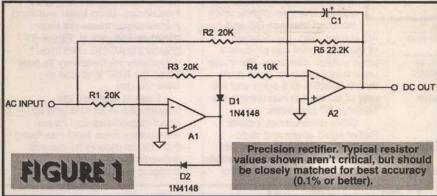
two new designs or variations are published each year, and this is an indication of just how useful and widespread this function has become. Good places to look for new circuits are the "Design Ideas" section in EDN magazine and "Ideas for Design" in Electronic Design.



An ideal RMS converter computes the average of the squared input over some averaging time interval and then takes the square root. That is:

$$E_{RMS} = \sqrt{\frac{1}{T} \int_0^T V_{in}^2} dt = \sqrt{\overline{V}_{in}^2}$$

This looks worse than it really is because we can perform this



temperature-stabilized zener diode references are used by the National Institute of Science and Technology (NIST) to calibrate DC meters for scientific and industrial customers. So how is the AC volt defined?

As it turns out, there is no "standard" AC volt in the same way there is a standard DC volt. Instead, the AC volt is defined by conversion to DC and comparison with a DC voltage standard.

The evolution of this conversion is another fascinating story in the quest for ever higher measurement accuracy. And, along the way, I'll give you some pointers on building low-cost AC calibration equipment for your own shop or lab.

PRECISION RECTIFIERS

Although not as accurate as the thermal converters we'll look at shortly, precision rectifiers are widely used. The circuits are inexpensive and quite good enough for "everyday" measurements. Many commercial AC meters are of this type.

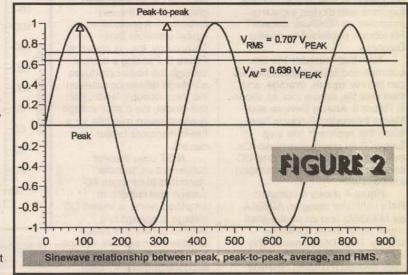
The circuit in Figure 1 has been around for many years, but it can be made to perform very well. So how does it work? For positive input signals, diode D2 is off and

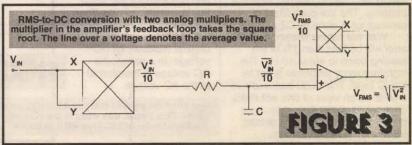
inverting input of A1 at virtual ground and effectively removes A1 from the circuit. So A2 is an inverter producing a positive output of the same voltage as during the positive half-cycle input. R5 is chosen so that one-volt RMS at the input gives a one volt DC output. And this brings up the interesting subject of average, root mean square (RMS), and peak value measurements.

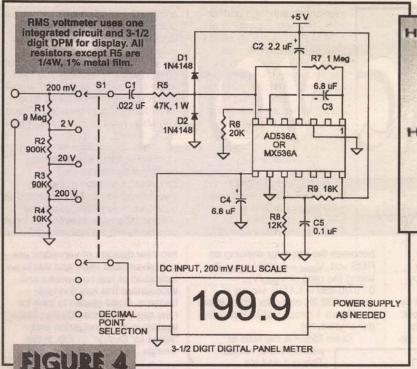
Figure 2 illustrates these relationships; the peak and peak-to-peak values are easy to see and understand.

If all the instantaneous values are averaged over a half-cycle, the result is the average voltage. For a sinewave, V_{AV} = 0.636 V_{PEAK}. With R5 in Figure 1 equal to 20K ohms, the DC output would be the average value. But we usually find the RMS value to be more useful because it is a measure of the energy in the signal. Virtually all AC voltmeters read RMS volts although many are actually average responding (those that use rectifiers).

An AC RMS ampere flowing through a resistance produces the same amount of heat as a DC ampere, so this







operation electronically in a number of ways.

Many years ago, Ballantine Laboratories designed their model 320 True RMS Voltmeter. It used a series of biased diodes to approximate the "square" relationship between average and RMS. This worked well, but meter calibration was probably too laborintensive for today's market, so it has been replaced by other techniques. (There is an excellent discussion of how to approximate functions with diodes, including examples, in Nonlinear Circuits Handbook, published by Analog Devices.)

Now that multiplier ICs are common and fairly inexpensive, we can literally square, average, and then take the square root as shown in Figure 3. Analog Devices and Maxim Integrated Products have taken this approach one step further. Both companies make ICs that contain the whole RMS-to-DC converter, except for the averaging low-pass filter.

Figure 4 shows a complete RMS voltmeter using an AD536A (or MX536A) and an off-the-shelf digital panel meter (DPM) for display. The AD536A needs only +5 volts for operation, but the DPM I used needed a floating nine-volt supply, so I had to use two nine-volt batteries. The low-pass filtering (averaging) is done by C2 and C4.

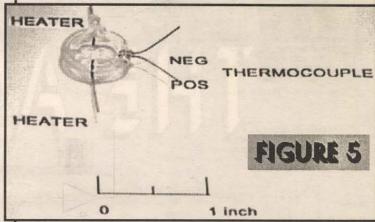
With the values shown, the DC error will be less than 1% of the reading down to about 10 Hz. The high-frequency response is set by the IC itself. The -3 dB bandwidth is 2 MHz for an input of one-volt RMS or larger, and 450 KHz at an input of 100 millivolts. For more details, ask the manufacturers for a

complete spec sheet. You will also find a wealth of information, including this voltmeter circuit, in the Analog Devices booklet *RMS-to-DC Conversion Application Guide*. (The AD536A is available from Jameco Electronic Components.)

THERMAL CONVERTERS

A thermal converter consists of a resistance heater in contact with a thermocouple enclosed in an evacuated glass bulb (for thermal insulation). A photo of a typical unit from Best Technology, Inc., is shown in Figure 5. Passing a current through the heater produces a voltage difference between the thermocouple leads. For this model, the output voltage is about seven millivolts for a five-milliampere heater current.

NIST uses thermal converters as "transfer" standards to calibrate AC voltage and current. In simplified terms, a known DC voltage is applied to a thermal converter's heater and the thermocouple voltage is read. Then, an AC voltage is connected to the heater and adjusted for the same thermocouple voltage. Thus, the RMS value of the AC voltage is equal to the original (calibrating) DC voltage. In a sense, the DC voltage is transferred to the AC voltage.



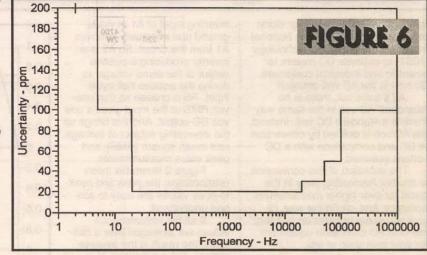
Model U.1 vacuum thermal converter from Best Technologies, Inc.; 5 mA through the 90-ohm heater generates a thermocouple output of about 7 mV.

Of course, in practice, there are many pitfalls and NIST is continually studying the various uncertainties and new converter designs. For example, the thermocouple voltage changes slightly when switched between DC and

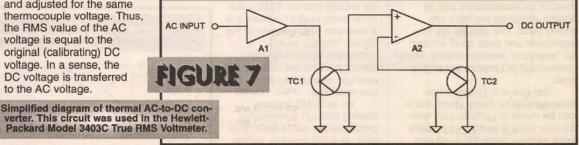
AC current. Also, the direction of the DC current can produce a small voltage difference. But these uncertainties amount to no more than 0.00005% (0.5 ppm) and are only of concern in maintaining the National AC standards.

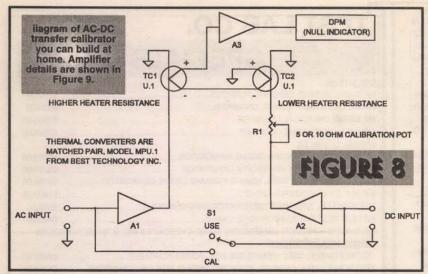
Other uncertainties include Peltier effect errors and radio frequency pickup from other lab equipment or commercial broadcast stations. About one microwatt of heater power can produce 0.1% of rated output voltage in a typical five-milliampere thermal converter. They are rather sensitive to electromagnetic interference (EMI), especially at FM and TV frequencies. Short leads and short printed circuit traces will help minimize EMI pickup. Figure 6 graphs the AC-DC calibration uncertainty vs. frequency as posted on the NIST Web site at www.nist.gov

Even at relatively low frequencies — 50 KHz and up — shunt capacitance can cause measurable error. NIST has found that coaxial mounts for thermal converters and series voltage-dropping resistors are stable and



NIST AC-DC Calibration Uncertainty for voltages less than or equal to 100 volts, 1ppm = 0.00001%.





predictable although perfect compensation is possible at only one frequency. Accurate voltage measurement becomes very challenging as the frequency increases to 40 or 50 MHz. Instead, power is measured using a thermal converter whose impedance is matched to the transmission line. If needed, the voltage can be calculated from the power and impedance.

Instrument manufacturers also use thermal converters in their RMS voltmeters. A typical circuit is shown in Figure 7. Hewlett-Packard used this basic design in their model 3403C with the converters and associated

amplifiers and filters in a heavy cast aluminum enclosure. Although no longer in production, the 3403C is noteworthy because it has a frequency response from DC to 100 MHz, and it will measure the RMS value of a combined AC, DC signal. The accuracy can be off as much as 10% of reading between 50 and 100 MHz, but it is 1% or better from DC to 1 MHz.

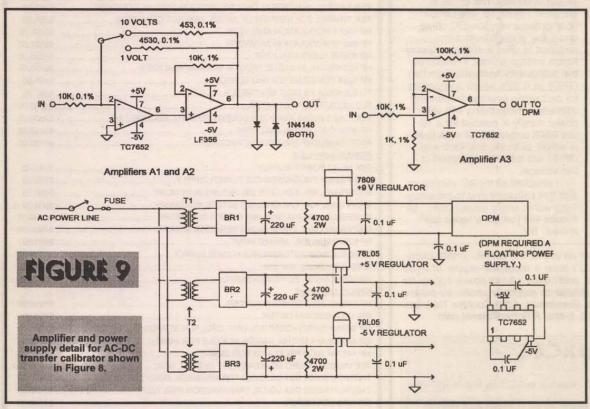
Let's look at how this circuit works. The input signal voltage heats the thermocouple in TC1 producing a voltage at the noninverting A2 input. A2, connected as a difference amplifier, zeros the voltage difference between its input pins by delivering just enough current to TC2 to null the output of TC1. In this application, the thermal converters must be a matched pair so they track with each other over the zero-to-full scale range of the meter. The aluminum housing provides thermal stability (long thermal time constant) and EMI shielding.

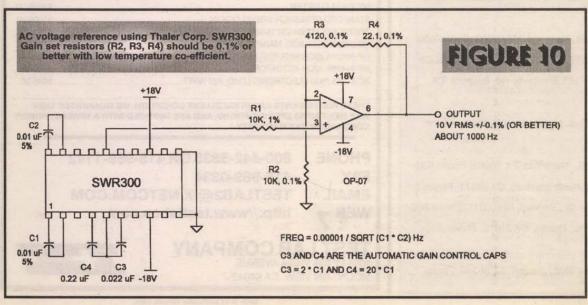
Figure 8 shows an AC-DC transfer calibrator you can build for home or lab use. It is based on a moderate-cost pair of matched thermal converters from Best Technology, Inc. Let's take a look at how it works.

With S1 in the CAL position, the input DC reference voltage is applied to both thermal converters through amplifiers A1 and A2, and R1 is adjusted for a null (zero voltage) on the DPM. The thermal converters are matched for equal output voltages for a fivemilliampere heater current, but the heater resistance can vary 10% from its 90-ohm nominal value. I measured a pair at 87.8 and 91.9 ohms for a 4.1 ohm difference. R1 is a five-ohm pot in series with the thermal converter with the lower heater resistance. (You may need a 10-ohm pot depending on the heater resistance difference.)

Now S1 is flipped to the USE position and the AC voltage to be measured is connected to the AC input terminals. Vary the AC voltage until the DPM again reads zero. The RMS value of the AC voltage now equals the DC calibration voltage to within ±0.1% or better. (Overall accuracy depends on your DC reference.) This is an audio frequency instrument and should be precise up to 10 KHz or so, depending on your circuit layout.

A1 and A2 are identical composite amplifiers as shown in Figure 9. The input opamp is chopper-stabilized for low DC offset and good drift performance, but it won't deliver five milliamperes to drive the thermal converter. Including a higher output current opamp in the feedback loop gives us the best of both worlds. A3 is also a chopper-stabilized opamp to give good null resolution on the ±200 millivolt scale of the 3-1/2 digit DPM.





This is a straightforward circuit, but I need to mention some precautions. A printed circuit board is essential; we're dealing with microvolt differences from the thermal converters. For the same reason, solder the ICs and don't use sockets. Each chopper opamp needs a pair of external capacitors to store the offset voltage correction. These should be good quality metalized polyester or polypropylene units. One side of each cap goes to the negative supply voltage and the printed circuit traces should go directly to pin 4. Chopper opamps are subject to lockup, but this won't be a problem if you turn on the power supplies before applying a signal to either input. The diodes to common at the A1 and A2 outputs protect the thermal converters by limiting the heater voltage to about ±0.7 volt peak. The voltage-range switch should be a make-before-break type, and the A1 and A2 gain set resistors should be 0.1% or better. (Mouser Electronics stocks 0.1% metal film resistors with a temperature coefficient of 25 ppm at about a buck apiece in small quantities. And I've included a couple of precision resistor manufacturers in the Resources list.)

AN AC CALIBRATION SOURCE

If the AC-DC transfer calibrator is more than you need, you can still build a pretty simple AC voltage calibration source. The SWR300 is a precision sinewave reference IC from Thaler Corporation. It has an output of 7.071 volts RMS (±0.1%) over a programmable frequency range of 10 Hz to 100 KHz.

This output voltage is perhaps not too useful for meter calibration, but adding one opamp and a few precision resistors will give you 10 volts RMS which is a whole lot better. The frequency is set with two floating capacitors, so a four-pole switch is needed to change frequency. Also, below 1500 Hz, two external AGC (automatic gain control) capacitors are required which change value along with the frequency control caps.

For these reasons, I chose to build a fixed frequency reference (about 1000 Hz). The circuit is shown in Figure 10. The OP-07 opamp has a very low DC offset and a low enough output impedance to drive a 10K ohm Varley-Kelvin voltage divider. I measured the output total harmonic distortion (THD) as 0.35% which is important for calibrating average responding voltmeters. Note that a ±18 volt power supply is needed for a 10volt RMS output (28.28 volts peakto-peak). Both the SWR300 and OP-07 are rated for operation at this voltage.

I checked all my AC voltmeters with this calibrator and found everything within specs except one ... so it looks like I've got a repair job ahead! NV

I am available to answer questions on any of the circuits in this article. Printed circuit artwork is available and I have a moderate supply of small power transformers suitable for a plus and minus 18-volt power supply for the SWR300 reference. I'm usually difficult to reach by phone so please write, FAX, or E-Mail. Ron Tipton, TDL Electronics, 5260 Cochise Trail, Las Cruces, NM 88012. FAX 505-382-8810, E-Mail RTipton@zianet.com

RESOURCES

Precision Rectifier Circuits

EDN Magazine, 275 Washington St., Newton, MA 02158; Phone 617-964-

Electronic Design Magazine, 611 Route 46 West, Hasbrouck Heights, NJ 07604; Reprints Phone 216-696-7000.

RMS-to-DC Converter ICs

Analog Devices, Inc., P.O. Box 9106, Norwood, MA 02062; Phone 800-

Maxim Integrated Products, Inc., 120 San Gabriel Dr., Sunnyvale, CA 94086; Phone 408-737-7600.

Jameco Electronic Components, 1355 Shoreway Rd, Belmont, CA 94002: 800-831-5252

Thermal Converters
Best Technology, Inc., 400 Boren Ave. N., Seattle, WA 98109; Phone 206-623-6135.

Precision Resistors

Mouser Electronics, 958 N. Main St., Mansfield, TX 76063; Phone 800-

General Resistance, P.O. Box 185, North Branford, CT 06471; Phone 203-481-8937

JBM Electronics, Inc., 1 Commerce Dr., Bedford, NH 03111; Phone 603-

Micro-Ohm Corp., 1088 Hamilton Rd., Duarte, CA 91010; Phone 800-845-5167.

SWR300 AC Reference IC

Thaler Corporation, 2015 N. Forbes Blvd., Tucson, AZ 85745; Phone 520-882-4000.

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TEK PS2511 PROGRAMMABLE POWER SUPPLY	
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B-K PPS300, 40V, 7.5A GPIB, 200 SETUPS IN MEMORY	. \$800.00
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B-KPPS1000, 60V, 17A GPIB ,200 SETUPS IN MEMORY	. \$1800.00
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HP 6033A 200W AUTORANGING POWER SUPPLY	. \$1950.00
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HP 6266B 40V/5A DC POWER SUPPLY	. \$550.00
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HP 16505A PROTOTYPE ANALYZER	. \$1995.00
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TAUTRON S5104 DS1,DS1C,DS2 TRANSMISSION ANALYZER	
TAUTRON S5250 DS3 DGITAL TRANSMISSION ANALYZER	\$2495.00
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HP 4342A Q METER	
STANFORD RESEARCH SR510 LOCK IN	\$1000.00
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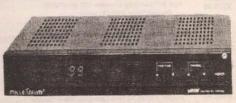
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TEK 7A24 400 MHz Dual Trace Amplifier	
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TEK FG502 11 MHz Function Generator, TM500 series	
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TEK RG501 Ramp Generator, TM500 series	
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HP 8005B 20 MHz Dual Output Pulse Generator	\$450.00
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HP 8013B 50 MHz Dual Output Pulse Generator, 3.5 nS fixed Tr HP 8015A 50 MHz Dual Output Pulse Generator	
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TEK AWG5102 Arb.Waveform Gen., 20 MS/s,	\$1,400.00
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Generator, TM5000 series WAVETEK 288 20 MHz Synthesized	
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Function Generator, GPIB	
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VOLTAGE & CURRENT	
VOLTMETERS HP 3456A 6-1/2 Digit Voltmeter KEITHLEY 181 6-1/2 digit Nanovoltmeter, 10 nV sensitivity, GPIB SOLARTRON 7081 8-1/2 digit Voltmeter	\$1,500.00
CALIBRATION FLUKE 332B/AF DC Voltage Calibrator,	
FLUKE 343A DC Voltage Calibrator, 0-1100 V, 7 decades, 20 ppm acc. FLUKE 510A AC Reference Standard, 10 VRMS, 0-10 mA	and the second
FLUKE 515A Portable Calibrator, DC/AC/Ohms, line & battery power FLUKE 5220A Transconductance Amplifier,	
DC-5 kHz, 0-20 A FLUKE 720A Kelvin-Varley Voltage Divider, 7 decade FLUKE 731B DC Reference Standard FLUKE A55-series AC Thermal Converters VALHALLA 2703 AC Volt.Std., 0-120V/10 Hz-100 kHz:120-120V/10 Hz-1 kHz	\$400.00 \$300.00
VOLTAGE SOURCES HP 6115A Precision Dual Range Power Supply, 50V 0.8A / 100V 0.4A	SHORT SECTION SECTION
CURRENT METERS & SOURCES DRANETZ 656A /(3)TR2019A Current Demand Analyzer, w/(3) current probes 300A max. HP 4140B Picoammeter / DCV Source	\$5,000.00
HP 6177C DC Current Source, to 50V, 500mA. HP 6181C DC Current Source, to 100 V, 250 mA. HP 6186C DC Current Source, to 300V, 100mA. KEITHLEY 414A Picoammeter, 0.1 nA-10 mA.	\$600.00 \$675.00 \$750.00
KEITHLEY 486 Picoammeter KEITHLEY 614 Electrometer KEITHLEY 614 Electrometer KEITHLEY 62 Electrometer KEITHLEY 614 Current Probe Amplifier, for P6021, P6022	\$1,500.00 \$1,000.00 \$2,900.00
TEK CT-5 -00,05 High Current Transformer for P6021, P6022 TEK CT-5 -00,05 High Current Transformer for P6021/AS302, to 1000A VALHALLA 2301 Programmable Single Phase Power Analyzer VALHALLA 2575A AC/DC Active Current Shunt.	\$500.00 \$1,250.00
20 mA-100 A, DC-10 kHz	

20 MA-100 A, DC-10 KHZ	
IMPEDANCE & COMPONENT	TEST
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L.C.R.	
BOONTON 62AD 1 MHz Inductance Meter, 2-2000 uH	\$550.00
HP 4261A 3-1/2 digit LCR Meter, 120 Hz/1 kHz	\$1,000.00
HP 4262A-101 4-1/2 digit LCR Meter,	\$2,200.00
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HP 4275A-001 5-1/2 digit LCR Meter,	\$6,000.00
10 kHz-10 MHz, 0-35 V int. bias HP 4332A Analog LCR Meter,	
HP 4332A Analog LCR Meter,	\$600.00
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E.S.I. SR1010 Resistance Transfer	\$700.00
Standards, 1 ohm-100 K/step	
E.S.I. SR1050-10M Resistance Transfer	\$2,500.00
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GR 1403-SERIES Standard Air Capacitors, 0.1% accuracy	\$150.00
GR 1406 Standard Air Capacitors,	\$375.00
GR900 connector, 0.1% acc.	
GR 1409-SERIES Standard Mica Capacitors, 0.05% accuracy .	\$150.00
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GR 1432-N 5-Decade Resistor, to 11,111 ohms, 0.1 ohm res	\$175.00
GR 1432-U 4-Decade Resistor,	\$125.00
0-111.10 ohms, 0.01 ohm resolution	
GR 1433-J 4-Decade Resistor,	\$350.00
0-1,110 ohms, 1 ohm resolution	
GR 1433-L 4-Decade Resistor,	\$350.00
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GR 1433-N 5-Decade Resistor,	\$400.00
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VALHALLA 2724A Programmable	\$1 675 00
Resistance Standard, 0-11 Gigaohms, GPIB	\$1,07 J.00
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HP 4329A High Resistance Meter,	\$1,350.00
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TEK 577D1/177 Storage Curve Tracer,	\$2,250.00
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TEK 1503-opt.04 Time Domain Reflectometer,	\$1,600.00
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SINGLE OUTPUT	
HP 6200B Dual Range Power Supply,	\$250.00
20 V 1.5 A / 40 V 0.75 A CV/CC	4250.01
HP 6201R 20 V at 1 5A CV/CC Power Supply	\$200.00
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MP 3313A-001 100 MHZ/100 nS	\$650.0
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HP 3313A-001,003 100 MHz/100 NS	\$800.0
Universal Counter, TCXO, 1 GHz C-channel HP 5315A-002,003 100 MHz/100 nS Univ.	****
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Counter, battery power, 1 GHz C-ch	44.

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HP 5315A-001,003 100 MHz/100 nS	\$800.00
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HP 5315A-002,003 100 MHz/100 nS Univ.	\$800.00
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HP 5316A-003,006 100 MHz/100 nSHP 5316A-003,006 100 MHz/100 nS	
Counter, 1 GHz C-ch., offset/normalize	\$1,100.00
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EIP 590-opt.92 WR19 Mixer Kit, 40-60 GHz,	\$875.00
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HP 5382A 225 MHz Frequency Counter	\$200.00
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STANDARDS	
AUSTRON 1250A Crystal Frequency	\$600.00
Standard, 0.1/ 1.0/ 5.0 MHz	
HP 105A Quartz Oscillator, 0.1/ 1.0/ 5.0 MHz	\$750.00
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HP 8556A LF Section, 20 Hz-300 kHz	\$450.00 \$2,250.00



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HP 334A Distortion Analyzer,	\$550.00	HP 8660D/86603A/86632B Synthesized	\$7,000.00	HUGHES 45514H-1001 WR15 Stepper Motor	
5 Hz-600 kHz, -60 dB, auto nulling HP 339A Distortion Analyzer, built-in low distortion osc	\$1,800.00	Signal Generator, 1-2600 MHz		Driven 4-Port Switch, with driver	
RMSVOLTMETERS		HP 8671A-005 Synthesized CW Generator,	\$6,000.00	HUGHES 45521H-2000 WR28 Manual 4-Position Switch HUGHES 45711H-2000 WR28 Frequency Meter, 26.5-40 GHz	
FLUKE 8920A True RMS Voltmeter, 180 uV-700 V, 10 Hz-20 MHz .	\$700.00	2.0-6.2 GHz, 1 kHz res., HPIB WILTRON 6742A Synth. Signal/Sweep Gen.,	\$8.750.00	HUGHES 45712H-1000 WR22 Frequency Meter, 25.5-40 GHz	
FLUKE 8922A True RMS Voltmeter, 180 uV-700 V, 2 Hz-11 MHz		18.0-26.5 & 26.5-40.0 GHz	40,700.00	HUGHES 45713H-1000 WR19 Frequency Meter, 40-60 GHz	\$900.00
OSCILLATORS		SWEEP GENERATORS		HUGHES 47316H-1111 WR10 Tuneable Detector,	\$750.00
HP 204C Oscillator, 5 Hz-1.2 MHz, 5 VRMS	\$150.00	HP 11869A Plug-in Adapter	\$450.00	75-110 GHz, positive polarity HUGHES 47323H-1211 WR19 Flat Broadband	*****
HP 204D Oscillator, 5 Hz-1.2 MHz, 5 VRMS,	\$200.00	HP 8600A Digital Marker, for HP 8601A	\$400.00	Detector, negative, 40-60 GHz	\$050.01
80 dB step attenuator HP 209A Sine/Square Wave Generator,	#22E 00	HP 8601A Generator/Sweeper, 0.1-110 MHz, +20 dBm levelled		HUGHES 47974H-1000 WR15 SPST PIN Switch,	\$375.00
4 Hz-2 MHz, 5 VRMS max.	\$225.00	HP 8620C Sweep Oscillator Frame HP 8620C-011 Sweep Oscillator Frame, HPIB programmable	\$675.00	250 MHz speed, 60-62 GHz response	2400.00
HP 239A Low Distortion Oscillator, 10 Hz-100 kHz	\$450.00	HP 86230B RF Plug-in, 1.8-4.2 GHz, +10 dBm unlevelled		KAY 442D Step Attenuator, 0-101 dB, 75 ohms, BNC KRYTAR 1818 Directional Coupler, 16 dB, 2-18 GHz, SMA(f)	
HP 652A Test Oscillator, 10 Hz-10 MHz	\$300.00	HP 86240A RF Plug-in, 2.0-8.4 GHz, +16 dBm levelled	\$1,000.00	M/A-COM 3-19-300/10 WR19 Directional	\$450.00
TEK SG502 Sine/Square Osc., 5 Hz-500 kHz, 70 dB step atten.,TM500	\$200.00	HP 86240A-002 RF Plug-in, 2.0-8.4 GHz,	\$1,200.00	Coupler, 10 dB, 40-60 GHz	
		HP 86241A-001 RF Plug-in, 3.2-6.5 GHz, +8 dBm levelled	\$500.00	MINI-CIRCUITS ZFDC-20-4 Directional Coupler,	\$25.00
MISCELLANEOUS HP 3575A-001 Phase-Gain Meter, 1 Hz-13 MHz, dual display	\$900.00	HP 86242D-004,008 RF Plug-In, 5.9-9.0 GHz, +10 dBm levelled .	\$500.00	19.5 dB, 1-1000 MHz, SMA(f) NARDA 25171 Level Set Attenuator, 0-17 dB, 2-8 GHz, SMA(f),	\$100.00
HP 4437A Step Attenuator,	\$200.00	HP 86245A RF Plug-in, 5.9-12.4 GHz, +16 dBm levelled	\$1,100.00	NARDA 26298 20 dB Attenuator, 150 Watts, DC-1 GHz, N(f/f)	\$200.00
0-119.9 dB, DC-1 MHz, 600 ohms unbal. KROHN-HITE 3103 High/Low Pass Filter,	1/2/2012/2017	HP 86250D RF Plug-in, 8.0-12.4 GHz, +10 dBm levelled HP 86260A RF Plug-in, 12.0-18.0 GHz, +10 dBm unlevelled	\$800.00	NARDA 3000-SERIES Directional Couplers	\$150.00
KROHN-HITE 3103 High/Low Pass Filter,	\$500.00	HP 86260A-H04 RF Plug-in, 10.0-15.0 GHz, +10 dBm unlevelled		NARDA 3024 Bi-Directional Coupler, 20 dB, 4-8 GHz NARDA 3090-SERIES Precision High Directivity Couplers	\$300.0
10 Hz-3 MHz, 24 dB/octave KROHN-HITE 3202 Dual High-Pass/Low-Pass	\$600.00	HP 86290A RF Plug-in, 2.0-18.0 GHz, +7 dBm levelled	\$1,750.00	NARDA 368NM Coaxial High Power Load,	\$400.0
FIN - DOLL- OLD - DI JOI- J		HP 86290B RF Plug-in, 2.0-18.6 GHz, +10 dBm levelled			
KROHN-HITE 3342 Dual HP/LP Filter	\$1,100.00	HP 86290C RF Plug-in, 2.0-18.6 GHz, +13 dBm levelled		NARDA 369BNF High Power Termination,	
0.001 Hz-99.9 kHz, 48 dB/octave KROHN-HITE 3750 LP/HP/BP/BR Filter,	\$700.00	markers, +12 dBm univid.		175 Watts, 0.7-18 GHz, N(f) NARDA 3753B Coaxial Phase Shifter,	\$1 250.00
0.02 Hz-20 kHz, 6/12/18/24 dB/oct.	\$700.00	POWER METERS		0-60 deg./GHz, 3.5-12.4 GHz	
ROCKLAND 852 Dual Highpass/Lowpass	\$1,000.00	ANRITSU MP-81B/ML-83A Power Meter,	\$2,500.00	NARDA 4000-SERIES SMA Miniature Directional Couplers	\$75.0
Filter, 0.1 Hz-111 kHz		75-110 GHz (WR10), -20 to +20 dBm		NARDA 4203-6 Directional Coupler,	
TEK AM502 Differential Amplifier, 0.1 Hz-1 MHz, TM500 series	\$475.00	ANRITSU MP-82B/ML-83A Power Meter,		6 dB, 2-18 GHz, SMA(I/I/f) NARDA 4245-10 Directional Coupler,	\$100.00
DE 9 MICDOMAVE		90-140 GHz (WR8), -20 to +20 dBm BOONTON 42B/41-4B Analog Power Meter,	\$375.00	40 4D 4 40 CU- CMA/D	
RF & MICROWAVE				NARDA 4246B-20 Directional Coupler,	\$100.0
SPECTRUM ANALYZERS	S SECTION AND	BOONTON 42B/41-4E Analog Power Meter,	\$500.00	20 dB, 6-18 GHz, SMA(f)	
HP 11517A/18A/19A/20A Mixer, 12.4-40 GHz,	\$675.00	with 1 MHz-18 GHz sensor GENERAL MICROWAVE 476/4240A Power	\$27E 00	NARDA 4317-2 Power Divider, 18.0-26.5 GHz, 3.5mm NARDA 4799 Level Set Attenuator, 0-15 dB, 4-18 GHz, SMA(f)	
w/adapters, for 8555A, 8565A, etc.	407 5.00	Meter & Sensor, 0.01-18 GHz, -35 to +10 dBm	\$375.00	NARDA 5070-SERIES Precision Reflectometer Couplers	
HP 11970A WR28 Harmonic Mixer, 26.5-40 GHz	\$1,100.00	HP 11683A Range Calibrator, for 435/6/7/8 power meters	\$750.00	NARDA 765-20 20 dB Attenuator, 50 Watts, DC-5 GHz, N(m/f)	\$135.0
HP 11970Q WR22 Harmonic Mixer, 33-50 GHz	\$1,400.00	HP 432C Autoranging Digital Power Meter, 10 uW-10 mW f.s		NARDA 766-10 10 dB Attenuator, 20 Watts, DC-4 GHz, N(m/f)	
HP 11970U WR19 Harmonic Mixer, 40-60 GHz		HP 435A/8481A Power Meter, 10 MHz-18 GHz, -30 to +20 dBm .		NARDA 768-20 20 dB Attenuator, 20 Watts, DC-11 GHz, N(m/f)	\$125.0
HP 11970V WR15 Harmonic Mixer, 50-75 GHz	\$1,000.00	HP 435A/8482A Power Meter, 100 kHz-4.2 GHz, -30 to +20 dBm		NARDA 792FF Variable Attenuator, 0-20 dB, 2.0-12.4 GHz PAMTECH KYG1014 WR42 Junction Circulator, 18.0-26.5 GHz	\$250.0
26.5-40.0 GHz, for 8569B		HP 435A/8482H Power Meter, 0.1-4200 MHz, -15 to +34 dBm HP K486A WR42 Thermistor Mount, 18.0-26.5 GHz, for 432 serie		SIERRA 662A-20 20 dB Attenuator, 100 Watts, N(I/I)	
HP 11971K WR42 Harmonic Mixer,	\$1,100.00	HP Q8486A Power Sensor, 33.0-50.0 GHz, WR22, for 435/6/7/8 .		SONOMA SCIENTIFIC 21A3 WR42	\$125.0
18.0-26.5 GHz, for 8569B	#4E0 00	HP R486A WR28 Thermistor Mount,		Circulator, 20 dB, 20.6-24.8 GHz	*****
HP 8406A Comb Generator, 1/10/100 MHz increments, to 5 GHz	\$450.00	26.5-40.0 GHz, for 432 series		SPACEK LABS DQ-1 WR22 Flat Broadband Detector, 33-50 GHz	\$000.0
HP 8444A-059 Tracking Generator,	\$1,500.00	RF MILLIVOLTMETERS		TELONIC TTF-2250-5-5EE Tunable Bandpass	\$350.0
0.5-1500 MHz, for 8554,8568,etc.		RACAL 9303 TRMS Level Meter,	\$875.00	Filter, 1.5-3.0 GHz, 5% 3 dB BW, N(f)	
HP 8445B Preselector, 1.8-18.0 GHz, for HP 8555A		10 kHz-2 GHz, -77 to +23 dBm, GPIB		TRG V510 WR15 Precision Rotary Vane Atten.,	\$1,000.0
HP 8557A/182T Spectrum Analyzer,	\$1,650.00	AMPLIFIERS, MISCELLANEOUS		0-50 dB, 50-75 GHz	
0.01-350 kHz, 1 kHz res., w/display HP 8565A Spectrum Analyzer, 0.01-22 GHz,	\$5,000,00	BOONTON 82AD FM/AM Modulation Meter, 10-1200 MHz	\$800.00	TRG V551 WR15 Frequency Meter, 50-75 GHz	\$400.0
1 kHz min. res. BW	40,000.00	HP 8447A-001 Dual Amplifier, 0.1-400 MHz	\$450.00	TRG W510 WR10 Precision Rotary Vane Atten.	
HP 8565A-100 Spectrum Analyzer,	\$5,500.00	150 kHz-1300 MHz, OCXO, int. cal.	40,500.00	0.50 dB 75.110 GHz	
0.01-22 GHz, 100 Hz min. res. BW HP 8569B Spectrum Analyzer, 0.01-22 GHz,	*** ****	150 kHz-1300 MHz, OCXO, int. cal. HP 8901B-001 Modulation Analyzer,	\$8,500.00	WAVELINE 822 WR42 Precision Rolary Vane	\$1,250.0
100 Hz min. res. BW	\$9,000.00	150 kHz-1300 MHz, rear panel input HUGHES 1177H01F000 TWT Amplifier,		Atten., 0-50 dB, 18-26.5 GHz WAVELINE 898-DR WR42 Frequency Meter, 18.0-26.5 GHz	\$350 O
TEK 7L13/7633 Spectrum Analyzer,	\$2,250.00	HUGHES 1177H01F000 TWT Amplifier, 20 Watts output, 1.4-2.4 GHz	\$1,750.00	WEINSCHEL 1515 Power Divider, 2-Way,	\$125.0
1 kHz-1.8 GHz, 30 Hz min.res.,w/frame		KALMUS 502LC Amplifier, 35 dB, 10 kHz-525 MHz, 2 Watts	\$900.00	DC-18 GHz, SMA(m/t/f)	
TEK TR503 Tracking Generator, 0.1-1800 MHz, for 492/4/5/6	\$1,375.00	M.P.D. LAB2-1020-2A Amplifier, 34 dB, 1.0-2.0 GHz, 2 Watts		WILTRON 26N50 Precision Termination, N(m), DC-18 GHz	\$250.0
TEK WM782V WR15 Harmonic Mixer, 50-75 GHz	\$2,000.00	M.P.D. LAB2-714-3A Amplifier, 34 dB, 0.7-1.4 GHz, 3 Watts	\$800.00	WILTRON 4612K Programmable	
NETWORK ANALYZERS	*****	MARCONI TF2304 AM/FM Modulation Meter,	\$500.00	Step Attenuator, 0-70 dB, DC-40 GHz WILTRON 4622K Programmable Step Attenuator,	\$1,000.0
HP 11589A Bias Network, 0.1-3.0 GHz, N(I/I)		MICROWAVE SEMI.CORP. MC5112	\$325.00	0-110 dB, DC-40 GHz	
HP 11664C Detector Adapter, for 8755/6/7	\$200.00	Noise Source, 25.5 dB ENR, 1.0-12.4 GHz, N(m), +28 VDC		WILTRON 60N50-opt.1 SWR Bridge, 5-2000 MHz,	\$500.0
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HP 11666A Reflectometer Bridge, 0.04-18 GHz, for 8755/8756		COAXIAL & WAVEGUIDE		2-18 GHz, 35 dB dir., APC7 test port	\$000.0
HP 3577A Network Analyzer, 5 Hz-200 MHz		AMERICAN NUCLEONICS AM-432 Cavity	\$95.00	WILTRON SP2369 SWR Autolester, 2-12 GHz, APC7 lest port	\$400.0
0 E 1200 MHz w/C Decemptor 9 phone lock		Backed Spiral Antenna, LHC, 2-18 GHz, TNC(f) "NEW"	\$33.00	District Control of Property Control of the	
HP 8755C/(3)11664A/182T Scalar Network An	\$1,750.00	CONTINENTAL MW.&TOOL PLPT42 WR42	\$90.00	LOGIC	
w/3 detectors, 10 MHz-18 GHz & frame HP 8756A/(3)11664A Scalar Network Analyzer,	** 750.00	Low Power Termination, 18-26.5 GHz, 1 Watt FXR/MICROLAB S3-02N Triple Stub Tuner,	***	FLUKE 9000A-series Microprocessor Pods:	\$375.0
HP 8756A/(3)11664A Scalar Network Analyzer,	\$3,750.00	200 4000 1811- 400 181-11 181-10		6800: 6809: 8080: 8085: 780	
WAVETEK 1038D14A/H12/V13x2 Scalar	\$2,200.00	GR 874-LTL Constant Impedance	\$450.00	HP 5005A Signature Multimeter	\$350.0
Network An,w/(3)15882 WR28 detectors,26.5-40 GHz		Trombone Line 0.44 cm DC-2 GHz		HP 8170A-002 Logic Pattern Generator,	\$1,200.0
SIGNAL GENERATORS		GR 900-Q GR900 14mm Interseries Adapters	\$125.00	2 MB/s, address driver option TEK 1240 Logic Analyzer, w/(36) 50 MHz channels	*4 500 0
FLUKE 6060A/AN Synthesized Signal Gen.,	\$2,000.00	HP 11691D Directional Coupler, 22 dB, 2-18 GHz HP 11692D Dual Directional Coupler, 22 dB, 2-18 GHz	\$450.00	TEX 1240 Logic Analyzer, W/(36) 50 MHz channels	\$1,000.0
10 kHz-520 MHz, 10 Hz res,GPIB		HP 33330B Crystal Detector,	\$135.00	COMMUNICATIONS	
GIGATRONICS 600/10-18 Synthesized Source,	\$2,600.00	0.01-18 GHz, neg. pol., SMA(m)/SMC(f)			
10-18 GHz, 1 MHz res., GPIB GIGATRONICS 605/10-18 Synthesized Source,	\$3,000,00	HP 774D Dual Directional Coupler, 20 dB, 215-450 MHz	\$275.00	HP 59401A HPIB Bus Analyzer	\$700.0
10-18 GHz, 1 kHz res., GPIB	\$3,000.00	HP 777D Dual Directional Coupler, 20 dB, 1.9-4.1 GHz	\$275.00	TEK 1411R-opt.04 PAL Test Gen. w/ SPG12,TSG11,TSP11,TSG13,TSG15,TSG16	40 750 0
GIGATRONICS 840-01 Freq. Doubler,	\$2,000.00	HP 8470B-012 Crystal Detector,		TEK 147A NTSC Test Signal Generator, with noise test signal	
26.5-40 GHz (WR28) out, 13-20 GHz in	00 000 00	10 MHz-18 GHz, neg. pol., N(m) HP K422A WR42 Flat Broadband Detector,	\$350.00	TEK 1750 NTSC Waveform / Vector Monitor	
GIGATRONICS 875/50 Levelled Multiplier,		18.0-26.5 GHz		TEK 520A NTSC Vectorscope	
x4, 50.0-75.0 GHz output, -3 dBm GIGATRONICS 875/86 Levelled Multiplier,	\$5,000.00	HP K532A WR42 Frequency Meter, 18.0-26.5 GHz			
26.5-40.0 & 50.0-75.0 GHz outputs		HP K752 A/C/D WR42 Directional	\$450.00	MISCELLANEOUS	
GIGATRONICS 910/12-18,opt6,14,16	\$3,500.00	Couplers, 3/10/20 dB, 18.0-26.5 GHz HP K870A WR42 Slide Screw Tuner, 18.0-26.5 GHz	\$275.00	P.A.R. 5205-94,95,96,98 Lock-In Amp,	\$2.750.0
Synthesized Source/Sweeper, 12-18 GHz, 1 Hz res., OCXO		HP K914B WR42 Moving Load, 18.0-26.5 GHz	\$425.00	P.A.R. 5205-94,95,96,98 Lock-In Amp,	\$2,750.0
HP 85100V Frequency Mult.,		HP Q752D WR22 Directional Coupler, 20 dB, 33-50 GHz	\$650.00	P.A.R. 5206 Two-Phase Lock-In Amplifier, 2 Hz-200 kHz	\$2,500.0
10-15 GHz in / 50-75 GHz out >0 dBm HP 8640B-001,002,003 Signal Gen.,	\$2,500.00	HP R375A WR28 Variable Attenuator,		P.A.R. 5208-92,94,97,98 Two Phase	
O. S. 1024 MHz AM EM was pudio ass		0-20 dB, 26.5-40 GHz	2400.00	Lock-In Amp., 5 Hz-20 kHz or 200 kHz, GPIB	
HP 8654A Signal Generator, 10-520 MHz,	\$550.00	HP R422A WR28 Flat Broadband Detector, 26.5-40 GHz HP R532A WR28 Frequency Meter, 26.5-40.0 GHz		TEK TM5006 5000-series 6-slot Programmable Power Module	\$600.0
calibrated AM & uncal. FM		HP R914B WR28 Moving Load, 26.5-40 GHz	\$300.00	TEK TM503 500-series 3-slot Power Module	
HP 8656A Signal Generator, 0.1-990 MHz,	\$2,900.00	HP V365A WR15 Isolator, 25 dB, 50-75 GHz	\$900.00	TEK TM504 500-series 4-slot Power Module	
		HP V752D WR15 Directional Coupler, 20 dB, 50-75 GHz	\$650.00	TEK TM515 500-series 5-slot Traveller Power Module	

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ADO-It' Sound ADOUNG! Blaster Yourself Blaster 16 Thomas Henry

his article describes a simple, but high-quality circuit, which when attached to your computer's Sound Blaster 16 card permits a whole new world of MIDI operations. Featuring one input and three outputs - unlike any commercial version - it also doubles as a stand-alone THRU box. If these terms are new to you, then read on, for we'll explain what they mean, as well as how to construct this useful project.

