



## Light-Curtain Device with 2-Wire Bus Interface

### General Description

The epc10x chip set is a general purpose CMOS integrated circuit for light-curtain applications. epc100 is used on the receiver side (Rx) whereas epc 101 is on the emitter side (Tx). Up to 1023 devices may be connected to two respectively four wires in parallel. Each device can be individually addressed by an epc100 chip which acts as the interface between a microcontroller and the 2-wire bus. It manages the bus traffic between the microcontroller and the individual Rx and Tx elements. Programmable fuses i.e. for the address, sensitivity, LED light pulse width, etc. allow the device to be parametrized in the final system (OTP memory).

Each chip can be put into 'standby mode' or 'operating mode' to reduce power consumption. During 'standby mode', power consumption is reduced and the photo diode is shorted.

Refer to the separate Data Sheet of the epc100 receiver chip and to the Reference Manual epc10x for implementation, usage and configuration information.

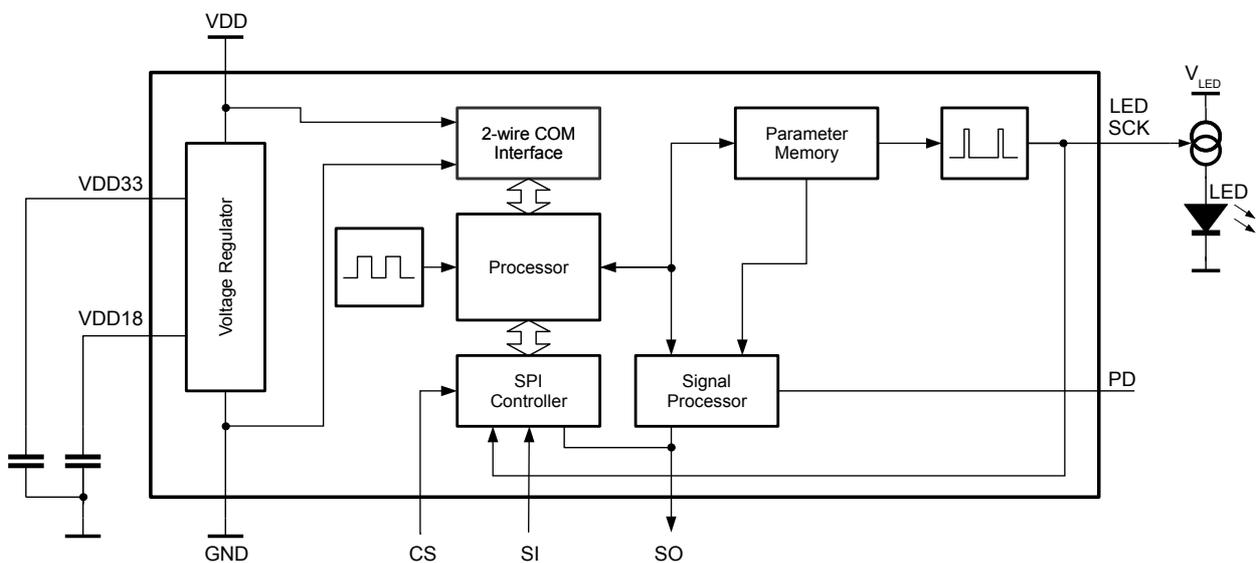
### Feature

- Light pulse transmitter
- Universal LED controller
- Scan period down to 30  $\mu$ s
- integrated clock generator
- CSP10 package with very small footprint.

### Applications

- Light barriers ranging from millimeters to tens of meters
- Light curtains
- Smoke detectors
- Liquid detectors

### Functional Block Diagram



Absolute Maximum Ratings (Notes 1, 2)		Recommended Operating Conditions			
Voltage to any pin except $V_{DD}$	-0.3V to $V_{DD}+0.3$ V	Min.	Max.	Units	
Supply Voltage on 2-wire bus $V_{DD}$	-0.3V to +8.0V	Operating Voltage on 2-wire bus $V_{DD}$	4.5	5.5	V
Programming Voltage on 2-wire bus $V_{DD}$	-0.3V to +8.0V	Programming Voltage on $V_{DD}$	7.0	8.0	V
Input current at any pin except LED	-6mA to +6mA				
Power consumption with maximum load	125mW				
Storage Temperature Range ( $T_S$ )	-55°C to +155°C	Operating Temperature ( $T_O$ )	-40°	+85	°C
Lead Temperature solder, 4 sec. ( $T_L$ )	+260°C	Relative Humidity (non-condensing)	+5	+95	%

**Note 1:** Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. Recommended operating conditions indicate conditions for which the device is intended to be functional, but do not guarantee specific performance limits. For guaranteed specifications and test conditions, see Electrical Characteristics.