ABOUT SOUND BLASTERS AND MIDI

Nowadays, most personal computers are shipped with a sound card already installed. And thanks to recent price decreases, retrofitting older equipment is within reach of most everybody. For IBM compatibles, the Sound Blaster series has been an especially popular one. Besides all of the neat speech, voice, and CD applications it makes possible, it also provides a great way to get started in electronic music synthesis. Best of all, Sound Blaster cards come fitted with MIDI (Musical Instrument Digital Interface) which opens up new avenues for doing music at home, in the studio, or on stage. Instruments such as keyboards, sequencers, drum machines, etc., can be interconnected via the MIDI interface, and controlled by your computer using suitable software.

Unfortunately, things aren't quite as simple as merely patching in some connecting cables. For whatever reason (economic, I suppose), most Sound Blaster or compatible cards skimp on the MIDI port. Neither the electrical nor physical interface of such a card hits the MIDI standard on the button. However, as this article shows, for several dollars and a pleasant night's work in the shop, it is possible to bring the Sound Blaster MIDI port up to spec. A multitude of exciting musical applications are then available to you!

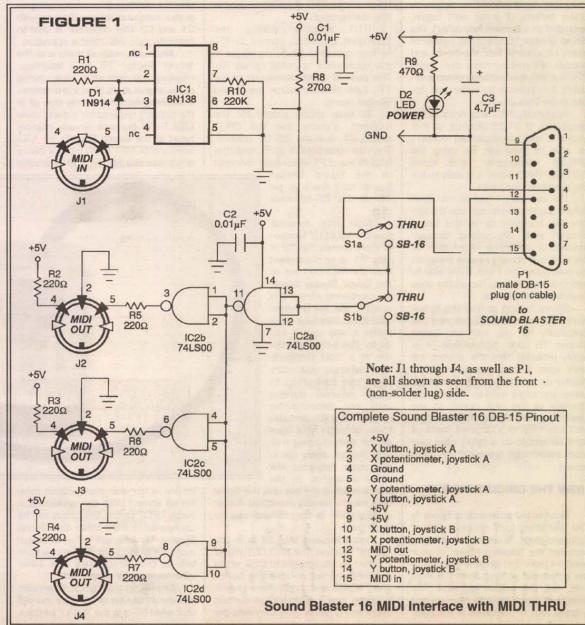
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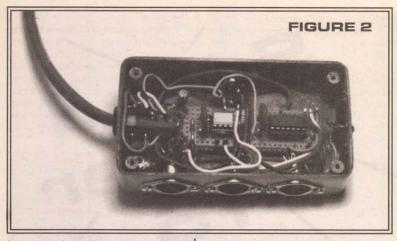
When I was contemplating spiffing

up my Sound Blaster 16 board to permit true MIDI operation, I started by scanning what was available on the World Wide Web. I wasn't too surprised to find all sorts of FAQ files (Frequently Asked Questions), archived

schematics, and discussions on the Newsgroups concerning how to build such a circuit. After all, the Web has exploded lately, and is one of the greatest research resources available. However, you wouldn't believe what I also found: misinformation and loads of

Virtually every schematic I looked at was riddled with errors, or the circuits were so poorly designed it was doubtful they would ever work at all.





Incorrect pin assignments, reversed diodes, backwards plugs and jacks, unbuffered outputs, you name it; it was clear I was going to have to start this project from scratch.

The place to begin, of course, was with the MIDI 1.0 specification itself. According to this document, any MIDI inputs should be isolated by a current loop fed optocoupler. MIDI outputs, on the other hand, should be driven by active buffers of some sort (again, arranged as a current loop affair). The Sound Blaster 16 board has neither of these features. In fact, the inputs and outputs are nothing more than mere TTL. But with a smattering of extra circuitry, it is possible to buffer and isolate these lines properly.

Incidentally, MIDI data flows at the peppy rate of 31.25 kilobaud, so it is essential that the appended circuitry be able to keep up. By using the 6N138 optocoupler and some 74LSOO NAND gates, it is easy to lick the speed requirements.

The last thing I had to nail down before starting the design was the various pin assignments on the Sound Blaster jack. By sifting through mounds of conflicting information on the Web and actually testing things on my own computer, I was finally able to convince myself that I had all the dope I needed to commence.

Before looking at how the circuit works, please note that I designed this specifically for use with the Sound Blaster 16 card. Nonetheless, it is highly probable that the project will work as-is with a variety of Sound Blaster or compatible cards. In other cases, you might need to make simple changes to the plug pinout. In any event, if applying the Sound Blaster 16 MIDI Interface to a different make of card, be certain to carefully read over your instruction manuals or data

HOW THE CIRCUIT WORKS

Refer to the schematic in Figure 1. The first thing you'll notice is lots of jacks and plugs. To keep these straight, hammer the following notion in your mind: all jacks and plugs are shown in the schematic as seen from the front side, not the solder lug side. The pinouts of these seem to have caused a great deal of confusion in the past, so take a moment to be certain you understand how the pins are num-

Let's start with the MIDI IN at jack J1. This is a current loop input feeding optocoupler IC1. D1 is strapped across the unit to prevent any unexpected reverse voltage conditions which might harm the chip. And, by the way, the MIDI spec itself specifies that R1 should be 220 ohms when used in this configuration.

R10 properly biases Darlington transistor internal to IC1 for best operation. Finally, the output of the optocoupler is pulled up via R8. This permits direct connection to the TTL type circuitry within the Sound Blaster board.

To keep things simple for the moment, assume that the DPDT switch, S1, is in the "SB-16" position. Then the output of IC1, pin 6, feeds the MIDI IN line of P1 which itself connects

to the Sound Blaster board. You'll find it at pin 15 of the DB-15 male

Now let's consider how the MIDI OUT function is implemented. Pin 12 of plug P1 is a direct feed from the MIDI OUT line on the Sound Blaster board. As mentioned earlier, this is a TTL line. For greatest versatility, however, we'll buffer it and split it into three. This will permit the use of a "star configuration," wherein your computer can control up to three external devices with no daisy-chaining required. (As you probably know, although MIDI does permit daisy-chaining multiple devices, every link in the chain degrades the signal somewhat. By the

time it reaches the last unit, the digital data may be horribly corrupted. A star configuration is the slickest way to avoid this.)

Again, assume that S1 is in the "SB-16" position. The MIDI OUT line of P1 then shoots straight to IC2a, which is configured as an inverting buffer. The 74LSOO was chosen here since it is cheap, has a relatively low current drain, and is plenty zippy to handle the

31.25 kilobaud communication rate. The output of IC2a then splits off to three additional inverters, IC2b, IC2c, and IC2d. Each of these drives a 220ohm resistor, which attaches to pin 5 of the respective MIDI OUT jacks. Pin 4 of each of these jacks is also fed by a 220-ohm resistor, and the net effect is the current loop affair dictated by the MIDI Specification 1.O.

But remember, there's an awful lot of digital switching going on here. So, 0.01 mfd bypass capacitors are tacked on to the power pins of both IC1 and IC2. Don't neglect these; it really is important to keep any spikes from hitching a ride on the power supply lines!

Conveniently, power for the circuit is provided by the Sound-Blaster board itself (and ultimately, your computer). This is possible since the current drain is a minuscule amount, less than 10 mA. Looking at plug P1, +5V is derived from pin 9, while ground (GND) is found at pin 4. To provide positive indication that the circuit is on, LED D2 shines whenever the unit is fired up. Finally, electrolytic capacitor C3 decouples the interface from what's going on in your computer. As was the case with C1 and C2, this capacitor is vital to rewarding you with reliable operation.

And that's really all there is to the Sound Blaster 16 MIDI Interface. However, one night when I was staring at my original draft, I had a brainstorm. It suddenly occurred to me that all of the circuitry required for a stand-alone MIDI THRU box was already incorporated in the Sound Blaster 16 MIDI Interface! (A MIDI THRU box is a device which lets one MIDI unit drive several

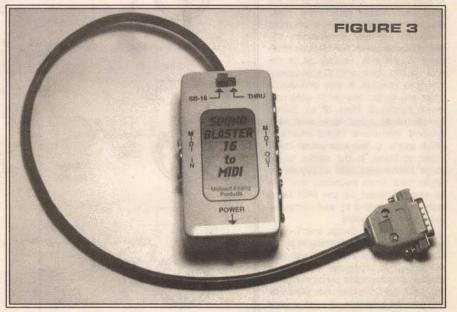


plug P1 (and hence the sound card) is isolated from the jacks. Instead, whatever is connected to the MIDI IN drives jacks J2 through J4. And all of the MIDI spec requirements are met, too!

HOW TO BUILD IT

The Sound Blaster 16 MIDI Interface is a simple circuit, and fairly easy to build. However, there are a few fine points to keep in mind. This section will guide you along. As usual, your first step will be to gather together all of the parts. Fortunately, nothing exotic is used here, so you will have no trouble locating the components from mail order houses. The optocoupler is a common (but very high quality) one and costs less than a buck. The 74LSOO quad NAND gate is another cheapie; you probably have some sitting in your junk box right now. All of the caps and resistors are about as garden variety as they come. Finally, even the jacks and plugs are easily obtainable from various electronics or computer supply mail order companies. Notice that the MIDI spec requires J1 through J4 to be five-pin DIN jacks, arranged on a 180-degree arc.

Since this is a small circuit, I hand wired it using perfboard construction techniques. Flea clips hold most of the parts in place, while wire wrap was used to complete the connections. A piece of double-stick foam tape



others in the star configuration mentioned above.) With the addition of a single DPDT switch, the circuit can be configured to work either as a Sound Blaster 16 Interface or as a standalone MIDI THRU box. As near as I can tell, no commercial units have taken advantage of this simple fact.

Anyway, by tracing the schematic, you should be able to convince yourself that when S1 is in the "THRU" position, secures the board within the enclosure. Refer to Figure 2 to see how this

I utilized a plastic enclosure, sprayed with epoxy paint for durability. Using my laser printer and a simple art program, I directly printed a legend decal on a sheet of clear sticky back material. You can find this stuff at most any stationery store. One final layer of clear sticky back is on top of



the decal itself, just to protect the printing from scratches and scrapes.

You can drill starter holes for jacks J1 through J4, then enlarge them with a rat tail file. Similarly, the slide switch opening can be fabricated as required using a flat file. Plug P1 is on a length of cable; to prevent damaging it, the cable should exit the box through a rubber grommet.

Please note that the cable is carrying TTL type signals directly to and from the computer. For this reason, the length should be kept as short as practical. And strictly speaking, the cable should be shielded, with three internal conductors. I'll confess, though, that I used a twisted quadruple, 19 inches long, and have noticed no ill effects whatsoever. I made the twisted quadruple myself. I simply cut four 22 gauge stranded hook-up wires to length, and gripped them by a vise. and an electric drill. A quick spin of the drill, and I had a neat bundle! For durability, I slipped the twisted quadruple through a sheath of plastic.

Now here's something you might not have noticed when looking at the schematic. Jack J1 has no connection to ground whatsoever; this is important. But jacks J2 through J4 all have a ground connection to their respective number 2 pins. The reason for this apparent asymmetrical arrangement is to prevent insidious ground loops. Anyway, this requirement is dictated by the MIDI Specification 1.0 mentioned earlier, so be sure to obey it.

Figure 3 shows what my unit looks like after closing it up. When you've completed yours, double-check the wiring once more. Remember, you're hooking this device up to your expensive computer, so please be careful. Even though my prototype has proven to be very reliable, neither I nor the publisher can be responsible for how you use or misuse the information in this article. Triple-check your work! If satisfied, then away you go.

HOW TO USE YOUR SOUND BLASTER 16 MIDI INTERFACE

Well, this is easy. Simply plug P1 into Sound Blaster MIDI/Joystick jack. Connect any desired equipment to the MIDI IN or OUT jacks, and fasten your seatbelts. To get confidence that your interface works, you'll probably want to test it out first. The simplest way is to find some easy-to-use software that runs on your computer; then see if the interface properly sends and receives MIDI data.

For example, a sequencer program could be a great boon here. After running the software, play some notes on a MIDI keyboard which is connected to J1. Confirm that the sequencer (in record mode) reliably reads the data. If so, then turn around and put the sequencer in play mode, and see if any synthesizer gear connected to jacks J2 through J4 properly reproduces the pattern you just recorded.

To help you out, the World Wide Web site of Midwest Analog Products has a large variety of links to free or inexpensive MIDI software you can use to test your Sound Blaster 16 MIDI Interface. You'll also find hints, tips, and updates on how to best use your new circuit. The details are described in the

Parts List.

I have a feeling that Sound Blaster boards are sitting idle in many computers, or at least not being used to their full potential. I know mine was for over a year. But with just a tiny outlay of time and cash, you can bring it reliably into the modern age of electronic music. Unlock the miracle of MIDI and you'll wonder how you ever got along without it! NV

ACKNOWLEDGMENT

I want to thank fellow author Jack Orman for suggesting a great way to handle the optocoupler in this circuit.

PARTS LIST

All resistors are 1/8-watt, 5% values.

220 ohms 270 ohms 470 ohms R10 220K

All capacitors are rated at 10V or better.

0.01 mfd disc 4.7 mfd electrolytic

Semiconductors

1N914 diode D2 1 FD

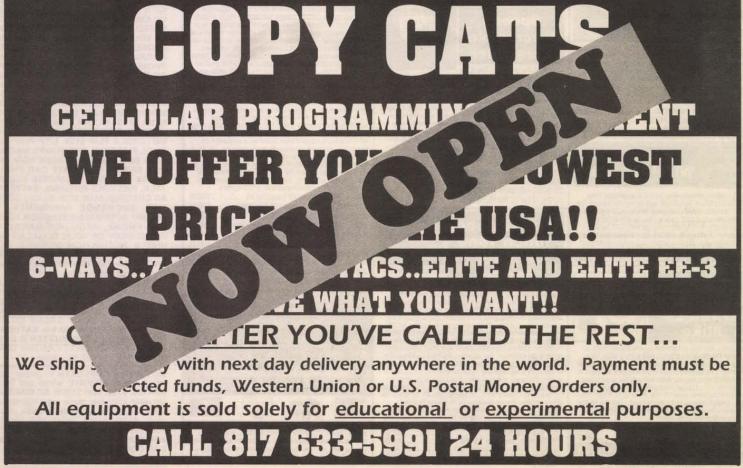
6N138 optocoupler 74LSOO quad NAND gate Other components

Five-pin DIN jack, 180 degrees P1 DB-15 male plug with hood 51 DPDT switch

Miscellaneous: IC sockets, LED holder, shielded cable, rubber grommet, enclosure, perfboard, flea clips, wire, solder, etc.

A USEFUL WWW SOURCE

Updates, tips, and hints for this project are available at the following World Wide Web site maintained by Midwest Analog Products. You'll also find links to free or inexpensive software useful for testing and using your Sound Blaster 16 MIDI Interface. WWW URL: http://prairie.lakes.com/~map



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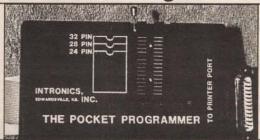






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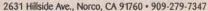
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Γ	Ailtach 360011 Fraguerov Svn 01-2GHz \$1,000	HP 86601A, RF Plug-in, 110MHz
	Anritsu ME645A Microwave Radio Test Set \$1 000	HP 86602B RF Phin-in 1200MHz S600
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П	Ballantine 1627A, Scope Calib., with/acc, heads \$1,000	HP 86632B, Modulation Plug-in . \$400
Н	Boonton 25A, Power Meter Calibrator	HP 8683A, Signal Gen. 2.3-6.5GHz, Opt 1, 2 \$1,500 HP 8821A, Medium Gain Bank Amp \$150
1	Boonton 4200, Power Meter, w/Detector, 100KHz-18GHz . \$800 Boonton 42BD, Microwattmeter .2MHz-7GHz \$300	HP 8901 A Modulation Analyzer \$4 600
Н		HP 8903A, Audio Analyzer\$2,700
П	Bruel & Kiaer 1612. Bandpass Filter \$250	Huntron HSR410, Switcher, IC Tester\$150 IWATSU DS-6121, Digital Storage Scope, 100MHz\$1,000
П	Cushman CF24R Frequency Selective Voltmeter \$800	Keithley 192 Programmable DMM 6.5 Digits HPIR \$600
1	Datron 1062, Digital Multimeter \$650	Keithley 261, Pilo Amp. Source (unused) \$300 Keithley 614, Electrometer \$700 Keithley 619, Electrometer, 5.5 Digit \$800
Н	Dolch COLT300, Logic Analyzer w/Ext. Chassis & Pods \$300	Keithley 619, Electrometer
1	DH Triedig MiLLI-TO2, Onmmeter,	Kepco ATE-100-1M, Power Supply, 0-100V, 0-1 amp (new) \$200
П	1 Milliohm-2 Terraohms	Krohn-Hite 3202, Fitter, LP, HP, BP, 20Hz-2MHz, Unused . \$450
Н	Opt. 01, 03, 183\$2,500	Leeds & North 1091, Capacitor Decade, .001uF-1uF \$150
П		Marconi 2019A, Signal Gen., 80KHz-1040MHz, AM, FM \$2,400 Marconi 2955, Radio Comm. Test Set, OCXO\$4,500 Marry Micro LT105, Thermal Converter.
П		
	ESI 296, Auto LCR Meter\$650	Micro-Tel SG800, Swept Signal Generator 1-18GHz \$1,000 North Atl 540/10, Resolver Synchro Bridge \$600 PMI 1018B, Peak Power Meter \$350
П	Fluke 3330B, DC Voltage, Current Calibrator \$400	North Atl 540/10, Resolver Synchro Bridge \$600
1	Fluke 5200A, DC voltage Standard, U-1100VDC	PMI 1018B, Peak Power Meter
ı	Fluke 540B, Thermal Transfer Standard	Polarad 1105 E-L, Sig. Gen., 1020A Mod., .8-2.4GHz \$300
П	Fluke 8502A, Digital Multimeter, AC, DC, Ohms\$300	Polarad 1207, Signal Source 3.8-8.2GHz\$200
1	Fluke 8505A, Digital Multimeter, AC, DC, Ohms \$400 Fluke 8921A/03, True RMS Voltmeter \$450	Polarad 640, Spectrum Anyz., 18GHz, Dig. Storage \$1,000
	Fluka 9010A Micro-System Troubleshooter Ont 001 \$450	Polarad SPNH, Generator 20Hz 20KHz\$450 Racal Dana 1515, Delay Pulse Generator\$500
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-	General Radio 1538-P4, High Intensity Flash Capacitor \$100	Sanders 5440C, Noise Figure Mtr., 10KHz-40GHz \$1,000 Sencore TF30, Super Cricket Transistor Tester \$200
1	Gigatronics 600/6-12, Synthesized Source \$1,500	T.B.E. 208, C, L Meter, 1fF-10uF, 1nH-10H \$300
-	Goldstar OS-7040A, Scope, 40MHz, Dual Trace, \$300	Tek 11302 Sonne 500MHz w//2\ 11471 Phys.ine \$2 000
1	Guildline 9154C. Transvolt Standard Cell \$400	Tek 1401/324, Spectrum Analyzer, 1-500MHz\$550
	Guildline 9154C, Transvolt Standard Cell \$400 Hitachi V-212, Scope, 20MHz, Dual Trace \$250 HP 105A, Quartz Frequency Standard \$600	Tek 1502/04, TDR with Chart Recorder\$1,400 Tek 1503/04, TDR, Option 03, 04\$1,400
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1	HP 1742A, Scope, 100MHz Dual Trace, DMM \$400	Tek 318, Logic Analyzer, with Pods
П	HP 1744A, Scope, Storage, 100MHz, Dual Trace \$500	Tek 464, Scope/100MHz Dual Trace, Storage\$500
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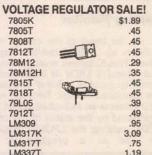
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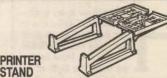
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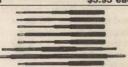
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Welcome to The N&V Solar Workshop ...

Two DIY Charge Controllers and A Solar CD-ROM Review

ello, fellow solar enthusiasts, and welcome to another installment of the Nuts & Volts Solar Workshop. Now that we have the bulk of the heavy work behind us (i.e., the installation of outlets and wires), we can take time to focus in on the finer points of the 50-watt solar workshop project we started back in February. This month, I'll show you how to build a companion 50watt charge controller, with built-in battery monitor.

There's also an update of the two-stage, series charge controller I described in the Dec. '96 Solar Workshop, I've added some sensitivity to the design, and will solve the mystery of the missing Q2 transistor. Building either of these charge controllers can save you several bucks over a commercial

equivalent.

Finally, I have some room to open up the classroom for a short session. I'm sure most readers know about or have read Home Power Magazine. What you may not know is that issues 1 through 37 - along with a plethora of related information — are now available on CD-ROM. I'll be looking at that CD-ROM in the Classroom, with comments on how to put its vast resources to work for you.

Well, this is certainly a full plate, so let's get started.

The Workshop

Charge Controllers and More

Despite recent advances in NiCd and lithium battery technologies, it's still the venerable lead-acid battery that gets most of the work done. Whether you need the battery to start your car, protect your computer data from power blackouts, or power a cordless drill, chances are good that there's a lead-acid battery on the job.

Which is why it should come as no surprise that the prime mover behind alternative energy sources like photovoltaics is the energy stored in lead-acid batteries. Unlike the battery in your car, though, the batteries in a solar-powered system need special care and maintenance - beginning with the battery charger itself.

A DIY Charge Controller/Battery Monitor

Back in Dec. '96, I described a two-stage charge controller built around an LM339 voltage comparator. Although I've updated this controller (see "Two Charge Controllers In One: An Update"), it's still a simple design that doesn't include the features and safeguards you want in a 50-watt photovoltaic installation. This workshop session describes a photovoltaic battery charger specifically tai-lored for the needs of our 50-watt

solar shack. The controller includes a battery monitor "gas gauge" with a low-voltage disconnect, which prevents damage to the battery array in the event of a solar drought.

About the Circuit

Better described as a charge controller - because it does more than just charge a battery - this "black box" has three functions. First and foremost, it acts as a battery charger that prevents overcharging the battery, which would shorten battery life and could lead to a potentially explosive situation (literally) if left unchecked.

Second, the controller has a builtin fuel gauge (essentially a voltmeter) that monitors the battery's state of charge and displays it in terms of full

Finally, there's a low-battery disconnect circuit that prevents you from taking too much charge out of the battery; a situation that can also shorten battery life. The schematic diagram of the charge controller is shown in Figure 1.

Battery Monitor

At the heart of the charge controller is an LM3914 dot/bar display driver. This IC senses analog voltages and drives 10 LEDs or incandescent lamps to provide a linear display of the measured voltage. Because each LED driver is an individual circuit, it's unaffected by the status of the other LEDs, making the LM3914 suitable for use as

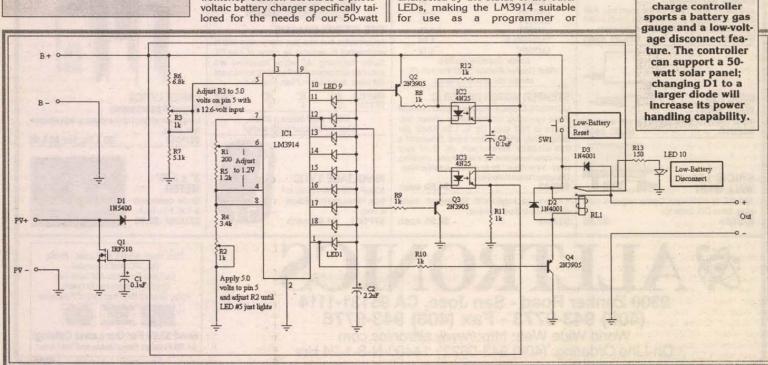
sequencer, too. Our design incorporates traits of both features.

First there's the voltmeter. The LM3914 contains a precision voltage reference that's adjustable from 1.2 volts to 12 volts. By placing the voltage reference above ground, we can create what's called an expanded voltmeter. Unlike conventional voltmeters - which read from zero volts up to full scale - an expanded voltmeter doesn't display a reading until a certain threshold voltage is reached. This allows us to more accurately display voltages that are in a narrow range of interest.

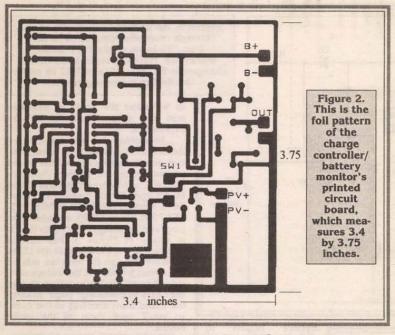
Take the AC line voltage, for example. The line voltage typically fluctuates between 110 VAC and 125 VAC over the course of the day as consumer demands increase and decrease. If the voltage goes lower or higher than these levels, equipment and appliances plugged into the line can be damaged, which is why it's desirable to keep an eye on it.

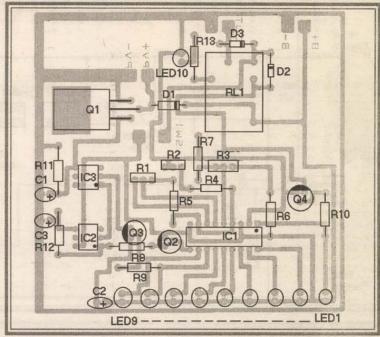
A conventional voltmeter would typically cover this range with a 150volt scale, which has a resolution of three volts per division. Consequently, our range of interest (90 VAC to 130 VAC) spans a short one-fourth (26 percent) of the full scale. If, however, we disregard all voltages under 90 VAC and don't start taking readings until this threshold is passed, a more sensitive 50-volt voltmeter could be used to monitor voltages between 90 VAC and 140 VAC. Our area of interest now occupies 80 percent of the full scale and resolution

FIGURE 1. The



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PV array Charge To Controller OUT Load Figure 4. Installing the charge controller in your photovoltaic Battery system is a simple matter of connecting

battery voltage varies with temperature, and you'll have a lot wider fluctuation than 0.1 volts as the weather warms and cools. That's why I say it's "generally agreed." Yes, a temperature sensor would be nice, but it's not necessary for most applications where the battery temperature is maintained between 50 and 80 degrees Fahrenheit.)

IC3 is used to control Q1, which is the actual regulating element. When the optical latch is locked, the transistor in IC3 ties Q1's gate to the B+ line, which turns Q1 on. This shorts out the photovoltaic module. This type of charge controller is called a shunt regulator,

and it's commonly used for solar arrays up to 16 amps in size. No, shorting a photovoltaic module doesn't damage the solar module.

When the panel is shorted, it produces zero volts, which equals zero watts. Larger systems normally use a series regulator, like the one described in "Two Charge Controllers In One: An Update," which disconnects the solar panels rather than shorts them. This is done not to protect the panels, but to eliminate stress on the power wiring.

internal LED when it's conducting. This creates a feedback loop, which causes the LED to remain lighted even after the LM3914 output disap-

carefully, and you'll see that the inter-

nal transistor is wired to drive the

six wires.

In effect, we've created an optical latch. When LED8 turns off, drive to Q3 is lost which removes power to the latch and resets it. We must now wait for pin 10's output to fire again before

the latch engages.

duct current. Look

What this design does is control the charge to the battery using trip voltages. It's generally agreed that when the charging voltage reaches 14.1 volts, a lead-acid battery should be removed from the charger, and when the battery voltage drops below 13.5 volts, it can be put back on the charger. This dead band area is called hysteresis, and it prevents the battery charger from "hunting" as the voltage fluctuates between 14.09 and 14.10 volts.

(Before you start writing, telling me that your battery vendor recommends 14.2 or 14.3 volts, I know all about it. I've seen some gel-cell vendors pre-scribe 14.7 volts as the cut-off. But you have to remember that

Figure 3. Here is the parts layout for the charge controller/battery monitor.

disconnect circuit. Like overcharging, completely depleting a lead-acid battery significantly shortens its life. This circuit won't let you take more power from the battery than it can safely deliver.

The disconnect voltage is determined by LED1's output. As long as LED1 remains lighted, Q4 holds relay RL1 engaged. Should the battery voltage drop below 11.4 volts, though, LED1 extinguishes and RL1 drops out, disconnecting the loads from the battery. Note, however, that only the loads are shed; the photovoltaics and battery are still connected, which allows the battery to recharge when the sun comes back up.

Once RL1 drops out, it stays out until you press the Low-Battery Reset button. Lead-acid batteries have a habit of coming back to life if left alone for a while. You've probably had it happen. You accidentally leave your car's headlights on, only to find the car now won't start. Many times, if you turn off the headlights and let the car sit for a while, the battery will come back enough to crank the

This trait is desirable for automobiles, but not for photovoltaics because the instant the car starts, the

Low-Battery Disconnect

The last feature is a low-battery

Battery Charger

sets the range.

charge.

Why did I use an LM3914 instead of a digital voltmeter, which has much better resolution, you ask? Because I'm asking the LM3914 to do double duty as a gas gauge and a battery charger. Notice that the voltmeter has only nine LEDs, not 10. The 10th LED output drives a cross-coupled optical isolator (IC2) instead. When pin 10 goes low (triggers), it turns on Q2 and the LED inside IC2, which causes the internal transistor to con-

has increased to one volt per division.

and the top voltage is 14.1 volts for a

full-scale range of 2.7 volts and a res-

olution of 0.27 volts per division. Resistors R2 and R4 (Figure 1, again)

set the threshold voltage limit, and R3

meter, first adjust R1 so that the volt-

age across pins 4 and 6 measures 1.2

volts. Next, adjust R3 for 5 volts on

pin 5 with 12.6 volts applied between

B+ and B-. Finally, adjust R2 until LED5 just lights. That's it. Table 1

shows the voltage value of the respec-

tive LED and how it relates to battery

To calibrate the fuel-gauge volt-

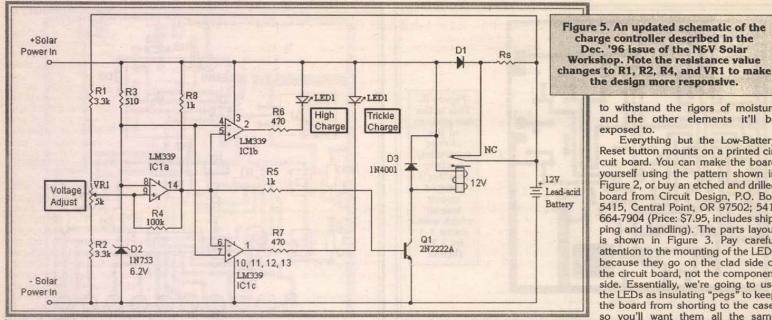
In our charge controller design,

threshold voltage is 11.4 volts,

Table 1. How to read the charge controller's gas gauge

Battery Voltage	LED#	LED Color	Description
13.8	LED 9	Green	Battery charging
13.5	LED 8	Green	Battery charging
13.2	LED 7	Green	About 100% of charge remains
12.9	LED 6	Green	About 80% of charge remains
12.6	LED 5	Green	About 70% of charge remains
12.3	LED 4	Green	About 55% of charge remains
12.0	LED 3	Green	About 40% of charge remains
11.7	LED 2	Yellow	About 25% of charge remains
11.4	LED 1	Red	About 10% of charge remains - Caution!

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Rs

Radio Shack

275-226

Remove

Jumpen

Relay

+IN

-IN

1N753

6.2V

D1

-O Battery +

Figure 6.

The charging

current of

the original

design can

be increased

to 30 amps

using an external

relay.

battery begins to recharge. With photovoltaics, you can't be certain the sun is shining when LED1 relights. Hence, manual reset. LED10 will flash to warn you if the low-battery relay has tripped.

Construction

The charge controller can be built using parts that are readily available from any Radio Shack store. The enclosure can be either

the design more responsive. to withstand the rigors of moisture and the other elements it'll be

exposed to. Everything but the Low-Battery Reset button mounts on a printed circuit board. You can make the board yourself using the pattern shown in Figure 2, or buy an etched and drilled board from Circuit Design, P.O. Box 5415, Central Point, OR 97502; 541-664-7904 (Price: \$7.95, includes shipping and handling). The parts layout is shown in Figure 3. Pay careful attention to the mounting of the LEDs because they go on the clad side of the circuit board, not the component side. Essentially, we're going to use the LEDs as insulating "pegs" to keep the board from shorting to the case, so you'll want them all the same height.

To fit the completed board into the enclosure, you'll need to drill holes in the lid for the LEDs and Low-Battery Reset switch. You'll also need to drill holes on the side of the enclosure for the feed-through barrier strip. The barrier strip mounts on the outside of the case so that the screws are facing out, and the solder tabs face the printed circuit board.

Before you start drilling, you need to determine the direction of your battery gas gauge because it will dictate where and how the barrier strip is mounted. Typically, the bar graph should advance from bottom to top or right to left. It's best to have the barrier strip on the bottom, where it's most protected from dirt and moisture. Now is the time to

apply the labels - after drilling the holes and before the final assembly. Dry transfer decals from an art supply store work great.

Finally, mount the barrier strip and wire it to the circuit board before mounting the circuit board (it's easier that way) using 16 AWG, stranded automotive wire (not solid). Now mount the circuit board in the case using an aquarium-grade silicon sealant to anchor the LEDs.

Test and Installation

The charge controller is easily tested using a variable 0-15 volt power supply. Observing polarity, connect the power supply to the B+ and B- terminals and advance the output voltage to 12.6 volts. LED10 should be blinking at this point. Press the Reset button and check to see that LED1 through LED5 light. If the calibration is off, adjust R2 to bring it back in line.

Now vary the power supply voltage between 11.3 and 13.9 volts to verify the linearity of the gas gauge; R1 adjusts the linearity.

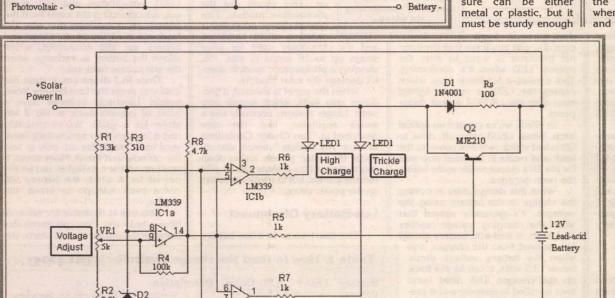


Figure 7. The low-power version of this design (not shown in the Dec. '96 issue) consumes less power than the relay version, and is designed for photovoltaic systems of 10 watts and less.

10, 11, 12, 13

LM339

IC1c

- Solar

Power In

Photovoltaic + 0

THE HUTS & VOLTS SOLAR WORKSHOP

Decrease the voltage to 11.0 volts to verify that LED10 activates again. Remove the power supply and install the charge controller in the photovoltaic system according to the dia-gram in Figure 4. Now enjoy free power from the sun!

Two Charge Controllers in One: An Update

For the second part of our Workshop, I'll more fully describe some features of a two-stage charge controller that I first described in the Dec. '96 installment of The N&V Solar Workshop. This is a no-frills, simple-to-install charge controller that's capable of delivering more than 30 amps on a shoestring budget. In fact, you can build this controller for just \$17.00 using off-the-shelf Radio Shack parts, and you can do better if you shop around.

lab	le 2. Recomm	ended Lead-Aci	d Battery	Charging Curre	nts
у	Maximum	Trickle Charge	Rs Value	Rs Wattage	D 1
ity	Charge Rate	Rate	(ohms)	Rating	Block

Capacity (amp-hours)	Charge Rate (amps)	Rate (amps)	(ohms)	Rs Wattage Rating (watts)	Blocking Diode
5	1.0	0.1	23	1/4	1N4001
10	2.0	0.2	12	1/2	1N5400
15	3.0	0.3	8.7	in the latest the second	1N5400
25	5.0	0.5	4.6	derive 1 may be be	GI750
50	10	1.0	2.3	3	MBR1045
75	15	1.5	1.5	5	MBR3045
100	20	2.0	1.2	5	MBR3045
150	30	3.0	0.7	10	MBR3045

High-Power Controller

To begin with, this is a two-part design that uses a common printed circuit board, e.g., the two circuits have enough parts in common that it was more economical to use one circuit board for both designs. Hence, the confusion as to why there are two R5 locations shown in the parts layout. (Had I anticipated this, I would have labeled one resistor R5 and the

The first design is the one published and shown in Figure 5 below. the trickle mode), as opposed to the 1.5 watts used by the relay version. The low-power version can handle charging currents up to 250 mA; 1 amp if you replace Q2 with a Zetex ZTX705 Darlington transistor (available from Digi-Key, 800-344-4539). The copper pad on the circuit board serves as a heatsink for Q2.

New Smarts

board in Figure 8. Using the parts layout in Figure 9 as a guide, insert the components into their respective holes and solder them in place. Before you start, though, notice that the layout shows the parts placement for both the high- and low-power designs, which may be confusing at first. Here's how the two layouts differ:

With the exception of four com-ponents (D3, Q1, Q2, and R5), the two designs share the same parts. This includes D1, D2, IC1, LED1, LED2, R1 through R4, R6 through R8, and VR1. R5 is common to both circuits, too, but it's located in a different position dependent on the version. It's closest to the edge of the circuit board in the high-power, relay-operated design. The high-power version uses D3, Q1, and RL1; Q2 is omitted. The low-power design uses Q2, with

D3; Q1 and RL1 omitted.

Although all the resistors are labeled the same, their values are different between the two models, so check the parts list carefully. Also take care to orient the semiconductors properly to avoid pin reversal. The board is now ready for calibration.

Calibration

Calibration is the same for both models. This is done without the photovoltaics or battery con-nected. First, short the +IN input to the +OUT output, and turn VR1 fully counterclockwise. Observing polarity, connect a variable power supply to the +IN and -IN terminals and apply 12.6 volts to the controller. LED1 should Advance the output voltage to 14.1 volts. Now adjust VR1 until LED1 extinguishes

and LED2 lights.

Finally, remove the power supply and mount the board in a suitable enclosure. You're now ready to install the controller in your solar system. Only four connections have to be made to the controller: two to the battery and two to the solar panel. And that's it. You're done!

The Classroom

Solar 1 CD-ROM in Review

Sorry it's taken so long to assemble another Classroom, but between the hands-on projects and their related theory, we've covered a lot of ground in the last couple months. In fact, I had a hard time squeezing in this abbreviated session, so let's not waste precious time or page space

other R15 ... oh, well.)

The brains behind both of these controllers is a comparator, IC1a. The function of a comparator is to com-

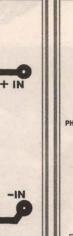


Figure 8. You can use this artwork to make the printed circuit board for the updated charge controller.

RW117 A

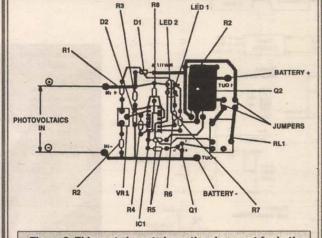


Figure 9. This parts layout shows the placement for both the high- and low-power designs. The high-power version uses RL1, with Q2 omitted; in the low-power version. Q1 and RL1 are omitted. The placement of R5 changes, too.



Unfortunately, a couple readers have pointed out that the printed circuit board layout is confusing, and that the circuit doesn't work as described. Hopefully, this update will clear the confusion.

This circuit uses a relay to switch a current-limiting resistor (Rs) in and out of the charging path. The values of Rs and D1 depend on the size of the storage battery, as listed in Table 2. At maximum capacity, this design can deliver 10 amps of charging current. By using the on-board relay (RL1) to drive an external relay (Figure 6), the current-handling capacity can be increased to more than 30 amps.

Low-Power Controller

The second design, shown in Figure 7, is a low-power charge controller for smaller photovoltaic systems of 10 watts and less. To lower the charger's power usage, a transistor (Q2) is used in place of the relay to switch the control between the full charge and trickle modes.

The power consumed by this controller is less than a watt (450 mW in

pare an unknown voltage to a reference voltage, then make a decision about the two. The reference voltage is derived from a zener diode (D2) and fed to the comparator's inverting (-) input. This sets the triggering level for the circuit.

A couple of readers brought to my attention that VR1 didn't have quite enough range for their application, so I modified the values of R1, R2, R4, and VR1 to make the circuit more responsive. Please take note of the changes if you've already built this circuit, or are having problems making it work. IC1b and IC1c drive a pair of LEDs, which indicate the mode of charge.

Construction

The controller is constructed on a printed circuit board. In case you missed the Dec. '96 charge controller article, you'll find a foil pattern of the

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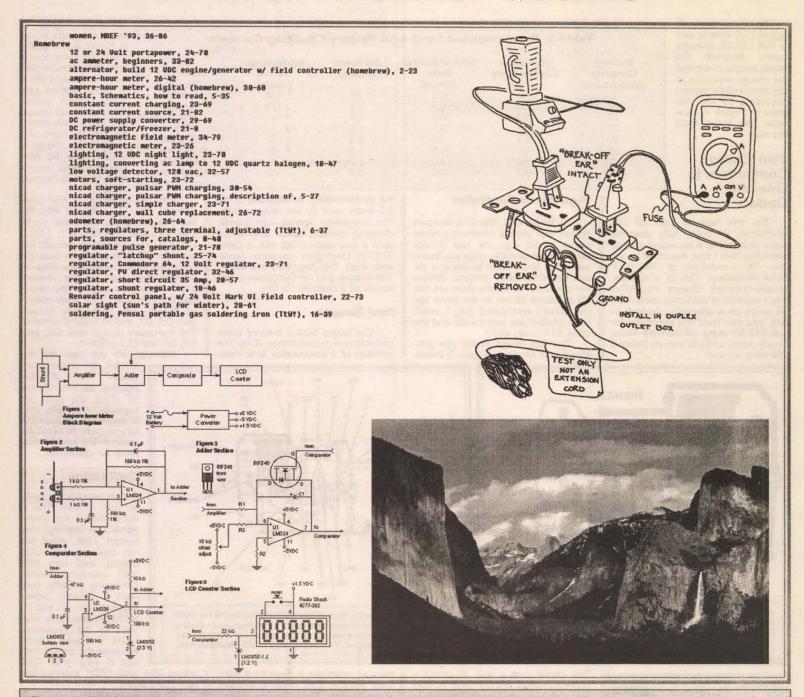


Figure 11. The Solar 1 CD-ROM contains a wealth of information that's useful for anybody interested in alternative energy and/or computers, as this collage of screen shots shows. Shown here are: a small portion of one of the many CD-ROM indexes; the schematic of a sophisticated watt-hour meter; a simple current-monitoring breakout cord for appliances; and a GIF slide of Yosemite Falls.

and get right to the subject matter.

While searching the Internet a couple of months back for appropriate solar sites, I ran across a unique product from Home Power Magazine (http://www.homepower.com) — a CD-ROM called Solar 1 (Figure 10). This CD-ROM contains copies of Home Power Magazine starting from the 11/87 issue up to Volume 10/93. The entire editorial contents of each issue, including the "Letters to HP" and Editorial columns, are presented as text and GIF-format graphics files.

The individual issues are put in their own file folder (subdirectory) for easy finding; a master index to the articles helps you find the specific information that you need. There's even a category called Homebrew (Figure 11) that lists all the DIY construction projects for the entire six-year period.

Despite this ambitious effort, the publishers discovered that they had an awful lot of empty disk space on their hands (600 MB, to be exact). They decided to fill this unused space with a selection of the best public domain and shareware software they could find. Of course, there's a section that contains energy-related professional publications ranging from thin-film photovoltaic theory to biofuel research to carbon emissions

around the world.

Among the general-interest software included is a small selection of PC games, such as Doom and Duke Nukem, and several computer programs, including business, graphics, and telecommunication applications. There's even a good assortment of GIF graphics displaying video slides of everything from a 1963 Corvette to the clouds of Jupiter.

Unfortunately, the viewing and unzipping tools needed to use some of these programs aren't provided. The publisher correctly reasoned that the high cost of licensing this software would push the price of the CD-ROM beyond a reasonable amount.

Instead, you'll find these tools embedded in the shareware areas, where you are responsible for the financial arrangements for its use.

Required is an unzipping program and a graphics viewer. I recommend PKunzip for the unzipping program and Paint Shop Pro for the GIF viewer, both of which you can find on our Web site (http://www.nutsvolts.com) under the file names PK250W16.EXE (Win 3.1 version) or PK250W32.EXE (Win 95 version) and PSP311.EXE (Win 3.1 version) or PSP32BIT.EXE (Win 95 version), respectively.

The Solar 1 CD-ROM is a non-

The Solar 1 CD-ROM is a noninteractive, cross-platform CD that runs on the PC, Mac, and Unix plat-

SOLUB MOBRISHOD

Parts List Charge Controller/Battery Monitor

Resistors

R1 - 200-ohm trimmer R2, R3 - 1K trimmer

R4 - 3.3K R5 - 1.2K R6 - 6.8K

R7 - 5.1K R8, R9, R10, R11, R12 - 1K

R13 - 150 ohms

Capacitors C1, C3 - 0.1 uF C2 - 2.2 uF, 25V

Semiconductors

D1 - 1N5400 D2, D3 - 1N4001 Q1 - IRF510

Q2,Q3,Q4 - 2N3905 IC1 - LM3914 IC2, IC3 - 4N25

LED1 - Red LED LED2 - Yellow LED

LED3 - LED9 - Green LED

LED10 - Blinking red LED; Radio Shack 276-036

RL1 - 10A SPDT relay; Radio Shack 275-248

SW1 - SPST momentary pushbutton, Radio Shack 275-609 or equivalent Enclosure - Radio Shack 270-224

Eight-position chassis-mount feed-through barrier - Radio Shack 274-653 Dry transfer decals

Printed circuit board - Circuit Design, P.O. Box 5415, Central Point, OR 97502; **541-664-7904** (Price: \$7.95, includes shipping and handling)

forms. The CD conforms to the ISO 9660 standard, which means it acts like a hard disk, so installation isn't needed. Simply slip it into your CD-ROM drive and treat it like you would any other disk drive.

You can order Solar 1 CD-ROM at 800-707-6585, at 916-475-3179 outside the US, or from Home Power | I know it's terse, but I hope it was Magazine online. The price is | helpful. 'Til next month. NV

\$29.00, postpaid. Hot on its heels is Solar 2 CD-ROM, which will have the most recent issues of HP in Adobe Acrobat format that lets you view the magazine pages exactly as they appeared in the magazine, with mixed text and graphics.

That's all we have time for today.

Parts List

High-Power Controller

Resistors R1, R2 - 3.3K R3 - 510 ohms R4 - 100K R5, R8 - 1K

R6, R7 - 470 ohms Rs - (see Table 2)

VR1 - 5K potentiometer

Semiconductors

D1 - (see Table 2) D2 - 1N4735 IC1 - LM339 LED1 - Yellow LED LED2 - Green LED

Q1 - 2N2222A

Misc. RL1 - 10A SPDT relay; Radio Shack 275-248

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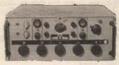
Rs - 100 ohms VR1 - 5K potentiometer

Semiconductors

D1 - 1N4001 D2 - 1N4735 IC1 - LM339 LED1 - Yellow LED LED2 - Green LED Q2 - MJE210 (Radio Shack RSU 11370178)

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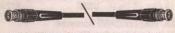
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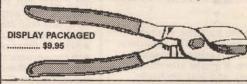


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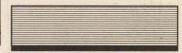
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Q & A

With TJ Byers

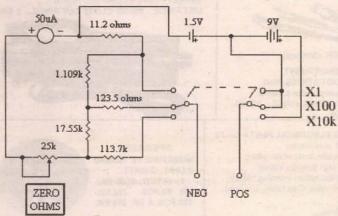
In this column, I answer questions about all aspects of electronics, including computer hardware and software. This column doesn't replace the Tech Forum that you've grown to love and support. Instead, it will supplement it, so feel free to participate as always with your questions and answers. You can reach me on America Online at TJBYERS, on the Internet at TJBYERS@aol.com, or by snail mail at Nuts & Volts Magazine, 430 Princeland Ct., Corona, CA 91719.

Serious Ohmmeter

Q. I need a circuit for a series ohmmeter that reads zero ohms at full scale when the leads are shorted. There are beautiful 50 uA, 1800-ohm d'Arsenval meters on the surplus market from places like Brigar Electronics (page 57) that also have 2.5, 5, 10-volt meter scales as well. The voltmeter portion is easy: Just add multiplier resistors. But it's not so easy for ohms.

Joe Kish via Internet

A. Actually, it's exactly the same thing as measuring voltages — switching multiplier resistors in and out — except that this time you're dealing with different meter currents while the voltage remains stable. Here's a diagram of a typical VOM-type resistance measuring circuit. Basically, what we're doing is placing resistors of differing values across



the meter, shunting off some of the current from the batteries so that whatever range we select, full scale will always be 50 uA. The equations for calculating the resistor values aren't complex, but labor-intensive enough that we don't have time to go into it here. If you're interested, check out a good book on basic electronic theory, and look up Node analysis in the index. The values specified here are those used by Simpson Electric for their Model 260/6 Volt-Ohm-Multimeter. The reason I went with this network and odd resistance values is because the resistors are available from instrument calibration/repair centers, or from any number of advertisers listed under Test Equipment in the N & V classified ads. If you really can't locate these resistors, you can make your own using combinations of standard 1% values that you can buy from Digi-Key (800-344-4539) using the formula:

$$R = \frac{R1 \times R2}{R1 + R2}$$

This formula is often called the MAD equation, because the sequence is Multiply, Add, then Divide. To create the equivalent of the 123.5-ohm resistor, for example, you can parallel a 124-ohm resistor with a 30.9K resistor, or parallel a 150-ohm resistor with a 698-ohm resistor. Other combinations are easier, like the 113.7K resistor, which can be made ystringing a 113K resistor in series with a 698-ohm resistor, for a total of 113.698K — close enough for government work. When making a resistance value from resistor combinations, parallel-generated resistor values are more accurate than resistors in series.

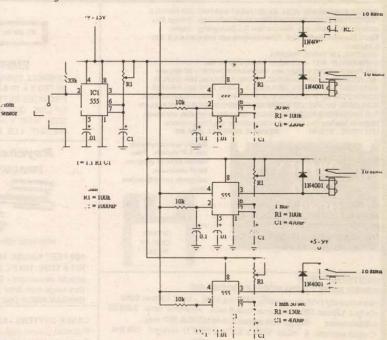
Screaming Sirens

Q. I would like to add a circuit to my motion detector, ultrasonic and other types, that would trigger at least two sirens (preferably three or four) in a sequence of one at a time at half-minute intervals; i.e., first one siren, then two

sirens, three sirens, and so on. The whole circuit should then reset itself after two minutes if no further motion is detected. The trigger times between the sirens and the reset time should be adjustable.

Melvin Fisher Lebanon, PA

A. Here's just what the doctor ordered.



IC1, a one-shot multivibrator, is the master controller in this circuit. I'd use a pair of relay contacts driven by the motion detector to trigger IC1. When pin 2 goes low, the output, pin 3, goes high and stays high for up to two minutes. This activates RL1, the first siren, and resets the siren timers (pin 4), which now start timing out according to their R1/C1 values. As each timer expires, its corresponding relay pulls in, sounding another siren. When IC1 times out, its output goes low, which removes power to RL1 and the sequencer timers. Notice that each timer is independent of the others; each stands on its own, and will perform even if the other timers fail (except for IC1). The time delay for each timer is adjusted by R1. While this is only a three-stage sequencer, you can add as many timers as you wish by simply piling on more 555 circuits off IC1.

Monitor Mayhem

Q. Here's a strange one (if you chicken out, I'll understand). I have a monitor that — like most monitors — builds up a high-static charge on the screen. Like any charged plate, this charge has the annoying habit of attracting every fleck of dust in the room, but this isn't the problem. The strange part happens when I try to clean off the accumulated dirt while the monitor is running. When I attempt to touch the screen or actually come in contact with it, with a wet or dry rag, a spark jumps to my hand and I get a "Keyboard error" message complete with nagging beeps coming from the computer. This "error" won't stop until I unplug the keyboard or shut off the computer, after which the dust falls off on its own. I recently installed a ground strap to the monitor's screen through a 10-meg resistor, hoping it would alleviate the problem, and that created an even stranger phenomenon: the sound of the hard disk changed! It's quiet — way too quiet. The PC has always been grounded, so I don't get it. What gives? Other than these strange occurrences, the system works well, as it has done so for many years.

Chris Bieber, CA

A. Like death and taxes, static build-up is an inescapable part of life. Lightning, for instance, is the result of static build-up between clouds and the earth. Like lightning, the spark that jumps from the screen to your finger emits large amounts of radio emissions — radiation that's being picked up through your keyboard's cable and causing the error. What

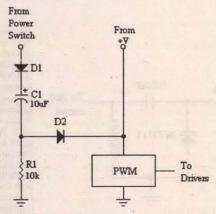
you want to do is bleed off the charge as it develops. That way, you avoid lightning bolts — or sparks that corrupt the keyboard interface. Your 10-meg ground strap is definitely a step in the right direction, but you may wish to take it a step farther using ClearView, an anti-static spray from ClltraStat (800-460-7828). This conductive liquid provides a low-resistance path from all corners of the screen to the grounding strap. About the change in sound, from your account of the events, I suspect that your monitor has a high level of radiation emissions in addition to static charge. Placing the ground strap on the face of the screen gives the radiation a path to follow. In other words, the radiation is shunted off before it invades your PC, where the hard disk was previously picking it up and making it audible. Overall, I would say you have a lot of EMI and RFI floating around in your computer room. What you might want to do is upgrade your monitor to one that meets today's lower emission standards, and perhaps move your motherboard and disk drives to a bettershielded cabinet.

More Monitor Ills

Q. Thank you for all the help you gave me with my previous search (the "earmike" device, Oct. '96). It was just what I needed! Now I have a new problem — one that involves a SVGA monitor made by Princeton Graphic. It's an "Ultra 14," which recently started acting strangely. Several seconds after I turned on the power switch, the power LED would finally flicker to life, after which the screen would come up. This delay has since grown from seconds to minutes. It seems to me that this is a power supply problem, because about two years or so ago, I paid \$75.00 to have the power supply replaced. Unfortunately, I didn't use the monitor myself before the repair, so I don't know if this is the same problem or not. Why bother with a seven-year-old monitor, some may ask? Well, could be my bit of Scotch blood, or maybe I've just grown accustomed to its face.

Johnnie Eskue Richardson, TX

A. You're right, it's a power supply problem. In fact, the problem is in the start-up circuit. But that's not your real problem; the real challenge is finding the defective part in this bootstrap circuit. Nonetheless, I'll give it a try. Basically, all start-up circuits rely on an RC time delay, like the circuit below, to give the high-voltage circuit a kick start.



When power is first applied to the monitor, C1 begins to charge through R1. At this point, the voltage across R1 is sufficient to power the PWM controller, which drives the high-voltage switching transistors. If all is working well, this will generate a voltage at V+ which now provides power for the PWM. As time goes on, C1 accumulates more charge, and the voltage across R1 decreases. If the high voltage is working, this isn't a problem because the PWM now receives its power from V+; D2 isolates V+ from R1. If, however, the high voltage fails to start, V+ won't appear and the PWM will drop out as the voltage across R1 decreases to zero. From the way you describe your symptoms, I suspect C1 is defective. It's not charging properly, which means no current flows through R1 to generate the voltage needed to start the PWM. Of course, the PWM could be bad, or there may be a problem with the on/off switch. But at least you know where to start looking.

Preview PostScript Pictures

Q. In some fields — including the scientific field — a form or format commonly used for storing and printing data is called PostScript. These files have a extension of PS. Will you please discuss this format a bit, and the programs that create them. I get the idea that PS files are used for high-resolution graphic printing. Can I use my normal inkjet to print them, and do the PS fonts on some printers have anything to do with PS files? The reason I ask is because I downloaded a schematic that's in PS format and I don't know how to handle it.

Charles E. Heisler K3VDB **A.** Introduced by Adobe in 1985, PostScript is a programming language optimized for printing graphics and text on paper, film, or the CRT. The purpose of PostScript is to provide a convenient language to describe images in a device independent manner without reference to any specific device features (e.g., printer resolution). The PostScript language, which somewhat resembles the computer language FORTH, is interpreted and stack-based in the same manner as an RPN calculator.

Postscript files can be created using a text editor, if you know the language. Generally, though, PostScript programs are written with the help of a compiler like GhostScript. When the file is "played back" (run), it generates vector instructions that the printer or display device turns into shapes such as circles, lines, and polygons.

The easiest way to view a PostScript document is with a PostScript pre-

| | %%BeginProcSet:Adobe_Illustrator_1.2d1 0 0

/Adobe_Illustrator_1.2d1 dup 100 dict def load begin
% definition operators
/bdef (bind def) bind def
//ddef (load def) bdef
//kdef (exch def) bdef
% graphic state operators
//K (3 index add neg dup 0 lt (pop 0) if 3 l roll) bdef
//k/setcmybcolor where (
//setcmybcolor get
) {
(1 sub 4 l roll_K_K_K setrgbcolor pop) bind
} ifelse def

viewer. However, most previewers, such as Ghostview and GSPreview, operate on the UNIX platform. Fortunately, I located a program called Preview Lite from Liberty Systems that runs under Windows. You can find a demo of Preview Lite at http://www.primenet.com/

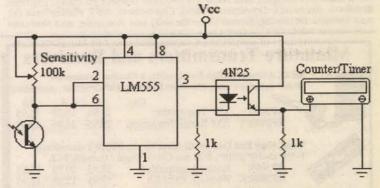
"Ilberty/pvl.htm or download it from our Web site (http://www.nutsvolts.com) under the name pvl22.zip. The demo allows you to view, print, or export up to 10 PostScript files; paying \$29.95 nets you a key that unlocks the demo for unlimited use. If you don't mind shuffling files over the Internet, Image Alchemy provides a file conversion service which converts between a large variety of image files, including PostScript, via a web page. What you do is first upload the file to be converted, then download the converted file in your selected format (GIF, PCX, etc.). They can be reached at http://www.handmadesw.com/hsi/web_alchemy.html

Don Lancaster, helmsman of the N & V Resource Bin column and a PostScript pundit, has written much about this programming language. Check out his Web site at http://www.tinaja.com

Shutter Bug

Q. I need a circuit to measure the duration of a light striking a photo-sensitive device. All I need is duration, not intensity, because I plan to use the circuit to make a crude camera shutter speed tester. Consequently, I'll need to have some type of readout to display the time in the range of, say, 1 second to 1/1000 second.

White Plains, NY



A. Here's a circuit that's far from crude, yet inexpensive and easy to build. What I'm doing is using the LM555 as a Schmitt Trigger, which is a special type of logic gate with hysteresis.

To toggle the logic high, the trigger, pin 2, has to be grounded. This is handily done when the shutter opens and light strikes the phototransistor. This causes the LED inside the 4N25 to light and the transistor to con-

duct, which generates a voltage across the 1K resistor. When the light level drops below that needed to maintain the logic high (i.e., the shutter closes), the LM555 toggles off and the transistor ceases to conduct. A counter/timer is used to measure the amount of time the shutter is open. The value of Vcc can range between 5V and 15V, depending on the needs of your particular counter/timer.

When Dinosaurs Roamed The Earth

Q. I have an antique IBM PC/jr computer that I'd like to give to my nine-year-old daughter. However, the PC/jr has only 128K of RAM: 64K on the main board and 64K on a plug-in board. Most of the software that I have calls for at least 256K of RAM - so I replaced the 64K DRAM chips (eight ICs on the plug-in board), with 256K DRAM chips. Unfortunately, the machine doesn't recognize the added memory. After power up and self-check, the PC/jr still displays 128K of RAM. Is there anything I can do to fix this problem?

Chris Bartnik Crescent City, CA

A. Unlike the Atari or the Commodore C64, which have survived the ravages of time, the IBM PC/jr is an all-but-forgotten relic of the 80s. Because the RAM is permanently stuck at 128K (no, you can't make it any bigger), it used special software applications written specifically for the PC/jr, the likes of which I haven't seen in years. Besides its limited computing power, it has other problems, most notably the keyboard with its chicklet-sized keys. I wouldn't give this system to my daughter as her first PC. Check out the computer specials listed in our N & V Classifieds under Computer Hardware. Here's where I ran across an IBM PS/2 Model 30 for just \$50.00 at http://www.usedcomputer.com/ on the Web. Good luck.

Drum-Style TV Tuners

Q. I have a TV that has a drum-type tuner which has become very loose and no longer makes contact unless the knob is nearly between nubs. Any answer as to why this happened and how to repair it?

> Tater Schuld via Internet

A. Sure, the contacts are dirty. Back in the days of old we used to clean these button contacts using a pencil eraser. But we soon discovered that the eraser did more harm than good by removing the plating from the metal, leaving the base metal exposed to the weather. The correct way to clean the contacts is with a spray tuner cleaner, such as Radio Shack's 64-4320

Atariese As A Second Language?

Q. I recently tried to use an old Atari 800 computer with a 1030 modem. What happened was one-way communication: the Atari was able to understand what the IBM was saying, but the IBM couldn't understand what the Atari was saying. Could this problem caused by the fact that around this time modems weren't standardized and data transfer protocols were different even for text? Is there some communication program that can interpret the binary junk that the Atari is sending to the IBM?

Charles Oblender via Internet

A. I don't think there's a language problem here. Most likely, the problem is in your communications software which isn't written for the Atari 800, but is close enough that it will run, somewhat. I'd try one of these communications packages, and see if the problem doesn't go away: Express!, BobTerm, Kermit-65, Omnicom, VT850, Chameleon, Ice-T, FlickerTerm 80, and Term80. Of the lot, Kermit-65 is the only one I've used, and that was

Reader's Tip: Shareware Search

Two good sites where you can search for software are http://www.simtel.net/simtel.net which has its own archive, and http://www.jumbo.com which links to other sites (and is unfortunately, becoming badly infected with advertising). Using these sites may be more efficient than using a general-purpose search like Lycos. For instance, searching Simtel's MSDOS archive for "modem" will get a listing of programs with modem either in the name of the file, or in the description of the file. Try that search on Lycos and you get 20,328 various references.

Stephen Parry via Internet

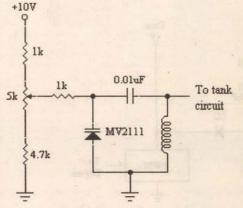


on an Atari 1200XL a long time ago. If you want to learn more about Atari systems, surf over to http://www.emulation.net/atari800/ index.html or http://zippy.sonoma.edu/~kendrick/nbs/whatisatari/

Mailbag

I have a couple of (constructive, I hope) comments regarding "Varactor Replaces Variable Cap" in the Mar. '97 Electronics Q & A. First, the voltage divider is directly loading the tuned circuit, which will greatly reduce its Q. There should be a high-value resistor, e.g., 100K, between the slider of the 5K pot and the cathode of the var-cap diode to prevent this. Second, although the coupling capacitor should have a value that's high relative to the var-cap, 1 uF is overkill. It will be hard to find a cap of that value with good characteristics at the frequency of a circuit that's using a few tens of pF for tuning.

Stephen Parry via Internet



Response: You're absolutely correct about the voltage divider loading the tuned circuit; a 100K series resistor is needed (see schematic above). The second point is good, too, in that this capacitor may be hard to find. What I had in mind after browsing through the parts catalogs was the ECWF(B) series of metallized polypropylene film capacitors from Panasonic. They have excellent high-frequency

characteristics with highcurrent capability. But on reflection, a 0.01 uF capacitor is a better choice for this design.

TJ Byers Q & A Editor

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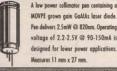
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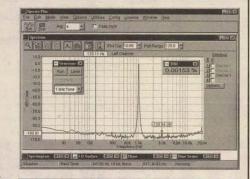
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n the prior two installments, the concept of rebuilding a 1960's transistor power amplifier using advanced tube technology was detailed in general terms. This month, the final details of the project are provided.

Test Equipment Problems

As in the time-frame from Part 1 to Part 2, there are more changes in Part 3. One minor correction in Part 2: I mentioned a crossover notch distortion that I noted; turns out that was an anomaly caused by the HP signal generator, and so the distortion numbers given were inflated by that generator being out of spec. Distortion numbers on the revised circuit are given later in the article (and mostly they are much better).

More Test Equipment Stuff

It had also been planned to use some Capacitor ESR (Equivalent Series Resistance) type meters to check the high-voltage caps being 'recycled" from the disposable flash cameras. This is essentially a high-frequency/low-ohms resistance meter. An ESR reading provides a very different functional value than is provided in the "Cap Meter" function. Some of the current generation of multi-function DMMs — such as the Wavetek DM-27XT, DM-28XT, or Fluke Model 79 Series II - will samples of some "recycled" caps are detailed later in this article.

More CAP Bank Details

As a true DIY project, another innovation is that this massive CAP Bank is assembled from parts in discarded throw-away flash cameras. These small flash cameras cost around \$10.00 to \$15.00; they are available from Kodak, Fuji Film, and other brands. They contain a small circuit board to which is attached a

photoflash type capacitor, usually having a nominal rating of 160 uF @ 330 volts.

When the film is exposed, the developing facility pulls the film cartridge (a two-second process), then many toss the rest of the camera into the trash. I've collected about a hundred of these and removed the caps with minimal effort. I feel this is my way of helping the environment, and also saving some money. Similar photoflash caps can be purchased from suppliers, but often those are less space-efficient, and cost upwards of \$8.00 each. For those who won't bother, a pair of 560 uF @ 400 volt caps (costing about \$26.00

Fig. 1. The substituted.

IBEWARE! If disassembling throw-away cameras, the caps in these cameras can be charged to

high voltage, retaining that voltage for hours, even days later! I've been shocked four times by handling these small flash circuit boards (Yes, they can give off quite a charge.) Find the cap leads and be sure to discharge the cap using a 68- to 220-ohm one-half watt or larger resistor — while holding the plastic camera or by holding the circuit board by its edges. I found some Genovese Drug Stores and some 1 Hour Photo shops (the ones that have actual photo-finishing machines on the premises) will, for the most part, impart to you a handful or bag-full of these cameras for "recycling" into your project for nothing more than a polite

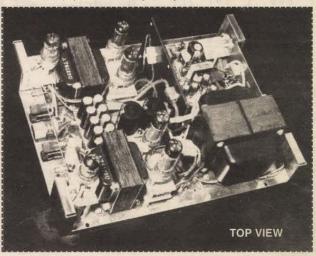
More on Free Parts

Statistically, you will find inside these disposable cameras, five or more variations of photoflash caps. Most of these caps have fairly long (>1/2") leads, and these can be cut or snipped off the circuit board. A very small minority of Kodak models have very short leads (<<1/4") and must be desoldered, or the leads end up being too short to reuse. The "Fun Saver" Kodak cameras mostly contain Rubycon photoflash caps showing a case rating of 160 uF @ 330 volts.

These Rubycons have a black body which is 9/16" in diameter, and most are "Type One" which is just a fraction over 1 9/16" long; occasional units are Rubycon "Type Two" where the cap is 1/8" shorter, but has identical case ratings.

Wavetek's DM28XT meter indicates that most of the Rubycon caps usually fall within about plus or minus 5 uF of their nominal rated capacitance. These caps have rubber end seals with a safety

vent; a general indication of a quality cap.
About one-out-of-five Kodak cameras will have a SAMWHA or SAMHWA cap inside. These may be from two different companies, or if not, then they spell their name wrong on some of their products. Physically, the SAMWHA/SAMHWA



caps are just a fraction shorter than the Rubycon Type One caps, and are capacitance-rated at 160 uF @ 350sv (Surge volts "?"). The SAMHWA units are the only ones found to have actual date codes one) would be a good idea. However, most people don't own that type of cap measuring meter. In any event, the completed CAP Bank should be carefully checked using whatever type of meter is

available - for caps showing excessive leakage to the outer foil, odd values, or backward installed caps, double-check your physical inspection.

On a cap meter, from the exposed top of the case to the minus lead should indicate not more than 5 uF, preferably 2 uF. Under such a test, a value approaching the rated capacitance high-voltage connection points. But nylon spacers are somewhat problematic, as they get loose or simply don't mate tightly with other parts and, as such, they should be avoided if possible.

Sturdy metal spacers are best attached to the chassis for physical stability, but should be used with care, as they can lead to a direct short to chassis ground. Some heat shrink can be used on tube socket connections in close proximity to metal spacers. Pay careful attention to soldering; spacing of connections should allow use of metal spacers in most areas, without problems.

The switching power supply details were dis-cussed at length in Parts 1 and 2, and as the prototype is unusual, in using a five-volt set of output

tubes in the left channel, and a 12-volt set in the right, the load just about maxed out the SPS used. The five-volt line is running at 15% over rated load, while the 12-volt line is around half of the rated load.

As SPS units are maximally efficient at rated loads, this is near the worst case scenario, with the heatsink running at over 63.0° Celsius, and the transformers almost as hot. But, no problems so far. The Dynaco power transformer runs at 40° Celsius after several hours of operation, which is fine.

The only real hot spots are about 1" diameter around the output tubes, whose glass bottles can reach 150° Celsius; and of course, that over-stressed SPS supply's heatsink most likely a pair of SPS units in either the 4.7 volt or 10.6 volt only filament configurations.

CHART 1 2 Main Variations of 5CZ5 Beam Pentode Tubes

5CZ5 Short Tubes CBS-HYTRON Made in USA GE - Made in USA GE - Made in Canada Rauland - Made in USA Raytheon - Made in USA RCA - Made in USA Sylvania - Made in USA Tung-Sol - Made in USA Wards Super - Made in USA Westinghouse - Canada Zenith - Made in USA

5CZ5 Tall Tubes GE - Made in USA Philco - Made in USA Raytheon - Made in USA RCA - Made in USA Sylvania - Made in USA Zenith - Made in USA

> CHART 2 5 Main Variations of 10BQ5 Beam Pentode Tubes

Amperex - 2 Rib/Gray Plate - Made in USA GE - 2 Rib/Gray Plate - Made in USA Philco-Ford - 2 Rib/Gray Plate - Made in USA Sylvania - 2 Rib/Gray Plate - Made in USA

RCA - Flat/Black Plate - Made in USA

Sylvania - 4 Rib/Gray Plate indented - Made in USA

Sylvania - 4 Rib/Black Plate indented - Made in USA Tung-Sol - 4 Rib/Black Plate indented - Made in USA

IEC Mullard - 2 Rib/Crmp Gray Plate w/ctr key - Japan

value means a short to the outer case, and possi-

cap bearing no brand name or other ratings. They do state 4(2) or 5(2), and below that either two additional letters (N H) or a number and a letter (9 R), which is obviously a house number system/internal code.

(like 9411 or 9501 - YYMM) and noticeably thin-

ner flexible leads; the SAMWHAs have thicker

gauge leads like the Rubycon caps.
Both the SAMWHA/SAMHWAs are denoted

as Photo 55 degrees C, and their construction is

similar; like the Rubycons, they have rubber end

seals with a safety vent and a polarity bar for the

Fuji Film camera units contain an unmarked

In all cases, a polarity bar denotes the minus lead. The unmarked caps are 1-1/2" tall and 9/16" in diameter, and they lack the safety vent hole technology. Measurements show three distinct variations for the caps found in Fuji cameras. One type measures 140-145 uF and exhibits a "greenish" tingle to the polarity bar on the outer case. Similarly, the other two variations have an "off-

white" polarity bar, with measured values around 160-165 uF.

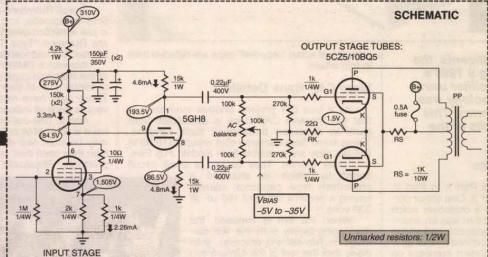
minus lead.

Other variations seen caps with a brown or blue case insulation instead of the traditional black. Any of these caps should handle at least 330 volts, as they are probably rated at either 330 volts or 350 volts. You

PINS 10BQ5	PINS 5CZ5
P=7	P = 9
S = 9	S = 1
K = 3	K = 7
G1 = 2	G1 = 3
H = 4	H = 4
H = 5	H = 5
10.6V/.450A	4.7V/.600A

ble trouble down the line; replace that cap. Likewise, for any that appear to be bulging, or warm/hot under applied voltage, never exceed the printed voltage ratings (if present). Schematic Details

As the schematic shows, in the final schemat-



may need to collect a dozen or more cameras to get a matched set of eight caps for the CAP Bank.

In all cases, a polarity bar denotes the minus lead. On an early prototype, I did use a mixed set of eight dissimilar caps and did not encounter any problems, but to be conservative and on the safe side, I'd suggest using a matched set of eight caps

As photoflash caps are designed for high-frequency (>10 KHz) operation, they are not known for their spectacular capabilities dealing with 60/120 Hz ripple which, if excessive, can cause them to overheat. These caps are carrying high voltage, and use of an ESR meter (if you have ic each channel consists of a single voltage gain tube/phase splitter (5GH8) and a pair of pentodes (5CZ5, or other suitable pentodes) for current through the output transformer, which ends up as power into the speaker. In the earliest build stage, the tubes were mounted in bakelite tube sockets, and the output tube sockets reacted badly to the heat generated by the output tubes. That was why three fans were originally part of the design prototype. Objections to the fans lead to the use of military-type ceramic sockets.

In the infrastructure, nylon spacers can be used, which have the benefit of being non-conducting, and can be used in close proximity to

5CZ5 Power Tubes

As the prototype is using different tube sets in each channel, I explored finding both 5CZ5 and 10BQ5 tubes. The price of 5CZ5 tubes tended to be 50% more, often double the price of 10BQ5s, which is still inexpensive. While both the 5CZ5 and the 10BQ5 are long out of production, at least half a dozen sources were found to have both tubes, at

reasonable prices, so builders have the option of building using either one.

Along the way, an interesting fact surfaced about the 5CZ5 tubes. These were mainly designed for color TVs, with some showing date codes back into the late 1950s, with no known recent production for this

A few Canadian-made tubes were encountered in the 5CZ5 type designation among the 10 brands of the "short" tubes. Only six brands of the "tall" variety were noted among the almost 50 samples I examined. Due to the overall exactness of the internal physical structures, only two "real" 5CZ5 variations were found: these being

short and tall tubes.

The short version has a glass bulb standing 2-1/4" tall (bottom to tip), while the tall version is 2-3/4" tall (bottom to tip) which is the same size as the 10BQ5s. It seems likely that only two places of production for the USA-made 5CZ5s, but who the actual manufacturers were, isn't currently known (I suspect RCA made the tall variety)

The advantage of this, is that within a given variation, the characteristics of either the short or tall tubes are likely to be more consistent from tube to tube. Of the few Canadian-made samples found, most were identical with the "short" USA versions, but some appeared to have the flat plate

The BENDER-2pp Tube Push-Pull Amplifier Rebuild Project

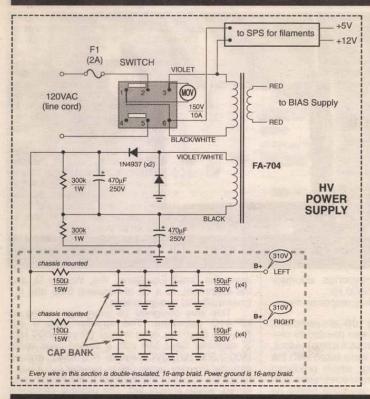


CHART 3	Final	Distortion	Measurements	into 8-Ohr	n Test Loads

Tubes	Frequency	Voltage / Power Level	THD Level 0.41% THD 0.25% THD
5CZ5s	1.001 KHz	0.895 volt/0.1 watt	
5CZ5s	20.00 KHz	0.895 volt/0.1 watt	
5CZ5s	1.001 KHz	2.82 volt/1.0 watt	0.92% THD
5CZ5s	20.00 KHz	2.82 volt/1.0 watt	0.72% THD
5CZ5s	1.001 KHz	8.95 volt/10 watt	5.00% THD
5CZ5s	20.00 KHz	8.95 volt/10 watt	3.00% THD
5CZ5s	1.001 KHz	10.0 volt/12.5 watt	4.60% THD
5CZ5s	20.00 KHz	10.0 volt/12.5 watt	2.90% THD

structure of the USA "tall" units, only they were in the short bottle, otherwise, they were identical ...

The RCA tube manual lists the 5CZ5 beam power tube as a vertical deflection amplifier while Sylvania tube manual shows audio power amp or vertical deflection amplifier. All the "short" tubes had a flat black plate with a central "door" flap (for lack of a better term) on one side (some pointing east, some pointing west). On the other hand, "tall tubes had a black flat plate with no ribs, no doors. Chart 1 shows the brand variations of 5CZ5 tubes found.

10BQ5 Power Tubes

The 10BQ5s, on the other hand, were found to be plentiful under numerous brand names. With at least five variations, and likely others that I didn't encounter, this tube may have been used in military equipment back in the late 1950s or 1960s. There is no known production for this type at present; only in the 6.3-volt filament variety. 6BQ5s/EL-84s/E84Ls, etc., are made in Russia, Slovakia, and maybe China, but their quality can't be counted on, like NOS (New Old Stock) produc-

More variations of 10BQ5 were encountered than the already discussed 5CZ5s, the net result being that divergent 10BQ5s would more likely have wider variations in their operating characteristics. However, tubes having identical plate structures would, in most cases, be closer, having been from similar or the same production run, regardless of the name printed on the bottle. See Chart 2.

Circuit Variations

Since the circuit has been revised, my measurements of Total Harmonic Distortion (THD) are now more detailed, and seemingly are circuit related; as changing values of RgridA&B changed channel's distortion levels at low, intermediate, and high output levels, as well as changing the losses and therefore the overall circuit gain. More will be detailed on the distortion figured later in the article, for both 5CZ5 and 10BQ5 push-pull configura-

Closing the feedback loop of an amplifier can be a troublesome situation for a number of reasons. This amplifier exception. was no unknown electrical characteristics of the "junker" output

transformers is most likely the cause of these last minute problems. That the original design combined high gain with high feed-back, for 23 dB closed loop gain (resulting in about 20 dB of feedback) caused some fierce and nasty highfrequency oscillations in both the 5CZ5 and 10BQ5 channels with the original gain configuration.

As a result, the input stage was altered to run the input tube's voltage gain triode stage instead of pentode mode.

The reduced gain — and a somewhat higher curwas achieved by decreasing the rent level value of the plate resistor and also the value of the cathode resistor. In a precautionary move, since there is no circuit board with a massive groundplane, the input lead was shielded with a grounded wire.

The two benefits here are first, the input tube's plate voltage was increased slightly, which results

in audible improvement and better dynamic headroom for the voltage gain stage; and second, the range of the voltage gain circuit is more linear. This revised gain configuration has an openloop voltage gain of 26.0 dB, and requires no overall loop feedback. The gain is slightly high - around .50 volts for 12.5 watts output - which is around 3-4 dB higher than most typical amplifiers. Still, that is a reasonable value. As no crossover notch was found, there is little reason for an overall feedback loop and this configuration makes the resulting amplifier maximally stable.

Many people have come to expect ultra-low values of THD for specs because of certain advertising done over the years towards this hypothesis.

It would be implied that there was "vanishing low" levels of distortion, and

that implied better sound. Right? Well, maybe not.

Negative feedback has had its proponents, and certainly over the past 20 years the "more is better" axiom has lost ground. Certainly that has been nullified when applied to feedback in transistor amps, though perhaps less so in tube amps. Negative feedback is in some ways a trade-off and, in most cases, it is difficult or impossible to quantify the real advantages, because these may not be counted in similar terms like THD figures or phase margin angles. The only real advantage of larger amounts of feedback in tube amps is the application of said feedback around the output transformer — a higher "damping factor" resulting in tighter bass response. The reduction in distortion figures may be trading off a steady-state distortion for a time-related one.

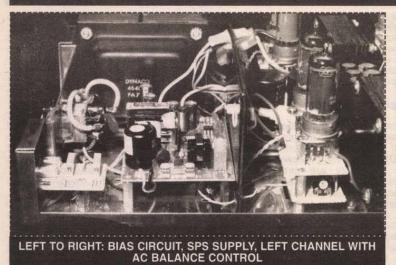
Perhaps Lynn Olsen, writing in Positive Feedback magazine, said it best: "All feedback systems introduce questions of stability ... in reality, all loudspeakers are feeding time-delayed, distorted, and highly resonant signals back to the amplifier ... the basic distortion signature of the amplifier should be invariant with load. This is very difficult with any kind of feedback amplifier, since altering the stability margin of a feedback system also alters the distortion-reducing properties significantly. ... To sum up, feedback amplifiers have a continuously varying distortion signature that is directly modulated by the delayed energy fed back from the speaker.'