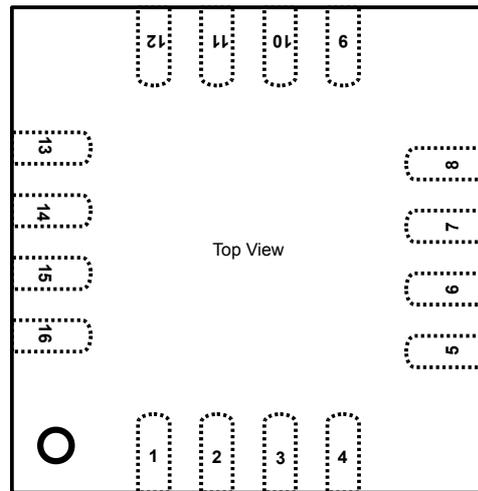
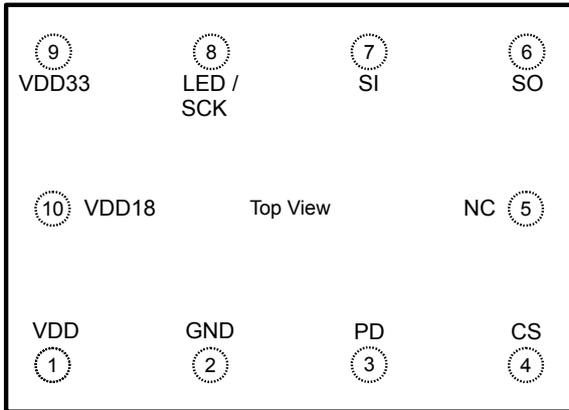
**Note 2:** This device is a highly sensitive CMOS ac current amplifier with an ESD rating of JEDEC HBM class 0 (<250V). Handling and assembly of this device should only be done at ESD protected workstations.

### Electrical Characteristics

$V_{DD} = 5.0$  V,  $-40^\circ\text{C} < T_A < +85^\circ\text{C}$ , if not otherwise specified

Symbol	Parameter	Conditions/Comments	Values			Units
			Min.	Typ.	Max.	
$V_{PP}$	Ripple on supply voltage, peak to peak	2-wire interface $V_{det}$				
		50mV			25	mV
		100mV			50	mV
		200mV			100	mV
$I_{DD\_IDLE}$	Current consumption	in idle mode			1.4	mA
$I_{DD\_OP}$	Current consumption	in operation mode $I_{PD} = 0$ mA			2	mA
$V_{det}$	Detection level for 2-wire interface		80		120	mV
$I_{MOD}$	Modulation current for 2-wire interface	for the recommended setting. Refer to C2X.	6.4	8.0	9.8	mA
$T_{pulse}$	LED pulse length	configurable	1		8	µs
$f_{clk}$	Reference clock	Internal oscillator		1		MHz
$df_{clk}$	Temperature drift of the oscillator			7		%
$V_{PUP}$	Power-up Threshold Voltage	The voltage at $V_{DD33}$ when the device starts up	2.4		3	V
$V_{IH}$	High level input voltage		$0.7 * V_{DD}$		$V_{DD}$	V
$V_{IL}$	Low level input voltage		GND		$0.3 * V_{DD}$	V
$I_{LEAKD}$	Input leakage current				10	µA
$V_{OH}$	Output high voltage	@ 4mA sink except pin SCK/LED	$V_{DD} - 0.5$			V
$V_{OHLED}$	Output high voltage SCK	@ 0.1mA sink current at pin LED	$V_{DD} - 0.5$			V
$V_{OL}$	Output low voltage	@ 4mA source			0.5	V
$I_{SCK/LED}$	Source current	@ pin SCK/LED	0.7		1.3	mA
$V_{Hyst}$	Schmitt Trigger Hysteresis		0.1			V
$R_{PU}$	Pull-Up Resistor		30		200	kΩ

### Connection Diagrams



**10-Pin Chip Scale Package (CSP)**

**16 Pin QFN Package**

Note: For sampling only. Limited quantities. Please inquire.

10-Pin CSP	16-Pin QFN	PIN Name	Type	Description
1	9	VDD	Power supply	Positive power supply for regulator and positive terminal of the 2-wire interface.
2	7	GND	Power supply	Negative power supply pin.
3	6	PD	Analog Input	Address programming input. Refer to section "Quasi Daisy Chain for address Programming.
4	4	CS	Digital Input	SPI Interface: Chip Select. Active low, with pull up
5	2	NC	Analog Out	Not used. For CSP soldering connect this pin only to a test point; not to a signal or GND.
6	1	SO	Digital Output	SPI Interface: Serial out
7	15	SI	Digital Output	SPI Interface: Serial input
8	14	LED/SCK	Digital Out Digital In	LED output SPI Interface: Shift Clock
9	12	VDD33	Power supply Decoupling	Positive power supply for analog and digital circuitry. If the the device is supplied by $V_{DD33}$ , a power supply filter capacitor is connected to this pin. This is not a supply pin for external components → for test purpose only!!
10	10	VDD18	Analog Out	1.8 V regulator output → This is not a supply pin for external components. For test purpose only!
n/a	3	NC		Not connected. Connect this pin to GND.
n/a	5	NC		Not connected. Connect this pin to GND.
n/a	8	NC		Not connected. Connect this pin to GND.
n/a	11	NC		Not connected. Connect this pin to GND.
n/a	13	NC		Not connected. Connect this pin to GND.
n/a	16	NC		Not connected. Connect this pin to GND.

## Overview Functional Description

### Light Curtain – Transmitter

Figure 1 shows a typical schematic circuit of a light curtain emitter edge. A microcontroller manages the transmitters in the edge via an interface chip (epc100) to the 2-wire power and communication bus. Since the LEDs draw a very high peak current when enabled, huge noise on the 2-wire bus would interfere with the communication protocol on the bus. Thus, the LEDs are connected to a separate 2-wire power bus.

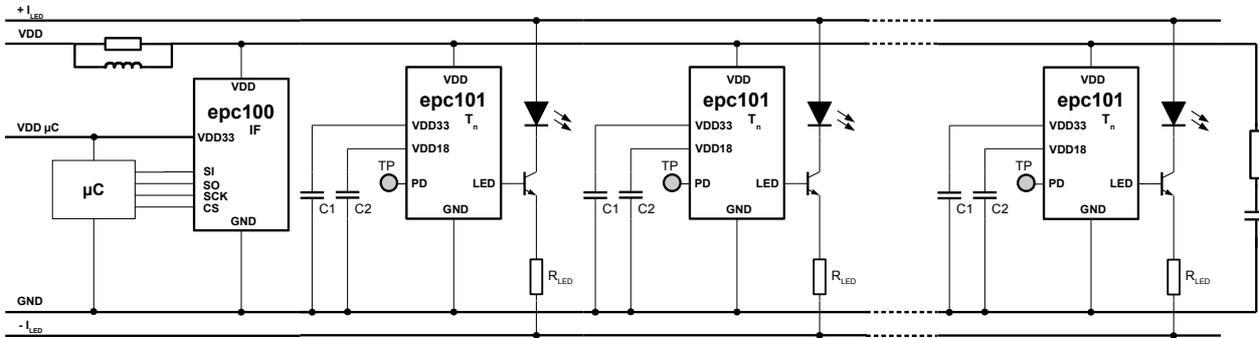


Figure 1: Light curtain transmitter with up to 300mA pulse current through the LED

In Figure 1, the LED current is defined by a common current source. The resistor  $R_{LED}$ , which is typically 2.2 Ohms, is not needed in non-safety applications. If this resistor is inserted, a failure mode will be detected if more than one LED is active due to a short circuit or a failure in the epc101. It is also possible to have a common voltage supply and to control the LED current by a series resistor.

In order to allow a stable operation of the transmitter nodes, two voltage supply decoupling capacitors are needed: C1 should be of 100nF and C2 4.7nF, both ceramic types.