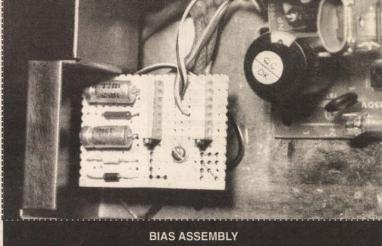
I respect the above assessments of the amplifier/speaker interaction, and I believe I have heard this effect in different tube amps using feedback (which tend to have a much lower damping factor than most transistor amps). Then again, since the tube's spectrum of distortions are so much more melodic to the ear, generally, the resulting sound is much more pleasant even when employing minimal feedback from the output. It has also been stated that since the music at the amplifier's input (unlike test signals) is always changing, NFB goes back to affect a later input, having been delayed by the group-delay transit time, causing a smear, in time, of the music, by being inappropriate, in time

Circuitry influences aside, the now-limited gain in the revised circuit would provide minimal changes in the speaker damping factor for a closed-loop situation. As a result, this amp will sound best when plating through speakers having a maximum flat Qt of 0.65; the best example of this would be a closed box, e.g., acoustic suspension system, as invented by Edgar Villchur.

Since the push-pull circuit with the output transformer will effectively cancel some of the distortion products, the sound of a push-pull amplifier is most likely different from that of a Class A single-ended design, even one that uses the same tubes. A single-ended design would also tend to show higher level's second Harmonic as output

CHART 4				
Frequency 28 Hz 41 Hz 42 Hz 44 Hz 46 Hz 48 Hz 51 Hz 56 Hz 69 Hz 104 Hz 204 Hz	Deviation -3.0 dB -1.0 dB -0.9 dB -0.8 dB -0.6 dB -0.5 dB -0.4 dB -0.3 dB -0.2 dB -0.1 dB 0.0 dB	Frequency 1000 Hz 1307 Hz 1973 Hz 7687 Hz 9496 Hz 12308 Hz 14315 Hz 16427 Hz 18193 Hz 20437 Hz 22273 Hz 24223 Hz 26240 Hz 28137 Hz 30002 Hz 61066 Hz	Deviation 0.0 dB +0.1 dB +0.2 dB +0.1 dB 0.0 dB -0.1 dB -0.2 dB -0.3 dB -0.4 dB -0.5 dB -0.6 dB -0.6 dB -0.8 dB -0.9 dB -1.0 dB -3.0 dB	





Interestingly enough, some of the single-ended tubes (no feedback designs) have been the cleanest sounding amplifiers I've ever heard. So, not every aspect of the amplifier/speaker/ear interaction is taken into account by the numbers on a THD analyzer, or graphs, or scope photos, or even spectrum analyzers.

Final Functional Tests and Distortion Tests

Another small revision in a resistor value to bias circuit reduces the series resistance on the diode end, increasing the bias output voltage capability to -35 volts, the rest remains the same — a resistive voltage divider (39K plus the 50K trimpot and its 10K resistor to ground) and a 1K resistor in series with the output. The resulting bias levels range from around -5 volts to -35 volts.

The following measurements were taken on the left channel, using 5CZ5s, the revised grid with drive resistor values RgridA and RgridB = 100K ohms. The bias level used -34.8 volts on the center pin of the AC balance pot, for 1.505 volts across Rk. This provides a quiescent Class A drive level on the output stage at 70 mA total current, or 35 mA per tube. At the measured nominal plate voltage of 310 volts, the 5CZ5 plate dissipation was 10.8 watts, or 90% of the rated maximum

Filament voltage was 4.57 volts (-2.8% of nominal). The power at the symmetrical clip point was 11.32 volts/8 ohms, or 16.0 watts output at 1 KHz at 7.0% THD. The PB (Power Bandwidth -3 dB) points were 28 Hz and 61,066 Hz. With the input shorted across 600 ohms, the channels residual hum and noise was 0.00135 or -77.4 dB below 12.5 watts. Stereo crosstalk (alternate channel signal leakage) was measured with the right channel producing 12.5 watts at 1 KHz and no signal in the left channel. Crosstalk to the left channel was -75 dB or better (that number decreases at higher frequencies). See Chart 3.

Some random noise appeared on the residual distortion products on lower level signals, and this may have been some RFI from the switching power supply. A better attempt to shield it (adding a steel plate to the heatsink?) might decrease the residual noise. So, the distortion levels of 1 watt/0.1 watt may actually be lower than what was measured. Some minor deviations from flat response were measured which may account for the sonic attributes of the unit's sound. At the onewatt level, with 1000 Hz equal to 0 dB, the response was linear, decreasing gradually to -1.0 dB at 43 Hz on the low end, and 22,375 Hz at the high end of the spectrum. At the higher 10-watt

level, a slight frequency response anomaly appeared between 1000 and 9500 Hz.

Chart 4 shows the frequency response meau-

rements at the 10-watt level.

On the right channel using 10BQ5's pentodes, an input signal of 0.361 volts was needed to produce 10.0 volts (12.5 watts across 8 ohms) output. The following measurements were taken with the bias at the -15.5-volt setting, which produced 1.505 volts on Rk for 70 mA quiescent plate current at no signal, the same operating points as was used in the left channel. Filament voltage was 10.41 volts on the filaments (-1.6% of nominal). The channel clipped at about 14.5 watts, the PB points (-3 dB) were 25 Hz and 58,810 Hz referenced to 12.5 watts. With the input shorted across 600 ohms, the channel's residual hum and noise was 0.00215 volts or -73.4 dB below 12.5 watts. With the left channel producing 12.5 watts at 1 KHz and no signal in the right channel, stereo crosstalk to the right channel was -73

dB or better (that number decreases at higher frequencies). See Chart 5. The frequency response measurements at the 10-watt level are shown in

Due to time constraints, tests using Hammond 1620 output transformers could not be performed. Perhaps that will have to wait for another time or

Speakers Used and Sound Impressions of the Completed Project

While an Ongaku or other high-end super amplifier was simply not available for comparison, I did compare the final finished amplifier to another similarly constructed 6-watt-per-channel (SE) single-ended paralleled triode amplifier, which uses 10BQ5s, and was also a nofeedback design. I was curious as to the comparison of the two. The SE design

uses a rather expensive output transformer costing over \$100.00 each and, probably as a result, its overall sound was better. The BENDER-2pp sounded louder sometimes, but never quite as effortless. It almost sounded as clear and clean as the SE triode unit, it was actually a fairly close comparison. The Bender-2pp was capable of going louder, but was more distorted when it did.

Two sets of speakers were used to sound-test the BENDER-2pp. My primary speakers BENRGUN-1 are a four-way custom closedbox design in a heavily reinforced 25.5" x 14.25" x 11.5" (~1.50 cu.ft. internal volume) box, designed using the Small Equations, Vas, Woofer Q, and the alignment, to a Qt of between 0.65 and 0.7 (maximally flat design criteria).

This was designed 15 years ago, using an HP-41C calculator. The speaker has a 10" Polydax Bextrene cone woofer (Xover <500 Hz), 3" diameter Seas MR with a sealed back baffle (500-2,500 Hz), JVC tweeter (1.5 KHz), and an external Pioneer super-ribbon tweeter (>5 KHz). I tuned the sound of this speaker to the sound I preferred, which is very flat. The passive crossover network was designed in an external box, making this task reasonably easy. The sound is similar to the AR-3a in the bass, but smoother in the mid-bass and mid-range, with lots of clean, crisp treble. This speaker, unchanged for almost 15 years, shows no obvious peaks or problems. It closely fits the 8-ohm designation.

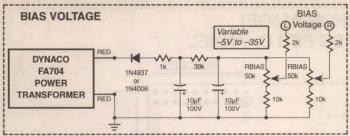
The second pair of speakers is a 27-year-old, two-way non-closed box of Danish design, using



LEFT: TALL 5CZ5/SHORT 5CZ5 RIGHT: 10BQ5s AMPEREX/GE

Seas drivers - the Dynaco A-25. This older, and smaller 10" speaker, as it turns out, is more efficient, by about 5-6 dB when compared to my own design. This added efficiency really allowed the BENDER-2pp to "rock" on some CDs. The A-25 was a decent sounding speaker in its day and, surprisingly, it still is very revealing of "amplifiers." Most transistor amplifiers sound metallic, with a mid-range honk and harsh slurred treble. Tube amplifiers come through sounding much smoother, lacking many of the sonic faults inherent in many transistor amps.

On both the BENGRUN Reference speaker



and the Dyna A-25s, the BENDER-2pp amplifier had a slight glassy sound - for lack of a better - noted on many recordings. This kind of effect is sort of like that obtained when cupping your hands behind your ears (but the amp effect was at a much reduced level). This is perhaps due to a slight enhancement in the upper mid-range that was noted, and if we assume that the test equipment is maximally flat, this deviation measure is some +0.1 dB to +0.2 dB deviation from flat, in the upper mid-range, and maybe this is audible on music? Anyway, r------the A-25s added 5-6 dB of

efficiency and changed the sonic perspective. Its lack of closed-box design changed the bass, too, sounding powerful or thin, depending on the recording; generally generally sounding thinner than the closed-box design.

Grado SR-60 headphones were also used during the design and testing phases, and the sound was clear, detailed, and clean (by the way, this unit makes a great headphone amp). Clearly, there is the question: Which channel sounded bet-— the 5CZ5s or the Q5s? The definitive 10BQ5s? answer is difficult to state

Both circuits were tried using 330-Kohm grid biasing resistors and also values of 100 Kohms. There was a loss of about 3 to 4 dB overall sys-

tem gain, using the 100Kohm resistors in the schematic shown, and this was considered the final version. While the distortion numbers seemed best for the 100-Kohm revision (which also allowed a much greater range for the AC balance control), there were more losses in the loading of that circuit. Whether this value was indeed optimum for both the 5CZ5s and 10BQ5s isn't as easily determined.

Still, overall, I tend to think the 10BQ5's channel sounded a little better, but this isn't a sure thing; often a minor deviation — like +0.2 dB in net gain - can throw one's sonic perception off in that direction. As the two 5GH8 input tubes on the left and right channels were not identical units, or even the same brand, some sonic differ-ences, signal-to-noise differences and microphonic differences, could be attributed

Obviously, a 12-watt per channel amp is moderate for modern day speakers (except in the case of a horn-loaded speaker system). Yet, 12 watts per channel, is enough for

speakers rated in the 80 to 90 dB watt range. Great sound, just not "that" loud. Subjectively again, the amp sometimes seemed a bit bass heavy, on "Mussorgsky's: Pictures at an Exhibition" (Dorian Sampler), but on many rock recordings, the bass seemed just right (Dire Straits, Don Williams, Linda Ronstadt, George Strait). On a few recordings, it sounded more subdued in the bass (Cowboy Junkies, Donald Fagen, The Nightfly) than some other amps. Perhaps this anomalous behavior is a "junker" transformer arti-

LEFT (RIGHT IS MIRROR IMAGE)

better quality output transformer). It does have that tube clarity in the mid-range, especially detailed on female voices and solo instruments. It gives a wire-with-gain aspect to the overall top to bottom range of sound, that I thought was a very good characteristic.

Beyond the basic channel topology differences, the prototype was constructed using a stereo - two-pole, three-position switch mounted between the output terminals - allowing instantaneous switching between the 4/8/16 ohm taps. Perceptually, there was about a 3 dB change between adjacent taps using 8-ohm resistive loads and the Grado SR-60 headphones. The 16ohm tap had slightly less gain, and its treble seemed somewhat subdued - compared with the 8-ohm tape, with the 4-ohm tap being still louder. The 4-ohm setting seemed to be more distorted than the others, or, maybe it was the 6 dB of extra gain. Very hard to tell.

Subjectively, the bass seemed tightest at the 16-ohm setting. It was extremely difficult to make some decisions as these effects were very, very minor when the small gain differences were simultaneously adjusted for.

The BENDER-2pp transmits a clear detailed sense of the music, while not quite as clear and effortless sounding as the single-ended triode amplifier, but the bass end seems well controlled, almost as in a higher damping-factor transistor amplifier. Its performance is both fast and controlled, more like a well behaved and detailed modern day amp than tube amps of yesteryear. The circuit's 2,500+ micro-farads of capacitance in the high-voltage power supply circuit likely accounts for that performance characteristic. That value is more than 20 times as much capacitance as was typically found in the HV power supply of a tube

power amp built in the 1960s. Lastly, I'm still not sure which output tap is better sounding, but you can try whatever taps are available on your transformer, on your speaker system. You make the decision, as you are the ulti-

mate judge. NV

Continued on next page

INPUT BOARD UNDER HOLES 1 AND 3 (2) 3/4" M-F SPACERS OR (1) 3/4" F-F AND 10 HOLES (1) 3/4" M-F SPACER ABOVE HOLES 2 AND 3 30 .. (1) 1" NYLON SPACER HOLDING TUBE SOCKET 7 HOLES (2) 4-40 x 1/4" SCREWS TUBE 7 HOLES 1/8" HOLES **PHOTOFLASH** CAPS .04 ... TUBE SOCKET MOUNTS IN

HOLES 2 AND 3

fact, or the presence significant amounts of bass in sub-30 the

17 HOLES

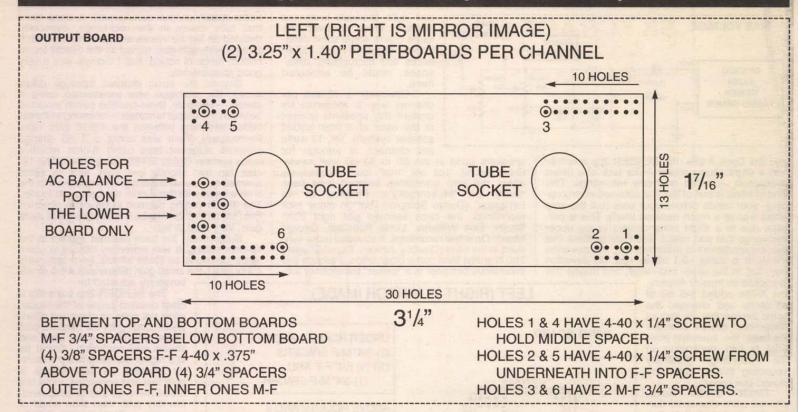
113/16"

But unlike lower power amps of yesteryear, the BEN-DER-2pp rebuild tube amplifier has a well-defined low end (which would probably be better using a

For inquiries or details, send a SASE to Bender Consulting, P.O. Box 260402, Bellerose, NY 11426; E-Mail: exqw41d@prodigy.com — parts kits for a stereo BENDER-2pp are not yet available. Continue checking the web site; http://pages.prodigy.com/sbender/index.html should be operational in April 1997.

	CHART 6				
Frequency 28 Hz 40 Hz 41 Hz 42 Hz 44 Hz 46 Hz 48 Hz 54 Hz 63 Hz 95 Hz 130 Hz 1000 Hz	Deviation -3.0 dB -1.0 dB -0.9 dB -0.8 dB -0.7 dB -0.6 dB -0.5 dB -0.1 dB -0.1 dB -0.2 dB -0.2 dB -0.1 dB	Frequency 1000 Hz 1175 Hz 1470 Hz 3316 Hz 6217 Hz 7938 Hz 10920 Hz 12561 Hz 13988 Hz 15670 Hz 17525 Hz 19005 Hz 1 20634 Hz 22537 Hz 24175 Hz 27375 Hz 27375 Hz 56332 Hz	Deviation 0.0 dB +0.1 dB +0.2 dB +0.25dB +0.2 dB +0.1 dB 0.0 dB -0.1 dB -0.1 dB -0.2 dB -0.3 dB -0.5 dB -0.5 dB -0.6 dB -0.7 dB -0.8 dB -0.9 dB -1.0 dB -3.0 dB		

CHART 5 Final Distortion Measurements into 8-Ohm Test Loads Voltage/Power Level THD Level Tubes Frequency 1.001 KHz 20.00 KHz 0.895 volt/0.1 watt 0.895 volt/0.1 watt 0.45% THD 0.36% THD 10BQ5s 10BQ5s 10BQ5s 10BQ5s 1.001 KHz 20.00 KHz 2.82 volt/1.0 watt 2.82 volt/1.0 watt 0.97% THD 0.91% THD 10BQ5s 1.001 KHz 8.95 volt/10 watt 6.10% THD 10BQ5s 20.00 KHz 8.95 volt/10 watt 4.40% THD 1.001 KHz 20.00 KHz 10.0 volt/12.5 watt 10.0 volt/12.5 watt 7.50% THD 5.70% THD 10BQ5s 10BQ5s



Acknowledgements and Test Equipment

must acknowledge several individuals and companies who have helped and/or loaned me equipment during the design process of this and other amplifier rebuild projects that have been undertaken:

Mr. Roberto Dias, writer/Prodigy™ board leader, and cybercollecting guru, donated a Dynaco Stereo 120 that later became one of my prototype amps. Also deserving special mention is Dick Bergeron of Electron Tube Enterprises, in Essex, VT, who donated some tubes to the project, and who is a likely source of low-priced tubes for the needy DIY builder. Mr. John Grado, of Grado labs in Brooklyn, NY (they are known for cartridges and headphones) who graciously donated a pair of the SR-60 open-aire dynamic headphones to this project. Also, NYC professional photographer, David Slagle managed to get me another usable Dynaco Stereo 120 that someone else, one sunny morning, retrieved from a Manhattan garbage can.

Also instrumental were comments, suggestions, and info from Jay Vazquez, in The Bronx, NY, Chris Withers of Woodbridge, CT; Greg Sorvino, in Westchester, NY; Eric Barbour of Svetlana in California, all of whom provided grand technical repartees that allowed me the insight to solve some of the difficult design problems encountered during the project's early prototype and testing phase. Thanks again, guys.

The Wavetek Corporation of San Diego, CA, donated their DM28XT 3.5 digit multifunction DMM meter for use in this design project. The "28XT" measures more than just its five AC/DC voltage/five AC/DC current ranges (up to 20 amps for 30 seconds). It measures resistance in six ranges from 200 ohms to 20 megohms/diode forward voltage test; eight capacitance ranges to 20,000 uF temperature in Fahrenheit and Celsius with 0.1 degree resolution (it comes with a point temperature probe); and audio frequencies to 199.9 Hz or 19. 99 KHz. It also features HOLD and

functions, an extra large sized LCD with all those visual symbol annunciators for function and range. Twice, during routine testing, the input fuse blew when the unit was connected up wrong, or attached to a charged up photoflash capacitor. One spare small fuse is provided inside the unit. After replacing the small internal fuse, the DM28XT continued to function. It's quite remarkably priced at \$120.00.

MAX

Fluke Corporation of Everett, WA, provided their Model 79 Series II multifunction DMM. This made-in-the-USA, holster encased, autoranging (or manually range set) DMM with four digits of resolution (mostly 4,000 count readout), is calibrated to NIST accurate references, which is essentially MIL spec. It has half-inch high digits, and one of those 63 segment analog bargraph annunciators, and all those nice function and range display symbols on the LCD display. It measures AC/DC volts, current to 10 amps continuous (fused at 20 amps for 30 seconds), and resistance to 40 megohms. It uses an extended 9999 count display on the frequency range to beyond 100 KHz, capacitance to 9999 uF, and lo-ohms ranges. The lo-ohm has an auto-calibrate function to null test leads values; simply great stuff for those sub-10-ohm readings, down to

The four-digit resolution is dynamite, and the autoranging feature is a true pleasure. Autoranging units need hefty input protection, and when attached to a charged cap, it recognized that, and went into DISCHARGE mode, so this meter never flinched. Its calibration is traceable to NIST standards: \$199.00. While the Model 79 Series II DMM lacks temperature reading capabilities, Fluke's Model 52 meter is a dual-digital thermometer with Fahrenheit/ Celsius readout and dual probes, to allow inspection of two temperature points at the flick of a rubber switch, also priced at

Motorola Semiconductor of Phoenix, AZ, generously provided samples of numerous types of semiconductors, some of which made it into this project.

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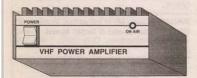
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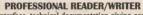
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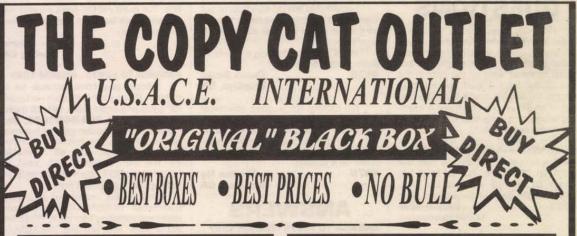
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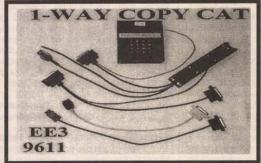
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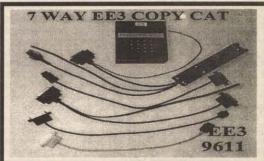
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Questions & Answers

TECH FORIM

This is a READER TO READER Column. All questions AND answers will be provided by Nuts & Volts readers and are intended to promote the exchange of ideas and provide assistance for solving problems of a technical nature. All questions submitted are subject to editing and will be published on a space available basis if deemed suitable to the publisher. All answers are submitted by readers and NO GUARANTEES WHATSOEVER are made by the publisher. The implementation of any answer printed in this column may require varying degrees of technical experience and should only be attempted by qualified individuals. Always use common sense and good judgement!

QUESTIONS

How can I generate a high rising pulse from the master pulse of a PWM or binary coded word? The master pulse is of the same amplitude, but three times as wide as the rest of the bits of the train. I want to externally trigger my analog scope from the output of an IR remote controller. A memory scope or a strip chart recorder is not available to me.

The IR word seems to be about 0.385 MS; the master pulse .1 MS. I'm using a simple IR receiver to view the word on my scope, but to read the binary to decimal value is too fast, what with the flash of the presentation. Gabriel Silva

t20sil@webtv.net

I would like to know how to convert one of the PS/2 type 1.44 meg floppy drives to use with a standard floppy controller/cable. This drive doesn't have a power connector and apparently gets voltage through the signal cable.

4972

Mike Young Newville, AL

Some time ago, I purchased a SCSI board from a friend who promised to supply the jumper data. Unfortunately, I have never received this. Perhaps one of your readers or others could identify the board and the organization from whom I can get the necessary information to use the board.

It is identified as "FDC/SCSI Card, Assy 144N44" with a further stick-on "Storage Research SCSI V2.1F label S/N ASC10535." It has the following JP pins: JP1, 1,2; JP3, 1,2,3,4; JP7,1,2; JP8,1,2,3; J1 is an external 25-pin SCSI connection; J3 is a 34-pin HD connection; J2 is a 50-pin SCSI connection.

4973

John du Gan Palm Beach, FL

I want to display a negative B/W composite video image. If the camera is looking at black objects on a white background, I want to be able to display white objects on a black background. The video signal is from a low-cost NTSC format board camera. I have the feeling that there should be a chip set or a simple circuit to allow me to do this. Any suggestions would be appreciated.

4974

George Henry Mentor, OH

The answer to #1975 in the Feb. '97 issue caught my eye. I'm quite comfortable with digital electronics, but my analog and RF knowledge is zero. Could you give me an idea what the 60 KHz WWVB signal looks like on a scope?

I would also like to know how to put together a fairly good quality receiver to get the signal into the scope in the first place.

What's a good reading material to learn some RF basics?

4975

Dusan Benko Brooklyn, NY

I'm looking for a good reference that tells me what types of capacitors (i.e., mylar vs. electrolytic vs. tantalum, etc.) are appropriate for a given application (i.e., reducing the effects of noise on a supply).

4976

Thomas Ng San Jose, CA

ANSWERS

ANSWER TO #3976 - MARCH 1997

You are correct, the +12 VDC supply has insufficient voltage to directly light an emergency fluorescent lamp such as you described. It is accomplished through the use of a step-up voltage converter. One common method to do this is to have the DC supply power an oscillator which then drives a small step-up transformer. The oscillating waveform creates an alternating current which lights the lamp. Usually, a simple squarewave is enough to do this. The high-pitched whine which can sometimes be heard from small portable lamps - is a harmonic of the oscillating frequency that falls in the audio range.

Jay Rabkin Pasadena, CA

ANSWER TO #3975 - MARCH 1997

A simple way to have five LEDs flashing completely at random is to use the flashing T-1 3/4 LED (Digi-key 1-800-344-4539 part #LT042, red; #LT1043, green; and #LT1044, yellow.) Wire five of these in parallel to the 3-10 VDC power source. Since each LED has its own internal flashing circuit, the flashing rate of each LED is approximately twice per second and the sequence of the group will be completely random.

Howard Olsen St. Augustine, FL

ANSWER TO #3974 - MARCH 1997

Lightwaves and microwaves act exactly in the same manner, with the frequency being the only difference between the two. Any reflective coating that is consistent with light will work with the wave lengths used in the satellite TV industry. Most of the coatings used with satellite TV dishes today are anodized black aluminum, powder coated, epoxy paint or common enamel paint. Any evenly applied coat of any paint, preferably epoxy or enamel because of its durability, should do just fine. The quality of the paint job and not the paint, will be more important than anything else.

Chris Bieber, CA

ANSWER TO #3973 - MARCH 1997

I hope you have access to a modem. If not, your only option is to call HP sales and order disks. HP still maintains a BBS at 208-344-1691. You really should consider getting Internet access, though. The following information and files are all available on the HP support web site at http://hpcc997.external.hp.com:80/ cposupport/cpoindex1.html

On the BBS, search for an article numbered BPS01212 HP scanjet scanners installing Microsoft Windows 95 drivers. This will give you instructions and background information based on which interface card you have. Then search for and download "HP DeskScan II Software for Windows 3.1x and Windows 95." The file name is si120en.exe. This self-extracting archive contains the drivers you will need. Follow the instructions given in the README file.

Tim Godfrey tgodfrey@unicom.net

ANSWER TO #3972 - MARCH 1997

This is a simple audio modification I found a few years back when the Icom O2AT was very popular. It works on the O2AT and O4AT. It increases audio level output, as well as reducing some of the low frequencies (the muffled sound you mentioned) that don't sound good through a small speaker. The results are pretty good. The modification involves the circuit components around Q105. 1. Replace C119 with a .01 uF capacitor (disc ceramic is fine). 2. Parallel R131 with a 1 uF capacitor (use a tantalum cap). 3. Parallel R132 with a .01 uF capacitor (disc ceramic is fine).

This modification is better than some others that involve C117, and is also better than some commercial units made to enhance audio performance. It is also quite inexpensive.

Steve Muldoon Dearborn, MI

ANSWER TO #3971 - MARCH 1997

A couple of different POCSAG type of decoders are available in kit form. POCSAG is by and far the most common numeric and alphanumeric paging system in use today.

An article appeared in the Mar. '97 issue of Popular Electronics that describes a kit. The kit is available from Cylex, Inc., 2501 Afton Ct., League City, TX 77573-3438. They can be reached at 1-800-356-7047

Also, on page 75 of the Mar. '97

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QUESTION INFO

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All questions should relate to one or more of the following:

3) Problem Solving 1) Circuit Design

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INFORMATION/RESTRICTIONS

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· Be brief but include all pertinent information. If no one knows what you're asking, you won't get any response (and we probably won't print it either).

 Write legibly (or type). If we can't read it, we'll throw it away.

 Include your Name, Address and Phone Number: Only your name will be published with the question, but we may need to contact you.

issue of Nuts & Volts, an ad appears for a paging decoder with software for \$49.95, or \$99.95 for the fully registered version. The ad Capcon@shore.net for more information, or fax to 508-977-0122.

Also, a version that I have personally purchased is available from IEC for \$19.95 for a kit or \$29.95 for the assembled version. This decoder comes with shareware, and the fully registered software version is available for an additional \$33.00. Contact: at 423-584-8600, P.O. Box 52347, Knoxville, TN 37950-2347

The IEC decoder was developed by

ECHFORUM

Peter Baston, and he is the author of the software, which includes the plans for building the decoder with commonly available parts. Mr. Baston can be contacted at pete@bearnet.demon.

Pikeville, NC

ANSWER TO #39717 - MARCH 1997

Twelve-volt fluorescent lamps are available from recreational vehicle dealers, but they are usually low wattage fixtures designed to keep battery drain to a minimum. If you need to run a heavy-duty light, you should consider using a 12- to 120-volt inverter connected to a standard fluorescent fixture. If you need something in between, check out the "DC ballasts" available to replace the AC ballast in 120-volt fixtures - available from solar power dealers. Check out Thinlite at 805-987-5021 or www.thinlite.com TJ Byers' excellent two-part solar power article in Nuts & Volts (Feb. and Mar. '97) has some good references as well.

George Scott Alexandria, VA

ANSWER TO #39716 - MARCH 1997

Heathkit is still around. You can contact their parts department at 616-925-5899 to check on availability of the certain parts you need for your weather station.

Kirk Ellis Pikeville, NC

ANSWER TO #39714 - MARCH 1997

The GI AY-3-8500-1 video game IC still available from Alltronics (http://www.alltronics.com or (408) 943-9773). It may be easier to find a complete video game based on this IC; they often turn up at thrift shops and flea markets. Or, Mike Cherven (catch er@buffnet.net) may have some complete games left.

Note that the AY-3-8500-1 does not have color or sound built-in, which makes for a very bare-bones game. You might want to try the National MM57100/MM53104 chipset instead (also available from Alltronics).

David DiGiacomo San Francisco, CA

ANSWER TO #39712 - MARCH 1997

If you want to check the actual data transmitted, connect an oscilloscope across the remote control's LED output. To check the LED's light output. you can get a small card from several suppliers (like Radio Shack) which will glow when struck with an IR beam. If you need to analyze the data patterns in depth, contact Electronic Rainbow Kits at 317-291-7262 or www.rainbowkit.com and ask about their TIR1 IR decoder kit, which will show the data output of any IR remote control on a 80386 or better PC.

George Scott Alexandria, VA

ANSWER TO #39713 - MARCH 1997

Blue LEDs are available from Alltronics (408-943-9773 or www.all tronics.com) at the bargain price of 10 for \$12.95. 10 mm bi-color LEDs will be more difficult to find - 10 mm LEDs are usually used in automotive brake lights where only red is needed.

they are available. Digi-Key (www.digikey.com) is the place to start your search. Miniature motors are easy to salvage from broken pagers. The motors are usually okay. Check with your local pager companies. I've picked up broken pagers for parts for as little as \$1.00 each. For new motors, you can either strip a miniature radio control servo down and remove it's motor (about \$30.00). If you don't mind using a stepper motor, try Mondotronics at 415-455-9330 or www.robotstore.com They have a mini-stepper that isn't much bigger than your little fingernail (surplus from an autofocus camera).

George Scott Alexandria, VA

ANSWER TO #39710 - MARCH 1997

A frequency counter prescaler is the type of circuit that Mr. Dunn is looking for. Several older issues of QST and 73 magazine from the '70s carried such plans. However, some of the ICs now cost in excess of \$25.00 each. Taking into account the other parts and time required to build a circuit good to 1000 MHz, the cheaper alternative would probably be to buy either a kit or an assembled version.

Ramsey Electronics sells assembled prescaler (model PS-10B) for \$89.99 that is good to 1500 MHz and uses a 1000:1 divide ratio so that 1500 MHz can be read even on a cheap 10 MHz counter as 1.5 MHz. Mr. Dunn may also want to consider buying a full-fledged counter for \$129.95 from Ramsey that is good from 10 Hz-1300 MHz. Ramsey can be contacted at 1-800-446-2295. Ask for their full catalog of kits and counters

> Kirk Ellis Pikeville, NC

ANSWER TO #3977 - MARCH 1997

Linear tracking turntables typically use a motor with a speed reduction system (gears, belts) connected to a cable, which moves the arm carriage along a rod. The arm is allowed to pivot slightly on the carriage to account for small errors in the concentricity of the record, and to actuate sensors to tell the motor when to move the carriage. From your description of the problem. it can be either electronic or mechani-

First, determine if the arm moves freely along its entire path, using the manual control buttons. If it has any problem with this step, check the drive mechanism. My Sony PS-FL7 had this problem due to a stretched belt. You probably should clean and lubricate the carriage rod and bearing (silicone).

If the mechanical part is functioning smoothly, but the arm refuses to track, the problem is in the control circuit. Usually, this is a broken wire to a sensor. The sensor may be optical or mechanical but, in either case, it is on the carriage assembly. You can check the cable with an ohmmeter.

You can check the tracking subsystem as a whole by removing your stylus and "playing" an opaque paper "record." Start in the middle and move the arm to the end of its pivot range. The carriage should move to keep up. If it does not, check that the motor is at least trying to move (this requires the bottom to be off). If the motor does not move, and the sensor cable checked out, the problem may be with the actual sensors. If the sensor is optical, the lamp or LED may be defective. Unless the system has had a bad power surge or static zap, the ICs are probably not the problem.

Mike Beaver Los Altos, CA mrbeaver@netcom.com

ANSWER TO #39722 - MARCH 1977

The AD590 temperature sensor IC is available from Alltronics (http://www.alltronics.com or 408-943-9773). You may also be able to adapt the circuit to use the more common LM334.

David DiGiacomo San Francisco, CA dd@adobe.com

ANSWER TO #39719 - MARCH 1997

You want to read information from a standard consumer credit card from a distance of 8 or 10 inches; to the best of my knowledge that isn't possible. The information on credit cards is recorded on the magnetic strip on the back of the card. This is recorded in a digital format, somewhat like the magnetic recording on a floppy disk. There isn't any way to "play back" that recording from a distance. The digital domains on the strip are very small thousandths of an inch. To play them back, you need to pass the strip over a magnetic playback head with a gap that is roughly the same size. As the strip moves past the head gap, the alternating direction of the magnetized domains on the strip will generate a corresponding voltage across the head winding. To do this, the head must be in contact with, or a microscopic distance from, the magnetic strip. (As you know, the smallest spec of dust - even airborne smoke particles - will cause data errors with floppy disks.) Eight to ten inches just won't work!

Optical bar codes, of course, CAN be read from a distance because of the optical property of reflection. The scanner projects a small diameter laser beam at the bar code. As the beam scans across the code from one end to the other, the alternating black and white stripes reflect back a light and dark pattern to the optical sensor in the scanner. The squarewave output from the sensor contains the coded information. But the magnetic code on a credit card cannot be read by any such means using reflection.

There IS a security system which can read information from a creditcard size device from a distance of a foot or more. I've seen it used in parking garages; maybe this is the type of system you've seen. This card is NOT magnetic like a normal credit card; this system uses RF to do the job. The card is actually two or three times as thick as a normal credit card and contains a small loop antenna and some sophisticated electronic circuitry. The reader transmits an RF signal, which is picked up by the card's antenna and rectified to provide DC to run the card's electronics (so there's no battery on the card). The card's electronics then transmit a digitally coded signal (on a different RF frequency) which is picked up by a receiver in the reader.

Continued on page 112

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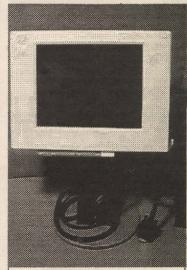
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APRIL 5

CA - SANTEE - ARC of El Cajon Ham, Computer & Electronic Swapmeet. Santee Drive-in. 619-561-0052 CO - LONGMONT - Hamfest. Longmont ARC. Jim Deeming 303-651-7764

CT - WATERFORD - Ham Radio Auction. Waterford Senior Center. Rte. 85. Tony 860-859-0162 FL - MIAMI - Tailgate Swap Meet. Parking lot Univ. of Miami, main campus. 8am-noon. Walt 305-895

FL - WEST PALM BEACH - Computer Show & Sale. Palm Beach Airport Hilton, 150 Australian Ave. Narisaam 770-663-0983

IN - COLUMBUS - Hamfest, Bartholomew Co. 4-H Fairgrounds, Community Bldg. 8am-2pm. Marion Winterberg 812-342-4670

IN - INDIANAPOLIS - AGI Computer Fair. Indianapolis Events Center, 3655 E. Raymond St. 10am-4pm. 317-299-8827

MA - HYANNIS - Computer Show. Tara Hyannis Hotel, West-End Circle, 10am-3:30pm, Northern Computer Shows 508-744-8440

MA - WEST SPRINGFIELD - Computer Show. Eastern States Exposition, 9:30am-4pm, MarketPro

MI - FLINT - Super Computer Sales. IMA Arena. 10am-3pm. Computers & You 313-283-1754
NH - TWIN MOUNTAIN - North Country ARC & LARK Fleamarket. Town Hall. 8am-3pm. Richard Force 603-788-4428

NJ - TRENTON - Computer Show. Trenton State College. MarketPro 301-984-0880

NY - SYRACUSE - Computer Show. On Center. 9:30am-4pm. MarketPro 201-825-2229 OK - LAWTON - ARRL Hamfest. Lawton Ft. Sill ARC, Bob Morford 405-353-8074

VA - MANASSAS - Computer Show. Manassas Fairgrounds. MarketPro 301-984-0880

APRIL 5-6

CA - VALLEJO - Computer Show & Sale. Solano Co, Fgrds. MarketPro 415-456-6730 FL - CLEARWATER - Computer Show. Harborview Center. MarketPro 301-984-0880

IN - FORT WAYNE - Computer Show. Memorial Coliseum (1/3 of Expo III). MarketPro 301-984-0880 MD - TIMONIUM - ARRL State Convention/Amateur. Computer and Electronic Flea Market, Show & Sale. Timonium Fairgrounds, Sat: 8am-5pm, Sun: 8am-4pm. 410-HAM-FEST

PA - GREENSBURG - Computer Show. Greengate Expo Center. MarketPro 301-984-0880

APRIL 6

CA - LIVERMORE - Swapmeet. Las Positas College. Noel Anklam 510-447-3857

DE - DOVER - Computer Show, DE State Univ. MarketPro 301-984-0880

FL - FORT LAUDERDALE - Computer Show & Sale. Holiday Inn West, 5100 N. State Rd. 7. Narisaam 770-663-0983

IN - FORT WAYNE - Computer Fair. Ramada Hotel, off I-69 Exit 105A. 10am-3pm. AGI 317-299-8827
MA - FRAMINGHAM - Ham Radio/Electronics Flea Market, Framingham High School off Rte. 126, 9am-1pm, Martin Bayes 508-435-0564

MA - TAUNTON - Computer Show. Taunton Holiday Inn. 10am-3:30pm. Northern Computer Shows

MD - UPPER MARLBORO - Computer Show. The Show Place Arena. MarketPro 301-984-0880 MI - GRAND RAPIDS - Super Computer Sales. Crowne Plaza, 5700 28th St. SE. 10am-4pm. Computers & You 313-283-1754

NY - POUGHKEEPSIE - Computer Show, Mid-Hudson Civic Center. 9:30am-4pm. MarketPro

NY - UTICA - Computer Show. Utica Memorial Aud. 9:30am-4pm. MarketPro 201-825-2229

RI - WEST WARWICK - Computer Show. Civic Center. 9:30am-4pm. MarketPro 201-825-2229

APRIL 11-12

MS - TUPELO - Hamfest & Computer Expo. MS Bldg., Tupelo Furniture Market Complex, Coley Rd. Fri: 6-9pm, Sat: 8am-5pm. Jack Ellis 601-842-7255

APRIL 12

CA - DALY CITY - Computer Show. Cow Palace, Gate #5, Geneva & Santos. Robert Austin Corp. 1-800-243-7041, http://www.robertaustin.com CA - FONTANA - Inland Empire ARC Amateur Radio & Electronics Swapmeet. A B Miller High School, Bill 909-822-4138 eyes CA - SAN FRANCISCO - Robert Austin Computer

he Events Calendar is a free service limited to electronic events such as computer shows, hamfests, flea markets, etc. If your organization is sponsoring an event and would like a free listing, contact us at least 60 days prior to the event. Include your flyer, estimated attendance, name of the person to contact, and phone number.

Complimentary issues are available upon request for distribution to your attendees. A street address for UPS is required.

While we strive for accuracy in our calendar, we can not be responsible for errors or cancellations. The information contained in this column is for the use of the readers of Nuts & Volts and may not be republished in any form without the written permission of T & L Publications, Inc.