For long range applications, a LED current of up to 1A is needed. Such a high pulse current can be switched by using a darlington stage according to Figure 2. Resistor  $R_{LED}$  is typically 2.2 Ohms. The resistors  $R_{DEC1}$  and  $R_{DEC2}$  decoupling the LED driving current from the GND. The approximative values for these resistors are:  $R_{DEC1} = 22\text{ kOhm}$  and  $R_{DEC2} = 390\text{ Ohm}$ . Possible transistors are for T1 BC846B and for T2 BC817-40.

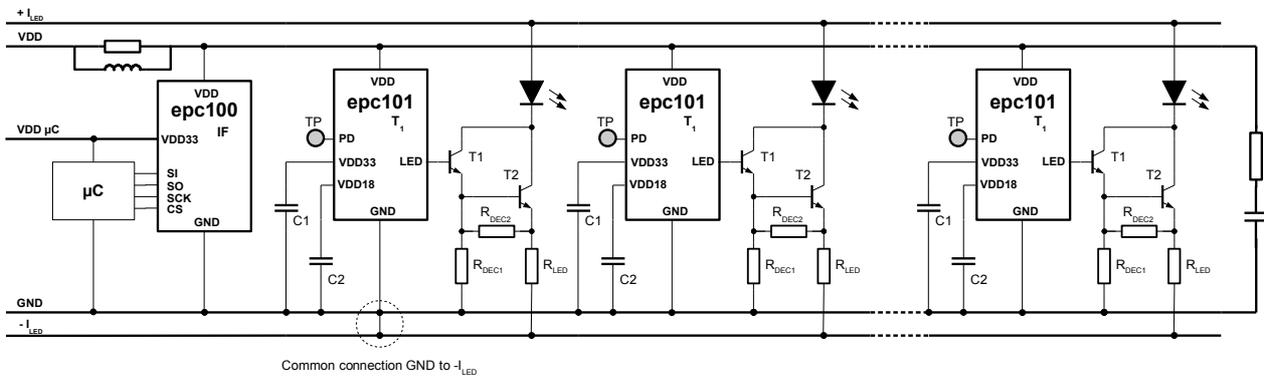


Figure 2: Light curtain transmitter with more than 300mA pulse current through the LED

### Quasi Daisy Chain for Address Programming

Each device needs his own unique device address, which has to be programmed during the production process. This address can be set in different ways in the epc101 chip:

- by a single device programming with the SPI interface.
- by a single device programming by stimulation with a LED as photo-receiver or with a voltage pulse to the pin PD. Refer for details to the instruction "VTHRLED" in the Reference Manual epc10x.
- as a barrel with a quasi Daisy Chain programming sequence using the the voltage pulse mode of "VTHRLED".

The general description of the address programming procedure is explained in detail in the Reference Manual epc10x, chapter 7.

The circuit of Figure 3 demonstrates, that with a few additional components the address programming of the epc101 transmitter can easily be done with a quasi Daisy Chain sequence. The principle is simple to understand: Always the last programmed device stimulates the pulse for the next element in the chain. Once an address is programmed in the epc101 device, it is possible to send an individual command to the chip. This allows to generate the pulse for the next element in the chain. The first pulse of the chain is created by a port of the microprocessor to start the sequence. The circuit allows also, to program the addresses of replaced elements.