All listing information should be sent to

Nuts & Volts Magazine **Events Calendar**

430 Princeland Court Corona, CA 91719 Phone 909-371-8497 Fax 909-371-3052

E-mail events@nutsvolts.com

Show, Cow Palace, 1-800-346-0100

KY - BOWLING GREEN - ARRL Hamfest. Leon

MD - NEW CARROLLTON - Computer Show. Ramada Conference & Exhibition Center. MarketPro 301-984-0880

ME - PORTLAND - Electronics Flea Market/Hamfest. Univ. of Southern ME, Sullivan Gym, Falmouth St. 8am-1pm. Marty Feeney 207-

MN - ROCHESTER - ARRL Hamfest. Rochester ARC. John Scott 507-732-5091
NY - BUFFALO - Computer Show. Hamburg

Fairgrounds, 9:30am-4pm, MarketPro 201-825-2229 PA - FREDERICKSBURG - ARRL Hamfest, Mark Schropp 717-754-7700

UT - OGDEN - State Convention. Kathy Rudnicki

801-547-9218

APRIL 12-13

CA - VENTURA - Computer Show & Sale. Ventura Fairgrounds. MarketPro 415-456-6730 FL - FORT LAUDERDALE - Computer Show. War

Memorial Auditorium. MarketPro 301-984-0880 GA - ATLANTA - Ham ε Computer Festival. Tim Vogle 770-593-3962 GA - KENNESAW - Computer Show. I-75 Exit 116,

go W. on Barrett Pkwy. to Hwy. 41, turn right, go to 2nd traffic light; we're on the right next to "Ccwboys," GA Mountain Productions 706-838-4827 GA - NORCROSS - Computer Show. North Atlanta

Trade Center. MarketPro 301-984-0880

KY - LOUISVILLE - Computer Show. Common wealth Conv. Center, Hall B. MarketPro 301-984-0880
MI - DEARBORN - Super Computer Sales. Dearborn
Civic Center, 15801 Michigan Ave. 10am-4pm.
Computers & You 313-283-1754

NC - WINSTON-SALEM - Computer Show. Lawrence Joel Veterans Memorial. 9:30am-4pm. MarketPro 201-825-2229

NJ - SECAUCUS - Computer Show. Meadowlands Expo. Center. 9:30am-4pm, MarketPro 201-825-2229 OH - CINCINNATI - Computer Show, Cincinnati MarketPro 301-984-0880

PA - KING OF PRUSSIA - Computer Show, Valley Forge Conv. Center, MarketPro 301-984-0880 TN - NASHVILLE - Computer Fair, State Fairgrounds. Sat: 10am-5pm, Sun: 10am-3pm. Trade Show Productions 937-263-3378

APRIL 13

CA - SAN DIEGO - Computer Show & Sale. Scottish Rite Center. 10am-5pm. MarketPro 415-456-6730 CA - SANTA ROSA - Computer Show & Sale. Sonoma Co. Fairgrounds. 10am-5pm. MarketPro

CT - SOUTHINGTON - Electronic Flea Market. Southington High School. 9am-1pm Chet 860-628-9346

IL - CHICAGO - Ham Auction. DeVry Inst. of Tech., 3300 N. Campbell Ave. 773-545-3622 NC - RALEIGH - NCARS 25th Hamfest & Computer

Fair, Jim Graham Bldg., NCS Fairgrounds, 8am-4pm. Ronnie Reams 919-217-0263

NH - MANCHESTER - Computer Show. Center of NH Complex. 10am-3:30pm. Northern Computer Shows 508-744-8440

NY - ROCHESTER - Computer Show. The Dome Center. 9:30am-4pm. MarketPro 201-825-2229 OH - CIRCLEVILLE - Hamfest/Computer Show. Pickaway Co. Fairgrounds Coliseum. Roy Ulko 614-477-8310

PA - BLOOMSBURG - ARRL Hamfest. Dave Schack 717-752-6851

VA - ANNANDALE - Computer Show. Northern Virginia Community College. MarketPro 301-984-0880

WI - MADISON - Swapfest. Dan Co. Expo Center

Exhibition Hall. MARA 608-245-8890

APRIL 18-19-20

IL - QUAD CITY- Computer Show. QCCA Expo Center. Blue Star Productions 612-788-1901

APRIL 19

CANADA - ONTARIO - PICKERING - Hamfest. Ian Smith 905-427-4873

CA - OAKLAND - Computer Show. Oakland Convention Center, Broadway @ 10th St. 1-800-243-7041 http://www.robertaustin.com CA - SANTEE - ARC of El Cajon Ham, Computer &

Electronic Swapmeet. Santee Drive-in. 619-561-0052 GA - WARNER ROBINS - ARRL Hamfest. Charles Armstrong AE4VA, 912-328-0935 ID - LEWISTON - ARRL Hamfest. Doug Graham

KB7RKY, 208-743-2163. E-Mail: clearwater.net

KS - COLBY - Swapfest, National Guard Armory, 8am-2pm. Jim Robison KG0PI, 913-462-6436

MI - LIVONIA - Super Computer Sales. Elks Lodge Hall, 31117 Plymouth Rd. 10am-3pm. Computers &

You 313-283-1754 MN - FERGUS FALLS - Hamfest, Otter Tail Co. Fairgrounds, Hockey Arena, Hwy. 82 S. 8am-3pm Stan Olson WOLCIP, 218-736-4980

MO - JOPLIN - ARRL Hamfest. Joplin ARC. Andy Gabbert 417-673-8371 NC - GASTONIA - ARRL Hamfest. Joey Ferguson

W4JF, 803-372-4373. E-Mail: kf4r@cetlink.net NH - NASHUA - Electronic Fleamart, Res. Ctr. Church. 617-923-2665

NH - SEABROOK - Computer Show, Seabrook Greyhound Park, 10am-3:30pm, Northern Computer vs 508-744-8440

PA - LEBANON - Computer Show. Lebanon Valley Expo Center. MarketPro 301-984-0880

TX - BELTON - Hamfest. Mike LeFan WA5EQQ,

817-773-3590. http://www.tarc.org VA - GOOCHLAND - SMART Swapfest '97. County Fairgrounds, Rte. 522 & 632, 8am-3pm, Buddy Travis KA4NNN, 540-894-0406

VA - HAMPTON - Computer Show. Hampton Coliseum. MarketPro 301-984-0880

APRIL 19-20

AL - BIRMINGHAM - ARRL Hamfest. Ellis Dobbins K4LI, 205-798-3459. http://www.bro.net/barc FL - TAMPA - Computer Show. State Fairgrounds. MarketPro 301-984-0880

IN - INDIANAPOLIS - Computer Show. State Fairgrounds, MarketPro 301-984-0880 KY - LOUISVILLE - Computer Fair. KY Fair & Expo

Center. Sat: 10am-5pm, Sun: 10am-3pm. Trade Show Productions 937-263-3378

MD - GAITHERSBURG - Computer Show Montgomery Co. Fairgrounds. MarketPro 301-984-0880

NY - STONY BROOK - Computer Show. SUNY Stony Brook. 9:30am-4pm. MarketPro 201-825-2229 PA - MONROEVILLE - Computer Show. Pittsburgh Expo Mart, West Wing. MarketPro 301-984-0880 APRIL 20

CA - LANCASTER - Computer Show & Sale, Antelope Valley Fairgrounds, 10am-5pm, MarketPro 415-456-6730

CA - STOCKTON - Computer Show & Sale, Civic Auditorium. 10am-5pm. MarketPro 415-456-6730 CT - HARTFORD - Robotics Contest. Trinity College Jake Mendelssohn 860-233-2379

DE - NEW CASTLE - State Convention & Hamfest. Nur Temple, Rte. 13. 9am-3pm. Hal Frantz 302-798-7270 MA - CAMBRIDGE - Hamfest. MIT RS & Harvard

Wireless Club. Nick Alternburnd 617-253-3776

ME - PORTLAND - Computer Show. Verillo's Conv. Center, Howard Johnson's Motor Lodge. 10am3:30pm. Northern Computer Shows 508-744-8440
MI - GROSSE POINTE WOODS - ARRL Hamfest. Steve Semrau KA8UHG, 810-296-5874. E-Mail:

semara@amsat.org
MI - MADISON HEIGHTS - Super Computer Sales. UF&CW Hall, 876 Horace Brown Dr. 10am-4pm. Computers & You 313-283-1754

MI - ST. JOSEPH - ARRL Hamfest. Al Rea W8LRM, OH - CANFIELD - Hamfest. Canfield Fairground State Rte. 46. 8am-3pm. Don Stoddard 330-793-

7072 PA - WILKES BARRE - Computer Show. Genetti's

Best Western. MarketPro 301-984-0880

VA - RICHMOND - Computer Show. The Showplace, Showplace Bldg, MarketPro 301-984-0880

APRIL 25-26

AR - LITTLE ROCK - Hamfest. Little Rock Expo Center, Exit 126, I-30. Fri: 4pm-9pm, Sat: 8am-5pm. Jim Blackmon 501-246-7833

FL - GAINESVILLE - Hamfest & Computer Show. Alachua Co. Fairgrounds, SR-24 & SR-222. Larry Walker WB4VAU, 352-377-0683 NE - SOUTH SIOUX CITY - Iowa State Convention.

Mike Nickolaus 402-494-6070

APRIL 25-26-27 MN - ST. PAUL - Computer Show. State Fair Grounds. Blue Star Productions 612-788-1901

APRIL 26

CANADA - ONTARIO - PICKERING - Hamfest. lan Smith VE3ITG 905-427-4873

http://www.globalserve.net/~ismith

Tag. 1, www.gloosever.etc. - similar show δ Sale. Kern Co. Fairgrounds. MarketPro 415-456-6730 CA - DALY CITY - Computer Show. Cow Palace, Gate #5, Geneva δ Santos. Robert Austin Corp. 1-800-243-7041, http://www.robertaustin.com CA - GLEN ELLEN - ARRL Hamfest. McDougal Hall,

Sonoma Developmental Center, 15000 Arnold Dr. 8am-1pm. Darrel 707-996-4494

CO - DENVER - Metro Computer Show & Swap Meet. 2950 W. 72nd Ave., Westminster. Reputable Systems 303-444-2664
FL - ORLANDO - Computer Show. Orlando

Centroplex. MarketPro 301-984-0880

MI - TAYLOR - Super Computer Sales, Democratic

Club Hall, 23400 Wick Rd. 10am-3pm. Computers € You 313-283-1754

NJ - HARMONY - Cherryville Hamfest, Warren Co. Farmers Fairground, 8am-2pm, Charlie Kosman 908-788-4080 NM - ALBUQUERQUE - Hamfest, Chuck Opdyke

NM - ALBGGGLENGUE - Hamlest, Chuck Opdyke KC5GA, 505-858-0306. E-Mail: n50qi@juno.com NY - WHITE PLAINS - Computer Show, Westchester Co. Center. 9:30am-4pm. MarketPro 201-825-2229 OH - DAYTON - Computer Show. Montgomery Co. Fairgrounds. MarketPro 301-984-0880

OR - ROSEBURG - Hamfest & Computer Show, DC Fairgrounds, 9am-3pm, Ed Pahl 541-673-1310 RI - WEST GREENWICH - Hamfest. Bill May

401-822-0520 VA - CHANTILLY - Computer Show, Capital Expo Center, MarketPro 301-984-0880

WA - VANCOUVER - Hamfest, Wayne Schuler Al9Q, 360-896-8909. E-Mail: waynes@pacifier.com
WV - FLATWOODS - ARRL Hamfest, Ed Messenger N8OYY, 304-462-5312. E-Mail: messengr@wvlc.wvnet.edu

APRIL 26-27

CA - SACRAMENTO - Computer Show & Sale. Cal

Expo. MarketPro 415-456-6730

DE - NEWARK - Computer Show. Univ. of DE. MarketPro 301-984-0880

FL - SARASOTA - Computer Show. Municipal Auditorium. Frank Cox 941-954-0202

IL - ELGIN - Chicago CoCoFEST. Holiday Inn, 345 W. River Rd. 10am-5pm. Tony Podraza 847-428-3576 NC - CHARLOTTE - Computer Show. Charlotte Merchandise Mart. 9:30am-4pm. MarketPro 201-825-2229

NJ - PARSIPPANY - Computer Show. Parsippany Hilton. 9:30am-4pm. MarketPro 201-825-2229

NJ - WEST WINDSOR - Trenton Computer Festival & Flea Market. Mercer Co. Community College. Sat: 9am-6pm, Sun: 9am-4pm. 609-409-0690. E-Mail general information: tcf.info@edit.com Web: http://www.dorsai.org/fair

APRIL 27

CA - OXNARD - Computer Show & Sale. Community Center. 10am-5pm. MarketPro 415-456-6730 FL - MELBOURNE - Computer Show, Melbourne Auditorium, MarketPro 301-984-0880

IL - ARTHUR - MARK Hamfest, Moultrie/Douglas Co. Fairgrounds. 8am-1pm. Ralph Zancha 217-873-5287

IL - GLEN ELLYN - Computer Show & Sale. College of DuPage. Main Arena of Phys Ed Bldg. Corner of Park Blvd. & College Rd. 9:30am-3pm. Computer Central Shows 847-940-7547

KY - LOUISVILLE - Computer Fair South. Executive

West Hotel. 9:30am-3pm. Sammy L. Hastings 812-333-9300

MA - WESTPORT - Computer Show. Whites of Westport. 10am-3:30pm. Northern Computer Shows 508-744-8440

MN - SHAKOPEE - Hobby Electronics Show Canterbury Park, 8am-1pm, Tim 612-474-9232
NY - FISHKILL - Mt. Beacon Hamfest, John Jay High School. 8am-1pm. Ken Akasofu 914-485-9617
NY - OLD WESTBURY - Computer Show. SUNY Old Westbury. 9:30am-4pm. MarketPro 201-825-2229
NY - POUGHKEEPSIE - Eastern NY Section ention. Ken Akasofu KL7JCQ, 914-485-9617. http://www1.mhv.net/~fritzing

OH - ATHENS - Hamfest. Athens Recreation Center, 733 E. State St. 8am-3pm. John Cornwell NC8V, 614-593-6474. E-Mail: ab075@seorf.ohiou.edu OH - COLUMBUS - Computer Show. Ohio Expo Center. MarketPro 301-984-0880

OH - LANCASTER - Hamfest, Betty J. Reilly

VA - FREDERICKSBURG - Computer Show Fredericksburg Armory, MarketPro 301-984-0880 VA - HARRISONBURG - Computer Show. Rockingham Center, MarketPro 301-984-0880

MAY 1997

MAY 2-3

CA - FRESNO - ARRL Hamfest. John Pritchett WA6JWK, 209-222-6793

LA - BATON ROUGE - ARRL Hamfest. Herb Ramey KB5AQ, 504-654-6087 or 1-800-256-FEST

MAY 2-3-4

WI - WAUSAU - Computer Show. Wausau/Marathon Co. Park. Blue Star Productions 612-788-1901

MAY 3

AZ - SIERRA VISTA - Hamfest. Ron Slominski KC7QXJ, 520-378-3018. E-Mail: ominsk@Tron.Cochise.cc.az.us CA - OAKLAND - Computer Show. Oakland Convention Center, Broadway @ 10th St.

1-800-243-7041 http://www.robertaustin.com CA - SANTEE - ARC of El Cajon Ham, Computer & Electronic Swapmeet. Santee Drive-in. 619-561-0052 IN - INDIANAPOLIS - AGI Computer Fair. Indianapolis Events Center. 3655 E. Raymond St.

10am-4pm. 317-299-8827

IN - SOUTH BEND - Computer Show. Century Center. MarketPro 301-984-0880

KY - OWENSBORO - ARRL Hamfest. George Stokes KD4CKT, 502-926-4451

MA - WEST SPRINGFIELD - Computer Show Eastern States Exposition, 9:30am-4pm, MarketPro 201-825-2229

MD - NEW CARROLLTON - Computer Show Ramada Conference & Exhibition Center. MarketPro 301-984-0880

MI - CADILLAC - Hamfest, Cadillac Middle School, 8am-2pm. Dan KE8KU 616-775-0998 MO - KANSAS CITY - ARRL Hamfest. Bob Roske WAOCLR, 816-436-0069. E-Mail: waOclr@juno.com

NY - OWEGO - ARRL Hamfest. Dick Wilson KB2LDY, 607-648-2748

OR - KLAMATH FALLS - ARRL Hamfest. Tom Hamilton WD6EAW, 541-883-2736, E-Mail:

wjonesjr@cdsnet.net
WI - CEDARBURG - ARRL Hamfest. Gabe Chido

N9QQA, 414-377-2784 WV - MIDDLEBOURNE - Hamfest, Ray Gorrell KA8GOH, 304-758-2832

MAY 3-4

CA - VALLEJO - Computer Show & Sale. Solano Co. Fgrds. MarketPro 415-456-6730 FL - MIAMI - Computer Show. Dade Co. Fairgrounds. MarketPro 301-984-0880 PA - HARRISBURG - Computer Show. Farm Show

Complex, East Bldg. MarketPro 301-984-0880
TX - ABILENE - ARRL West TX Conv. & Hamfest. Abilene Civic Center. Sat: 8am-5pm, Sun: 9am-2pm. Peg Richard 915-672-8889

VA - NORFOLK - Computer Show. Norfolk Scope. MarketPro 301-984-0880

MAY 4

CA - LIVERMORE - Swapmeet. Las Positas College. Noel Anklam 510-447-3857

CA - SAN DIEGO - Computer Show & Sale. Scottish Rite Center. 10am-5pm. MarketPro 415-456-6730 IL - DECATUR - ARRL Hamfest. Doug Ellison N9ULL 217-423-1013

IL - SANDWICH - Hamfest. Sandwich Fairgrounds. 8am-1pm, Bob Yurs 815-895-3219

IN - BLOOMINGTON - Hamfest. Monroe Co. Fairgrounds, 8am-3pm, John Anderson 812-332-3734 after 5pm

IN - FORT WAYNE - Computer Show, Memorial Coliseum, 1/2 of Exhibit Hall. MarketPro 301-984-0880

IN - NOBLESVILLE - AGI Computer Fair. Hamilton Co. 4-H Grounds (off Pleasant St. on SR-37).10am-3pm. 317-299-8827 MD - FREDERICK - Computer Show. Frederick

nds, MarketPro 301-984-0880

MD - HAGERSTOWN - Hamfest & Computer Show. Hagerstown Junior College, Athletic, Community Center. ARA 301-791-3010

NH - PORTSMOUTH - Computer Show. Yoken's Conference Center, 10am-3:30pm, Northern Computer Shows 508-744-8440

NJ - FAIRFIELD - Computer Show. Fairfield Radisson. 9:30am-4pm. MarketPro 201-825-2229 NY - POUGHKEEPSIE - Computer Show, Mid-Hudson Civic Center, 9:30am-4pm, MarketPro 201-825-2229

NY - YONKERS - Electronic Flea Market, Lincoln High School, Otto 914-969-1053

PA - WRIGHTSTOWN - Hamfest. Middletown Grange Fairgrounds, Penns Park Rd. John D'Onofrio 215-675-9165

VA - ROANOKE - Computer Show, Roanoke Civic Center, MarketPro 301-984-0880

WV - RIPLEY - ARRL Hamfest, Joe Pickens N8UXE, 304-372-5648

NH - ROCHESTER - HOSSTRADERS Hamfest. Joe Demaso K1RQG, 207-469-3492. E-Mail: k1rqg@aol.com

MAY 9-10-11

IA - DES MOINES - Computer Show. State Fairgrounds. Blue Star Productions 612-788-1901

MAY 10

CA - FONTANA - Inland Empire ARC Amateur Radio & Electronics Swapmeet. A B Miller High

Bill 909-822-4138 eves GA - STATESBORO - ARRL Hamfest. Ellie Waters WB4CJB, 912-653-4939, E-Mail: marshall@bulloch.com

ID - CALDWELL - ARRL Hamfest. Dan Gardner KB1WW, 208-893-4705. E-Mail:

IL - PEOTONE - ARRL Hamfest. Willis Bowser K9IFO, 815-472-2079

MA - STURBRIDGE - Computer Show. Sturbridge Host Hotel. 10am-3:30pm. Northern Computer Shows 508-744-8440

OH - MEDINA - ARRL Hamfest. Clarence Miller WA8JLA, 330-725-4492

SC - GREENVILLE - ARRL Hamfest. Anderson Co. Fairgrounds, E. of Anderson on Hwy 29. 8am-5pm.

Gene WB4ZBZ, 864-476-2609 SD - HURON - Amateur Electronics Swapfest. National Guard Armory, State Fairgrounds. 8am-3pm. Lloyd Timperley 605-352-7896 eves WA - STANWOOD - ARRL Hamfest, Vic Henry

N7KRE, 360-387-7705 WI - MANITOWOC - Hamfest & Computer Swapfest. County Expo Ctr., intersection of Hwys 42-151 & I-43 on Co. R. Red 414-684-9097 days, Glenn 414-684-7096 day or evening

MAY 10-11

FL - WEST PALM BEACH - Computer Show, South Florida Fairgrounds, MarketPro 301-984-0880 GA - KENNESAW - Computer Show. 1-75 Exit 116, go W. on Barrett Pkwy. to Hwy. 41, turn right, go to 2nd traffic light; we're on the right next to "Cowboys." GA Mountain Productions 706-838-4827 MD - PIKESVILLE - Computer Show. Pikesville Armory. MarketPro 301-984-0880 NY - STONY BROOK - Computer Show. SUNY Stony Brook. 9:30am-4pm. MarketPro 201-825-2229

OH - CINCINNATI - Computer Show. Cincinnati Gardens. MarketPro 301-984-0880

TN - NASHVILLE - Computer Show. State Fairgrounds, Exhibition Bldg. MarketPro 301-984-0880

VA - CHANTILLY - Computer Show. Capital Expo Center. MarketPro 301-984-0880 VA - FLOYD - FAIRS Club Station N4USA, US5WE,

BY1QH, 8R1WD & S21AM. Send QSL for certificate to FAIRS, POB 341, Floyd, VA 24091

MAY 15-16-17 CA - BAKERSFIELD - San Joaquin Valley Section Convention. Ed Harlander KO6DY, 805-589-4163. E-Mail: eharlander@aol.com

MAY 16

OH - DAYTON - Quarter Century Wireless Assoc. Banquet. Alex's Continental Restaurant. Robert Dingle, 1117 Big Hill Rd., Kettering, OH 45429-1201

MAY 16-17-18

OH - DAYTON - Hamvention '97, Hara Arena, Intersection, Shadow Springs Creek & Wolf Rd. Fri: 8am-6pm, Sat: 7am-5pm, Sun: 7am-4pm. 937-276-6930. E-Mail: info@hamvention.org

CA - SANTEE - ARC of El Cajon Ham, Computer & Electronic Swapmeet, Santee Drive-in, 619-561-0052 CO - COLORADO SPRINGS - Hamfest. Dennis Major KB0SXC, 719-535-1160. E-Mail: nis major@mci.com

MA - TOPSFIELD - Computer Show. Topsfield Fairground. 10am-3:30pm. Northern Computer Shows 508-744-8440

NY - BUFFALO - Computer Show, Hamburg Fairgrounds. 9:30am-4pm, MarketPro 201-825-2229 PA - EPHRATA - ARRL Hamfest, William Kirkner N3PZA, 717-484-2102. E-Mail: N3PZA@ptd.net PA - GREENGATE - Computer Show. Greensburg Mall Expo Center. MarketPro 301-984-0880 RI - FORESTDALE - Spring Auction & Flea Market. VFW Post 6342, Main St. (N. Smithfield). 8am-3pm.

Rick Fairweather K1KYI, 401-725-7595 7-8pm VA - ANNANDALE - Computer Show, Northern Virginia Community College, MarketPro 301-984-0880

VA - RICHMOND - Computer Show. The Showplace. MarketPro 301-984-0880

MAY 17-18

FL - ORLANDO - Computer Show, Central Florida Fairgrounds, Bldg. D & E. MarketPro 301-984-0880 GA - NORCROSS - Computer Show, North Atlanta Trade Center, MarketPro 301-984-0880 IN - INDIANAPOLIS - Computer Show, State Fairgrounds, MarketPro 301-984-0880

PA - ALLENTOWN - Computer Show, Allentown Fairgrounds. MarketPro 301-984-0880

WA - SELAH - Washington State Convention. Dick Umberger N7HHU, 509-248-3580.

MAY 18

CA - CARMICHAEL - Hamfest, Bob Naylor AC6HF, 916-966-3654, http://www.ns.net/~NHRC IA - MASON CITY - Hamfest. Douglas J. McMannes KB0JBF, 515-423-5064. E-Mail: mcmannes@willowtree.com
MA - CAMBRIDGE - Hamfest. MIT RS & Harvard

Wireless Club. Nick Alternburnd 617-253-3776

MA - SWANSEA - Computer Show. Venus DeMilo. 10am-3:30pm. Northern Computer Shows 508-744-8440

MD - WEST FRIENDSHIP - Computer Show. Howard Co. Fairgrounds. MarketPro 301-984-0880 NY - ROCHESTER - Computer Show. The Dome Center. 9:30am-4pm. MarketPro 201-825-2229 PA - ERIE - Computer Show. Erie Civic Center. MarketPro 301-984-0880

MAY 23-24

MS - PASCAGOULA - ARRL Hamfest. Pascagoula Civic Center, Jackson Co. Fairgrounds. Fri: 5pm-9pm, Sat: 8am-3pm. Charles F. Kimmerly 601-826-5811

MAY 24

CA - DALY CITY - Computer Show. Cow Palace, Gate #5, Geneva & Santos. Robert Austin Corp. 1-800-243-7041, http://www.robertaustin.com IN - INDIANAPOLIS - AGI Computer Fair. Indianapolis Events Center. 3655 E. Raymond St. 317-299-8827

NH - NASHUA - Computer Show. Sheraton Tara. Northern Computer Shows 508-744-8440

MAY 24-25

DE - NEWARK - Computer Show. Univ. of DE. MarketPro 301-984-0880 FL - TAMPA - Computer Show, State Fairgrounds. MarketPro 301-984-0880

KY - LOUISVILLE - Computer Show. Kentucky Fair 6 Expo Center. MarketPro 301-984-0880

Continued on page 86

PARTS - PARTS - PARTS

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The 22nd Anniversary of the

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You can get the latest information on TCF on the World Wide Web at http://www.tcf.net. You can also get information by sending an email message to <tcf.info@edit.com>.

General Admission is only \$8 for 2 days, \$5 Sunday only. Students and Senior Citizens are only \$5 for 2 days. Children under 12 Free on Sunday only (if with an adult). Preschoolers Free at all times. For more information or to reserve exhibit space, contact: TCF '97, 18 Concordia Center, Ste. 194, Cranbury, NJ 08512. Or CALL:

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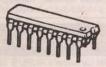


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27040

Dealing With 60 Hz Interference

Over the past several decades, I've seen a lot of situations where 60 Hz interference disrupted all manner of circuits and instruments. It's basically a pain. The best solution, by far, is to prevent it from occurring. The usual methods involve shielding, or using a location that is free of 60 Hz fields. Lots of luck! Have you noticed those lights you are using to read this article? Unless you are on battery power, they are powered by 60 Hz alternating current (AC), or, if certain other countries than USA and Canada, 50

A practical example arose when I was employed as an electronics technician (later as an engineer after I got my degree) at George Washington University Medical Center in Washington, DC. A physiologist was using a Wheatstone Bridge transducer to measure the contractions of some muscle or another.

The output of the sensor was very tiny. Its sensitivity factor was 5 µV/V/gram-force. With a six-volt battery, and gram-forces between 0.5 and 2, the output of the contraction pulses were from 15 μV to 60 μV. The bridge has a differential output (see last month's column), so it had to be processed in a differential amplifier.

Figure 1 shows the system used. The two sensor output wires were passed to a very long (about 12 feet) shielded two-wire cable, to a differential input on a strip-chart recorder (shown here as a differential amplifier). Unfortunately, the differential input was not truly differential. It was (like an oscilloscope) a two-channel device ("A" and "B" channels) that permitted an "A-B" input to function as pseudo-differential.

Even though the cable was shielded, the slight difference in the input amplifiers produced a common mode voltage that was seen as a valid input signal by the recorder. The 60 Hz fields radiated by the building power wiring induced 60 Hz signals into the sensor circuit. And with the tiny input signals, any 60 Hz at all was fatal. The scientist's tracings were corrupted with 60

My first solution was to tell him to buy a differential amplifier plug-in for the recorder. Wrong answer! It seems that research grants for junior scientists are not all that generous. He simply didn't have the money to buy the correct amplifier. So I decided to build a differential amplifier at the sensor end of the cable. Figure 2 shows the resultant system. A gain-of-100 DC

differential amplifier, using a CA-3240 operational amplifier, was built and installed right at the sensor. A single-conductor coaxial cable was run to one of the single-ended amplifier inputs of the recorder (eliminating the A-B pseudo-differential problem). The 60 Hz

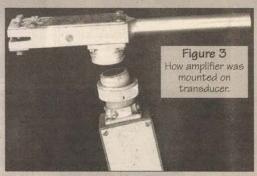
completely disappeared.

Figure 3 shows the actual device. The Grass FT-3 strain gauge sensor had a Cannon connector on it. I obtained the mate and mounted it on a Pomona box that contained the amplifier. A seven-pin Amphenol 126-series connector on the other end carried DC and grounds (one each for DC and signal) to the box, and carried signal back to the recorder. Cost? About \$25.00 in 1975 bucks.

One humorous aside. I met the scientist a day or so later and he asked me for a written "technical description" of the project. Okay, so I sent him a couple paragraphs. He then said he had something on the order of 5 to 10 pages on the project. So I wrote a piece (about the length of a magazine article) that started with the theory of op-amps and ended in my two original paragraphs. About a year later he handed me 50 reprint copies of "our article." It seems that he had submitted my words along with about as many of his own to a physiology journal "tech notes" section. A bit shocked, I told him that any second semester electronics technology student at the local community college could do the same. He replied: "Yes, but a physiologist couldn't and would have to pay \$975.00 for the correct plug-in amplifier.'

Unfortunately, it's not always possible to prevent 60 Hz from occurring. In that event, we need to find a solution involving filtering out the 60 Hz stuff. If the input signal permits, then a high-pass or low-pass filter can be used. Any signal has harmonics, and these must fall within the bandpass of the filter. For very slow signals with a maximum frequency content of 20 Hz or

by Joseph J. Carr K4IPV Open hanne



less — a low-pass filter will sufficiently attenuate the 60 Hz signals. Similarly, if the signal frequencies are much higher than 60 Hz, then a high-pass unit will be needed.

Notch Filters

The usual solution to unwanted in-band frequencies is the notch filter. The frequency response of a notch filter is shown in Figure 4. These filters are similar to another class, i.e., bandstop filters, but the band of rejection is very narrow around the center frequency (Fc). The bandwidth (BW) of these filters is the difference between the frequencies at the two -6 dB points, when the out-of-notch response is the reference 0 dB point. These frequencies are FL and FH, so

the bandwidth is F_H - F_L

The "sharpness" of the notch filter is a measure of the narrowness of the bandwidth, and is specified by the "Q" of the filter. The Q is defined as the ratio of the center frequency Fc to

bandwidth:

$$Q = \frac{F_c}{BW} \tag{1}$$

For example, a notch filter that is centered on 60 Hz, and has -6 dB points of 58 and 62 Hz (4 Hz bandwidth) has a Q of 60/4 or 15.

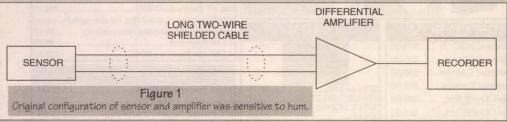
The notch filter does not remove the entire offending signal, but rather suppresses it by a large amount. The notch depth (see again Figure 4) defines the degree of suppression, and is defined by the ratio of the gain of the circuit at an out-of-notch frequency (e.g., Fob) to the gain at the notch frequency. Assuming equal input signal levels at both frequencies (which has to be checked, most signal generators have variable

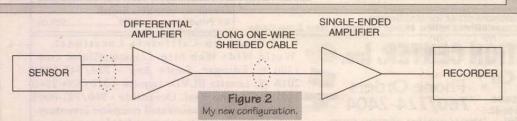
output levels with changes of frequency!), the notch depth can be calculated from the output voltages of the filter at the two different frequencies:

Notch Depth = 20 LOG $\left(\frac{V_{fc}}{V}\right)$

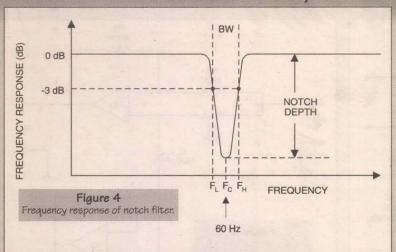
Twin-Tee Notch Filter Networks

One of the most popular forms of notch





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filter is the twin-tee filter network, shown in Figure 5. It consists of two T-networks, consisting of C1/C3/R2 and R1/R3/C2. Notch depths of -30 to -50 dB are relatively easy to obtain with the twin-tee, assuming proper circuit design and component selection. Very good matching and selection of parts makes it possible to achieve -60 dB suppression.

The center notch frequency of the network in the generic case is given by:

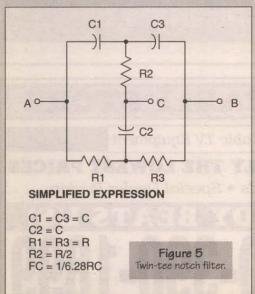
$$F_c = \frac{1}{2\pi} \sqrt{\frac{C1 + C3}{C1 C2 C3 R1 R3}}$$
 (3)

We can simplify the expression above by adopting a convention that calls for the following relationships:

If this convention is adopted, then we can reduce the frequency equation to:

$$F_c = \frac{1}{2\pi RC} \tag{4}$$

In these expressions, F is in hertz (Hz), R is in



ohms, and C is in farads. Be sure to use the right units when working these problems: kohms" is 10,000 ohms, and "0.001 μF" is 1 x 109 farads. In calculating values, it is usually prudent to select a capacitor value, and then calculate the resistance needed. This is done for two reasons: one is that there are many more standard resistance values; and second, potentiometers can

be easily used to trim the values of resistances, but it is more difficult to use trimmer capacitors. For 60 Hz filters, some common values for R and C are:

One of the problems of these filters is that the depth of the notch is a function of two factors involving these components: first, that they are very close to the calculated values; and second, that they be matched closely together. For example, a 60 Hz notch filter was built using the 0.15 μF and 17,684 Ω values from the table above, the 0.15 μF capacitors were selected at random from a group of a dozen or so "mine run" capacitors of good quality, while the resistors were 18 kohm, 5% metal film resistors. The notch depth at 60 Hz was only 10 dB, but at 58 Hz it was 48 dB. The mismatch caused a significant shift of notch frequency.

A second filter was built using the same values. In this case, the 0.15 μF capacitors were selected from about 20 on hand (precision components are difficult to obtain). In order to match them as close as possible, the capacitance of each was measured using the capacitance tester function on a low-cost (<\$100.00) digital multimeter. The order of prior selection was to find those that closely matched each other, and only incidentally how close they come to the calculated value. Errors in the mean capacitance of the selected group can be trimmed out using a potentiometer in the resistor elements of the twin-tee network.

When selecting a frequency source, either

select a wellcalibrated source, or use a frequency counter to measure the frequency. Keep in mind the situation described above where only a 2 Hz shift produced 38 dB difference in notch depth!

Alternatively, use a 6.3 volt or 12.6 volt AC filament transformer secondary as the signal source. (WARNING: The primary circuits of these transformers are at a potential of 115 volts AC, and can thus be lethal if mishandled!)

Adjustable frequency notch filters can be built using the twin-tee idea, but none of the usual solutions are really acceptable. One implementation requires three ganged matched potentiometers or three ganged capacitors. Unfortunately, in either case at least one of the variable sections must be of different value from the other two, causing a tracking problem. You might not notice a tracking problem in some circuits, but in a high-Q notch filter it can be disastrous.

Active Twin-Tee Notch Filters

Active frequency selective filters use an active device such as an operational amplifier to implement the filter. In the active filter circuits to follow, the "twin-tee" networks are shown as block diagrams for sake of simplicity, and are identical to those circuits shown earlier; the ports "A," "B," and "C" in the following circuit are the same as in the previous network.

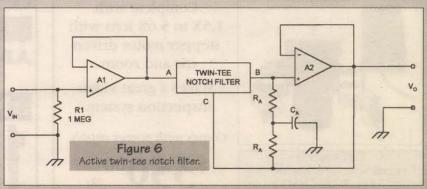
The simplest case of a twin-tee filter is to simply use it "as is," i.e., use the filter circuits shown above. But the better solution is to include the twin-tee filter in conjunction with one or more operational amplifiers. There is one solution in which the twin-tee network is cascaded with an input buffer amplifier (optional) and an output buffer amplifier (required). These amplifiers tend to be noninverting op-amps follower circuits. The purpose of buffer amplifiers is to isolate the network from the outside world. For low frequency applications, the op-amps can be 741, 1458, and other similar devices. For higher frequency applications (i.e., those with an upper cut-off frequency above 3 KHz), use a non-frequency compensated device such as the CA-3130 or CA-3140 devices.

A superior circuit is shown in Figure 6. In this circuit, port-C of the twin-tee network (the common point) is connected to the output terminal of the output buffer amplifier. There is also a feedback network consisting of two resistors (R_a) and a capacitor (C_a). The values of R and C in the twin-tee network are found from the equation above, while the values of R_a and C_a are found from:

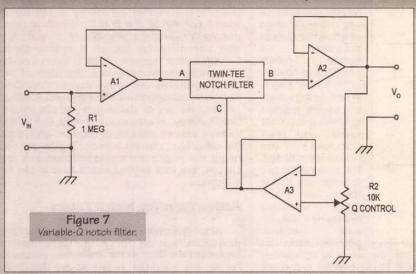
 $R_a = 2 R Q ag{5}$

and,

$$C_a = \frac{C}{Q} \tag{6}$$



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Example

Design a 60 Hz notch filter with a Q of 8.

- 1. Select a trial value for C: 0.01 µF.
- **2** Calculate the value of R from the equation: 265.392Ω
- 3. Calculate R/2: 265,392/2 = 132,696 Ω
- 4 C2 = 2C = (2)(0.01 (F) = 0.02 μ F.
- **5** Select R_a: R_a = 2Ω R = $(2)(8)(265,392 \Omega) = 4.24$ mea Ω
- **6** Select $C_a = C/Q = 0.01 \, \mu F/8 = 0.0013 \, \mu F$.

When Figure 6 was built using these values in Joe's Basement Lab using the twin-tee network, the null was close to -48 dB deep using components at hand.

A variable Q control is shown in Figure 7. In this circuit, a non-inverting follower (A3) is connected in the feedback loop in place of R_a and C_a . The Q of the notch is set by the position of the 10 kohm potentiometer (R2). Values of Q from 1 to 50 are available from this circuit.

Another approach to notch filter circuits is shown in Figure 8. This circuit is sometimes called the gyrator or active inductor notch filter (it's also sometimes called the virtual inductor notch filter).

The notch frequency is set by:

$$F_c = \frac{1}{2\pi\sqrt{R_a R_b C_a C_b}}$$
 (7)

Equation 7 can be simplified to

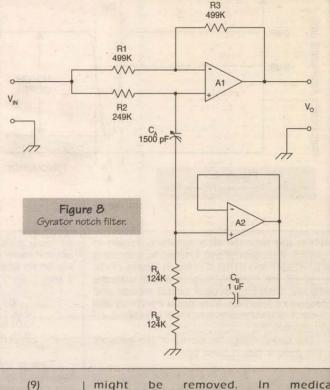
$$F_c = \frac{1}{2\pi R \sqrt{C_a C_b}}$$
 (8)

If the following conditions are

$$\frac{R3}{R1} = \frac{R2}{R_a + R_b} = \frac{R2}{2R}$$

It is possible to use any one of the elements, Ca, Cb, Ra, or Rb, to tune the filter. In most cases, Ca is made variable and Cb is a large value fixed capacitor. The 1,500 pF variable capacitor can be made by paralleling all sections of a three-section broadcast variable, with a single small fixed or trimmer capacitor. Alternatively, since most applications will require a trimmer rather than a big honkin' broadcast variable, it is also possible to parallel one or more small capacitors and a trimmer. For example, a 100 pF trimmer can be parallelled with a 1,000 pF and 470 pF to form the 1,500 pF capacitance required. Make sure that low drift, precision capacitors are used. Or you can match them using a digital capacitance meter.

Be careful when using any filter to remove components from a waveform. If the filter is not a high-Q type, then too much of the signal

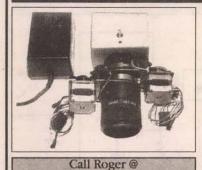


electrocardiograph (ECG) systems, the signal has components from 0.05 to 100 Hz, so 60 Hz is right in the center of the rangel Oops. To make matters worse, the leads have to be connected to the human body, so are unshielded at their very ends. Interference from 60 Hz is almost guaranteed unless care is taken. But filtering can take out components that assist the physician in making diagnosis, so it is only used when it is unavoidable. On medical ECG amplifiers, the filter is usually switchable so it can be either in or out of the circuit. **NV**

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Events CALENDAR

Continued from page 77

MD - GAITHERSBURG - Computer Show. Montgomery Co. Fairgrounds. MarketPro 301-984-0880

NY - WHITE PLAINS - Computer Show. Westchester Co. Center. 9:30am-4pm. MarketPro 201-825-2229

SC - GREENVILLE - Computer Show. Palmetto Expo Center. 9:30am-4pm. MarketPro 201-825-2229 WY - CODY - ARRL Hamfest, Carol Jaussaud K7KD. 307-587-9764. http://www.wave.park.wy.us/cmarc/ cmarc.htm

MAY 25

CA - SANTA ANA - Swapmeet. ACP parking lot. Mary Russo 714-558-8813

IL - CHICAGO - CARC Hamfest. DeVry Institute of Technology, 3300 N. Campbell. 8am-3pm. 773-545-3622

II. - GLEN ELLYN - Computer Show & Sale. College of DuPage. Main Arena of Phys Ed Bldg. Corner of Park Blvd. & College Rd. 9:30am-3pm. Computer Central Shows 847-940-7547

KY - LOUISVILLE - Computer Fair South, Executive West Hotel. 9:30am-3pm. Sammy L. Hastings 812-333-9300

MD - WEST FRIENDSHIP - MFMA Hamfest Howard Co. Fairgrounds. Craig Rockenbauch 410-OH - COLUMBUS - Computer Show, Veterans

Memorial. MarketPro 301-984-0880 OH - HILLIARD - Hamfest. Chris Lind, 614-267-7779

MAY 26

NJ - PARSIPPANY - Computer Show. Parsippany Hilton. 9:30am-4pm. MarketPro 201-825-2229 OH - DAYTON - Computer Show. Montgomery Co. Fairgrounds, MarketPro 301-984-0880

OH - NILES - Computer Show. Eastwood Expo Center. MarketPro 301-984-0880
PA - READING - Computer Show. Sheraton

Berkshire. MarketPro 301-984-0880 VA - MANASSAS - Computer Show, Manassas Fairgrounds. MarketPro 301-984-0880

Continued on page 93

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XK-550K - Kit

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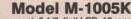
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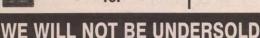


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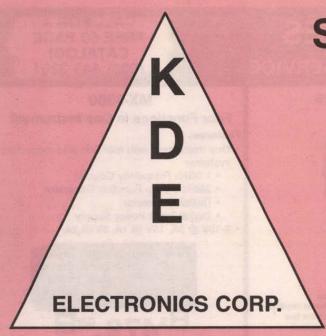
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oes the word still bein fore be the read to recognize the system of the

through the link. The master unit waits until a return is recognized, then takes control of the stepper motor.

Software for the return echo is still being developed. It would therefore be inappropriate to suggest to the reader how to implement software to recognize certain return signals. Learning how to get your system

functioning with a sonar sweep system won't be a snap, yet it is very much worth the effort.

The system as described has a range of about 15". Right now, that is sufficient for my system. The primary purpose of this system is to find an opening for the robot to maneuver through. Two systems are used on my robot. One is forward looking, the other shoots down about 6" in front to the floor to detect obstacles in front of the wheels.

CONSTRUCTION OF THE PCB

A copper clad perf board avail-

stepper motor housing is not connected to the system power supplies.

A socket for the op-amp is recommended. Mount all the components. Place the opto-isolator so that it straddles the cut you made along the length of the board. Solder all leads. The 100-ohm, half-watt resistor (R4) is mounted on the bottom of the board. You should recheck your soldering. Since there is a small moat around the solder pads that you made, shorts should not be a problem.

WIRING TO YOUR SYSTEM

Stepper motor drive system requirements can vary widely even though the motor itself may be the same. The specifics of the stepper drive will not be covered except to mention that the driver is a UCN5804B IC. A data sheet for the UCN5804B is available from most suppliers. Driver software is included in the source code. Since it is I/O dependent, it must be rewritten to work with your board.

Two supplies are used: 5 and 12 volts. These supplies are isolated. The

IC1. This is the RETURN line. A GREEN wire is connected to R1. This is the PULSE line.

Assembly source code is included to assist you in implementing this system into yours. Our artist was busy with other things and did not get to help with this project ...

THEORY OF OPERATION

Sound waves travel at about 1100 feet per second. That's .0011' every microsecond. An object 1' away would return an echo in 1818.18 usec equal to 2'/.0011; one foot to get there and one foot to return. A pencil at 3", .25', will return an echo in 454 usec equal to .5 (6")/.0011. As the project evolves, this distance will be displayed on the LCD console as the robot maneuvers around the shop finding openings and beeping as an obstacle is detected.

The transmitter puts out 10 pulses at 25 KHz. Observed on a scope, the return echo reached a maximum level in 200 usec, or about the fifth pulse. This will affect how well the system responds to an object within

AN EXPERIMENTER'S CHEAP ROBOTIC



OVERVIEW

Since this was an experimental, one-time effort, making a fancy printed circuit board (PCB) was not necessary. A piece of scrap PCB 1" by 3" was used. The reader might prefer to use a copper clad perf board with the holes already drilled. I cut the circuit into the board with a Dremel drill using a #105 burr bit.

There is an aluminum hub on the stepper motor shaft. Two holes were drilled and tapped to mount the PCB on the hub; #6 bolts were used. This allows the sonar system to sweep as it operates. As presented here, 360-degree operation is not possible because of the wiring. The system sweeps about 80 degrees as it operates.

The master microcontroller is an 8051. The stepper motor is driven by a slave unit and runs continuously under most circumstances. Control of the slave unit is made through a 9600 baud serial link. Master control can stop the sweep in addition to adjusting the sweep angle if needed

able at Radio Shack would also work well for this project. Lay out the components similar to Figure 1. If you use a Dremel tool to etch the board, be sure to make a cut lengthwise down the middle of the board. This will isolate the two stages and also the two power supplies.

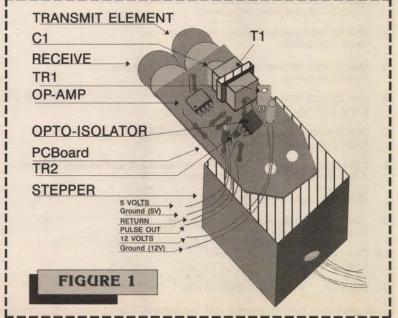
Beginners might want to install the middle components, then work out to the edges to keep everything in perspective. If you do, start with the opto-isolator. Half of it is a five-volt circuit. The other operates at 12 volts. There is no restriction to the size of the PCB. In fact, after you get all the components on, you can cut it down to size with a nibbler like I did. It is also not necessary to put all the components on the stepper mounted board. You can just put the elements on the board and use a flexible cable of some type to connect them to the component board. This is an experimenter's project so feel free to experiment.

Front mounting of the transducers might not work with your units as Figure 1 shows, so act accordingly. Mount them facing forward in whatever manner is possible. Finish by removing all copper from the area where the board will be mounted to the hub on the stepper motor. To do this, score across the board with a blade. Using a pair of diagonal cutters, grasp the copper along the edge and pull it up. This makes certain the

pulse signal from the microcontroller is at the five-volt level. The opto-isolator allows the signal to be transferred to a 12 system through the optical link inside the chip. All ground wires are BLACK. MARK all wires to prevent any disasters that would occur by mixing up the ground wires. The five-volt supply is colored RED while the 12-volt supply is ORANGE. A BLUE wire is connected to pin 1 of

inches of the robot. It appears, though, that only five pulses are needed to get the job done. This is not a problem that concerns me because a future infrared system will be used for detecting objects very close to the robot down along the floor line.

A 25 KHz signal requires a 20 microsecond high and a 20 microsecond low (40 uS period)



pulse fed to the opto-isolator from the microcontroller. More common transducers are 44 KHz and 50 KHz. These require a 22.7 uS period and a 20 uS period, respectively.

REFER TO FIGURE 2

TR1 is normally turned OFF by the voltage on pin 1 of IC2, TIL111 opto-isolator. This pulls the base of TR1 to ground by turning on the transistor inside IC2. A signal on the PULSE line will remove the voltage on pin 1 of IC2 by clamping the 100-ohm resistor (R2) to ground. This will turn OFF the LED inside IC2. When this occurs, the base of TR1 gets pulled high - ON - by the 1K resistor (R3) causing current to flow through the primary or T1. When TR1 turns OFF, a pulse is sent to the secondary. This pulse voltage can be very high. In this application it is five or more times the 12 volts applied to the primary.

When in operation, 10 cycles of a 25 KHz signal are applied to the base of TR2. As TR1 gets turned ON and OFF, voltage is applied to the secondary of T1. The 25 KHz signal is delivered by C1 to the element. The time — measured in millionths of a second — required for this transmitted signal to reflect and arrive at the receiving element indicates the distance the signal has traveled.

At the receive element, the return echo is amplified by one-half of IC1,

the LM358 dual op-amp. The other half of IC1 buffers or conditions the signal for input to the microcontroller. The RETURN line gets a high signal when a return echo is received. This signal is delivered to the microcontroller where appropriate action is performed.

FREQUENCY TEST

No documentation was provided with the surplus elements I bought so the operating frequency was unknown. An audio generator and a scope were used to find the frequency. Once the frequency is determined, the pulse width can be adjusted to peak the output and input responses. The following is how I found the correct frequency. A scope should be used for the final adjustment.

Connect one side of the element to your generator output and the other to ground. Another element of the same type is connected to the scope. Place the two elements facing each other.

Observe the scope as you tune the audio generator through 10 to 100 KHz. You will naturally get a large signal response when the frequency matches the transducer's. You may need to put the scope's vertical control to 10 MV or less to get the response. My generator output was near 10 volts PEP and drove the trans-

ducer very well.

Center frequency for the 25 KHz elements was 24.850 KHz. Measuring the generator output with a frequency counter will give you the frequency of operation. It can be misleading due to loading anv effect the transducer or frequency counter places on the generator out-

put. I would guess that 25 KHz is probably correct.

I found that a 10% error greatly reduces the receiver response of these elements. This was not consistent with data sheets of other transducers. Some will operate at frequencies far removed from the center frequency. Since the transducer frequency can't be altered, you must adjust the pulse width of the driving signal to match the frequency of the element.

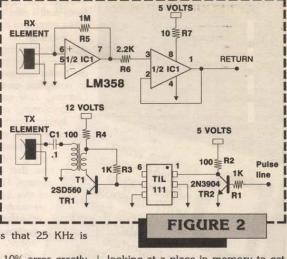
FINAL ADJUSTMENT

Adjusting the microcontroller pulse output is not too difficult. A scope really helps with this yet, in the

absence of one, I would try using an AC voltmeter. The sonar system does not have to be connected to the stepper for tuning. I added two pushbutton switches to help in tuning the output pulses. The two pushbuttons were connected to two extra I/O pins on the 8031 stepper drive module. These switches are used to adjust a timing loop up or down. As the pulses are sent, the controller checks the two I/O pins to determine if I want to increase or decrease the pulse width for alignment purposes only. The buttons will be removed when the adjustment has been done.

The correct pulse width was estimated at an initial value and then adjusted as I proceeded to tune the software: 25 KHz is equal to a 40 uS period. I set the test program to provide a continuous 20 uS on pulse and a 20 uS off signal out the PWM pin on the module. This line is connected to the PULSE OUT wire in the schematic and pictorial diagram. The test program calls two routines that sample the pushbutton pins and a delay routine that sets the 20 uS pulse widths. This provides the control I need to correctly tune the software to the element frequency.

The delay is controlled by



looking at a place in memory to get the timing value. If I push a button + or -, that memory location is incremented or decremented. I simply add or subtract to the initial value and come up with the best pulse width (frequency) for the transducer.

This is reached when the scope shows a maximum signal at the output of the OP-AMP, the RETURN line. (Not the maximum number of cycles, but the largest signal return on the scope in the vertical axis. It will be necessary to have something in front of the elements to give you a return signal.) Now I make a note of the mental value I reached as I pushed the two buttons. This is the best pulse width for the element and will be used in the final software.

ANOTHER WAY

IF YOU HAVE SYSTEM RESTRAINTS ON THE MAIN FRE-QUENCY, THIS MAY NOT WORK. IF THOSE RESTRAINTS ARE FOR AN ON-BOARD UART, YOU CAN USE THIS METHOD BECAUSE BAUD TIMING CAN BE WAY OFF—MORE THAN THIS—AND STILL WORK FINE.

You could adjust the main crystal frequency to reach the optimum pulse width if you do not have a scope. You will need an AC voltmeter. I would think that you already know the instruction cycle time for your microcontroller. Set the timing loop in your software to get as close to the period as you can.

Start the test program. Adjust the variable tuning capacitor on your crystal. If you don't have a variable, then change the value of one of the capacitors. You can even bend the caps over or closer to the crystal. That might change the timing enough to optimize the response of the elements.

A variable cap-is the best choice, though. Connect the AC voltmeter — a DVM set to an AC low volt scale will do — to the output of the op-amp. Adjust the capacitor for largest signal value on the voltmeter as the transmitter is operating. You might get nothing but unstable random readings on the voltmeter. If you do, seek

SIMPLE CHEAP SYSTEM

PARTS USED IN THE PROJECT

- Two 25 KHz Transducer elements. Manufacturer unknown.
 Receiver or Transmitter type? Unknown.
 Size? 3/4" diameter x 1/2" deep. Two leads protruding out the back of unit.
 Purchased surplus. Cost 2 @ \$3.00 each, \$6.00.
- One UNIPOLAR stepper motor. 12 volt. Type? Pulled from TEAC floppy drive. 360K unit. Cost? \$.00.
- One miniature audio transformer. Manufacturer unknown. Type? Step-up.
 Primary 10 DC ohms. Secondary 70 DC ohms. Cost? 5.00 Pulled from TelCo board.
- One LM358 Op-Amp. National Semiconductor Cost? \$.00 pulled.
- One 2SD560 NPN transistor. TO-220 case. Darlington. Cost? \$.00 pulled.
- 6. One 2N2222 NPN transistor. Cost? \$.10 new.
- One Opto-Isolator, TIL111. Open collector output. Cost? \$.00 pulled from TelCo board.
- Eight resistors. One 100 ohm 1/2 watt. Seven 1/4 watt resistors: 1-10 ohms, 1-100 ohms, 3-1K ohms, 1-2.2K ohms, 1-1M ohms. Cost? \$.20 new.
- Two capacitors electrolytic 10 uF/25 volts. Cost? \$.18 new.
- One capacitor Mylar .1uF/50 volts Cost? \$.00 pulled.
- 11. One PCB. 1" x 3". Scrap. Hook-up wire.

Tools used other than the normal stuff: Dremel tool, Nibbler, small drill press, #6 tap.

8051 SOURCE CODE for the CHEAP SONAR SYSTEM LRAC Robotic Systems EFJ Devices. Carl Motsinger July 8, 1996 #1 STEPPER MOTOR MODULE port assignment. Code is for Intel MCS51 microcontroller - 8031h Updated August 7, 1996 Updated October 3, 1996 Ports 0 & 2 are used for addressing program memory. Port 1 provides STEP and DIRECTION for 2 UCN5804B IC's ;Port 3 ;p3.0 is RxD. p3.1 is TxD. p3.2 is INTO p3.3 is unused p3.4 is unused p3.5 is Pulse p3.6 is Return p3.7 is unused p3.7 is unused for INTO. It is tied to p3.0. Pulled low by Master module on INT. Only when interrupts are enabled is it active LOW. Serial port link is also tied to p3.0 and p3.1 RxD is p3.0. TxD is p3.1 Serial port is set to 9600 bps SYSTEM CONFIG #include "Equates.051" ORG 0000H ljmp Begin clr ie.0 ljmp SerInt limp Start Begin: mov 20h,#10 mov 21h,#10 mov 22h,#36 ;Here we set the sweep angle mov p1,#0h setb p1.2 setb p1.3 mov p3,#0ffh Start: Icall HardLeft ljmp More HardLeft: mov r1.#100 SetLeft setb p1.0; Push the Stepper hard left. clr p1.1 lcall Wait1000 against the post. setb p1.1 Icall Wait1000 clr p1.0 lcall Wait1000 clr p1.1 lcall Wait1000 djnz r1, SetLeft

mov r1,#2 SetStart: setb p1.1 clr p1.0 lcall Wait1000 ;Move right 2 steps. setb p1.0 lcall Wait1000 clr p1.1 lcall Wait1000 clr p1.0 lcall Wait1000 djnz r1, SetStart clr p3.3 Here we should go to a Main program. Wait for Master to tell us to go. ret More: clr p3.3 :Tum off LED This is the sweep routine. mov r1,22h Sweep range is put in 22h at start Fwd: setb p1.0 clr p1.1 and by Master when int is ON. Initialized to 36. 36 steps x 1.8 degree = 65 degree sweep. lcall Wait1000 setb p1.1 lcall Wait1000 ;One step.... ;Unipolar pulsing clr p1.0 lcall Wait1000 clr p1.1 lcall Wait1000 Icall Pulse ;Do your thing... Icall Echo djnz r1,Fwd mov r1,#255 mov r2,22h Are we done? >No! Yes! The number 255 (ffh) is a reset flag. setb p1.1 clr p1.0 lcall Wait1000 Now the other way. One step. setb p1.0 lcall Wait1000 clr p1.1 lcall Wait1000 clr p1.0 lcall Wait1000 lcall Pulse GO send 10 pulses of 25 KHz. Icall Echo dinz r2.Rev Are we done yet? >No! mov r2,#255 sjmp More Echo: :10 pulses have been sent mov ti0,#0 mov th0,#0 Initialize timer mov Tmod. #11h setb Tcon.4 :Timer running. Echoln: jb p3.6,Round ;> if echo received mov a,th0 cine a,#10,Echoln Times out at 2550 usec. 10 x 255. Adjust for optimum performance. Round:

FIGURE 3Å FIGURE 3B ROBOT ROBOT FIGURE 3 FIGURE 3C FIGURE 3D ROBOT ROBOT 13 inches

assistance from someone with a

clr Tcon.4

setb p3.3

You might need to add or subtract a little in the timing loop should you not be able get the software adjusted. This could be because your initial value is already above or below the value needed to optimize the response. I found that calculating the timing loop and the actual time needed can vary widely. In your test, be certain that you can adjust the signal to a peak. You should be able to

adjust the signal level through a low-high-low value as the crystal fre-

quency is altered. That will give you the best response from your transducers.

IN PERSPECTIVE

Although no effort was made to match the components, the system is usable. Actual operating results were not as expected. This is due to the fact that the audio transformer does not drive the transducer well enough. It does work as designed and getting another transformer will greatly improve the operating range. Remember this project was made

from parts on hand (JUNK) and the fact that it works is, in itself, an accomplishment.

;Timer 0 has time for return echo. ;Echo received. Turn on LED.

I left out a few of the details in getting this sonar system up and running for the benefit of those that enjoy a challenge in taking on such a task as this. There is enough here for the beginner to solve most any difficulties.

One such problem may arise in the selection of an audio transformer; 50 KHz transducers are very common. As the frequency of operation increases to 50 KHz, a usable unit at audio (3 KHz) becomes useless. Another case in point is that using a very strong transmitter, the echo might continue to bounce back from the robot itself. Then you got an echo inside an echo. Ain't nothin' free, but it sho' is fun ...

RESULTS

Refer to Figure 3. The sonar system looks forward at the center of the robot at a height of 12" and sweeps 80 degrees continuously. Range is variable, depending on the reflectivity of the object in the path of the robot. A pencil held vertically reflects at 3".

pop psw ;Code will go here to calculate distance. pop acc mov a.#8 :Push our own interrupt return This routine was used for pushbutton adjustment of the timing loop; push acc mov a #0 push acc jb p3.6,Bak reti sjmp Take1 GetOut: Bak jb p3.7,Key Icall Wait1000 ;Master sent four byte regardless. ;We have to wait because the INT line is being inc 20h Icall Wait1000 simp More Take1:dec 20h ;If we go back too soon we'll get a false interrupt. sjmp More Icall Wait1000 Icall Wait1000 This is the PULSE routine. 9 djnz's of r3 produce 20 uS pulse DOD DSW at 12 MHz pop acc pop acc mov a,#8 mov r5.#10 :10 pulse at 25 KHz. push acc Loop1 mov acc,#0 mov r4,#9 push acc mov r3,#9 9 equals 20 uS ON. reti setb p3.5 djnz r3,\$ Wait1000: Not actually 1000 usec. 6400 + usec. mov r0,#64 This will be changed when the module is optimized for the final integration. :20 uS OFF. clr p3.5 Poldjnz r5,Loop1 :Do it 10 times Icall Wait100 dinz r0.Pol ret Wait100: Main program goes here Test serial ports first. Icall Wait10usec Icall Wait10usec push psw;We're here because Master sent a dummy byte mov Scon,#0c0h ; to interrupt us. Icall Wait10usec mov Tmod,#20h mov th1,#0fdh Icall Wait10usec ;9600 baud 11.0592 MHz. mov Tcon,#40h Icall Wait10usec setb p3.1 setb p3.0 nop ;Set-up for address byte. nop Receive jb p3.1,\$ setb Scon.4 jnb ri,\$:Set here til master is ready with address byte. Wait10usec nop :Getting address byte. nop mov a,Sbuf nop jb acc.2,ltsUs Ijmp GetOut Not for us - Go back to stepping nop ;Bit 3 must be set to acknowledge the ret ItsUs: jnb ri,\$ mov 34h,Sbuf :interrupt. WaitLong: mov r5,#5 clr ri mov r6,#128 jnb ri,\$ T52 mov r7,#128 mov 35h, Sbuf ;lcall Key djnz r7,\$ djnz r6,T52 inb ri.\$ mov 32h,Sbuf clr ri djnz r5,T22 ret inb ri.\$ mov 33h, Sbuf

A piece of shiny plastic reflects a signal at 14". A wall produces an echo at about 9". A book held in front of the sonar produces an echo, but varies depending on the tilt of the object. Material and surface density affects this system to a large degree. Solving these problems is another story, and one I look forward to approaching head on.

Still the range is sufficient because the sonar is required to indicate an object in the path of the robot. Our next effort at this will be to produce a system to identify an object by size and shape. The transducer parameters in this system are not known and the maximum drive limit is elusive, to say the least. Overdriving may destroy the units. In this application, the TX element gets about 60 volts per pulse.

Final results tend to support the evidence that these transducer elements are for a receiver application. If you purchase surplus elements, get a few extra in case you want to experiment with maximum drive to the element.

System software is still being developed. An LED was used to indicate objects very close to the robot.

The timer hardly has time to initialize when the object is within an inch or two. The stepper drive module turns the stepper one step, sends the 10 pulses, then starts a timer to count until an echo is returned.

In the case of no return, when the timer reaches 2500, another step is made, and so on, until the far end of the sweep is reached. The direction is reversed and it all starts again.

Source code is included here to assist you in developing your own system. It is for the MCS-51 series microcontrollers. This includes the 8x31, 8x32, 8x51, and 8x52. All I/O is system-dependent, of course, and will not work with your board.

The end result is a ranging system capable of detecting objects in the path of a mobile robot. Along with the next system (infrared) our robot will be able to move about on its own.

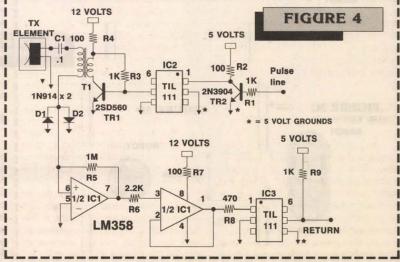
With this capability, the robot will be autonomous and other functions can more easily be incorporated into the system due to the fact that the robot will be in actual operation in its environment and not up on blocks (literally) on the bench. The use of an external manipulator

or robotic arm is one of the next projects to be undertaken for this mobile robot.

CONCLUSION

When I got the sonar sweep system working, it was very gratifying to see it function even though the range was minimal. It works very well and I have a more comprehensive understanding of the principle behind sonar. These surplus transducers were well worth the money in demonstrating theory alone. I will purchase larger units next time, invest more money, and, hopefully, less time getting it to work.

Actual time for the project is less than two hours. Shuffling time around



to work on mine took a month. It is our hope you can undertake a project such as this with a little more knowledge and confidence that it can be done with minimal cost and maximum enjoyment.

TROUBLESHOOTING

NO PULSES TO TX ELEMENT

This is most likely due to the transformer. Are you sure you have the windings correctly wired? Are you sure the transformer is a step-up type unit? Are the two primary connections connected to the collector of TR1 and 12 volts? Check the windings with an ohmmeter for continuity. Use an AC voltmeter and determine the voltage on the TX element. It should be at least 60 volts when operating. Voltage at the base of TR1 will be less than one-volt DC. Is it?

Are you getting the pulses from the microcontroller? If so, what about the opto-isolator? Is it functioning properly? A logic probe can be used here. Are the pulses getting to the base of the driver, TR1? Simply follow the pulses from your micro to the element to find the problem in the circuit.

NO PULSES FROM THE RX ELEMENT

Most likely the op-amp has failed. A logic probe can be used at pin 1 to verify a signal return. You can see the return directly at the element with a scope to verify that the transducer is actually working. If you are sure that the element is okay and can't get a return, then replace the op-amp.

Don't forget: An object must be in front of the elements to get a reflection. I put an LED on the microcontroller as an indicator that an echo has been received.

Check all voltages on the opamp. The input half of the LM358 amplifier inverts the signal. The other half is a buffer to condition the signal for the microcontroller. Pin 8 should be five volts. Pin 4 and 5 are ground. Pin 1 will go to five volts with a return. It is normally low. Pin 6 is the input from the transducer element. Pin 7 is an output. Pin 1, 2, and 7 will go high on return.

If you use an 8051 device, you must configure the pin connected to the RETURN line for an input by writing a 1 to it. It then operates somewhat like an open collector input lightly pulled high by internal circuit-

HOW DO I USE THIS THING?

Figure 3 illustrates how a robot might find an opening and maneuver through a doorway. In 3A, the wall cannot be sensed at 12". When the robot gets within 2" to 3", in 3B, the wall will reflect because the robot is very close, and you can see the return will have to hit the element.

At this point, the robot will stop and search for a path to the left or right of its present position. The opening will be found when the sweep returns to near center. Now the robot will verify the position where the doorway edge is at by stopping the normal sweep and initiating slow, single step operations of the stepper motor.

In this situation, the robot will recognize an edge about 1" left of center. My robot has an incremental encoder for dead reckoning and has been measuring its distance and vectors taken from home. The robot's present location from 0,0 (its home position), will be stored in RAM and EEPROM.

In Figure 3C, a 90-degree rotation to the right is performed. Now the robot will move 13" forward. Caker, as the robot is called, is 12" in diameter and needs 13" of clearance to pass through the doorway. At 13", Caker stops and rotates 90 degrees left. With the sonar at center, the system seeks a return echo. As can be seen in 3C, no return will be found. Now Caker knows there is enough clearance for passage into the next room or area.

A hard left rotation is executed and Caker moves 6-1/2". Another rotation right is executed. Now Caker can pass through the doorway as shown in 3D. All operations have been saved. Later, hopefully, this opening will be anticipated as Caker maneuvers in the same room. Of course, there are drawbacks to this as you might imagine. What if an object was in the middle of the doorway?

CIRCUIT MODIFICATION

Figure 4 is a circuit modification for using a single element. It is presented here as experimental information for the reader. I have not tried making the mod to my system, but I intend to try it on my next project.

The key to the success of this circuit are the two diodes, D1 and D2; 1N914's should hold up to the voltage in my system. If your transmitter produces a somewhat higher signal, you might want to use 1N4001 devices here. Notice that it was necessary to add another opto-isolator. IC1 is now using the 12-volt supply.

Be sure to use a socket for IC1. The diodes will clamp any signal to .67 volts at the input to IC1. These diodes are a path to ground for the transmitted signal, yet the return echo will never be of sufficient amplitude to cause the diodes to conduct to ground. For receive purposes, they are effectively removed from the circuit and the echo sees a return through the op-amp.

The return echo will be attenuated by the transformer winding to a degree. This was of some concern to me and is the reason I did not try the modified circuit.

Once my system is fully operational, I may attempt to increase the range and experiment with the modified circuit. If any reader experiments with this circuit and has success or not, I'd like to hear about it. NV

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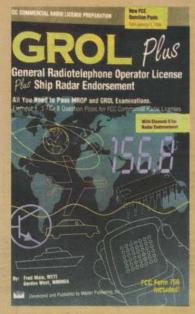
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GROL PLUS



ordon West announces the Gavailability of his new GROL PLUS licensing book which covers 1,407 word-for-word questions, multiple choices, answers and explanations, for the newly updated FCC commercial radio examination Elements 1, 3, and 8. There are also new chapters on the global marine

distress and safety system (GMDSS) including ship radar.

The fully illustrated, 496-page textbook contains the latest (effective January 1, 1996) question pools from which the marine radio operation. from which the marine radio opera-

tor permit, general radio operator license, and ship radar endorsement examinations are constructed. All questions are presented with their multiple-choice answers, and Gordon West provides the correct answer and a technical explanation on why the answer is indeed correct. Well-known commercial radio services educator and examination expert, Fred Maia, authors the Element 1 explanations, and also several chapters on commercial radio licensing regulations, spelling out when marine electronics personnel do or do not need a commercial radio license; which permit, certificate, and license or endorsement is required; and the examinations that must be passed to gain a particular

The GROL PLUS is available for \$29.95 from most training schools. For more information, contact:

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Continued from page 94

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JUNE 14

CA - DALY CITY - Computer Show. Cow Palace, Gate #5, Geneva & Santos. Robert Austin Corp. 1-800-243-7041, http://www.robertaustin.com CA - FONTANA - Inland Empire ARC Amateur

Radio & Electronics Swapmeet. A B Miller High School.

Bill 909-822-4138 eves

KY - PADUCAH - "Dukefest." Executive Inn Convention Center, Sam-Spm. Craig Martindale WA4WBU, 502-444-6822 or 502-443-3860 ME - HERMON - Bangor Hamfest. Hermon High School. 8am-Ipm. Roger W. Dole 207-848-3846 MI - MIDLAND - MARC Hamfest. Midland Co. Fairgrounds. 8am-1pm. 517-839-9371 eves. NY - BUFFALO - Computer Show. Hamburg Fairgrounds. 9:30am-4pm. MarketPro 201-825-2229

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JUNE 14-15

FL - ORLANDO - Computer Show, Central Florida Fairgrounds, MarketPro 301-984-0880

GA - KENNESAW - Computer Show. I-75 Exit 116, go W. on Barrett Pkwy. to Hwy. 41, turn right, go to 2nd traffic light; we're on the right next to "Cowboys." GA Mountain Productions 706-838-4827

KY - LOUISVILLE - Computer Show. Kentucky Fair & Expo Center. MarketPro 301-984-0880

MA - WILMINGTON - Computer Show. Shriner's Auditorium. 9:30am-4pm. MarketPro 201-825-2229 OR - SEASIDE - SEA-PAC Northwest Div. Ham Convention. Seaside Convention Center. Brad N7NVC 503-657-1781

PA - ALLENTOWN - Computer Show. Allentown Fairgrounds. MarketPro 301-984-0880 SC - CHARLOTTE - Computer Show. The Merchandise Mart. 9:30am-4pm. MarketPro 201-825-2229

JUNE 15

IN - CROWN POINT - LCARC Hamfest, Lake Co. Fairgrounds. Malcom Lunsford WN9L, 219-769-3925. 72202.230@compuserve.com

MA - CAMBRIDGE - Hamfest, MIT RS & Harvard Wireless Club. Nick Alternburnd 617-253-3776
MD - NEW CARROLLTON - Computer Show. Ramada Conference & Exhibition Center. MarketPro 301-984-0880

MI - MONROE - Hamfest. Monroe Co. Fairgrounds, M-50 @ Raisinville Rd. 7:30am-1pm. Fred VanDaele

NY - ROCHESTER - Computer Show. The Dome Center. 9:30am-4pm. MarketPro 201-825-2229

OH - COLUMBUS - Computer Show. Ohio Expo Center. MarketPro 301-984-0880

VA - RICHMOND - Computer Show. The Showplace MarketPro 301-984-0880

JUNE 21

CA - OAKLAND - Computer Show. Oakland Convention Center, Broadway @ 10th St. 1-800-243-7041 http://www.robertaustin.com CA - SANTEE - ARC of El Cajon Ham, Computer &

Electronic Swapmeet. Santee Drive-in. 619-561-0052 IN - INDIANAPOLIS - AGI Computer Fair. Indianapolis Events Center. 3655 E. Raymond St. 10am-4pm. 317-299-8827 NJ - DUNELLEN - Hamfest. Columbia Park, near intersection of Rte. 529 & 28. 8am-2pm. Bob

Pearson WB2CVL, 908-846-2056 OH - NILES - Computer Show. Eastwood Expo

Center. MarketPro 301-984-0880

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JUNE 21-22

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Continued on page 109

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Creating a Research Paper

Okay, it's 11:43 pm and your semester paper is due at 8 am for tomorrow's class. So far, your extensive, careful, and dedicated research has more or less narrowed down a suitable range of possible topics. Sort of.

What to do?

I should not have to belabor all the obvious rules here: By far your best way to submit a thick report is to use thick paper. Form counts ridiculously more than content. So, be certain to use the glitziest materials, foil inlaid perfect bound parchment covers, and full color laser printing with bunches of fonts. Always be sure to place style over substance.

Make sure there's at least 23 entries in the bibliography. Always do make absolutely certain your instructor gets personally and lavishly referenced for not less than one-third of them.

But what if you also wanted to bust the curve by having actual content in your paper? Within your time frame, of course. And while never, but never, actually learning anything?

The trick is to hit the web running with a winning topic. One which your instructor has not heard of, but sorely wishes he had. And stuff that nobody else is likely to come up with.

Here is how it is done: Get the web. Click to my http://www.tinaja.com - Next select the Surf to interesting web sites button. Select the Web related sites button. Select the Search all sites at once button. Then scroll to Alta Vista.

Punch the topic into Alta Vista. Get the first 20 or so entries, ignoring false hits. Or most weaker ones. Print the good guys out. Read all the sheets and mark them with a page highlighter. Scan or key in the highlighted words.

Print and submit your paper. More on doing web research

can be located on the Webmaster library shelf of www.tinaja.com

NEXT MONTH: Don shows methods to explore Usenet, newsgroups and newsletters.

Especially check RESBN60.PDF. Here are my current selections for a few sure-fire paper topics ...

Aerogels

Aerogels are the fifth state of matter that consist of a solid suspended in a gas. Sort of "solid smoke." Aerogels are astonishingly light and are superb insulators. They are often made from silicon, but carbon versions have been made from seaweed. Aerogels block heat and sound but freely pass light. Some now offer optical clarity good enough for energy efficient windows and skylights.

Other uses include everything from capturing tiny meteors to advanced batteries to light loudspeaker cones to desalinization of seawater.

One printed source of aerogel info is that Journal of Non-Crystalline Solids. An aerogel tutorial site can be found at eande.lbl.gov/ECS/aerogels/sabib.h

tm - An intro and aerogel resource list do appear in my MUSE112.PDF.

Archaeomagnetism

magnetic mineral or material has a Curie point above which it loses all its magnetic properties. If you heat anything above its Curie point, apply a magnetic field and then cool it, the strength and direction of the magnetic field should get "locked" in. Making a somewhat permanent magnet.

The earth's magnetic north pole is nowhere near true north. It wanders all over the lot. The poles might even suddenly reverse themselves. Literally flipping out. Both effects are caused by chaotic of the pertubations earth's magnetohydrodynamic field. Records of this polar wandering over time are readily found.

At any point on the earth, the pole wandering will create a change in the declination and inclination of the field vector. Take a ceramic pot with some iron minerals in it. Fire it. The heating removes all the previous magnetism. Then cool the pot. Your cooling locks in the inclination and declination of the earth's magnetic field.

Since most pots are fired rightside up, any piece of any pot should hold a record of the magnetic inclination that matches the polar

> wandering position at the time of firing.

Giving you a powerful prehistoric dating tool called archaeomagnetism. One that can tell you an absolute date if you already have a

ballpark guess. Telling you how far distant tradeware pottery ranged. You'll have to be very careful to preserve the exact position of the pot before you make a lab test.

You could also find the last time a firepit was actually used. Once again, by carefully orienting a sample before you remove it for analysis.

If you are more interested in rocks than pots, you refer to the same effect Paleomagnetism. Then apply it to study the history of rock formations.

Or to study those polar wanderings all by themselves.

I did a tutorial way on back in the September 1969 Electronics World on pages 23-26+. Lots of newer material is easily found on the web.

Buckyballs

Until recently, a mere two forms of carbon were known to exist. Ultraand ultra-hard graphite diamond. But a bizarre third carbon form was found only a few years

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back. By selecting 20 hexagonal arrangements of six carbon atoms and then fusing them with 12 pentagonal groupings of five carbon atoms, a *hollow* geodetic pure carbon molecule of 60 atoms is created.

Because this hollow all-carbon C-60 molecule appears just like a geodetic dome or a soccer ball, it was named after the late Buckminster Fuller, one leading early proponent of geodetic dome structures.

Potential buckyball uses do include super lubricants, new batteries, ultra strong fibers, better semiconductors, and entire new classes of materials.

Buckyballs are now fairly low cost. One source is MER, short for Materials and Electrochemical Research. You will find a thousand or so web hits on this leading edge topic. My take on all this appeared as HACK43.PDF.

Magnetic Refrigeration

It would be wrong to call this a hot topic. Because it is really an extremely cold one. Brrrr.

As we saw with archaeomagnetism, anything magnetic has a Curie point. Above which it is no longer magnetic. If you magnetize something, you raise its internal energy. If you then heat it above its Curie point, the magnetism "goes away." Releasing stored energy in the form of heat.

This process is sometimes called the magnetocaloric effect.

At some low temperature, you put energy in. At higher temperature, you take energy out. Other names for such devices are heat pumps or refrigerators.

Magnetic refrigeration is best suited for cryogenic and related lower temp apps. Although it someday may see a few room temperature uses.

Efficiencies as much as 40:1 better than mechanical systems are possible. One good material is gadolinium. The temperature range is carefully chosen so that the heat source ends up below the Curie point. And your heatsink is above the Curie point.

The horse's whatever paper on this is Andri Andreenco's Magnet-

ocaloric Effects in Rare Earth Magnetic Materials. Appearing in Soviet Physics Usp. On pages 32-39 of Volume #8 for August 1989. I have got some references and background info in HACK33.PDF and HACK35.PDF.

Mass Teleportation

Lots of quiet progress has recently been made in this arcane field. Start with Barfoot and Gentry's tutorial in the International Journal of Teleportation & Mass Transference. Way on back in Volume XVIII, pages 1146-1198+. Also check out the construction project by Chediski, Colcord, and Elden in the same issue on pages 1245-1277.

A key component is the brand new short ultraviolet solid-state laser from Atascotia Industries. This \$1.49 device has a 5.0 watt power rating (when it is properly heatsunk) and is quite easily coupled to any suitable dissociation or association chamber.

Using fiber optics.

Plug-in cards for both teleportation transmission and reception are newly offered for the more popular personal computers. For sane replication times, a 33K modem is needed. Swampfelder Industries is a leading supplier.

These mass teleportation cards are very much in demand by importers of specialty herbs and spices. The card's 4X long distance cloning feature can completely eliminate all of those long lines at Customs. It also lets you set your own foreign currency exchange rates as well.

Additional details appeared back in HACK16.PDF.

The Mystery Band

How far is it from radio to heat? A lot further than most people believe. Radio microwaves top out at 100 Gigs or so. Heat starts at 3200 Gigs. Leaving a humongous five octaves of largely unused and unregulated spectrum. A spectrum so vast that everyone in the world can have a dozen of their very own private HDTV stations.

Others refer to the mystery band as the *submillimeter wavelengths*. We are only now beginning to discover how to create signal sources, amplifiers, or oscillators at these frequencies.

Radio astronomers often use a pair of windows in this frequency range to listen to the universe. Sometimes by using a diode and downconversion to "Get out of Dodge."

Your untapped opportunities here boggle the mind.

The leading publication seems to be that *Journal of Infrared and Millimeter Waves*. Good web search keys include "submillimeter" and "Terahertz." I did an intro in HACK84.PDF.

Santa Claus Machines

Otherwise called rapid prototyping. Any scheme to construct solid objects from a data base or a comm channel. Letting you replicate a car part, a \$20.00 bill, or a roast beef sandwich.

We already have a few of these RP machines available today. But most of them remain a tad pricey. Like a house and two cars. And so far, the roast beef sandwiches leave a distinct acrylic aftertaste.

But these are low in cholesterol and totally fat free.

One early RP method uses a laser to selectively harden a photopolymer. A second uses a scanning laser to sinter together zillions of very tiny metal or plastic spheres. A third is basically a high-tech glue gun extruding plastic string. A fourth uses inkjet techniques to selectively apply the hardener. You will also find a dozen or more "also ran" technologies competing for some really big megabucks.

Leading companies here are 3-D Systems, DTM, and Stratasys. The Edge is a 3-D Systems house publication. My Santa Claus columns are HACK01.PDF, HACK36.PDF, and HACK47.PDF. See HACK77.PDF as well.

Solitons

A soliton is a very specialized pulse waveshape. One originally observed from a canal bank hundreds of years ago. A wave that "goes forever."

A soliton can have the remarkable property that it "rebuilds

itself" as it travels along. Neither squashing itself together nor spreading out. Solitons demand a slightly non-linear media that they precisely interact with.

Solitons let you transmit fiber optic communications all the way around the world without repeaters. They are basically a way to communicate faster over longer distances.

One project I would sort of like to develop is a soliton water cannon. Or more correctly called a *monitor* or *deck gun* by us fire service folks. Effective firefighting streams tend to max out at 250 feet. There's lots of times when you'd want to reach a lot further.

Sure enough, when you turn your garden hose on and off suddently, an initial "packet" of water spurts much further than the steady state stream. Can you "soliton" these packets into a controllable and effective long range stream? Big bucks here.

While long distance comm is your soliton biggie, the latest of studies are on microminiature soliton circuits. In which tiny wave pulses communicate with each other going over a special conductive nano scale plastic. These can reduce integrated circuit sizes by thousands of times.

There's tons of soliton info on the web. One fairly good print tutorial is Russell Herman's *Solitary Waves* in *American Scientist* for July-Aug 1992. I did a soliton tutorial and a resource listing back in HACK77.PDF.

Sonoluminescence

Sonoluminescence, otherwise known as "light from sound" is an emerging research topic having some stunning new uses. Take a small flask of water. Then couple it to a 25 KHz ultrasonic transducer. Cavitating bubbles should rapidly form.

Some of the collapsing bubbles will emit blue light!

What is apparently coming down is that the sonic energy gets spherically focused by as much as 12 orders of magnitude. Their blue light is actually UV centered on 310 nanometers. The collapse heats the air at the center of the bubble to 10,000 degrees.