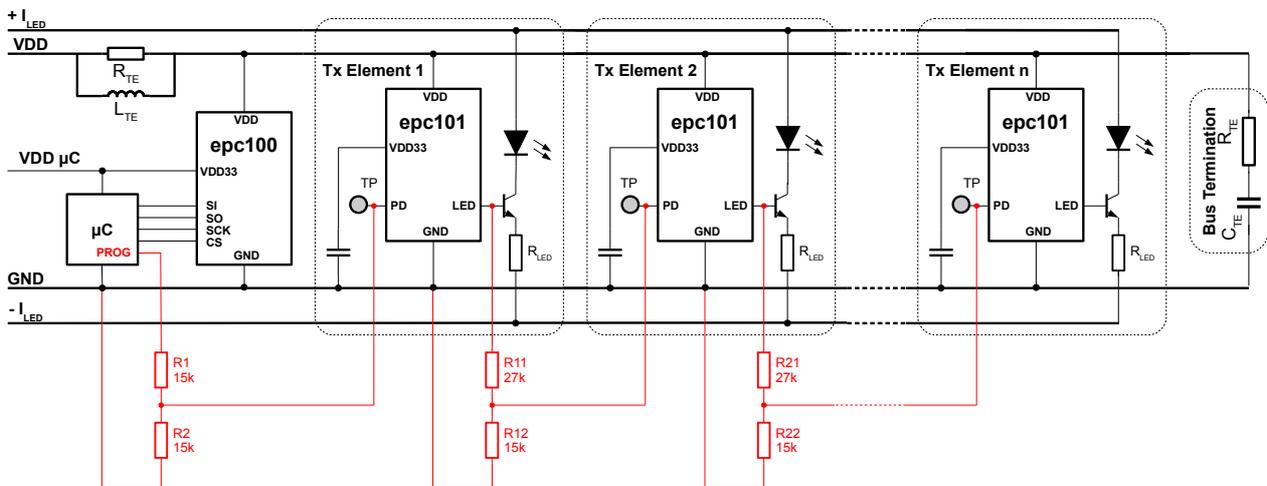
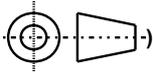
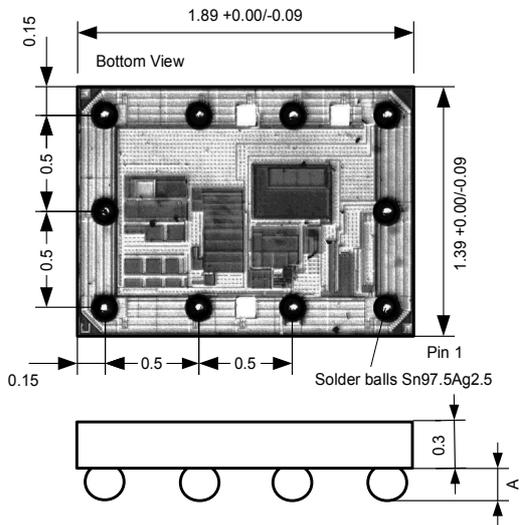


Figure 3: Light curtain transmitter with more then 300mA pulse current through the LED

Layout Information (all measures in mm, )

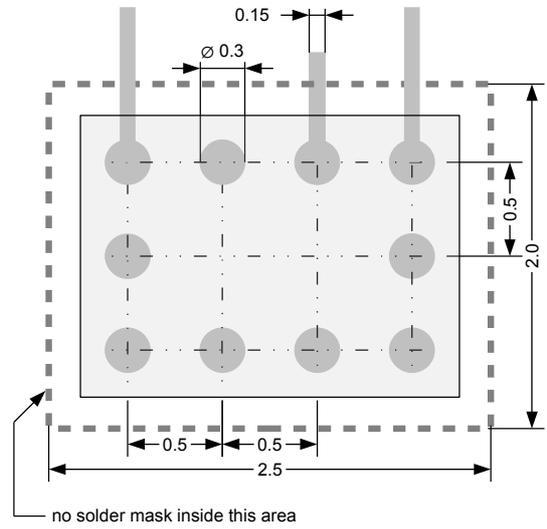
**CSP-10 Package**

**Mechanical Dimensions**



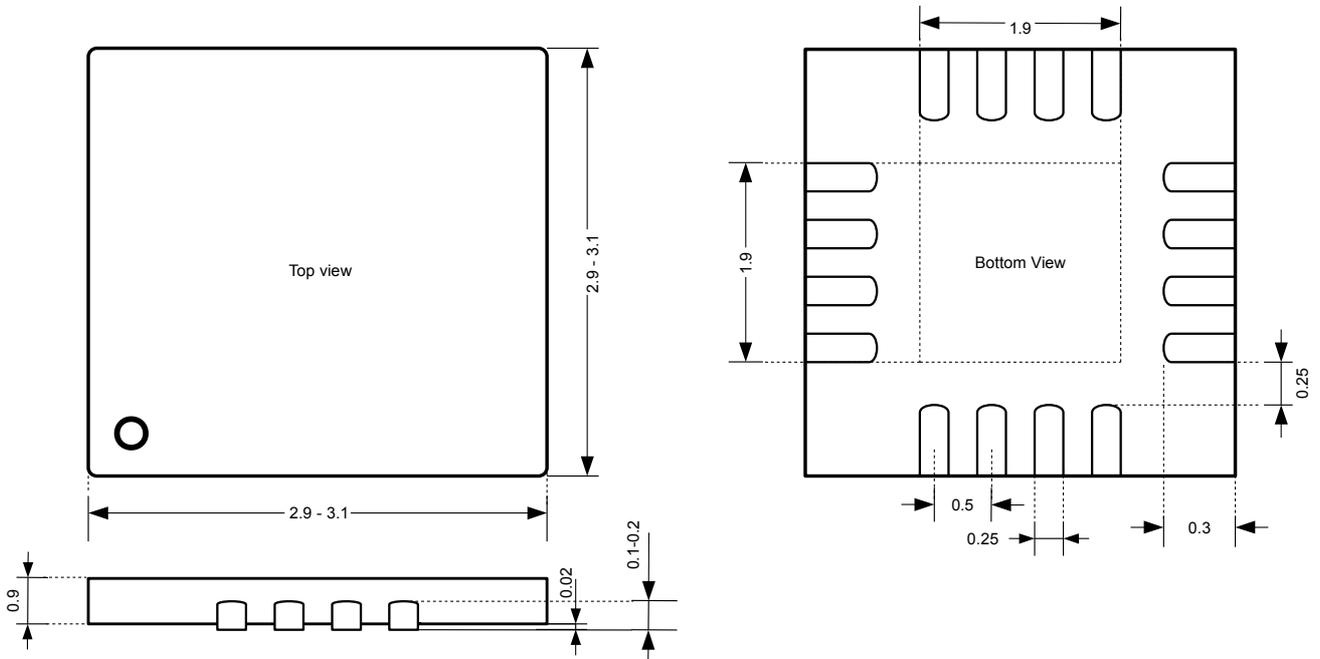
Revision:	-	A
Dimension A:	0.12 ±0.02	0.15 ±0.02

**Layout Recommendations**



**QFN-16 Package**

Note: For sampling only. Limited quantities. Please inquire.



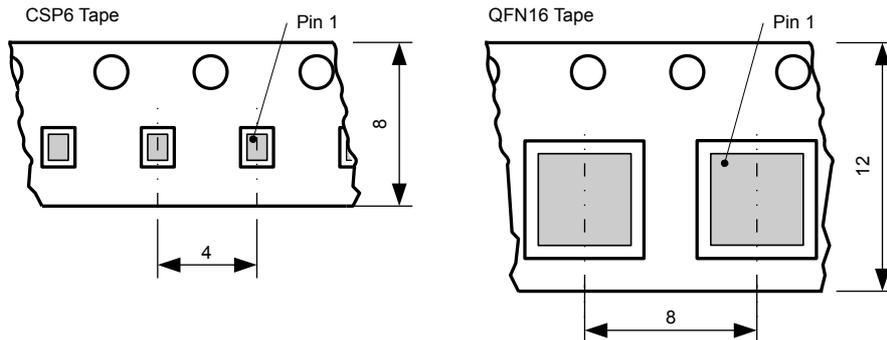
## Reflow Solder Profile

For infrared or conventional soldering the solder profile has to follow the recommendations of IPC/JEDEC J-STD-020C (min. revision C) for Pb-free assembly for both types of packages. The peak soldering temperature ( $T_L$ ) should not exceed +260°C for a maximum of 4 sec.

## Packaging Information (all measures in mm)

### Tape & Reel Information

The devices are mounted on embossed tape for automatic placement systems. The tape is wound on 178 mm (7 inch) or 330 mm (13 inch) reels and individually packaged for shipment. General tape-and-reel specification data are available in a separate data sheet and indicate the tape sizes for various package types. Further tape-and-reel specifications can be found in the Electronic Industries Association (EIA) standard 481-1, 481-2, 481-3.



epc does not guarantee that there are no empty cavities.  
Thus, the pick-and-place machine should do check the presence of a chip during picking.

## Order Information

Standard products:

Part Number	Package	RoHS compliance	Packaging Method
epc100-CSP10	CSP10	Yes	Reel
epc101-CSP10	CSP10	Yes	Reel

For sampling only. Limited quantities. Please inquire.

Part Number	Package	RoHS compliance	Packaging Method
epc100-QFN16	QFN16	Yes	Reel
epc101-QFN16	QFN16	Yes	Reel

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