And possibly much higher.

Even more intriguing, all of these light pulses are a mere 50 picoseconds long. Future uses include generating light pulses for use in laser research and spectroscopy. And — just maybe — a new fusion-related energy source.

There's some 500 sonoluminescence hits on the web. Including some great tutorials. A construction project was in the Scientific American for Feb. '95. In the Amateur Scientist column, pages 96-98. My own backgrounder is HACK73.PDF.

Thermolumnescence

Take a piece of limestone. Gently crush it and slowly heat it to kitchen oven temperatures. Chances are the powder will emit light. But only while being heated. And only while the heat is increasing. Cool it and repeat the process. Nothing happens. Why?

Ceramics, selected chemicals, and certain geological materials have tiny atomic features inside themselves that are called *traps*. Should some nuclear radiation show up, an electron might get blasted into a higher level trap. Heat the trap, and the blasted higher level energy gets released as a flash of light. Reheat it, and nothing happens because the trap is empty.

The higher the radiation, the more energy in the traps. And the more the recovered light on heating.

This light is thermoluminescence. Uses? Disposable dosimetry badges. Geological dating. Finding out if a potsherd is ancient or modern. (The old one will thermoluminesce. The modern one will not.) Lunar research because the moon thermolumineses.

Harshaw Bicron is one main source for badges and instrumentation.

McDougall's Thermoluminescence of Geological Materials is one text from Academic Press. Also see my ancient story on this in the March 1969 issue of Electronics Now. On pages 43-46.

Vortex Coolers

Take a magic "Tee" shaped pipe. An "empty" one having no moving parts. Blow air into the middle. Believe it or not, cold air comes out one end and hot air will come out the other. To -40 degrees, even.

These are often called Hilsch Tubes or Ranque-Hilsch Tubes. An adjusting screw can let you optimize for lowest temperatures, maximum cooling, or anything in between.

How does it work? By conservation of momentum. A high-speed hollow vortex gets created on your inlet side. Some of your air will go out your hot exhaust, while the rest continues as a vortex inside the input one.

Since the angular momentum of a smaller radius stream has to be lower, energy has to get transferred from the input stream to the output one. Thus heating input and cooling output.

Apps? Everything from cooling the needles on large sewing machines to keeping temperatures down inside of electronic cabinets.

Although the efficiency is typically rather low with a COP of only 0.4 or so, the actual energy goes in at the air compressor across the room. All the excess heat gets dumped out its own pipe. Unlike a thermoelectric device where heat from its incredibly poor efficiency ends up in the wrong place.

Two leading suppliers are Vortec and Exair. There's a rich selection of web sites on this subject. My intros are HACK35.PDF and ELEGSIMP.PDF.

Some Also Rans

I guess we are pretty near out of room. Other workable paper subjects include GPS (MUSE92.PDF), Fibonacci Sunflowers (in MUSE89.PDF), Electric Discharge Machining (HACK60.PDF or HACK63.PDF), Fractals (HACK25.PDF and HACK47.PDF), and Wavelets (try HACK38.PDF and HACK49.PDF).

This Month's Contest

For our contest this month, just tell me any sure fire winning subject for a student paper. One that meets the guidelines we just looked at. Or send me a copy of your paper on any of the above topics. Or one that belongs on the list that I've overlooked.

There will be a largish pile of my new Incredible Secret Money Machine II books going to the dozen or so better entries, plus an all-expense-paid (FOB Thatcher, AZ) tinaja quest for two that will go to the very best of all.

Send all your written entries to me here at Synergetics, rather than to Nuts & Volts editorial. NV

Icrocomputer pioneer and guru Don Lancaster is the author of 33 books and countless tech articles. Don maintains his no-charge US tech helpline found at (520) 428-4073, besides offering all of his own books, reprints, and consulting services. Don also offers a free catalog full of his resource secrets waiting for you. Your best calling times are 8-5 on weekdays, Mountain Standard Time.

Don is in the process of setting up his Guru's Lair at http://www.tinaja.com

Full reprints and preprints of all Don's columns and ongoing tech support appear here. You can reach Don at Synergetics, Box 809, Thatcher, AZ 85552. Or send any messages to his US Internet address of don@tinaja.com

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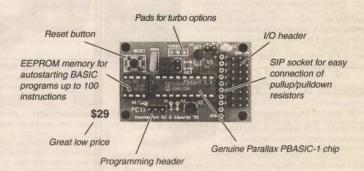
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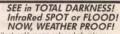
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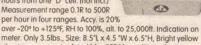


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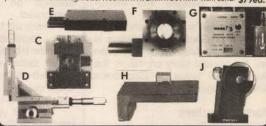
Newport price.... ..\$1150 Our Price..... E. LINEAR SLIDE, NEAT Model SC300, Anodized aluminum, construction Ball bearing, 50 lbs. capacity. Like new, but scratched on the edge where a dummy used a utility knife to open the boxes. Size: 1.75"Wx4"Lx.75"H with 3.4" trave

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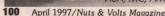
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Harry Helms

According to its backers, Java will soon become the only programming language

you'll need to know. Java programs will break Microsoft's soon stranglehold on the PC software market, they claim, and businesses will save millions and millions of dollars in PC

configuration and maintenance costs by going to applications written in Java.

I think Java has been grossly overhyped. Java won't put Microsoft out of business, and you'll be able to do quite well as a programmer without learning anything about Java. But Java does have some compelling features as a general-purpose programming language. In fact, it wouldn't surprise me if Java - if a key new feature were to be added - eventually surged past C and C++ in popularity.

Java Is Really Domesticated C++

Java was never intended as a Web programming tool. It actually began life as a version of C++ for game and controller applications. A lot of C++ features not necessary for those purposes were removed and, in the process, a language well-suited for network dictibuted collections.

distributed applications was inadvertently produced. In one key respect, Java is a throwback to the early days of PCs, circa 1980. At that time, the PC market was highly fragmented among incompatible systems such as the Apple II, Radio Shack's TRS-80, the Osborne I, etc. This was a big problem for software developers, since no PC company had more than a small fraction of the total market and it was difficult to

determine which systems to support.

The solution was developed at the University of California-San Diego and was known as the "UCSD p-system." The "p" stood for pseudocode. Instead of writing applications in each PC system's native microprocessor code, applications were written in an ersatz language not specific to any microprocessor. Applications would be distributed with a standard conversion program that would take the pseudocode and convert it into the microprocessor code used by a specific PC. Instead of writing separate native code versions of a program for the Apple II, TRS-80, and Osborne I, you would write just one version in pseudocode and then distribute it with the standard

conversion program for the appropriate PC.

Neat, huh? Unfortunately, the UCSD p-system was released just about the time IBM released its PC running MS-DOS. Suddenly software developers had the standard they had wanted, and the UCSD p-system

was soon forgotten.

But everything old eventually becomes new again, and Java resurrects key elements of the p-system. When you write a Java application, you don't write it

under something known as the Java virtual machine (JVM). This is the secret to Java's platform independence. To a Java program, there's no such Software Wizardry thing as a Windows or Macintosh

for a Windows or Macintosh. Instead, you write to run

the consequences of a software bug. Instead of crashing the entire PC, a Java bug will only crash the

Java does away with several aspects of C++ that are often troublesome. Maybe the biggest change is that Java does not support pointers. A pointer is somewhat like a variable, but instead contains the address used to access a physical location in memory. The concept of a pointer is one of the most difficult things for most people to master in C/C++ (in fact, it's been said that if you don't understand pointers you really don't understand C/C++). It's almost impossible to handle

All About ava

arrays in C/C++ without using pointers. But misusing pointers in C/C++ can have catastrophic results. As I found out the hard way when I was learning C, it's easy to accidentally set a pointer to access an address in memory where part of the PC's operating system resides ... and for the computer to come crashing down as a result! Java has improved array declaration and manipulation capabilities that make pointers unnecessary for array handling, so pointers are eliminated from Java.

Java also has improved "garbage collection" compared to C++. In C++, variables and objects that have been previously referenced in a program still occupy memory even if they are no longer needed or being used. These surplus variables and objects must be deleted from memory by the C++ program (thus the term "garbage collection") or the program could soon run out of memory. (This problem is especially acute with programs that use arrays or otherwise manipulate large amounts of data.) By contrast, Java programs automatically delete unused variables and objects and

release the memory for other uses.

Unlike C++, Java does not allow objects to have more than one parent class (see the sidebar titled "Classes and Objects" in case you're not familiar with classes and objects). This means that an object cannot inherit behaviors and characteristics from two very different classes, such as from an "airplane" class and a "vegetable" class. This is another change from C++ that eliminates a major source of logic errors in Java programs. Some C++ programmers consider the restriction to just one parent class to be a serious shortcoming of Java, but intelligent definition of a parent class should eliminate the need for objects to have more than one parent class (this is known as multiple inheritance).

Execution In A Sandbox

Java is touted as the programming language for applications delivered over networks and the World Wide Web. Yet most of us have experienced having our PCs infected with a virus delivered via shared software or files. What's to prevent a PC contracting a virus through a Java applet downloaded via a Web

The answer is that Java programs delivered via the Web normally execute inside something called the sandbox. The sandbox prevents Java programs from directly accessing critical PC elements like hard drives, RAM, the operating system, directories, and files. You don't have to worry about a Java applet deleting some critical files from your PC's hard drive because it can't read

or write any files anywhere on your PC. Applets can't communicate with any PC or server other than the one from which it was downloaded. Applets also can't call or use any executable files on your PC. In addition, the Java virtual machine will check all Java code when it is loaded for execution and will suspend execution if the code attempts to do something

unusual for Java.

To execute Java applets outside the sandbox, Microsoft's Authenticode technology can be used. Authenticode was developed by Microsoft for use with its ActiveX controls running in its Internet Explorer 3.0 Web browser; Netscape is expected to soon support Authenticode as well. Authenticode uses a "digital signature" in each Java applet or ActiveX control to verify the origin of the control or applet and to confirm that the program file hasn't been opened or altered since the digital signature was applied. The digital signature for each applet or control downloaded is checked by the browser. The browser can be set up to reject any applet or control that does not have a digital signature or those that have their origin in a source that is not completely trusted. With Authenticode technology, Java applets can be used outside of the sandbox and directly access system resources like hard drives and RAM.

These are some of the reasons why Java is considered a secure language for Web-delivered applications. Java is clearly superior to ActiveX technology in this respect. However, some hackers have created applets without digital signatures that can "escape" the sandbox and directly access system resources. Work is ongoing to plug these leaks, but it is a good bet that other security holes will eventually be found. Thus, Java applets should be considered highly secure when delivered via the Web, not absolutely

The sandbox only comes into use when a Java program is Web-based; that is, when it is downloaded via the Web and executed inside a browser like Netscape or Internet Explorer. If a Java program is delivered via a disk or CD-ROM, it runs outside the sandbox and can directly access hard drives, system memory, etc.

Table 1. Java Reserved Words

abstract boolean break byte case catch char class default do double else extends final finally float

implements

instanceof interface long native package private protected public return

short static super switch synchronized this

throw

transient try void volatile while

Reserved for Future Use

byvalue generic goto inner operator outer rest

The Elements of Java

Structurally, Java is similar to C/C++. If you've had some experience with C/C++, you should have a short learning curve with Java. Table 1 lists the reserved words in Java. This list is similar to the one in most implementations of C/C++ and the meanings of most keywords are the same. Table 2 lists the data types in Java, the largest value each can contain, and the default value of each if a variable of each type is not initialized to a value. Table 3 lists the operators in Java. Again, this

list is similar to the operators in C/C++.
Java identifiers (for variables, class names, etc.) must start with a letter of the alphabet, a dollar sign (\$), or an underscore (_). The remaining characters in an identifier can include the digits of 0 to 9. If an identifier is used with a variable, the first letter of the identifier should indicate the data type of the variable. For example, the identifier nSocialSecurityNumber could be used for an integer variable while cuserName could

be used for a character string,

Variables are declared by preceding their identifier by their desired data type, as in this example:

int nSocialSecurityNumber

When a variable is declared in this way, its default value is equal to the default values indicated in Table 2. A value can be explicitly declared as follows:

int nSocialSecurityNumber = 000000000

The conversion of one data type to another is called a cast. To convert the integer value nSocialSecurityNumber to a string value called cSocialSecurityNumber, the following can be done:

nSocialSecurityNumber = (char)cSocialSecurityNumber

As mentioned earlier, Java supports arrays. Array subscripts begin with 0 in Java. Array declarations

int nSocialSecurityNumber[]

Comments can be inserted in Java in two main ways. If a line begins with a pair of slashes (//), the comment begins from that point to the end of the line. Here is an example:

int nSocialSecurityNumber // This will be unique for each person

Java also supports the C/C++ method of commenting, with /* used to denote the start of a comment and */ indicating the end of a comment. As a general rule, /* and */ are used for multi-line comments (such as when commenting out a section of code during development) while // is used for single line

Operations on variables are done with the operators in Table 3. These operators usually function in the same way as their C/C++ equivalents. The order of precedence for operations is also the same, and the order of operations can be altered by placing operators in parentheses. Operations in parentheses are performed first.

Pairs of brackets, { }, are used to indicate the starting and ending points of classes and functions in Java. Java program flow control statements are almost identical to those in C/C++. Two of the most common, the while and if statements, depend on the value of a boolean expression to determine whether they are executed. A boolean expression is one that evaluates to a value of "true" or "false." For example, the boolean expression (x > 5) is true if x is greater than 5 and false when x is equal to or less than the 5

The general form of a while statement is:

while (boolean expression)

// statements go here;

As in C/C++, program lines in Java that are not comments are terminated with a semicolon (;). In the construct above, the statements within brackets are executed as long as the boolean expression evaluates to true. When it evaluates to false, program control goes to the next line following the ending bracket.

A variation of the while statement is:

do // statements go here; } while (boolean expression)

The if statement is similar to that found in many other languages. Its general form is:

```
if (boolean expression)
        // statements go here;
else
       // statements go here;
```

The boolean expression following if is evaluated. If the statement evaluates to true, the statements following if are executed. If the boolean expression is false, the statements following else are executed. The else statement is optional. If it is omitted and the boolean expression is false, the statements following if are ignored and program control passes to the first statement after the ending bracket.

The for statement construct uses three parameters for its execution. Its form is similar to that in other languages:

for (index variable initialization; boolean expression; index increment)

// statements go here;

The index variable is one whose value changes each time the statements following for are executed. It is set to a starting value before the statements are ever executed. The boolean expression evaluates to true or

false depending on the current value of the index variable. If the boolean expression is true, the statements following for are executed; if the expression is false, control passes to the first statement following the ending bracket. The index increment changes the value of the index variable each time the statements in the for loop are executed. Here's a typical example of the first line of a for statement:

for (i=1; i<6; i++)

Table 4. Java Library Packages

java.lang

This includes the fundamental classes needed by all Java programs, such as the class that defines the properties and behaviors of all other

This includes classes

necessary to create applets for distribution over the World Wide

This includes the "abstract windows toolkit," a collection of classes to create platformindependent windows.

This package includes classes necessary for basic file

In this example, the index variable i is first set to 1. The boolean expression evaluates the value of i. If the value is less than 6, the statements following for are executed and control returns again to the for statement. Each execution of the statements causes the index variable to change. In this example, the index variable is incremented by 1 after each execution of the statements. It could also have been decremented (i–), squared or cubed, etc. In this example, the statements following for will be executed five times. After that, the value of i will no longer be less than 6 and execution will go to the first statement after the ending bracket.

The switch statement is useful when you need to select from several possible alternatives depending on the value of an expression. The form of this is:

```
switch (expression)
    case (expression value #1);
           / statements go here;
    case (expression value #2);
          // statements go here;
    default:
          // statements go here;
```

The expression following switch is evaluated. The resulting value is compared to the values following each instance of case. If there is a match, the statements following the matching value are executed. The break keyword then causes program control to flow to the first statement after the ending bracket of the switch construct. If the value of the expression does not match any of the values following the case statements, the statements following default are executed.

Table 2. Java Data Types

Type boolean byte char double float int long short	Bit Size 8 8 16 64 32 32 64 16	Maximum Value 255 253*21000 224*2104 2.147,483,647 9,223,372,036,854,775,807 32,767	Default Valu false 0 'x0' 0.0D 0.0F 0 0
SHOLL	10	32,707	U

able 3. Java Operators assignment of a value is equal to is not equal to addition subtraction multiplication division modulus is greater than is greater than is less than is less than or equal to	++ - - - - - - - - - - - - - - - - - -	increment decrement negation bitwise logical negation bitwise AND bitwise OR bitwise XOR shift bit left shift bit right shift bit right with zero fill logical negation conditional AND conditional OR conditional
--	--	--

java.net

This package includes classes necessary for internet and network data transfers.

java.util

This package includes numerous utility classes for miscellaneous functions such as reading the system date and

```
Figure 1.
```

```
* Copyright (c) 1994 Sun Microsystems, Inc. All Rights Reserved.
import java.awt.*;
import java.util.StringTokenizer;
 * I love blinking things.
    @author Arthur van Hoff
public class blink extends java.applet.Applet implements Runnable {
    Thread blinker;
   String lbl;
Font font;
   int speed;
   public void init() {
  font = new java.awt.Font("TimesRoman", Font.PLAIN, 24);
  String att = getParameter("speed");
  speed = (att == null) ? 400 : (1000 / Integer.valueOf(att).intValue());
  att = getParameter("lbl");
  lbl = (att == null) ? "Blink" : att;
   public void paint(Graphics g) {
  int x = 0, y = font.getSize(), space;
  int red = (int)(Math.random() * 50);
  int green = (int)(Math.random() * 50);
  int blue = (int)(Math.random() * 256);
  Dimension d = size();
        g.setColor(Color.black);
g.setFont(font);
FontMetrics fm = g.getFontMetrics();
space = fm.stringWidth("");
for (StringTokenizer t = new StringTokenizer(lbl); t.hasMoreTokens(); ) {
    String word = t.nextToken();
    int w = fm.stringWidth(word) + space;
    if (x + w > d.width) {
                    x = 0;
y += font.getSize();
              f (Math.random() < 0.5) {
    g.setColor(new java.awt.Color((red + y * 30) % 256, (green + x / 3) % 256, blue));
} else {</pre>
                    g.setColor(Color.lightGray);
              g.drawString(word, x, y);
   public void start() {
  blinker = new Thread(this);
         blinker.start();
   public void stop() {
         blinker.stop():
   public void run() {
        try {Thread.currentThread().sleep(speed);} catch (InterruptedException e){} repaint();
```

The break and continue statements can be used within any of these flow control constructs to immediately exit from the construct. As noted above, break causes program control to go to the first statement after the ending bracket of the construct. The continue statement causes program control flow to shift to the line containing the boolean expression of the construct.

Classes and Packages

The class is the fundamental "unit" of Java programming. When you write a program in Java, you're really writing a class. A Java class includes data members, which describe the attributes and properties of the class, and methods, which describe the behaviors of the class. "Method" is the Java term for what are known as functions in other languages like C/C++. A function cannot exist in Java outside of a class.

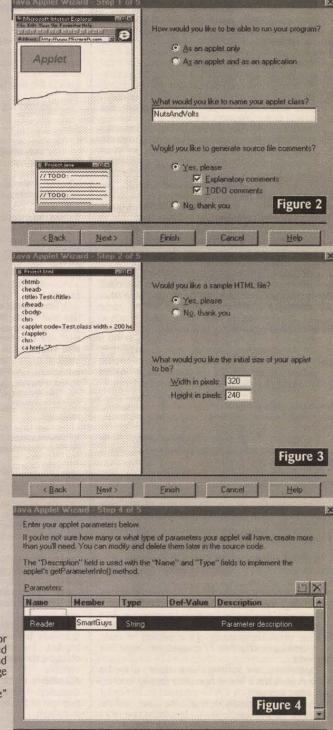
Every class belongs to a package. As mentioned in the sidebar titled "Classes and Objects," packages are collections of classes having some sort of logical relationship to each other. For example, classes named "automobile," "airplane," and "railroad" could belong to a package known as "transportation."

A class named "automobile" would be declared in Java this way:

class Automobile {
// "body" of the class goes here

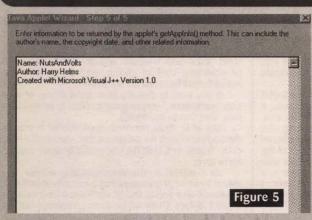
The body of a class includes its data members and its methods (functions). The body also includes static data, static methods, inheritance, and constructors. Static data and methods are those shared by all objects of a given class. Inheritance is how a class can inherit data members and methods defined in another class. The keyword extends is used to allow a class to inherit properties and behaviors. Consider the following:

class Chevrolet extends Automobile



This would define a new class called "Chevrolet" that inherits properties and behaviors from the "automobile" class. In the "Chevrolet" class, we would concentrate on defining properties and behaviors unique to Chevrolets. Characteristics common to all autos, including Chevrolets (such as four wheels, etc.), would be inherited from the "automobile" class.

A constructor is a method that is used to initialize the value of each object when it is created. For example, a constructor can be used to initialize a boolean object to false or an integer object to 0. Each class declared in Java must have at least one constructor.



You can specify the degree of access other classes have to a class and its members. You may want to allow other classes to "reach inside" another class and modify its data members and methods while, in other cases, you may want a high degree of security. Access to a class is determined by a specifier that precedes the class declaration. If no specifier precedes class, the class will be a "friendly" class. This means the class' data members and methods will be accessible to other data members and methods found in the same package. If the public specifier is used, all methods in any other class can access the members of the class. By contrast, the private specifier restricts access to members of a class to other members of the same

C/C++ programs usually begin with the library files used with the program, such as input/output file libraries. Java programs usually begin with an import statement followed by the name of the package(s) being imported into the program. For example, there may be a package of classes, named srd.math, to perform certain mathematical computations. To include this cackage is a large experience were would use the this package in a Java program, you would use the following line at the beginning:

import srd.math.*;

The asterisk at the end of the package name

to be imported. If the asterisk is omitted, you have to specify which classes in the package you want to import.

Java comes with several packages, and these are listed in Table 4. The first, java.lang, is automatically imported into every Java program that you write. You must specify others with the import

The java.awt package is where you create the user interface. Since Java is platform-independent, you can't call the various controls (windows, message boxes, input boxes, etc.) making up the Windows user interface directly from Windows (or their equivalents from the Macintosh toolbox). In Java, all user interface elements are derived from the

container class in java.awt. The container class is the parent class for the window, dialog (dialog box), frame,

panel, and applet classes.

Since Java cannot call the Windows window control, the window class in Java must describe how a window is to be "mapped" on the PC's monitor. Among the methods of the windows class are show (makes a window visible), dispose (removes a window from the window visible), dispose tenious a window from the screen and releases all system resources associated with that window), resize (changes the size of a window), setResizable (lets the user change the size of a window). Move (lets the window be moved about in the secret of the lets area) and peak (assures the the monitor display area), and pack (assures the window is drawn correctly). Other properties of the window class - such as its preferred size and layout -

are inherited from the container class.

A powerful feature of Java is its thread class. A thread is a task that executes independently of other tasks that may be taking place at the same time. Threads enable a Java program to perform multiple tasks simultaneously. For example, a "scrolling marquee" applet needs to display text in the marquee at the same time the text appears to be moving in the marquee display area. If the program handles just one task (like displaying text), processing of the other task will come to a halt until the first is completed. This means that a satisfactory scrolling marquee would be impossible to implement without using threads.

Threads let the Java program rapidly switch between

the two tasks and create the scrolling marquee.

While very useful, threads are also a big cause of gotchas!" in Java. The different threads of a Java program execute in the same memory space. If one thread crashes, then all other threads in the program will crash as well.

Applets

Although Java programs can be delivered on a disk, most of the excitement about Java involves applets. An applet is a Java program designed for execution within a Web browser like Netscape or Internet Explorer. Applets are "placed" within APPLET tags in a HTML file. Information elegad within APPLET tags in a HTML file. Information elegad within stage tags in the dependence of the explorer. placed within these tags include the applet's name (such as NewApplet.class) and the applet's position on the displayed Web page.

As noted above, the applet class is derived from the applet above.

the container class. Each Java applet you create is derived from the applet class and all Java applets must be declared public. The general form of a new applet called NewApplet would look like this:

public class NewApplet extends Applet

//data members and methods go here;

When a Java applet is executed, the init (initializes variables), start (creates and starts applet threads), and paint (creates the applet's display area) methods are automatically called. This differs from other Java applications, like those distributed on disks, in which the main method is the only one that is automatically

When the applet class is used, the sandbox comes into play. This means, for example, the applet class cannot read or write to system files or otherwise

access PC system resources.

Numerous applets have been created by Sun, Microsoft, Javasoft, and other companies that supply Java development tools. These applets are typically well-documented, and you can use them "as is" or use them as the starting point for your own applets. Figure 1 shows code developed by Sun to implement an

Classes and Objects

Object-oriented languages like Java use concepts that might be unfamiliar to you if have never used an objected-oriented language (like C++). Two such concepts are classes and objects.

A class can be thought of as a general definition or "blueprint" for individual objects. A class has the following characteristics:

• A class defines something that is easy to conceptualize. A good test of this is whether the name of the class immediately produces a clear, unambiguous idea in your mind as to what the class represents.

· A class defines something in a self-contained manner; you don't have to refer

to another class for defining characteristics of the class.

· A class has a well-defined interface for interacting with other classes, objects,

· A class has clearly defined behaviors. It will respond to certain inputs but not to others, for example. A good class should be robust; for example, an unexpected input (like striking the wrong key) shouldn't crash the software.

Okay, but what exactly is a class? Let's take a concept we're all familiar with: the automobile. If "automobile" was a software class, it would be easy to conceptualize what we were talking about. The name is immediately descriptive. Within the class, we could include all of the characteristics of the "automobile" class, such as having four wheels, an internal combustion engine, headlights, brakes, etc. The "user interface" would include a steering wheel, gas pedal, speedometer, turn signals, etc. Finally, the behaviors of the "automobile" class would be predictable and robust. If we press the brake pedal, the automobile's speed will decrease, not increase. And if we turn on the left turn signal but then turn right, the automobile will not come to a stop or suddenly speed up.

Objects are instances (individual examples) of a class. Fords, Chevrolets, BMWs, and Jeeps are all objects belonging to the class "automobile." While such cars have significant differences with each other, they do share common characteristics (such

as steering wheels, four tires, a brake pedal, a speedometer, etc.) defined by the class "automobile." The real power and utility of classes lie in how they simplify the creation of additional objects. If we wanted to add a new object called "Mercedes-Benz" to the class "automobile," we would only have to define those characteristics unique to that object. We wouldn't have to repeat any of the characteristics (four wheels, internal combustion engine, brake pedal, etc.) used to define the class "automobile."

The savings in time and effort are actually greater than this simplified "automobile" example implies. Classes let us easily re-use large chunks of code in new individual objects. For example, the interface between a software object and other objects and programs is usually time-consuming and difficult to properly implement. If we can do it once at the class level, we can crank out additional objects from that class with minimum effort and bugs. The same applies to class behaviors. If we define a class as responding only to a mouse button click, we don't have to worry about individual objects responding to keystrokes or other events.

The characteristics shared by all objects in a class are known as class members. If we have a class called "StudentData," the members of that class could be such things as "SocialSecurityNumber," "DateOfBirth," "Sex," "HomeTown," "GradePointAverage," etc. While the values of "SocialSecurityNumber" and "DateOfBirth" will be different for each object of the class, all objects belonging to class "StudentData" will have those members. Class members are sometimes referred to as properties. It is also possible for objects to have members or properties not shared with all other objects of the class; these are known as object

It's possible for a class to inherit characteristics and behaviors from another class. The class from which characteristics and behaviors is inherited is known as a parent class or a super class. A collection of specific related classes is known as a

The behaviors of each object belonging to a class are defined by functions. The definition of a function here is the same as in languages that are not object-oriented; a function either performs some task (such as displaying a message box) or returns a value (such as the square root of a number).

applet that causes text to blink. You can find more applets at the Web sites maintained by Sun and

Java Development Tools and Wizards

There are several Java development tools available. Since the output will be Java bytecode instead of a compiled exe file, many of the usual measures used to assess a development tool (size of .exe file, for example) are not relevant in comparing Java tools. This is really good news for developers, since you can select a Java development tool based mainly upon your personal preferences and still produce satisfactory bytecode.

As might be expected, Microsoft has a Java development tool available at an aggressive price. I'm going to discuss it here because it has some interesting features and is widely available, not because it is the

Microsoft's entry is known as Visual J++. Don't let its name fool you; it's not a visual development tool along the lines of Visual Basic. You'll still have to do a lot of "codesmithing" to produce a Java applet with it. The "visual" comes from the fact that it shares the common Developer Studio interface used by Visual C++ and other Microsoft development tools.

One of the useful features of Visual J++ is its use of wizards. Microsoft uses the term "wizard" for utilities that handle some of the "grunt work" of developing a program (or to perform certain tasks within an application). In J++, the applet wizard does things like include Java packages and classes necessary for

Figure 2 shows the dialog box displayed when a

new Java project is started in J++. On the left side, you can choose between a Java applet and a program that can execute as an applet and application. If the applet option is selected, the resulting program will be restricted to execution within a Web browser. It also includes a space for the name of the class you create (NutsAndVolts, in this case).

Figure 3 shows another dialog box from the applet wizard. This is one that I especially like because it greatly simplifies the sizing of the applet's display area. Figure 4 shows a dialog box for entering the parameters of the applet. In this example, I've entered a parameter called "Reader" which is a member of the "SmartGuys" class. (Do I know how to curry favor with Nuts & Volts readers or what?) The parameter is a string value and has an empty (null) default value. I didn't enter a description of the parameter, but J++

When an applet is created using the J++ applet wizard, a public method called getAppInfo is automatically included. Whenever the getAppInfo method is invoked, any information included in the dialog box shown in Figure 5 is displayed. You could include the name(s) of the applet creator(s), a copyright statement, date of creation, etc. This is similar to the "About..." item under the "Help" menu in the Windows interface.

The Future of Java

In a nutshell, Java is going to be big. Very big. But will it be essential to know?

Java is already being widely used for Web page applets, and I expect that popularity to increase at a rapid rate. Despite Microsoft's efforts to push ActiveX

as an alternative to Java, ActiveX is still markedly inferior to Java in terms of protection from viruses and other malign applications downloaded from the Web. That looks like it will remain the case for at least the short term, and I expect Java to remain the Web programming tool of choice until (or unless) the ActiveX security problems are solved.

If you want to develop Web applications, or be a true "webmaster," you're going to need to be skilled in Java. Take that to the bank!]

But what about non-Web applications? If you do development work for programs that reside on a hard drive, floppy, or CD-ROM, you probably won't need to know Java.

As I explain in the accompanying sidebar, the claims by some Java backers that eventually all software will reside on a server and be distributed via a network is just a fantasy. There will be some companies that will go to internal networks of distributed Java applications, but this will be a very small percentage of the computing universe. I strongly feel that businesses will have a far greater need for skilled Visual Basic programmers in the years ahead than they will Java

At the beginning of this column, I said Java could pass C/C++ in popularity if one key change was made. That change would be to add the ability to produce true native code (Pentium, PowerPC, etc.) executable files in addition to files that execute in the Java virtual machine. With that addition, Java would become a superb tool for developing operating systems, device

drivers, embedded applications, etc.

There's even more to the Java story. In a future column, I'll look at other Java development tools and

Java and Network Computers: What's Hype? What's Reality?

A network computer (NC) is a computer designed to use Java applications distributed over a network. NCs will not have hard drives or an operating system like Windows; all applications and data will be downloaded from a server. In my Nov. '96 column, I voiced my doubts about the entire concept of the NC and its future. The Jan. '97 issue of Nuts & Volts carried some reader responses to my comments. Since a large chunk of Java's projected future involves NCs, we need to further discuss the issues I raised last November.

First of all, I thank all readers who commented by letter and E-Mail. It's gratifying to write something readers respond strongly to, even when they disagree! But I still feel that NCs will not have as big an impact as their boosters predict, and that Java's most significant impact will be in developing Web applets and, later, as a general-

A couple of letters in the January issue noted that the main use of the NC will be in business environments, not the home. I agree with that, but look at the public comments of NC proponents like Larry Ellison of Oracle and Scott McNealy of Sun Microsystems. They are the ones describing a future where all software is downloaded via the Web and Microsoft is put out of business, not me.

A common point made was the high cost of maintaining Windows PCs (one figure given by a reader was \$13,000.00). A figure often quoted by many NC advocates is \$9,784.00 which was determined by the Gartner Group, a well-known

consulting organization. But how realistic are such figures?

As I responded via E-Mail to one reader, my company has two networks of a dozen Windows PCs each and our support costs for the entire year aren't even \$13,000.00! Many Nuts & Volts readers work in companies with networks of Windows PCs, and most of you own a PC. Are your support costs that high? Do the figures quoted agree with your experience and knowledge? Moreover, how were the costs in such figures determined? "Lost productivity" due to PC down-time may be a real drain on a business, but I don't know a company that can accurately measure that or has an expense account item for it!

For the sake of argument, however, let's assume that it indeed costs \$13,000.00 per year to support a Windows PC. But will it cost \$15,000.00 to support a NC using ava applications? No one knows. NCs are currently an idea, not a reality. We don't have enough real-world data to know whether NCs would really be more or less

expensive than Windows PCs.

There is nothing magical about any number. You have to know how a number was determined and whether the data used to derive it was complete, accurate, and relevant to what the number represents. A number based on no real-world data at all, like the projected savings in using NCs, is just a guess.

Many of those who responded said that most PC support problems are software-related and that such problems would go away with Java applications and

NCs. However, this response overlooks some important points.

Most Windows problems (as well as Mac problems) are not the fault of the operating system. Instead, developers fail to write software that can run correctly

under the operating system. (This problem is especially acute when using 16-bit applications under Windows 3.1/95, where a poorly-written application can monopolize the 16-bit message queue and bring the entire system to a halt.) However, it is just as possible to write poorly designed, badly coded, and inadequately tested software in Java as it is in C++ or Visual Basic. Dumb programmers will still do dumb things in Java. Switching to Java will not remove the human element that is ultimately the cause of all software problems

It is true that Windows PCs, especially networks of them, are often plagued with configuration problems. But this is again mainly a human problem, namely inadequately skilled persons attempting to install and maintain the PCs. Maybe one reason why support costs are so low at my company is that we use only persons who have passed Microsoft's certification exams to configure and maintain our systems. Persons holding a Microsoft certified system engineer (MCSE) credential command higher salaries, but I suspect using them is a big reason why our NT 4.0 servers perk along with no problems.

Even the Gartner Group, in the same report that gave the \$9,784.00 figure, admitted that "we believe users can get a 25% to 30% cost reduction by managing

their current PC environment better.

Some NC advocates claim that installing and maintaining their hardware will be simple, almost like installing and maintaining a home stereo system. I certainly hope that's true, but I wouldn't bet my life savings on it. It's really frustrating when a PC network goes down in a business, but at least you can still use the applications and data on each PC's hard drive. REAL frustration will come when a NC server goes down, the NCs sit quietly on each desk, and the whole business is brought to a halt!

While it's impossible to determine their magnitude at this point, there will obviously be costs associated with a change to NCs, including hardware, software,

employee training, and down-time during the transition.

I've got a lot of other questions that NC advocates aren't answering. How much will it cost to upgrade network hardware (switches, routers, etc.) to handle the additional load and to build in fail-safe reliability? Will employees familiar with Windows software like WordPerfect and Excel have to learn entirely new applications? How much will it cost to hire programmers to develop and upgrade distributed explications? distributed applications? What happens when the developer of an application has quit but didn't comment the code adequately? How will access to various files be controlled? How will PC format data be transferred to the new NC environment? How will multitasking be handled within browsers? And what about the notebook PCs that are becoming such a critical part of business computing, particularly for traveling employees like sales representatives? How will they fit into an NC universe?

In other words, how much will it cost to save money with NCs?

Here's my fearless prediction: I expect NCs to find their main use as a replacement for existing dumb terminals and for single-purpose applications, such as order entry. But we are decades away from having NCs being as common and as widely used as PCs.

ALENDAR

Continued from page 96

Exhibition Center, 675 Ponce de Leon Ave. Atlanta HamFestival, POB 942150, Atlanta, GA 31141-2150. http://www.saf.com/arc E-Mail: dickb@akorn.net GA - NORCOSS - Computer Show. North Atlanta Trade Center. MarketPro 301-984-0880

In - INDIANAPOLIS - Computer Show, Indiana State Fairgrounds, MarketPro 301-984-0880 MD - GAITHERSBURG - Computer Show. Montgomery Co. Fairgrounds. MarketPro 301-984-0880

NJ - SECAUCUS - Computer Show. Meadowlands Expo. Center. 9:30am-4pm. MarketPro 201-825-2229 PA - HARRISBURG - Computer Show. Farm Show Complex, MarketPro 301-984-0880

KY - LOUISVILLE - Computer Fair South. Executive West Hotel. 9:30am-3pm. Sammy L. Hastings

OH - YOUNGSTOWN - Computer Show. Canfield Fairgrounds. MarketPro 301-984-0880 VA - VIRGINIA BEACH - Computer Show, Virginia Beach Pavillion, MarketPro 301-984-0880

JUNE 28

CO - DENVER - Metro Computer Show & Swap Meet. 2950 W. 72nd Ave., Westminster. Reputable Systems 303-444-2664

DE - NEWARK - Computer Show. University of Delaware. MarketPro 301-984-0880 VA - CHANTILLY - Computer Show. Capital Expo Center. MarketPro 301-984-0880

JUNE 28-29

FL - WEST PALM BEACH - Computer Show. South Florida Fairgrounds. MarketPro 301-984-0880 IN - SOUTH BEND - Computer Show. St. Joseph Co. 4H Fairgrounds, MarketPro 301-984-0880
NY - STONY BROOK - Computer Show, SUNY Stony Brook. 9:30am-4pm, MarketPro 201-825-2229
PA - MONROEVILLE - Computer Show. Pittsburgh Expo Mart. MarketPro 301-984-0880

JUNE 29

IL - GLEN ELLYN - Computer Show δ Sale. College of DuPage. Main Arena of Phys Ed Bldg. Corner of Park Blvd. δ College Rd. 9:30am-3pm. Computer Central Shows 847-940-7547

MD - UPPER MARLBORO - Computer Show. The Show Place Arena, MarketPro 301-984-0880 PA - DICKSON CITY - Computer Show. Genetti Manor. MarketPro 301-984-0880

JULY 1997

JULY 5

CA - DALY CITY - Computer Show. Cow Palace, Gate #5, Geneva & Santos. Robert Austin Corp. 1-800-243-7041, http://www.robertaustin.com CA - SANTEE - ARC of El Cajon Ham, Computer & Electronic Swapmeet. Santee Drive-in. 619-561-0052 MA - WEST SPRINGFIELD - Computer Show Eastern States Expo. Center. 9:30am-4pm. MarketPro 201-825-2229 NC - SALISBURY - Firecracker Hamfest. Salisbury

Civic Center, 8am-1pm. Walter Bastow N4KVF 704-279-3391



JULY 5-6

NY - WHITE PLAINS - Computer Fair, Westchester Co. Center. 9:30am-4pm. MarketPro 201-825-2229

JULY 6

NY - POUGHKEEPSIE - Computer Show. Mid-Hudson Civic Center. 9:30am-4pm. MarketPro 201-825-2229

JULY 11-12-13

NV - LAS VEGAS - DEF CON V Convention. Aladdin Hotel & Casino. 206-790-3628

JULY 12

CA - FONTANA - Inland Empire ARC Amateur Radio & Electronics Swapmeet, A B Miller High School, Bill 909-822-4138 eves CA - OAKLAND - Computer Show, Oakland

Convention Center, Broadway @ 10th St. 1-800-243-7041 http://www.robertaustin.com NY - BUFFALO - Computer Show. Hamburg Fairgrounds. 9:30am-4pm. MarketPro 201-825-2229 WI - OAK CREEK - Swapfest '97. American Legion Post 434. 414-762-3235

JULY 12-13

GA - KENNESAW - Computer Show. I-75 Exit 116, go W. on Barrett Pkwy. to Hwy. 41, turn right, go to 2nd traffic light; we're on the right next to "Cowboys." QA Mountain Productions 706-838-4827 JULY 13

NY - ROCHESTER - Computer Show. The Dome Center. 9:30am-4pm. MarketPro 201-825-2229 PA - KIMBERTON - Valley Forge Hamfest. Fire Co. Fairgrounds, Rte. 113, S. of the intersection w/Rte. 23. Bob Haase W3SA, 610-293-1919

JULY 19

CA - SANTEE - ARC of El Cajon Ham, Computer & Electronic Swapmeet. Santee Drive-in. 619-561-0052 NH - NASHUA - Electronic Fleamart. Res. Ctr. Church, 617-923-2665

JULY 19-20

NC - CHARLOTTE - Computer Show. The Merchandise Mart. 9:30am-4pm. MarketPro 201-825-2229

JULY 20

MA - CAMBRIDGE - Hamfest, MIT RS & Harvard Wireless Club, Nick Alternburnd 617-253-3776
OH - VAN WERT - Hamfest, Van Wert Co. Fairgrounds, US 127 South. Bob Barnes WD8LPY 419-238-1877

JULY 25-26

OK - OKLAHOMA CITY - Ham Holidays '97. Oklahoma State Fair Park, Hobbies, Arts & Crafts Bldg., intersection I-40 & I-44. Fri: 5pm-8pm, Sat: 8am-5pm. CORA Web site: www.geocities.com/heart land/7332 E-Mail: n1lpn@swbell.net

JULY 26

CA - DALY CITY - Computer Show, Cow Palace. CA - DALY CITY - Computer Show, Cow Palace, Gate #5, Geneva & Santos, Robert Austin Corp. 1-800-243-7041, http://www.robertaustin.com IN - INDIANAPOLIS - AGI Computer Fair. Indianapolis Events Center. 3655 E. Raymond St. 10am-4pm. 317-299-8827
NC - WAYNESVILLE - Hamfest. Haywood County

Fairgrounds, off Exit 24 on I-40. 8am-4pm. Tommy Queen K4BNP, 704-258-2639



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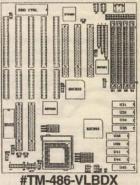
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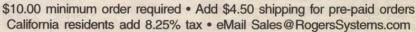
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Write in 76 on Reader Service Card.

Tech Forum - Continued from page 75

The digital output from the reader is routed back to a PC, which processes the data as needed. I priced this system a few years ago, and the cost was in the tens of thousands of dollars certainly out of the "Radio Shack" range. Éven at that price, though, it won't read consumer credit cards, which you want to do.

Greg Miller State College, PA a.v.guru@juno.com

ANSWER TO #39723 - MARCH 1997

Here's how to figure out whether you can run your natural gas furnace and its motor using power from your gasoline generator. There are two issues: the amount of peak current needed to start the motor, and the amount of continuous current needed to run the motor. A motor's starting current is much greater than its full load current. Likewise a generator can supply more "peak" or "intermittent"

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current than continuous current.

You said you have a 1/3 HP motor. I'd guess this motor draws around six or seven amps at full load (i.e., when it's actually delivering 1/3 HP to the mechanical load). Check the nameplate for an exact figure. The starting current will depend on several factors, but it will be much higher than the full load current. As a rule of thumb, assume the starting current is three times the running current.

Also, you said you have a 1,000watt generator: it's important to know whether this is the "peak" or "continuous" output rating. Check the manual or call the manufacturer, because this is the key to your answer. You need to know both the peak output current and the continuous output current from your generator. Even if the generator is advertised as "1,000 watt," it may only be able to deliver that amount of current for a short period of time.

Once you know the motor's full load (continuous) current, add a safety factor of perhaps 25%; then compare that number with the generator's continuous output current. If your motor needs seven amps, the generator should provide at least 8.4 amps. If your generator is rated at 1,000 watts continuous, that's 8.0 amps (P/E = I, so 1,000 watts/125 volts = 8.0 amps). In my book, that generator's too small

Now compare the motor's starting current to the generator's peak current. If running current is seven amps, estimate starting current at 21 amps. Multiply that by 125 volts, and your generator needs to provide a peak output of 2,625 VA. If there's no peak VA rating given, then the generator should supply a peak of 2,625 watts. That's probably a lot more than your generator can produce.

As a rule of thumb, I've just checked through published data for dozens of gasoline-powered generators, made by a number of manufacturers. In addition to the output current, the specs always indicate the largest size motor that can be safely operated by a given generator. They typically show a generator around 2,000 watts continuous and 2,500 VA peak, to run a 1/3 HP motor.

Even though you've powered your furnace from your generator a few times, I'm afraid it doesn't appear that it would be safe or reliable to do so on a long-term basis.

Greg Miller State College, PA a.v.guru@juno.com

ANSWER TO #39724 - MARCH 1997

There are two possible problems with Elastomer keyboard contacts. Due to age and some air pollutants, the black carbon infested rubber contact pads can gain a hard glassy surface patina which is non-conductive. To restore these type pads, wet a "Q-tip" with a solvent such as lacquer thinner, or fingernail polish remover (acetone), and scrub the pads gently. They should be flat black with no sheen to them. On the extremely cheap pads, where the actual carbon coating has worn off (showing the color of the membrane sheet itself, rather than being flat black), try re-coating them with India ink. You may want to put several coats on, allowing the ink to dry between each. Unlike silver or nickel print, which is enamel based, India ink won't crack or peel off. Try the above cleaning first, however, as it is not necessary to ink perfectly good pads if they will clean up.

Bomarc Services Casper, WY

ANSWER TO #39729 - MARCH 1997

What a great idea! Making it work shouldn't take more than a BASIC Stamp II and a back-lit Backpack LCD display. The BS II runs on 5 to 15 volts and has 15 input/output pins; you'll need only one to talk to the LCD display, leaving 14 for your use. You should be able to tie one to each of the scan LEDs (to sense if it is lit), and one to the squelch output (this is the circuit that stops the scan by bringing a line high or low) or "Busy" LED.

If you're lucky, both the LED and

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squelch levels will be suitable for direct interface to the BS II and you won't need any buffer chips (i.e., the levels are close to the O-5 volt range). If that's the case, the circuit will go

together in minutes. Then you just need to write a short BASIC program to check and see which LED is lit when the squelch line goes high. Look up the appropriate label (e.g., "Bridgewater

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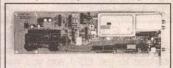


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PD Tac 1") and send it out to the display. (If you've got short labels and only a few channels on your scanner, you might be able to squeeze the code into a BASIC Stamp I.)

As long as you're writing code, you might think about dropping the label down to the second line of the display after the transmission stops. Then, if you don't get a chance to look immediately at the display, you'll be able see who transmitted last. For further data, read the back issues of Nuts & Volts for Scott Edwards' great series on the BASIC Stamp (available on the Nuts & Volts website). The Backback LCD is available from Scott Edward available Electronics at 520-459-4802. The BS Il and tools are available from Parallax, Inc. at 916 624-8333 or www.paral-

George Scott Alexandria, VA

ANSWER TO #39727 - MARCH 1997

I'm going to guess that the scanner system you have was produced by MSI, Mycom Systems Integration. You can find them on the web at http://www.mycom.com/msi/index.h tm where you can send them E-Mail. A phone number for Mycom is 1-800-338-1354. The firm makes barcode equipment including scanners and portable data acquisition scanning equipment.

The unit you have sounds similar to one I bought from the Toolwatch folks in South Chicago Heights, IL, though mine has the Toolwatch ID on it. It included a self-contained wand and a charging base with RS-232 connection. The software that came with that unit was proprietary and required a hardware key to run it. The communication protocol was not addressed in the manual since it was sold as a complete package. Hopefully, MSI can give you some more information on the specific model you have.

Richard M. Nelson Newport News, VA

ANSWER TO #39718 - MARCH 1997

I have an answering machine that I used, to do the exact thing you are wanting to do. It is the model "Friday" by BOGEN. It can be set up (as many other models of BOGEN answering machines can) to tell the caller in your own voice, to press 8 (This is the FAX mailbox which you can select to have a password option). The caller will then be asked to enter a password or code, and if correct, the unit has a modular jack that will generate ring voltage to ring another phone or answering machine (or FAX) and the caller will be connected to whatever picks up. Since you can record your own voice messages, you can tell the caller (if he enters the wrong code) to press 1 (or whatever) to be able to leave a message on the unit, or you can have it just hang-up. I found a dealer in Broomal, PA, 610-356-8710. I have also seen these machines at Office Max/Office Depot and those phone stores in malls.

Paul Patch Wheeling, IL

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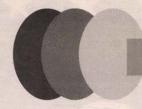
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ALMOST ALL DIGITAL ELECTRONICS L/C METER IIB

ack in the 1950s, my dad and I built a lot of amateur radio equipment which involved winding our own coils for tuned circuits. The one thing we always wished for was a piece of test equipment to measure small values of inductance and capacitance. More than 40 years later, I have developed just such a piece of equipment, and although my dad is no longer with me - I'm sure that other amateurs, engineers, and electronics enthusiasts will appreciate being able to measure small inductors and capacitors.

L/C Meter IIB is a handheld digital inductance/capacitance meter that features AUTOMATIC RANGING and SELF-CALIBRA-TION. If you do a good job of soldering, it is a "turn it on and it

works" project.

Specifications

The unit displays values in one of two modes which can be changed during operation. The "micro mode" displays values in uHy, mHy, pF, and uF when applicable. In this mode, for example, 10.00 nano-Farads displays as

BUILD THIS SELF-CALIBRATING, AUTORANGING INDUCTANCE/CAPACITANCE METER AND SORT OUT ALL THOSE RF AND AUDIO CHOKES AND CAPACITORS YOU HAVE STASHED IN YOUR JUNK BOX. IT'S RANGE—FROM .001 UHY TO 100 MHY AND .01 PF TO 1 UFD—COVERS THE VAST MAJORITY OF COMPONENTS FOR RF AND AUDIO FILTERS, AMPLI-FIERS, AND OSCILLATORS.

.01000 micro-Farads and 1 nano-Henry displays as .001 micro-Hy. It is for old timers like me and is the way many parts are marked. The

"nano mode" is for those more metrically inclined. Table 1 shows how each range is displayed in each

> One input pin to the microcontroller is a jumper which

determines if the unit powers up in the "micro mode" (jumper open) or "nano mode" (jumper shorted).

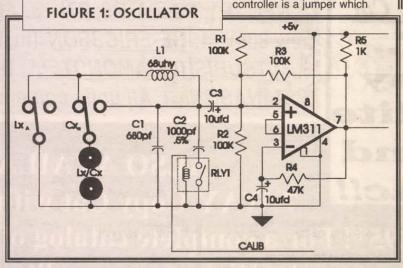
Operating Modes

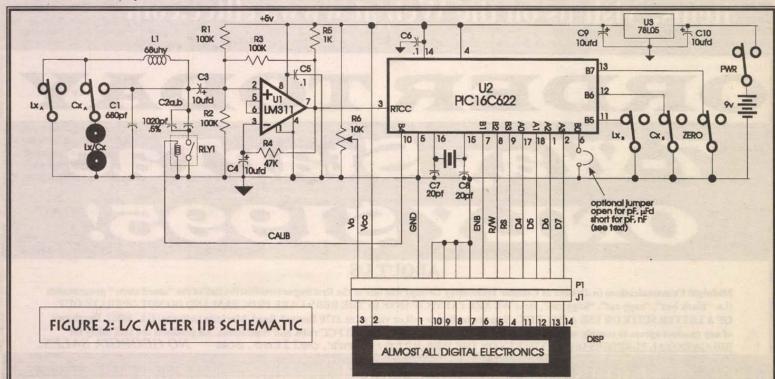
When the Lx and Cx switches are off, pressing the ZERO button sequences L/C Meter IIB through five different operating modes:

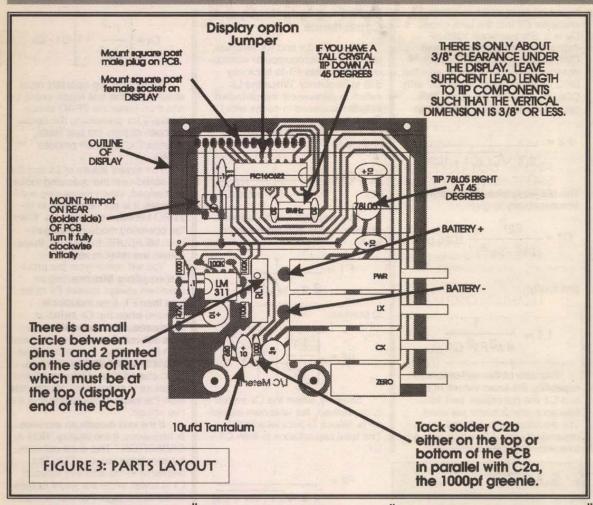
READY MEASURE n measures Lx or Cx and displays the result in "nano mode" (i.e., Lx = 99 nHy, Cx = 12.34 nF).

READY MEASURE u measures Lx or Cx and displays the result in "micro mode" (i.e., Lx = .099 uHy, Cx = .01234 uF).

READY MATCHnMODE first measures a reference component Lz or Cz and displays the value in "nano mode." When the ZERO button is pressed, this value is stored in RAM and the difference between it







and subsequent components is displayed in "nano mode" (i.e., Lx-Lz = 99 nHy, Cx-Cz = 12.34 nF).

READY MATCHUMODE first measures a reference component Lz or Cz and displays the value in "micro mode." When the ZERO button is pressed, this value is stored in RAM and the difference between it and subsequent components is displayed in "micro mode" (i.e., Lx-Lz = .099 uHy, Cx-Cz = .01234 uF).

READY MATCH%MODE first measures a reference component Lz or Cz and displays the value in "nano mode." When the ZERO button is pressed, this value is stored in RAM and the ratio of the difference between it and subsequent components is displayed in percent (i.e.,

(Lx-Lz)/Lz*100 = 12.34%, (Cx-Cz)/Cz*100 = 12.34%).

> Note that a positive reading in the matching modes means Lx is greater than Lz, or Cx is greater than Cz, and vise versa.

The L/C Meter IIB is intended to measure inductors and capacitors "out of the circuit." Inductors must have a reasonable Q for their value and negligible distributed capacitance for their value. I have tested it using commercially available RF chokes ranging from 0.1 micro-Henry to 1000 micro-Henry. Hash chokes up to 100 micro-Henry wound on ferrite rods; on Piwound, RF chokes up to 7.5 milli-Henry; on toroid-wound inductors, up to 150 milli-Henry (such as the HI-Q series obtainable from Mouser Electronics); and on several slugtuned inductors from a Coilcraft Slot-10 designers kit (similar to the TOKO line of tunable inductors).

Circuit Description

The Oscillator

The key to L/C Meter IIB's operation is the oscillator circuit in Figure 1. The LM311 is a voltage comparator. When power is applied, the voltage at pin 2 is 2.5 volts, causing the output to be at a level of five volts. This charges capacitor C4 through resistor R4 until the voltage at pin 3 equals 2.5 volts.

As it reaches 2.5 volts, the output switches to a low level, inducing a transient into the tank circuit composed of L1 and C1. The transient causes the tuned circuit to ring at its resonant frequency. The ringing causes a squarewave at the resonant frequency to appear at the output of the voltage comparator. The squarewave is coupled back to the tuned circuit through R3 and C3 sustaining oscillation.

For the nominal values of L1 (68 μHy) and C1 (680 pF), an increase in L of 1 nHy (.001 μ Hy) or an increase in C of .01 pF produces a frequency change of slightly more than 5 Hz. A 0.2-second measuring period can resolve 5 Hz, and therefore .001 µHy or .01 pF.

Besides being simple, this oscillator circuit is very reliable in that it always starts and can tolerate a large variation in the inductance and capacitance used in the tank circuit.

The Micro-Computer

The complete schematic is shown in Figure 2. The output of the oscillator is applied to the RTCC (Real Time Clock Count) pin. This increments an eight-bit counter inside the microcomputer. The microcomputer accumulates the count for a period of 0.2 seconds. The frequency is then the accumulated count divided by the period. Discrete signals from the Lx, Cx, and ZERO switches are input to the microcomputer so it knows what the operator wishes it to do.

TABLE 1: DISPLAY OPTIONS

INDUCTANCE nano mode	INDUCTANCE micro mode	CAPACITANCE nano mode	CAPACITANCE micro mode
1 - 999 nHy	0.000 - 0.999 μHy	0.00 - 0.99 pF	0.00 - 0.99 pF
1.000 - 9.999 μHy	1.000 - 9.999 μHy	1.00 - 9.99 pF	1.00 - 9.99 pF
10.00 - 99.99 μHy	10.00 - 99.99 μHy	10.00 - 99.99 pF	10.00 - 99.99 pF
100.0 - 999.9 μHy	100.0 - 999.9 μΗγ	100.0 - 999.9 pF	100.0 - 999.9 pF
1.000 - 1.999 mHy	1.000 - 1.999 mHy	1.000 - 9.999 nF	1000 - 9999 pF
10.00 - 99.99 mHy	10.00 - 99.99 mHy	10.00 - 99.99 nF	.0100009999 μF
100.0 - 999.9 mHy*	100.0 - 999.9 mHy*	100.0 - 999.9 nF	.10009999 μFd
The state of the s		1.000 - 9.999 μFd*	1.000 - 9.999 µFd*

*Some values out of range

SPECIFICATIONS

.001 μHy to 100 mHy (most units measure to 150 mHy) .010 pF to 1 µFd

(capacitors must be non-polarized)
AUTOMATIC RANGING

Accuracy: 1% of reading AVERAGE*

*average error of 83 components compared to an:

1) HP 4275A digital L/C meter (test frequency 1 MHz) for components ranging from .1 uHy to 1 mHy and 2.7 pF to .068 uFd.
2) B & K 878 digital L/C meter (test frequency 1 KHz) for components ranging from 1 mHy to 150 mHy and .1 uFd to 1.68 uFd

SELF-CALIBRATING

Display:

16-character intelligent LCD

Four Digit Resolution

Direct display in engineering units, i.e.: Lx = 1.234 µHy/Cx = 123.4 pF

Sampling Rate:

Approximately five samples/second

U2, a PIC16C622 microcomputer, is L/C Meter IIB's brain. The PIC16C622 is an advanced version of the familiar PIC16C54 18-pin microcomputer. The 16C622 has a 14-bit instruction allowing CALLs and GOTOs to anywhere in its 2048 instruction program memory without the page management overhead of the 16C54.

It has 128 bytes of RAM and an eight-level deep stack rather than the two-level stack of the 16C54. It also has interrupts which are not used in L/C Meter IIB. Another useful feature is built-in pull-up resistors on the inputs which helps reduce the parts count.

Self-Calibrating

During the calibrate cycle, the microcomputer first measures F1, the frequency when only L1 and C1 are in the tank circuit. The frequency will be:

$$F1 = \frac{1}{2 \pi \sqrt{L1 C1}}$$

In order to obtain another equation, so that we can solve for both L1 and C1, a known capacitor is switched into the tank circuit. The microcomputer energizes relay RLY1 by raising the CALIB line to a

logic high level which switches capacitor C2 into the tank circuit. C2 is a .5% tolerance 1020 pF capacitor composed of C2a and C2b. C2a is a 1000 pF 2% polystyrene capacitor. C2b is a selected NPO ceramic which, in parallel with C2a, equals 1020 pF ±5 pF. This causes the frequency to become:

$$F2 = \frac{1}{2 \pi \sqrt{L1 (C1 + 1020)}}$$

The two equations can be solved simultaneously to give:

$$C1 = \frac{F2^2}{(F1^2 - F2^2)} 1020 \text{ pF}$$

and finally:

$$L1 = \frac{1}{4\pi^2 F_1^2 C_1}$$

Because of this self-calibration capability, the exact values of L1 and C1 are not critical, and 10% tolerance components are used. The accuracy of the device is dependent upon C2, which is a .5% tolerance capacitor combination.

Measuring Inductance and Capacitance

When the Lx and Cx switches are off, the microcomputer continuously measures F1 to track any drift in frequency. When the Lx switch is depressed, the unknown inductor is placed in series with L1. The total inductance is then L1 + Lx. This causes the frequency to change to:

$$F2 = \frac{1}{2 \pi \sqrt{(L1 + Lx) C1}}$$

This equation can be solved simultaneously with the equation for F1:

$$F1 = \frac{1}{2 \pi \sqrt{L1 C1}}$$

to produce:

$$Lx = \begin{bmatrix} \frac{-1^2}{1} & -1 \\ \frac{-1}{1} & -1 \end{bmatrix}$$

Similarly, when the Cx switch is depressed, the unknown capacitor is placed in parallel with C1. The total capacitance is then C1 +

$$F2 = \frac{1}{2 \pi \sqrt{L1 (C1 + Cx)}}$$

which is solved for Cx, with the equation for F1, to produce:

$$Cx = \begin{bmatrix} F1^2 \\ \hline F2^2 \end{bmatrix} - 1 C1$$

Stray Inductance and Capacitance

The circuit traces on the PCB, the switches, and the test leads all contribute a small amount of "stray" inductance (Ls) and capacitance (Cs). These stray values add to the values of L1 or C1 when the Lx or Cx switches are pressed, slightly effecting the frequency of

The unit is zeroed by pressing the ZERO switch which causes the unit to store the values of stray inductance or capacitance and subtracts them from the measured values. The values displayed are:

$$Lx = \begin{bmatrix} F1^2 \\ \hline F2^2 \end{bmatrix} - 1 L1 - Ls$$

and:

$$Cx = \begin{bmatrix} F1^2 \\ F2^2 \end{bmatrix} - 1 C1 - Cs$$

To zero Ls, the operator must short-circuit the test leads, press Lx and then press the ZERO button. Similarly for capacitors, the operator open circuits the test leads, presses Cx, and then presses ZERO.

The stored values of Ls and Cs are saved until the operating mode is changed. When measuring components, it is not necessary to re-ZERO between components. When the operating mode is changed from MEASURE to MATCH, these values are reset to zero.

You will notice from the previous equations that inserting an unknown always causes F2 to be less than F1. If an inductor is inserted when the Cx switch is depressed, the result will be an increase in frequency - F2 greater than F1 - rather than a decrease. This is because the inductor has been placed in parallel with L1 and inductors in parallel are always less than the value of the smallest of the two values.

If the unit detects an increase in frequency, it will display "NOT A CAPACITOR." This does not work for very large values of Lx. The decrease in the effective value of L1 is trivial, while the shunt capacitance of the large inductor is significant, and the frequency will decrease causing an erroneous

The effect of putting a capacitor in when the Lx switch is pressed is similar, except the oscillator tends to stop, causing F2 to be zero. The unit detects this and displays "NOT AN INDUCTOR." This is not true for very large values of Cx in which case the unit may display an erroneous reading.

L/C Meter IIB can zero out ANY value in its range. If a value is inserted and ZERO'd, the unit will display the difference between it and subsequent components similar to the MATCHnMODE and MATCHuMODEs. The difference in the MATCHxMODEs is that the range is frozen to the resolution of the initial component. This limits the minimum difference in values to be one part in 10,000, or .01%. The reason for this may not be obvious. The maximum resolution of the unit is four digits at the value of the components being measured.

Consider two components: one with an exact value of 5000 pF, and the other with exact value of 5010.25 pF. The difference would be 10.25 pF; however, the unit cannot resolve less than 1 pF at this range, and it would be misleading to display the fractional portion of

PARTS LIST

R1, R2, R3	100K ohm 1/4 watt	
R4 R5	47K ohm 1/4 watt 1000 ohm 1/4 watt	
R6	10K ohm potentiometer	Digi-Key D4AA14-ND
C1	680 pF	
C2	1000 pF 2%	Mouser 140-PF2A102F
C4, C5 C3	.1 μFd ceramic 10 μFd/10V tantalum	
C3, C8, C9	10 μFd/10V electrolytic	
C6, C7	22 pF ceramic	
X1	8.0 MHz crystal	
L1	100 μΗγ	Mouser 434-1120-101L
U1	LM311N voltage comp'	
U2 U3	PIC16C622 microcomputer 78L05 voltage regulator	
RLY1	SPST N.O. reed relay	Digi-Key HE206
DISP	LM-16151 or equiv.	Digi-Key OP116
J1	14-pin square post socket	Digi-Key 929974-01-36
P1	14-pin square post plug	Digi-Key S1022-36
Lx, Cx, PWR ZERO	DPDT alternate action SW	Digi-Key EG1001
SW buttons	DPDT momentary SW	Digi-Key EG1002 Digi-Key EG1098
Case		PacTec HP9VB
Test Jacks	5-way binding posts	

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\$109.95 Assembled Unit

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the difference.

Floating-Point Math

From all of the previous equations, it would seem that there is some relatively high-powered math involved and there is. The upper portion of program memory in the microcomputer contains a complete 32-bit floating-point math package. The math package includes ADD, SUBTRACT, MULTI-PLY, and DIVIDE. It also contains conversion from INTEGER to FLOATING-POINT, FLOATING-POINT to INTEGER, and INTEGER to BCD.

The computer measures frequency by counting the number of oscillator cycles for a period of 0.2 seconds. The result is an integer. This number is converted to floating-point, and all calculations are done in floating-point. When the values of Lx or Cx are finally computed, the answer is converted to an integer and then to BCD for display.

Construction

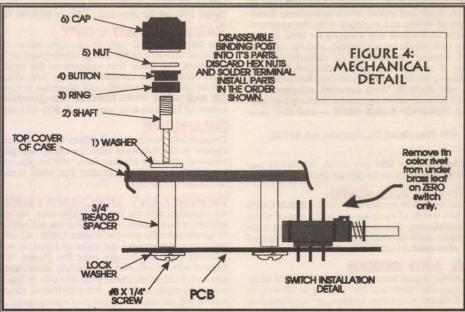
These instructions generally apply to a kit purchased from AADE, but will be of considerable interest to scratch builders.

The unit is indeed simple, and there is no particular order of assembly. Refer to Figure 3, Parts Layout, for important information.

NOTE: There is only 3/8 inch space under the display. Leave enough lead length to tip taller parts at an angle so that the vertical dimension does not exceed 3/8 inch.

Solder P1 — the male square post header - at the top of the PCB. Install the contrast control. R6, on the back of the PCB - otherwise you will not be able to adjust it with the display installed. Install the two 3/4-inch spacers for the test jacks, as shown in Figure 4, Mechanical Detail. This should complete the PCB assembly.

Solder J1 to the display unit. If the display module has 16 holes, install the display connector in pins 1-14 of the 16 holes in the display (left 14 holes when viewed from the front). Of interest to scratch builders - who may have an intelligent 16-character display - there are two types of these. The first is organized as two lines of eight characters; that is, the 16 characters are not in contiguous RAM locations. It can be recognized as having one large IC on the back of the unit. That is the type for which



L/C Meter IIB's microcontroller is programmed.

The second is organized as one line of 16 characters in contiquous RAM locations. It has two ICs on the back. Remember to remove the protective film from the display module before putting on the front cover.

Decide which type of capacitor display you prefer the unit to be in upon power-up. If you prefer the nF method, solder a jumper wire as indicated on the parts layout.

Pass the leads from the battery clip through one of the slots in the battery box of the case and solder them to the appropriate pads of the PCB. Plug in the display, turn the contrast control fully clockwise, and turn on the unit. The unit will display "WAIT" for 10 seconds, followed by "CALIBRATING" for two seconds, followed by "READY MEASURE x."

If so, you're up and running. Adjust the contrast control so the background is just barely visible. Install the PCB in the bottom of the case using three #4 sheet metal screws. Install the top cover of the case, and install the binding posts as shown in Figure 4. Test leads should not exceed four inches in length with a banana plug at one end and an alligator clip at the other.

It may be necessary to "move" the edge of a hole or slot in the case. This is easily done using sandpaper, file, or hobby knife. Before fitting the test jacks or screws in the back of the case, fit the cover and squeeze the case together while testing the switches for binding to the edge of the slot. "Move" the edge as required.

This PCB is single-sided and has one jumper wire. The kit unit uses double-sided, plated thru-hole boards and no jumpers are required.

Troubleshooting

It is very unlikely you will have any problems; however, if you purchased your kit from AADE, they will try to fix it free, except for a \$4.00 return postage and handling fee.

If it did not work, remove the PCB and carefully inspect to see if you have soldered everything that should be soldered and have not soldered anything that should not be (look for solder bridges). Bad soldering accounts for 99% of units failing to work immediately. Here are some hints on where to look.

Blank display: Contrast control not adjusted correctly. Start with it fully clockwise.

Blank display: Check five-volt power to CPU and display.

Displays eight black squares: CPU not communicating with display. Check solder around CPU and display. CPU crystal not oscillating. Check with oscilloscope, if possible

Displays WAIT, then CALI-BRATING and sticks in CALI-BRATING: Oscillator (LM311) is not oscillating. Check soldering around LM311, LM311 properly installed, parts properly installed. C3 in backwards?

Displays WAIT, then CALI-BRATING and sticks in CALI-BRATING: ZERO button stuck in or not soldered. Check continuity to ground from pin 13 of the CPU.

Operation

The typical stray inductance is .04 to .06 μHys, and the typical stray capacitance is 5 to 7 pFs. When measuring inductors less than 5 µHys or capacitances less than 50 pFs, it is advisable to ZERO the unit first. For larger values, the strays are insignificant to

the result. It is difficult to retain a reading of 0.000 pFs because of the extreme sensitivity of the unit. Your body capacitance influences the reading. Try ZEROing the capacitance and then move your hands around the test leads without touching them. You will find you can adjust the reading a few hundredths of a pF.

To measure inductance, place the unknown across the test leads and depress Lx. To measure capacitance, place the unknown across the test leads and press Cx.

The oscillator tends to drift a few Hertz during the first few minutes of operation. When measuring very small values, the unit should be allowed to warm up for about five minutes.

With a resolution of 5 Hz, thermal drift will always occur, as evidenced by a slowly drifting reading. The first readings after pressing Lx or Cx are the most accurate.

Accuracy and Resolution

L/C Meter IIB is specified at 1% of reading. I have about 60 components which I had measured on an HP 4275A L/C meter. Measuring these components on L/C Meter IIB found an average error of 0.23% for inductors and 0.24% for capacitors. These values ranged from .1 μHy to 6.8 mHy and 2.7 pF to .068 μFd. These measurements were for a single unit and could vary from unit to unit by .5% as a function of the exact value of C2.

L/C Meter IIB has a four-digit resolution which, for small values of L and C, are 1 nHy and .01 pF. You cannot accurately measure values this small. The resolution greatly exceeds the accuracy. You can measure values as small as .01 μHy and .1 pF with about 15% accuracy. You generally won't find components this small.

For example, a piece of wire less than one inch long is .01 μHy. The resolution is, however, relative and can be used for sorting a batch of similar components as it truly does indicate which are slightly larger or smaller than others. Also, for small values of inductance, the leads will contribute quite a bit to the value. Measuring from the ends of the leads instead of next to the body of the component can add up to .25 µHy.

For small values, the frequency of operation (test frequency) is about 750 KHz decreasing to about 60 KHz at .1 μFds or 10 mHys and about 20 KHz at 1 µFd or 100 mHys. NV

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Fantastic DMM Offer!! Don't let the price fool you. This meter is a digital multimeter designed for engineers and hobbyists. Equipped with 5 functions and 19 ranges. Each test position is quickly and easily selected with a simple turn of the FUNCTION/RANGE selector rotary switch. Our Rubber Boot Included General
Display: 3-1/2 Digit LCD, 21mm Figure Height with Automatic Polarity
Overrange Indication: 3 Least Significant Digits Blank
Temperature for Guaranteed Accuracy: 23°C±5°C RH<75% Best Ever Temperature Ranges:
Operating: 0°C to 40°C (32°F to 104°F)
Storage: -10°C to 50°C (14°F to 122°F)
Power: 9V Alkaline or Carbon-Zinc Battery(NEDA1604)
Low Battery Indication: BAT on Left of LCD Display
Dimensions:188mm long x 87mm wide x 33mm thick on a High Quality Net Weight: 400g
DC Voltage (DCV)
Range: Resolution: Accuracy: Full Sized any gty DIMM Resolution: 100mΩ 100µV Accuracy 2000mV 1mV 200Ω ±(1%rdg+2dgts) 2000Ω 1Ω | 20V | 10mV | 20KΩ | 10Ω | 1 ±(1.2%rdg+2dgts) ±(2%rdg+10dgts) Maximum Open Circuit Voltage: 2.8V Resolution: Accuracy: 200μA 2000μA 20mA 100nA Diode Test Measures forward voltage drop of a sem junction in mV test current of 1.5mA Max. 1μΑ ±(1.2%rdg+2dgts) 200mA 100µA ohFE Test 10A 10mA ±(1.2%rdg+2dgts)

Overload Protection: mA Input. 2A/250V fuse Measures transistor hFE Measures transistor Irr-E-Frequency Range: 45Hz-450Hz Maximum Allowable Input: 750V ms Response: Average Responding, Calibrated in rms of AC Voltage (ACV)
Resolution: Accuracy 200V 100mV ±(1.2%rdg+10dgts) a Sine Wave. CATNO DESCRIPTION

Switchable Scope Probe Sets

(Selectable X1/Ref/X10)

9300G

These high quality scope probe sets are for oscilloscopes up to 60MHz (model HP 9060) or 150MHz (model HP9150). Both sets include a handy storage pouch and include an IC test-hook adapter for the probe. The BNC connector rotates to avoid cable tangle or kink. Cable length is 1.4 meters.

PRICEEACH CATNO DESCRIPTION 100 HP-9060 Scope Probe Set DC-60MHz Scope Probe Set DC-150MHz \$16,49 \$14.49 \$11.58 HP-9150 24.95 21.95 18,62

Rugged High Quality DMM with Rubber Boot

CCD Camera - IR Responsive
This black and white monochrome CCD Camera is totally As Low As \$85!!

contained on a PCB (70mm x 46mm). The lens is the tallest component on the board (27mm high from the back of the PCB) and it works with light as low as 0.1 lux. It is IR Responsive for use in total darkness. It comes with

six IR LED's on board. It connects to any standard monitor, AUX or video input on a VCR or through a video modulator to a TV. Works with a REGULATED 12V power supply (11V-13V). Hooks up by connectiong three wires: red to 12V, black to ground (power & video) and brown to video signal output.

Power Supply Regulating Kit for CA-H34 This simple kit is designed to

fit onto the back of the CA-H34 CCD camera. It resolves the problem of hooking up the camera to an UNREGULATED supply (which damages the camera) by providing safe regulated power from any 12V-14V DC supply. It also provides regulated 12V DC from a 12V AC source.

PRICEEACH

DESCRIPTION CAT NO CA-H34A PCB Mounted IRCCD Camera \$99.00 \$85.00 Power Supply Regulating Kit \$6.95 A34

PM-128: 3-1/2D LCD Digital Panel Meter; PM-129: 3-1/2D LED Digital Panel Meter (cont.) Overrange Indication Reading Rate Time Input Impedance

Features eatures
200mV Full Scale Input Sensitivity
PM-128 - Single 9VDC Operation
PM-129 - Single 9VDC Operation
Decimal Point Selectable
PM-128 - 13mm Figure Height
Automatic Polarity Indication
Guaranteed Zero Reading for 0 Volt Input
High Input Impedance (>100Mohm)

Specifications - PM-128/PM-129

Maximum Input Maximum Display Measuring Method

PM-126/FM-129: 199.9W DC: 199.9W DC: 199.9 counts (3-1/2 Digits) w/Automatic POlarity Indi: PM-128 - LCD Display PM-129 - LED Display: Dual-Slope Integration A/D Converter System (c)

: "1" Shown in the Display
2-3 Readings per sec.
>100 Mohm
+0.5% (234-5°C, <80% RH)
PM-128 - 1mA DC
PM-129 - 60mA DC
Selectable wWire Jumper
PM-128 - 9V DC
67mm x 44mm Decimal Point Supply Voltage Applications Include:

Capacitance Meter LUX Meter LCR Meter Other Industrial Voltmeter Thermometer pH Meter dB Meter Watt Meter & Domestic Use urrent Met

Positive Photo Resist Pre-Sensitized Printed Circuit Boards

These pre-sensitized printed circuit boards are ideal for small production runs. They provide high resolution and excellent line width control. High sensitive positive resist coated on 1oz. copper foil allows you to

go direct from your computer plot or art work layout. No need to reverse art. ingle-Sided, 1oz. Copper Foil on Paper Phenolic Substrate PRICEEACH 10 DESCRIPTION 50 CATNO \$1.90 \$2.55 \$1.70 PP101 100mm x 150mm/3.91" x 5.91" 114mm x 165mm/4.6" x 6.6" 150mm x 250mm/5.91" x 9.84" PP114 2.98 2.45 1.98 3.98 5.40 3.60 PP152 150mm x 300mm/5.91" x 11.81" 4.48 6.15 4.10 PP1212 305mm x 305mm/12" x 12" 12.78 10.65 8.52 ngle-Sided, 1oz. Copper Foil on Fiberglass Substrate PRICEEACH CATNO DESCRIPTION 10 GS101 100mm x 150mm/3.91" x 5.91" \$ 3.90 \$2 98 \$2.60 3.20 GS114 114mm x 165mm/4.6" x 6.6" 150mm x 250mm/5.91" x 9.84" 4.80 3.49 8.69 5.98 5.78 **GS152** 150mm x 300mm/5.91" x 11.81" 10.20 7.20 6.80 **GS153** 305mm x 305mm/12" x 12" 18.88 15.73 12.59 GS1212 Double-Sided, 1oz. Copper Foil on Fiberglass Substrate PRICEEACH

DESCRIPTION

100mm x 150mm/3.91" x 5.91"

114mm x 165mm/4.6" x 6.6" 150mm x 250mm/5.91" x 9.84"

150mm x 300mm/5.91" x 11.81"

305mm x 305mm/12" x 12"

CATNO

GD101

GD114

GD152

GD153

GD1212

\$19.00

Developer This product is used as the developer on our positive photo-resist printed circuit boards. Includes instructions. 50 gram package, mixes with water, makes 1 quart. PRICEEACH

DESCRIPTION CATNO 10 25 \$.80 POSDEV Positive Developer \$.50

Etching Tank This handy etching system will handle PC boards up to 8" x 9", two at a time. Ideal for etching your PCB's! System includes an air pump for etchant agitation, a thermostatically controlled heater for keeping etchant at optimum temperature and a tank that holds 1.35 gallons of etchant. A tight fitting lid is also supplied to prevent evaporation when system is not being used. Typical etching time is reduced to 4 minutes on 1oz, copper board!



5

\$2.75

50

\$3.38

3.99

6.98

8.30

14.68

10

\$3.68

4.29 7.39

18.35

\$ 5.07

5.95

10.47

11.95

22.09

CATNO DESCRIPTION PRICE REDUCES ETCHING TIME! Etch Tank System 12-700 \$37.95

Etching Chemicals/Ferric Chloride

A dry concentrate that mixes with water to make 1 pint of etchant, enough to etch 400 sq. inches of 1oz board. PRICEFACH

DESCRIPTION ER-3 Makes 1 pint



\$3.50

Digital Panel Meters (LCD & LED) 3-1/2 Digit LED 3-1/2 Digit LED 4-1/2 Digit LCD

3-1/2 Digit LCD 3-1/2 Digit LED 4-1/2 Digit LCD

Don't let the prices fool you. These digital panel meters are not surplus, so even if you design them into an ongoing manufactured product, you can be assured of continued availability. These high quality digital panel meters are decimal point selectable with guaranteed zero reading at zero volts input.

Specifications - PI Maximum Input Maximum Display 199.99mV DC
199.99mV DC
199.99 counts (4-1/2 Digits)
w/Automatic Polarity indication
1.CD Display
1.10 Mohm
1-0.05% (234-5°C, -80% RH)
1.1mA DC
Selectable w/Wire Jumper
9V DC
57mm x 44mm
DESCRIPTION
1 Indication Method Overrange Indicati Input Impedance Accuracy Power Dissipation Decimal Point

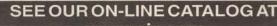
Decimal Point Supply Voltage CAT NO PM-128

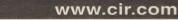
3-1/2 Digit LCD Panel Meter PM-129 PM-328 3-1/2 Digit LED Panel Meter 4-1/2 Digit LCD Panel Meter

Features:

200,00mV Full Scale Input Sensitivity
Single 9V DC Operation
Decimal Point Selectable
11mm LCD Figure Height
Automatic Polarity Indication
Low Battery Detection and Indication
High Input Impedance (>100 Mohm)

PRICEEACH 10 100 250 \$ 9.90 \$ 7.09 \$ 6.40 \$ 5.86 \$ 5.25 11.49 19.88 9.54 7.95 6.95





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Use the OptoLinx for computer controlling

the ICOM IC-R10

\$129.00

Can Reaction Tune Another Receiver

Another radio to tune, another reason to purchase the Scout.

Until now the AOR AR8000/2700 were the only hand held scanners to take advantage of the Scout's Patented Reaction Tune function. The Scout can now tune the new ICOM IC-R10 hand held scanner (shown below). Connection is easy: No modifications required - No custom cables to buy - Just plug and play.

Computer Not Included

Scanner hobbyists and communication professionals benefit from the Scout's unique functions. Whether you're searching for new frequencies in your neighborhood, or testing for interference, the Scout is the ultimate communications tool.

Armed with a 400 frequency memory register, the Scout does not record duplicate frequencies, instead it coordinates repeated frequencies into a hit register storing up to 255 hits per frequency. Attach it to your belt and begin your day, the **Scout** will alert you when a signal is received by its beeper or vibrator function.

You won't miss a thing with Reaction Tune. The **Scout's CI-V** compatible output allows it to interface to the AOR AR2700/AR8000, ICOM R7000, R7100, R8500, R9000 and now the new IC-R10 (shown oposite). The **Scout** captures the frequency, then sends the serial data to the receiver and tunes the scanner to the frequency for instant monitoring in less than one second. Recorded frequencies can be downloaded to a PC using the optional OptoLinx universal interface •

SPECIFICATIONS

- ➤ 10MHz 1.4GHz frequency coverage
- Stores and records 400 frequencies in memory with 255 hits for each
- ► Interface to a PC for frequency download using optional OptoLinx PC interface
- Distinctive beeps indicate frequency hits, pager style vibrator for discreet recording
- ➤ Automatic EL backlight for night operation
- ▶ 16 segment RF signal strength bargraph
- Frequencies are automatically saved when unit is turned off
- Reaction Tune the ICOM R7000, R7100, R8500, R9000, IC-R10, and AOR AR2700, AR8000, and the Radio Shack Pro 2005/6 using the Optoelectronics OS456, Radio Shack Pro 2035/42 using the Optoelectronics OS535



Scout with ICOM IC-R10 Mono Cable required (shown)

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